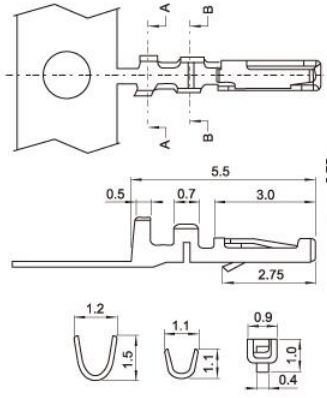
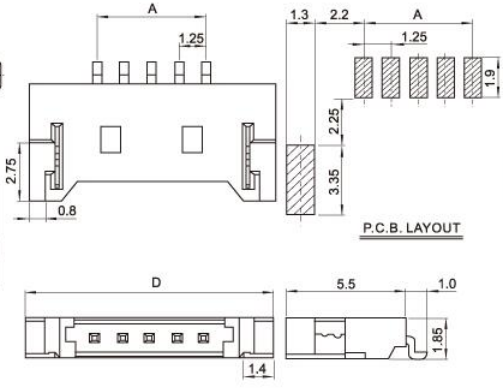
品　名
PART NAME　1.25mm spacing pressure welding bar connectors

料　号
PART NO.　1.25T-4-NA（1.85）/NY/T

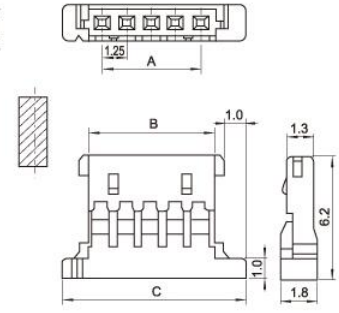
1.25T-4-T



1.25T-4-nA



1.25T-4-nY



1.25T-4 SERIES

Scope: This specification covers the 1.25mm spacing WIRE TO BOARD connector series.

Index: Page

Note: 以上测试视公司之测试条件/能力而定。

FILE NO	ENS008	APPROVAL	CHECK	DRAWING
ECR/N B	New spec			

[1. Product name and part number]

Product Name	Part Number
Terminal	1.25T-4-T
Housing	1.25T-4-NY
Wafer Assembly RA. (SMT)	1.25T-4-NA/1.25T-4-NA(1.85)

[2. Ratings and applicable wires]

ITEM	STANDARD
Rated Voltage	125V DC/AC(rms)
Rated Current	1A(max.)
Applicable wires	AWG.#28~#30
Insulation O.D	Ø0.90mm(max.)
Ambient Temperature	-40°C~+120°C *

* : Including terminal temperature rise.

[3. Performance]

3-1. Electrical Performance

ITEM		Test condition	Requirement
3-1-1	Contact resistance	Mate connectors, measure by dry circuit, 20mV MAX., 10mA. Mated Length : 50mm (AWG. #28) (Based upon JIS C5402 5.4)	20mΩ (max.)
3-1-2	Insulation resistance	Mate connectors, apply 500V DC between adjacent terminals or ground. (Based upon JIS C5402 5.2/MIL-STD-202 method 302 Cond.B)	500MΩ (min.)
3-1-3	Dielectric strength	Mate connectors, apply 250V AC for 1 minute between adjacent terminal or ground. (Based upon JIS C5402 5.1/MIL-STD-202 Method 301)	No breakdown and flashover
3-1-4	Contact resistance on crimped portion	Crimp the maximum applicable wire on to the terminal, measure by dry circuit, 20mV MAX., 10mA. Wire Length : 50mm (AWG. #28)	30mΩ (max.)

3-2. Mechanical Performance

ITEM		Test condition	Requirement
3-2-1	Insertion force and extraction force	Insert and extract connectors at a speed of 25±3mm/minute	Refer to paragraph 5

<table>
<tr><td>3-2-2</td><td>Crimping pull out force</td><td>Fix the crimped terminal, apply axial pull out force on the wire at a speed of 25±3mm/minute
(Based upon JIS C5402 6.8)</td><td colspan="3"><table>
<tr><td colspan="2">Wire size</td><td>#28</td><td>#30</td></tr>
<tr><td rowspan="2">1</td><td>width</td><td colspan="2">0.7±0.1</td></tr>
<tr><td>height</td><td>0.60~0.65</td><td>0.55~0.60</td></tr>
<tr><td rowspan="2">2</td><td>width</td><td colspan="2">0.80</td></tr>
<tr><td>height</td><td>1.10</td><td>1.05</td></tr>
<tr><td colspan="2">Crimp strength</td><td>1.0kg(min.)</td><td>0.5kg(min.)</td></tr>
<tr><td colspan="4">1: CONDUCTOR(mm)
2: INSULATION(mm)</td></tr>
</table></td></tr>
<tr><td>3-2-3</td><td>Terminal insertion force</td><td>Insert the crimped terminal into the housing at a speed of 25±3mm/min.</td><td colspan="3">0.5kgf (max.)</td></tr>
<tr><td>3-2-4</td><td>Terminal/ Housing retention force</td><td>Apply axial pull out force at a speed of 25±3mm/minute on the terminal assembled In the housing.</td><td colspan="3">0.5kgf (min.)</td></tr>
<tr><td>3-2-5</td><td>Pin retention force</td><td>Apply axial push force at a speed of 25±3mm/minute on the contact pin assembled in the base wafer.</td><td colspan="3">0.2kgf (min.)</td></tr>
</table>

3-3. Environmental Performance and Others

ITEM		Test condition	Requirement	
3-3-1	Repeated insertion/ withdrawal	Mate connector up to 30 cycles repeatedly at a rate of 10 cycles/ minute. After which test the contact resistance	Contact resistance	40mΩ (max.)
3-3-2	Temperature rise	Apply rated current load on mated connector in series-connection. Measure change of temperature on contact using thermocouples for 4 hours. (Based upon UL 1977)		30°C (max.)
3-3-3	Vibration	Amplitude: 1.52mm P.P Sweep time: 10-55-10Hz/minute Duration: 2 hours in each X、Y、Z axlals. (Based upon MIL-STD-202 method 201A)	Appearance	No Damage
			Contact Resistance	40mΩ (max.)
			Discontinui-ty	1μ sec (max.)
3-3-4	Shock	50G, 3 strokes in each X、Y、Z. axlals. (Based upon JIS C0041/MIL-STD-202 method 213B Cond.A)	Appearance	No Damage
			Contact Resistance	40mΩ (max.)
			Discontinuity	1μ sec (max.)
3-3-5	Heat resistance	Mated connector shall be placed in an oven for 96±4 hours at +85±3°C. (Based upon JIS C0021/MIL-STD-202 method 108A Cond.A)	Appearance	No Damage
			Contact Resistance	40mΩ (max.)
3-3-6	Cold resistance	Mated connector shall be placed in a temperature chamber for 96±4 hours at -40±3°C (Based upon JIS C0020)	Appearance	No Damage
			Contact Resistance	40mΩ (max.)

3-3-7	Humidity	Mated connector shall be placed in a humidity chamber on the following conditions. Temperature: 40±2°C Relative humidity: 90~95% Duration : 96 Hours (Based upon JIS C0022/MIL-STD-202 Method 103B Cond.B)	Appearance	No Damage
			Contact Resistance	40mΩ (max.)
			Dielectric strength	Must meet 3-1-3
			Insulation resistance	10MΩ (min.)
3-3-8	Temperature cycling	Mated connector shall be set to temperature cycling for 5 cycles of which 1 cycle consists of: 1>.-55°C ~ 30 minutes 2>.+105°C ~ 30 minutes (Based upon JIS C0025)	Appearance	No Damage
			Contact Resistance	40mΩ (max.)
			Dielectric strength	Must meet 3-1-3
			Insulation resistance	10MΩ (min.)
3-3-9	Salt spray	Mated connector shall be placed in a salt spray chamber on the following conditions. Salt Solution Density : 5±1% Temperature : 35±2°C Duration : First punch,second plate:24±4 Hours First plate,second punch:8±2 Hours	Appearance	No Damage
			Contact Resistance	40mΩ (max.)
3-3-10	Solderability	Immerse fluxed soldered section of contact pin into a solder bath for 3±0.5sec temperature: 230±5°C	95% of immersed area must show no voids nor pin holes.	
3-3-11	Resistance to soldering heat	Mated connector shall be dipped on solder bath for 5±0.5sec temperature: 260±5°C	No Damage in appearance	

[4. Insertion force and withdrawal force]

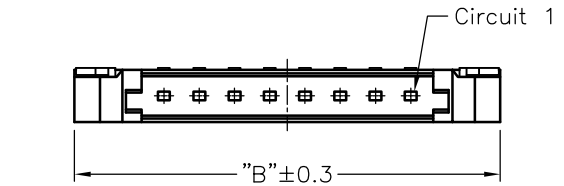
[UNIT:Kgf]

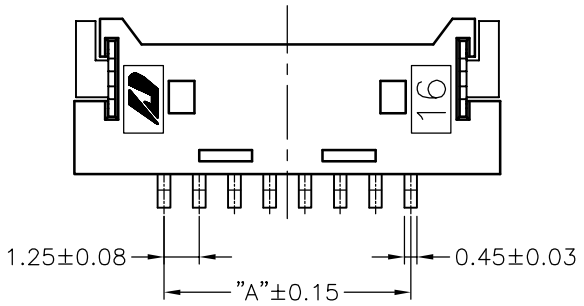
Circuits	Insertion (MAX.)	Withdrawal (MIN.)		
	Initial	Initial	10th	30th
Single	0.30	0.04	0.02	0.02

[5. Product shape, Dimensions and materials]

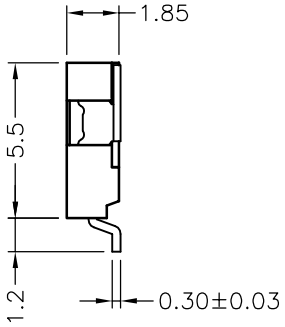
<REFER TO THE DRAWING>

Poles	DIM.A	DIM.B
2P	1.25	7.65
3P	2.50	8.90
4P	3.75	10.15
5P	5.00	11.40
6P	6.25	12.65
7P	7.50	13.90
8P	8.75	15.15
9P	10.00	16.40
10P	11.25	17.65
12P	13.75	20.15
13P	15.00	21.40
14P	16.25	22.65
15P	17.50	23.90
16P	18.75	25.15
18P	21.25	27.65
20P	23.75	30.15
22P	26.25	32.65
24P	28.75	35.15
26P	31.25	37.65
28P	33.75	40.15
30P	36.25	42.65





6P~30P

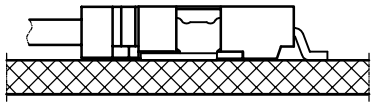


■ 技术参数 SPECIFICATIONS

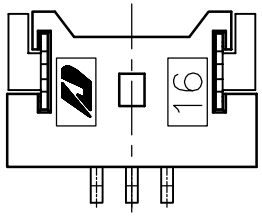
- ◆ 适用线规: AWG.#28~#30
  Applicable Wire: AWG.#28~#30
- ◆ 额定电压: 125V DC/AC(rms)
  Rated voltage: 125V DC/AC(rms)
- ◆ 额定电流: 1A (max.)
  Rated Current: 1A (max.)
- ◆ 耐压值: 250V AC/minute
  Withstand voltage: 250V AC/min.
- ◆ 工作温度: −40℃ ~ +85℃
  Working Temp : −40℃ ~ +85℃
- ◆ 绝缘电阻: ≥500 MΩ
  Insulation resistance: ≥500 MΩ
- ◆ 接触电阻: ≤20 mΩ
  Contact resistance: ≤20 mΩ

■ 材料 MATERIAL

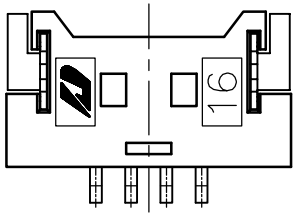
- ◆ 绝缘体: 尼龙9T, UL94−V0
  Insulator: PA9T, UL94−V0
- ◆ 接触针: 磷铜镀锡
  Contact PIN: Phosphor bronze
- ◆ 焊片: 磷铜镀锡
  Solder tab: Phosphor bronze
  Tin−palting



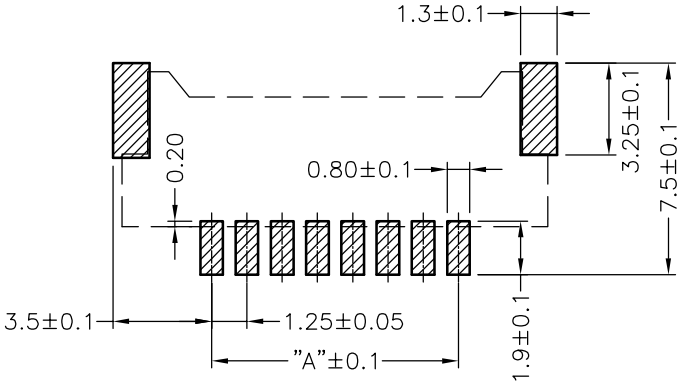
Assembly Layout



2P~3P



4P~5P

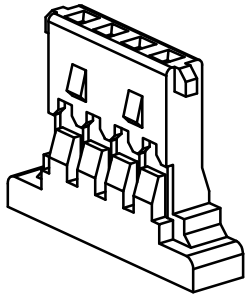


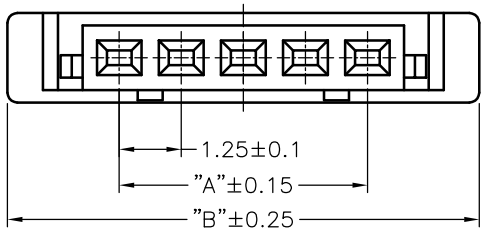
P.C.B LAYOUT

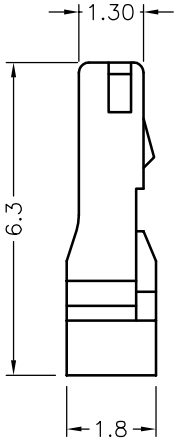
勝 特 力 材 料 886-3-5773766
胜特力电子(上海) 86-21-34970699
胜特力电子(深圳) 86-755-83298787
Http://www.100y.com.tw

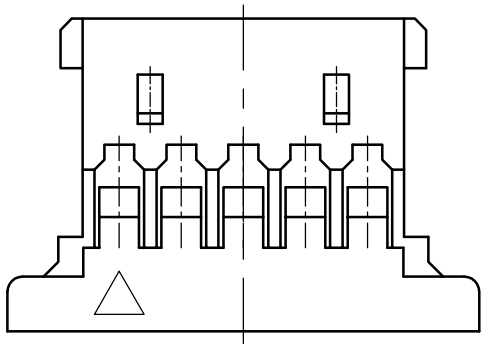
GENERAL TOLERANCE		SCALE: 4:1	DRAWN: 柴艳妮	DATE: 2014.08.29	DOC. NO: JD-Y-E002	TITLE: 工程图	REV. A
XX. ±0.40		UNIT: mm	CHECK: 于腾	DATE: 2014.08.29			
X. ±0.30		SIZE: A4	APPROVE: 肖志军	DATE: 2014.08.29	PARTS NO: 1.25T-4-NA(1.85)		SHEET: 1/1
.X ±0.25	X.° ± 2°						
.XX ±0.15	.X° ± 1°						

Poles	DIM.A	DIM.B
2Y	1.25	5.75
3Y	2.50	7.00
4Y	3.75	8.25
5Y	5.00	9.50
6Y	6.25	10.75
7Y	7.50	12.00
8Y	8.75	13.25
9Y	10.00	14.50
10Y	11.25	15.75
11Y	12.50	17.00
12Y	13.75	18.25
13Y	15.00	19.50
14Y	16.25	20.75
15Y	17.50	22.00
20Y	23.75	28.25
30Y	36.25	40.75

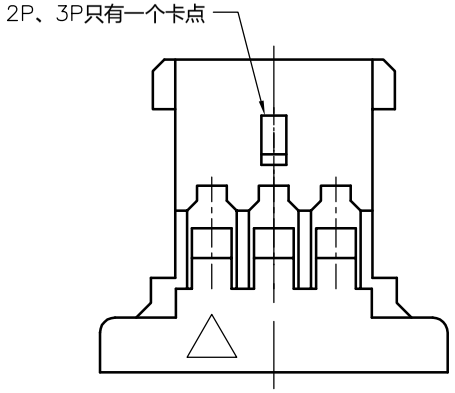








4P~30P



2P、3P

■ 技术参数 SPECIFICATIONS

- ◆ 适用线规: AWG#28~#30
  Applicable Wire: AWG#28~#30
- ◆ 额定电压: 125V DC/AC(rms)
  Rated voltage: 125V DC/AC(rms)
- ◆ 额定电流: 1A (max.)
  Rated Current: 1A (max.)
- ◆ 耐压值: 250V AC/minute
  Withstand voltage: 250V AC/min.
- ◆ 工作温度: −40℃ ~ +85℃
  Working Temp : −40℃ ~ +85℃
- ◆ 绝缘电阻: ≥500 MΩ
  Insulation resistance: ≥500 MΩ
- ◆ 接触电阻: ≤20 mΩ
  Contact resistance: ≤20 mΩ

■ 材料 MATERIAL

- ◆ 胶壳: 尼龙66, UL94−V2
  Housing: Nylon66, UL94−V2

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GENERAL TOLERANCE		SCALE: 7:1	DRAWN: 柴艳妮	DATE: 2014.5.13	DOC. NO: JD-Y-E034	TITLE: 工程图	REV. D
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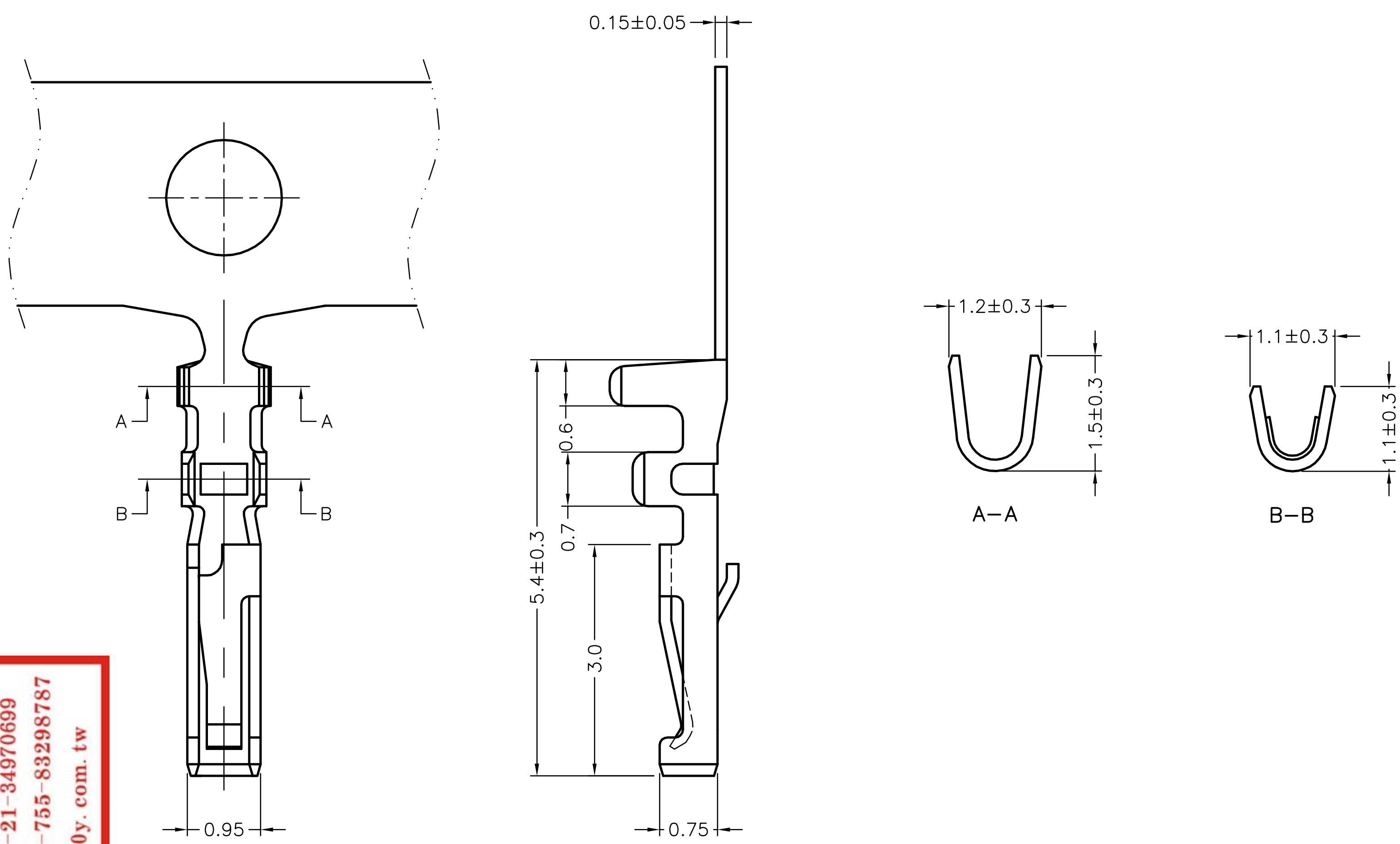
X. ±0.30					PARTS NO: 1.25T-4-NY		SHEET: 1/1
.X ±0.25	X.° ± 2°	SIZE: A4	APPROVE: 肖志军	DATE: 2014.5.13			
.XX ±0.15	.X° ± 1°						



Notes:

1. MATERIAL: PHOSPHOR BRONZE,JIS C5191R–H, HV 200°±5°
2. Finish: Gold–plating
3. Wire range: AWG #28~#30

GENERAL TOLERANCE		SCALE: 12:1	DRAWN: 柴艳妮	DATE: 2014-8-21	DOC. NO: JD-Y-E035	TITLE: 工程图	REV. C
XX. ±0.40		UNIT: mm	CHECK: 于腾	DATE: 2014-8-21	PARTS NO: 1.25T-4-T		SHEET: 1/1
X. ±0.30		SIZE: A4	APPROVE: 肖志军	DATE: 2014-8-21			
.X ±0.25	X.° ± 2°						
.XX ±0.15	.X° ± 1°						

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Http://www.100y.com.tw

Test Report

DONGGUAN JINDA ELECTRONICS CO.,LTD

5#,ROAD NORTH,PUXINHU COUNTRY,TANGXIA TOWN,DONGGUAN,GUANGDONG
CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : Phosphor copper electroplate tin (in Chinese as磷铜镀锡)

SGS Job No. :	CP13-048427 - SZ
Date of Sample Received :	11 Sep 2013
Testing Period :	11 Sep 2013 - 17 Sep 2013
Test Requested :	Selected test(s) as requested by client.
Test Method :	Please refer to next page(s).
Test Results :	Please refer to next page(s).
Conclusion :	Based on the performed tests on submitted samples, the results of Lead, Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of
SGS-CSTC Ltd.

Merry

Merry Lv
Approved Signatory

SGS-CSTC Standards Technical Services Co., Ltd.
Guangzhou Branch Testing Center Electrical Laboratory.
198 Kezhu Road,Scientech Park Guangzhou Economic & Technology Development District,Guangzhou,China 510663 t (86-20) 82155555 f (86-20) 82075113 www.sgsgroup.com.cn
中国·广州·经济技术开发区科学城科珠路198号 邮编: 510663 t (86-20) 82155555 f (86-20) 82075113 e sgs.china@sgs.com

Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
1	CAN13-142804.003	Silvery plated metal

Remarks :

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected (< MDL)

(4) "-" = Not Regulated

RoHS Directive 2011/65/EU

Test Method : (1)With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
(2)With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
(3)With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
(4)With reference to IEC 62321:2008, determination of Hexavalent Chromium by spot test / Colorimetric Method using UV-Vis.

Test Item(s)	Limit	Unit	MDL	003
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	13
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	-	-	◇	Negative

Notes :

(1) The maximum permissible limit is quoted from the directive 2011/65/EU, Annex II

(2)◇Spot-test:

Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;

(The tested sample should be further verified by boiling-water-extraction method if the spot test result is Negative or cannot be confirmed.)

◇Boiling-water-extraction:

Negative = Absence of CrVI coating

Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm2 sample surface area.

Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing.

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory.
198 Kezhu Road,Scientech Park Guangzhou Economic & Technology Development District,Guangzhou,China 510663 t (86-20) 82155555 f (86-20) 82075113 www.sgsgroup.com.cn
中国・广州・经济技术开发区科学城科珠路198号 邮编: 510663 t (86-20) 82155555 f (86-20) 82075113 e sgs.china@sgs.com

Perfluorooctane Sulfonates (PFOS) and Perfluorooctanoic Acid (PFOA)

Test Method : With reference to US EPA Method 3550C:2007, analysis was performed by HPLC-MS.

Test Item(s)	Unit	MDL	*003*
Perfluorooctane Sulfonates (PFOS) and related Acid,Metal Salt and Amide	µg/m²	1	ND
Perfluorooctanoic Acid (PFOA)	µg/m²	1	ND

Notes :

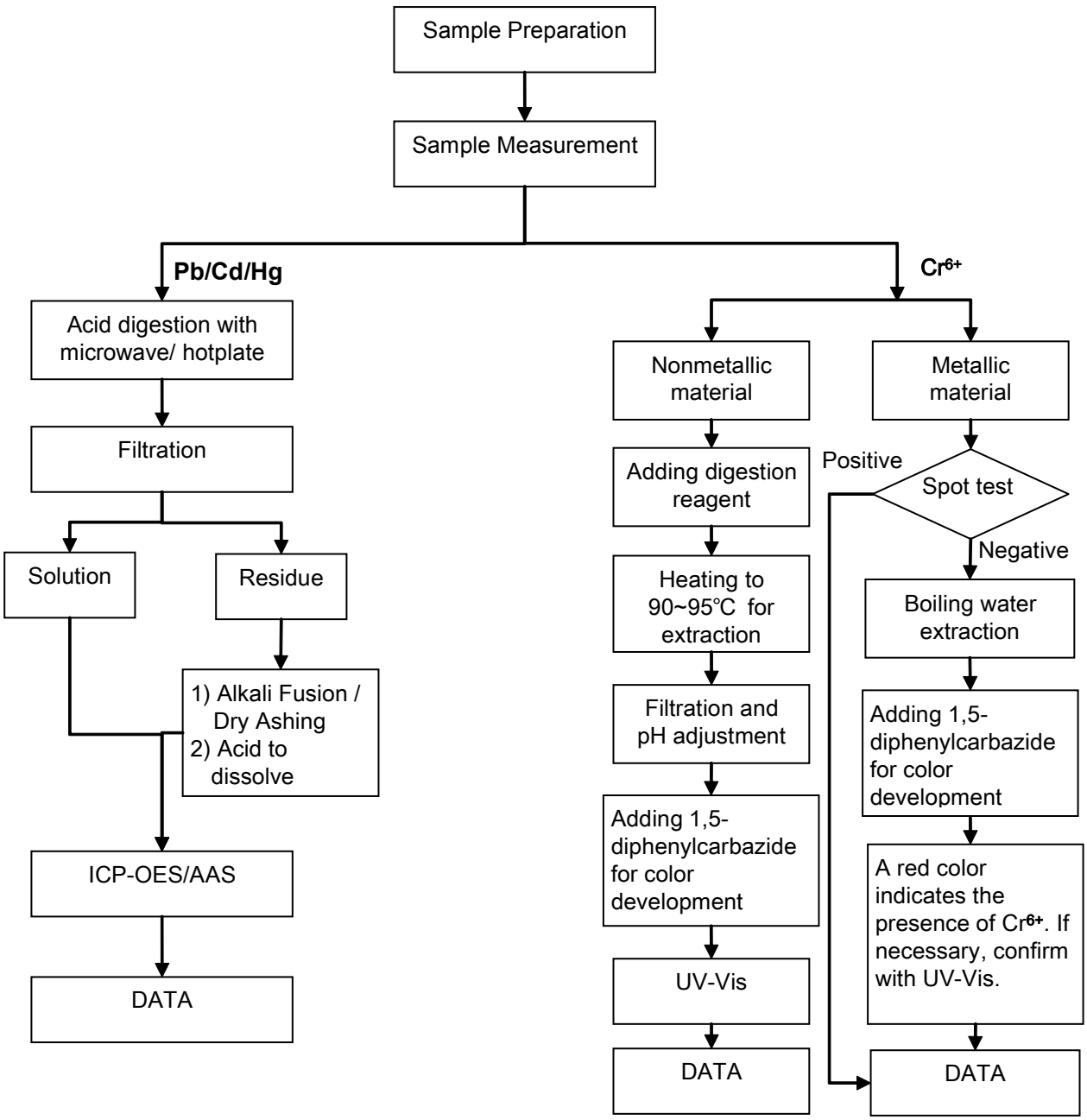
(1) PFOS Reference Information: Entry 53 of Regulation (EC) No 552/2009 amending Annex XVII of REACH Regulation (EC) No 1907/2006 (previously restricted under Directive 2006/122/EC)
(i) May not be placed on the market or used as a substance or constituent of preparations in a concentration equal to or higher than 0.005 % by mass.
(ii) May not be placed on the market in semi-finished products or articles, or parts thereof, if the concentration of PFOS is equal to or higher than 0.1 % by mass calculated with reference to the mass of structurally or microstructurally distinct parts that contain PFOS or, for textiles or other coated materials, if the amount of PFOS is equal to or higher than 1µg /m² of the coated material.
Please refer to Regulation (EC) No 552/2009 to get more detail information

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Center Chemical Laboratory
198 Kezhu Road,Scientech Park Guangzhou Economic & Technology Development District,Guangzhou,China 510663 t (86-20) 82155555 f (86-20) 82075113 www.sgsgroup.com.cn
中国·广州·经济技术开发区科学城科珠路198号 邮编: 510663 t (86-20) 82155555 f (86-20) 82075113 e sgs.china@sgs.com

ATTACHMENTS

RoHS Testing Flow Chart

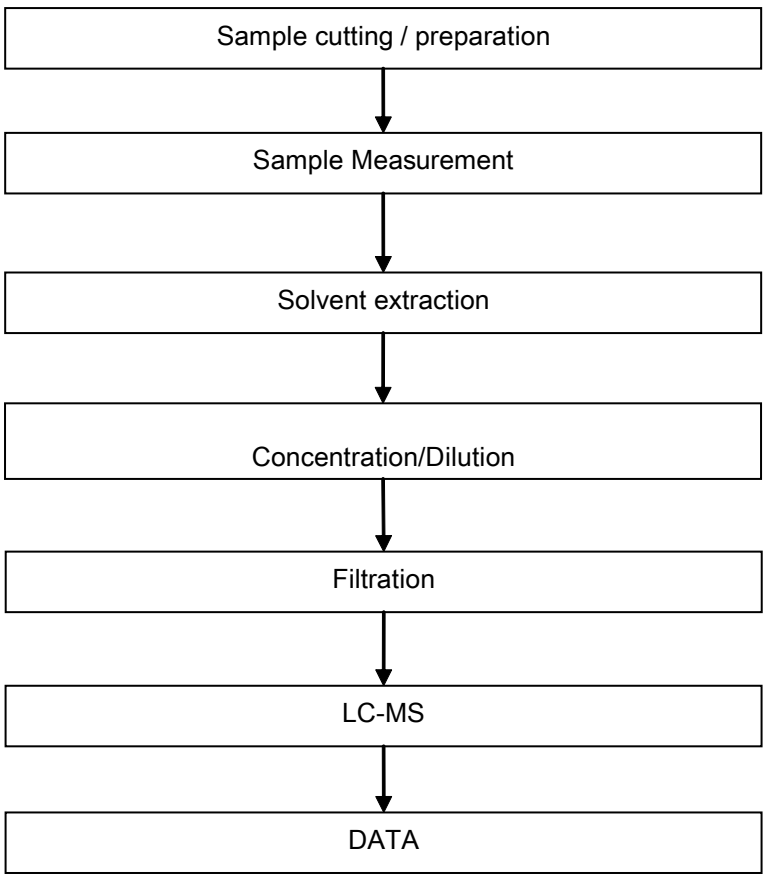
1) Name of the person who made testing: Michael Tso
2) Name of the person in charge of testing: Adams Yu
3) These samples were dissolved totally by pre-conditioning method according to below flow chart (Cr6+ test method excluded).



ATTACHMENTS

PFOA / PFOS Testing Flow Chart

1) Name of the person who made testing: Tina Zhao
2) Name of the person in charge of testing: Yolanda Wei



Sample photo:

CAN13-142804.003

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Test Report

DONGGUAN JINDA ELECTRONICS CO.,LTD

5#,ROAD NORTH,PUXINHU COUNTRY,TANGXIA TOWN,DONGGUAN,GUANGDONG
CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : Phosphor copper electroplate gold (in Chinese as磷铜镀金)

SGS Job No. :	CP13-048427 - SZ
Date of Sample Received :	11 Sep 2013
Testing Period :	11 Sep 2013 - 17 Sep 2013
Test Requested :	Selected test(s) as requested by client.
Test Method :	Please refer to next page(s).
Test Results :	Please refer to next page(s).
Conclusion :	Based on the performed tests on submitted samples, the results of Lead, Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of
SGS-CSTC Ltd.

Merry

Merry Lv
Approved Signatory

SGS-CSTC Standards Technical Services Co., Ltd.
Guangzhou Branch Testing Center
198 Kezhu Road,Scientech Park Guangzhou Economic & Technology Development District,Guangzhou,China 510663 t (86-20) 82155555 f (86-20) 82075113 www.sgsgroup.com.cn
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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
1	CAN13-142804.004	Silvery/golden plated metal

Remarks :

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected (< MDL)

(4) "-" = Not Regulated

RoHS Directive 2011/65/EU

Test Method : (1)With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
(2)With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
(3)With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
(4)With reference to IEC 62321:2008, determination of Hexavalent Chromium by spot test / Colorimetric Method using UV-Vis.

Test Item(s)	Limit	Unit	MDL	*004*
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	11
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	-	-	◇	Negative

Notes :

(1) The maximum permissible limit is quoted from the directive 2011/65/EU, Annex II

(2)◇Spot-test:
Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;
(The tested sample should be further verified by boiling-water-extraction method if the spot test result is Negative or cannot be confirmed.)
◇Boiling-water-extraction:
Negative = Absence of CrVI coating
Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm2 sample surface area.
Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing.

Perfluorooctane Sulfonates (PFOS) and Perfluorooctanoic Acid (PFOA)

Test Method : With reference to US EPA Method 3550C:2007, analysis was performed by HPLC-MS.

Test Item(s)	Unit	MDL	*004*
Perfluorooctane Sulfonates (PFOS) and related Acid,Metal Salt and Amide	µg/m²	1	ND
Perfluorooctanoic Acid (PFOA)	µg/m²	1	ND

Notes :

(1) PFOS Reference Information: Entry 53 of Regulation (EC) No 552/2009 amending Annex XVII of REACH Regulation (EC) No 1907/2006 (previously restricted under Directive 2006/122/EC)
(i) May not be placed on the market or used as a substance or constituent of preparations in a concentration equal to or higher than 0.005 % by mass.
(ii) May not be placed on the market in semi-finished products or articles, or parts thereof, if the concentration of PFOS is equal to or higher than 0.1 % by mass calculated with reference to the mass of structurally or microstructurally distinct parts that contain PFOS or, for textiles or other coated materials, if the amount of PFOS is equal to or higher than 1µg /m² of the coated material.
Please refer to Regulation (EC) No 552/2009 to get more detail information

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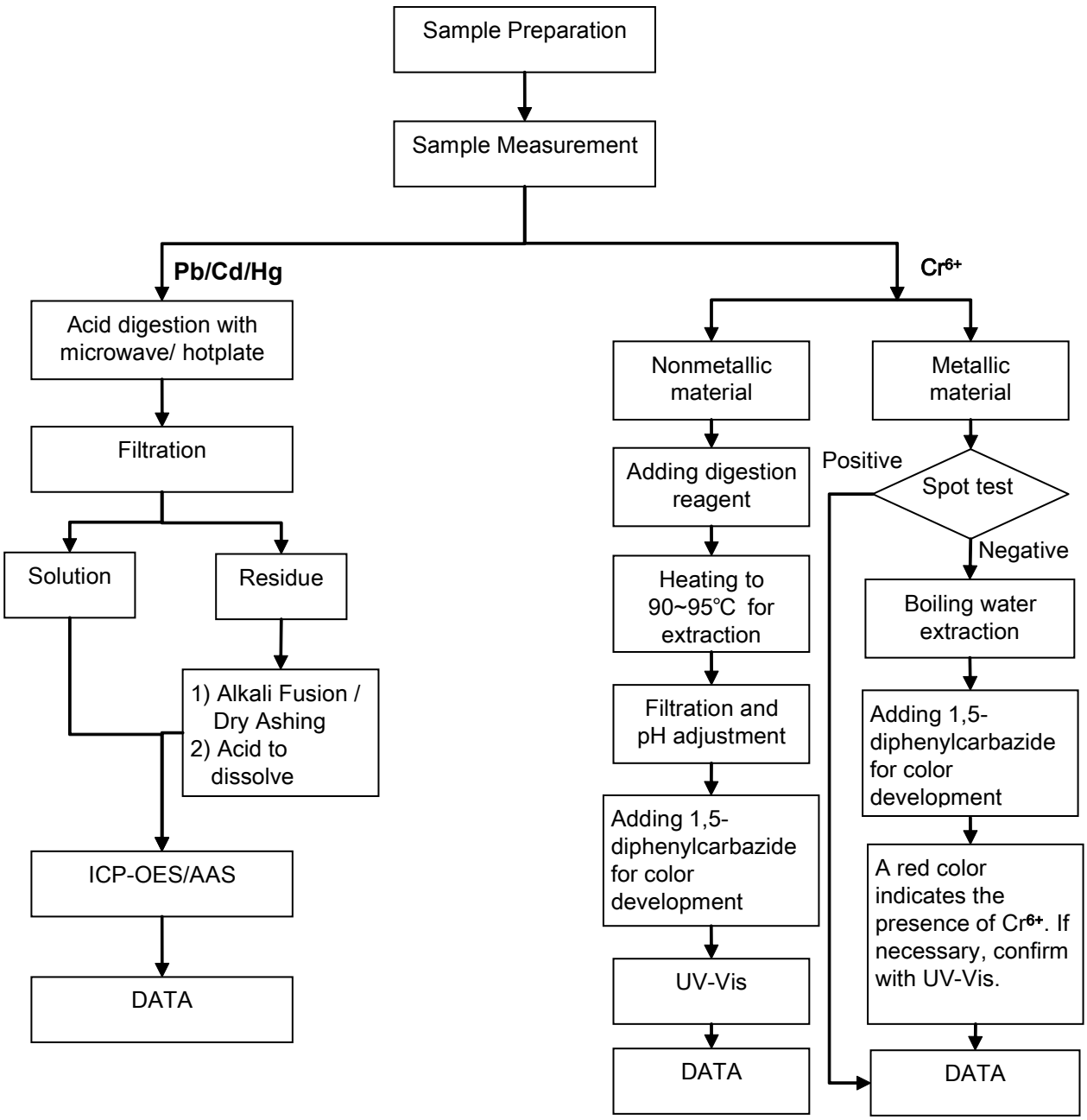
ATTACHMENTS

RoHS Testing Flow Chart

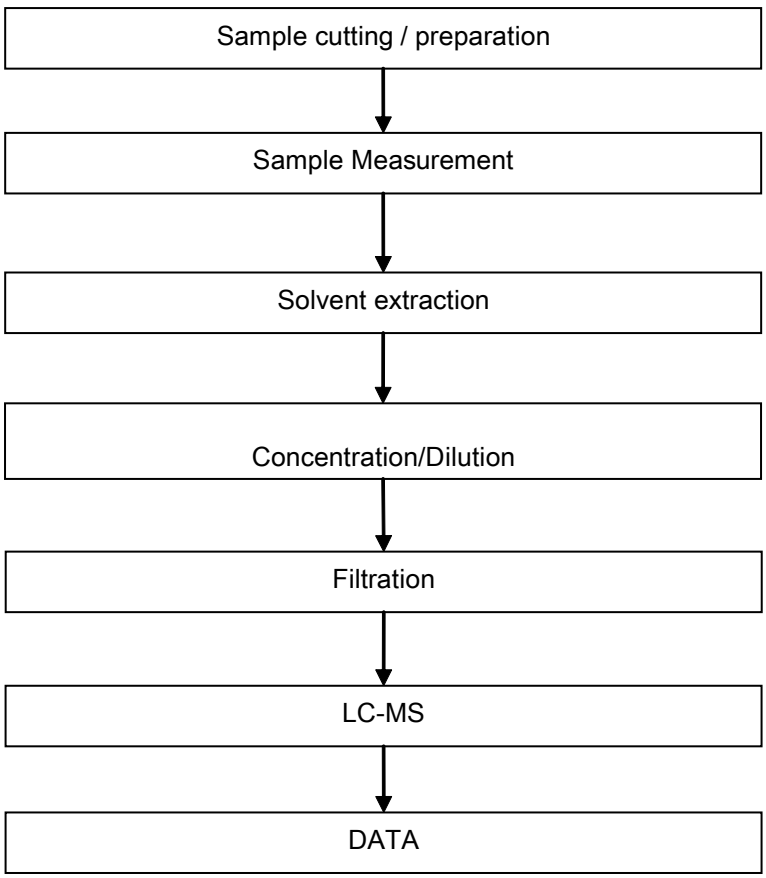
1) Name of the person who made testing: Michael Tso
2) Name of the person in charge of testing: Adams Yu
3) These samples were dissolved totally by pre-conditioning method according to below flow chart (Cr6+ test method excluded).



ATTACHMENTS

PFOA / PFOS Testing Flow Chart

1) Name of the person who made testing: Tina Zhao
2) Name of the person in charge of testing: Yolanda Wei



Sample photo:

CAN13-142804.004

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DONGGUAN JINDA ELECTRONICS CO.,LTD

5#,ROAD NORTH,PUXINHU COUNTRY,TANGXIA TOWN,DONGGUAN,GUANGDONG
CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : Nylon 66 UL94V-0

SGS Job No. :	CP13-048427 - SZ
Date of Sample Received :	11 Sep 2013
Testing Period :	11 Sep 2013 - 17 Sep 2013
Test Requested :	Selected test(s) as requested by client.
Test Method :	Please refer to next page(s).
Test Results :	Please refer to next page(s).
Conclusion :	Based on the performed tests on submitted samples, the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE) comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of
SGS-CSTC Ltd.

Almay Gao
Approved Signatory

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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
1	CAN13-142749.005	White plastic grains

Remarks :

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected (< MDL)

(4) "-" = Not Regulated

RoHS Directive 2011/65/EU

Test Method : (1)With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
(2)With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
(3)With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
(4)With reference to IEC 62321:2008, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.
(5)With reference to IEC 62321:2008, determination of PBBs and PBDEs by GC-MS.

Test Item(s)	Limit	Unit	MDL	*005*
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	ND
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	1,000	mg/kg	2	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND

Test Item(s)	Limit	Unit	MDL	*005*
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND

Notes :

(1) The maximum permissible limit is quoted from the directive 2011/65/EU, Annex II

Polynuclear Aromatic Hydrocarbons (PAHs)

Test Method : With reference to ZEK 01.4-08 of German ZLS and its amendments, analysis was performed by GC-MS.

Test Item(s)	Unit	MDL	*005*
Naphthalene(NAP)	mg/kg	0.2	ND
Acenaphthylene(ANY)	mg/kg	0.2	ND
Acenaphthene(ANA)	mg/kg	0.2	ND
Fluorene(FLU)	mg/kg	0.2	ND
Phenanthrene(PHE)	mg/kg	0.2	ND
Anthracene(ANT)	mg/kg	0.2	ND
Fluoranthene(FLT)	mg/kg	0.2	ND
Pyrene(PYR)	mg/kg	0.2	ND
Benzo(a)anthracene(BaA)	mg/kg	0.2	ND
Chrysene(CHR)	mg/kg	0.2	ND
Benzo(b)fluoranthene(BbF) + Benzo(j)fluoranthene(BjF)	mg/kg	0.4	ND

Test Item(s)	Unit	MDL	*005*
Benzo(k)fluoranthene(BkF)	mg/kg	0.2	ND
Benzo(e)pyrene(BeP)	mg/kg	0.2	ND
Benzo(a)pyrene(BaP)	mg/kg	0.2	ND
Indeno(1,2,3-c,d)pyrene(IPY)	mg/kg	0.2	ND
Dibenzo(a,h)anthracene(DBA)	mg/kg	0.2	ND
Benzo(g,h,i)perylene(BPE)	mg/kg	0.2	ND
Sum of 18 PAHs	mg/kg	-	ND

ZEK 01.4-08: Restraining maximum values for products

Parameter	Category 1	Category 2	Category 3
	Material indented to be put in the mouth or material for toys with normal skin contact for children aged < 36 months	Materials those are not included in Category 1, with predictable contact with the skin longer than 30 s. (long-term skin contact).	Materials those are not included in Category 1 or 2, with predictable skin contact up to 30 s (short-term skin contact).
Benzo(a)pyrene (mg/kg)	<0.2**	1	20
Sum of 18 PAH (mg/kg)*	<0.2**	10	200

Notes:

* = Only PAH substances >0.2 mg/kg are taken into account while calculating the sum of PAHs

** = In case that the maximum values exceed the limits of category 1, but are within the limits of category 2, one may confirm the suitability of the tested material which is indented to be put in the mouth by additional specific migration tests of PAH components based on DIN EN 1186ff and §64 LFGB 80.30-1. The conclusion of the migration test results must be made based on food law criteria.

Phthalate

Test Method : With reference to EN14372: 2004. Analysis was performed by GC-MS.

Test Item(s)	CAS NO.	Unit	MDL	*005*
Dibutyl Phthalate (DBP)	84-74-2	% (w/w)	0.003	ND
Benzylbutyl Phthalate (BBP)	85-68-7	% (w/w)	0.003	ND

Test Item(s)	CAS NO.	Unit	MDL	*005*
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	% (w/w)	0.003	ND
Diisononyl Phthalate (DINP)	28553-12-0 / 68515-48-0	% (w/w)	0.01	ND
Di-n-octyl Phthalate (DNOP)	117-84-0	% (w/w)	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 / 68515-49-1	% (w/w)	0.01	ND
Dimethyl Phthalate (DMP)	131-11-3	% (w/w)	0.003	ND
Diethyl Phthalate (DEP)	84-66-2	% (w/w)	0.003	ND
Diisobutyl Phthalate (DIBP)	84-69-5	% (w/w)	0.003	ND
Dinonyl Phthalate (DNP)	84-76-4	% (w/w)	0.003	ND
Diisooctyl Phthalate (DiOP)	27554-26-3	% (w/w)	0.010	ND
Dipropyl Phthalate (DPrP)	131-16-8	% (w/w)	0.003	ND
Dicyclohexyl Phthalate (DCHP)	84-61-7	% (w/w)	0.003	ND
Dipentyl Phthalate (DPP)	131-18-0	% (w/w)	0.003	ND
Dibenzyl Phthalate (DBzP)	523-31-9	% (w/w)	0.003	ND
Diphenyl Phthalate (DPhP)	84-62-8	% (w/w)	0.003	ND
Di-n-hexyl Phthalate (DnHP)	84-75-3	% (w/w)	0.003	ND

Notes :

(1)DBP,BBP,DEHP Reference information: Entry 51 of Regulation (EC) No 552/2009 amending Annex XVII of REACH Regulation (EC) No 1907/2006 (previously restricted under Directive 2005/84/EC):
i) Shall not be used as substances or in mixtures, in concentrations greater than 0.1 % by weight of the plasticised material, in toys and childcare articles.
ii) Toys and childcare articles containing these phthalates in a concentration greater than 0.1 % by weight of the plasticised material shall not be placed on the market.
Please refer to Regulation (EC) No 552/2009 to get more detail information
(2)DINP, DNOP, DIDP Reference information: Entry 52 of Regulation (EC) No 552/2009 amending Annex XVII of REACH Regulation (EC) No 1907/2006 (previously restricted under Directive 2005/84/EC).
i) Shall not be used as substances or in mixtures, in concentrations greater than 0.1 % by weight of the plasticised material, in toys and childcare articles which can be placed in the mouth by children.
ii) Such toys and childcare articles containing these phthalates in a concentration greater than 0.1 % by

weight of the plasticised material shall not be placed on the market.
Please refer to Regulation (EC) No 552/2009 to get more detail information

Tetrabromobisphenol A (TBBP-A)

Test Method : With reference to US EPA Method 3540C:1996, analysis was performed by GC-MS&HPLC-MS.

Test Item(s)	Unit	MDL	005
Tetrabromobisphenol A (TBBP-A)	mg/kg	10	ND

Dimethyl Fumarate (DMF)

Test Method : SGS In house method(GZTC CHEM-TOP-095), alalysis was performed by GC-MS

Test Item(s)	Limit	Unit	MDL	005
Dimethyl fumarate(DMF)	0.1	mg/kg	0.1	ND
Conclusion				**PASS**

Notes :

(1) The maximum permissible limit is quoted from the document Commission Regulation (EU) No 412/2012 amending Annex XVII of REACH Regulation (EC) No 1907/2006 (previously restricted under Commission Decision 2012/48/EU)

Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321:2008, analysis was performed by GC-MS.

Test Item(s)	Unit	MDL	005
Hexabromocyclododecane (HBCDD)	mg/kg	10	ND

PFOS (Perfluorooctane Sulfonates) and PFOA (Perfluorooctanoic Acid)

Test Method : With reference to US EPA Method 3550C: 2007, analysis was performed by HPLC-MS.

Test Item(s)	Unit	MDL	005
Perfluorooctane Sulfonates (PFOS) and related Acid,Metal Salt and Amide	mg/kg	10	ND
Perfluorooctanoic Acid (PFOA)	mg/kg	10	ND

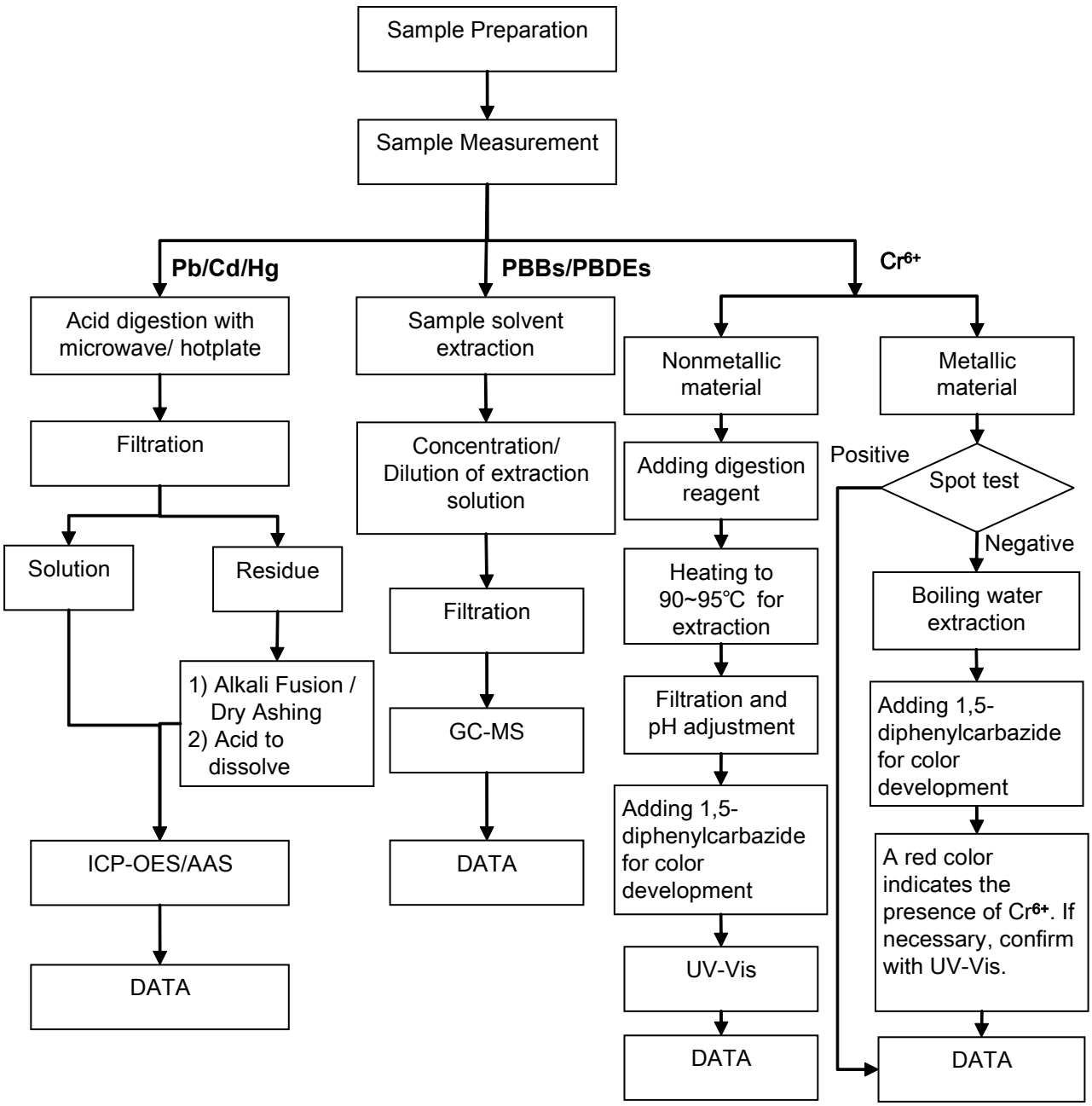
Notes :

For reference: commission regulation (EU) No 757/2010 amending regulation (EC) No 850/2004:
(1) For the purposes of this entry, Article 4(1) (b) shall apply to concentrations of PFOS equal to or below 10 mg/kg (0,001 % by weight) when it occurs in substances or in preparations.
(2) For the purposes of this entry, Article 4(1) (b) shall apply to concentrations of PFOS in semi-finished products or articles, or parts thereof, if the concentration of PFOS is lower than 0,1 % by weight calculated with reference to the mass of structurally or micro-structurally distinct parts that contain PFOS or, for textiles or other coated materials, if the amount of PFOS is lower than 1µg /m2 of the coated material.

ATTACHMENTS

RoHS Testing Flow Chart

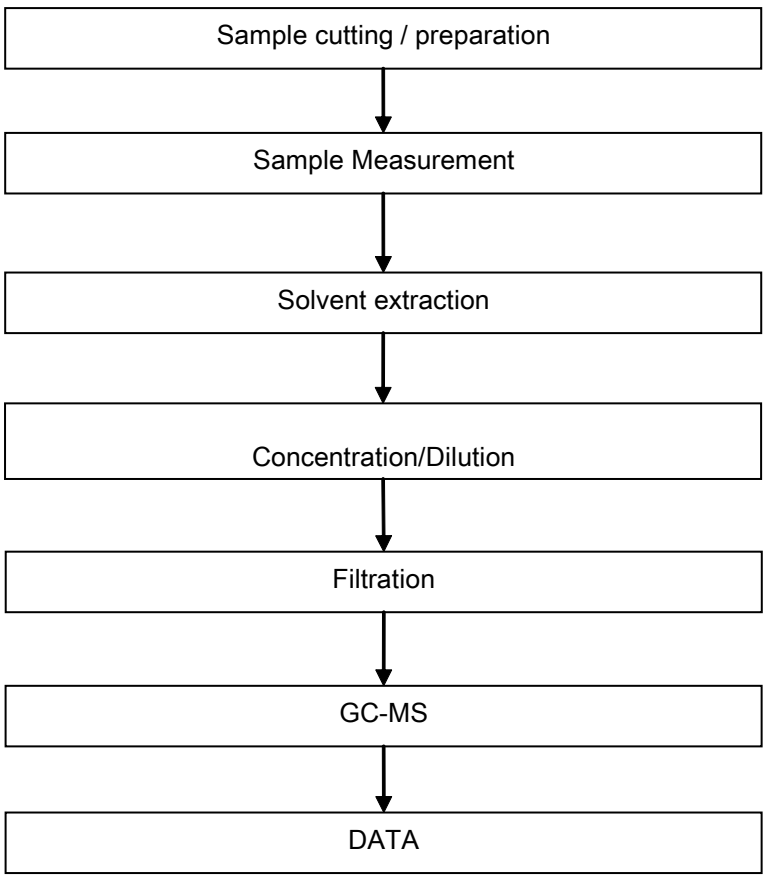
1) Name of the person who made testing: Michael Tso / Cutey Yu
2) Name of the person in charge of testing: Adams Yu / Yolanda Wei
3) These samples were dissolved totally by pre-conditioning method according to below flow chart (Cr^{6+} and PBBs/PBDEs test method excluded).



ATTACHMENTS

HBCDD Testing Flow Chart

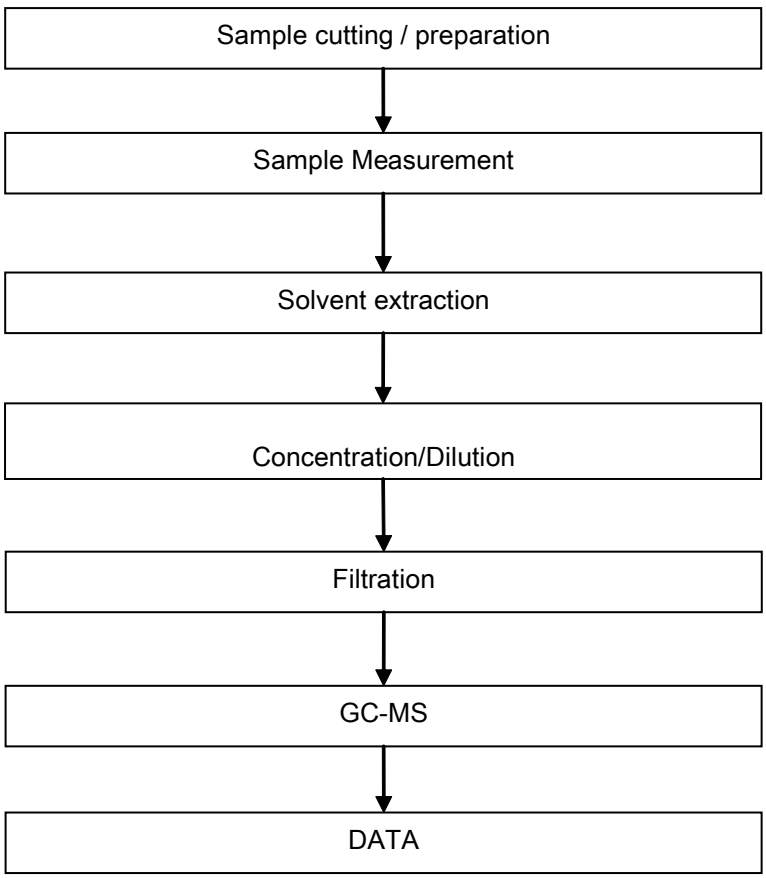
1) Name of the person who made testing: Cutey Yu
2) Name of the person in charge of testing: Yolanda Wei



ATTACHMENTS

Phthalates Testing Flow Chart

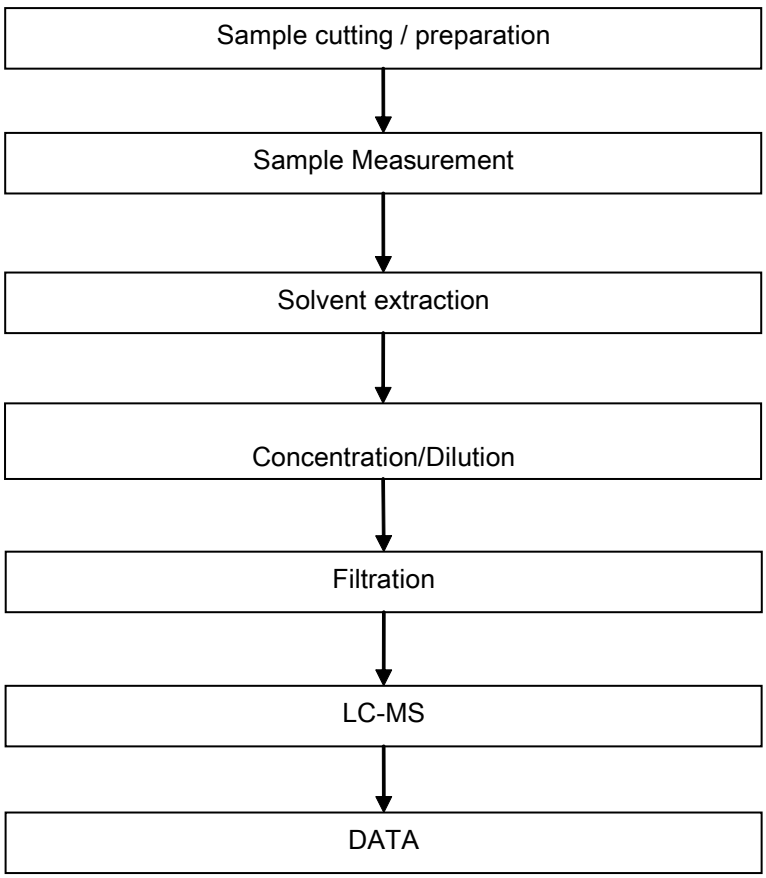
1) Name of the person who made testing: Liu Qiong
2) Name of the person in charge of testing: Yolanda Wei



ATTACHMENTS

PFOA / PFOS Testing Flow Chart

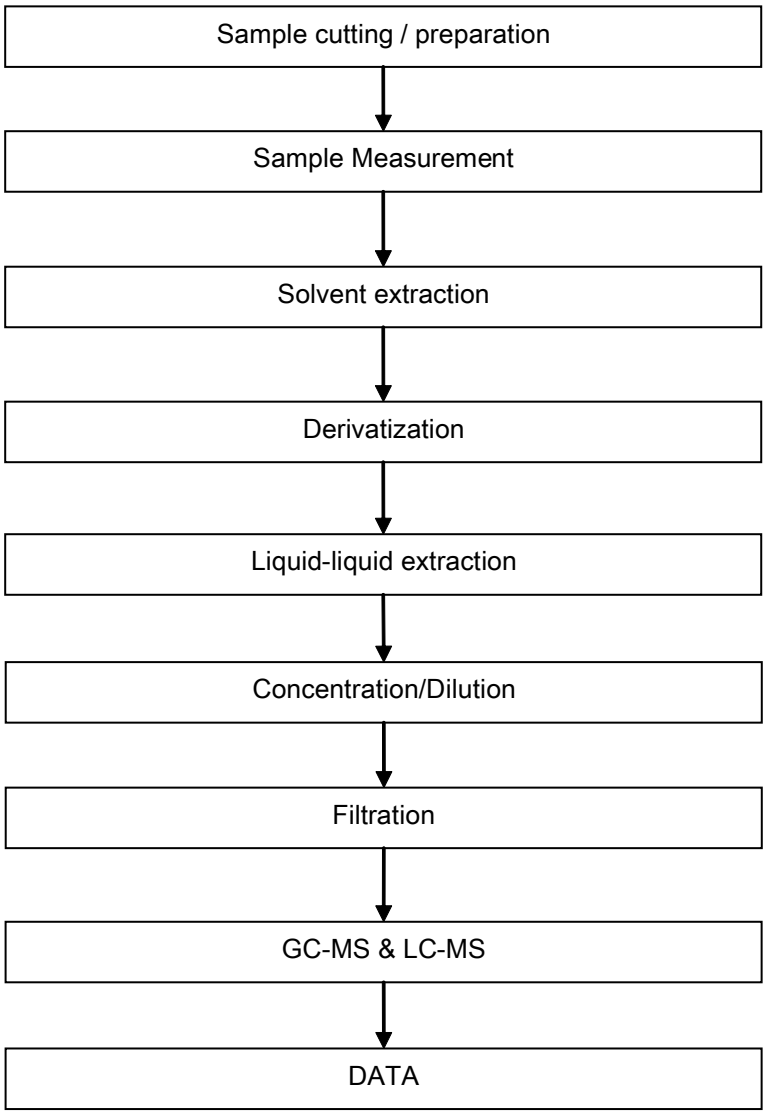
1) Name of the person who made testing: Tina Zhao
2) Name of the person in charge of testing: Yolanda Wei



ATTACHMENTS

TBBP-A Testing Flow Chart

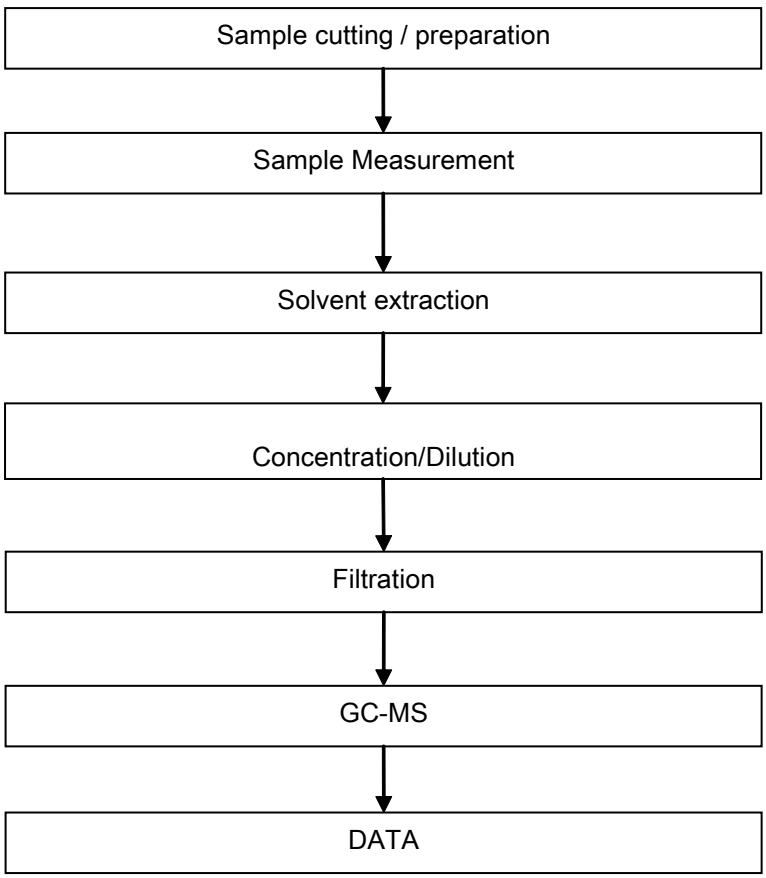
1) Name of the person who made testing: Cutey Yu
2) Name of the person in charge of testing: Yolanda Wei



ATTACHMENTS

PAHs Testing Flow Chart

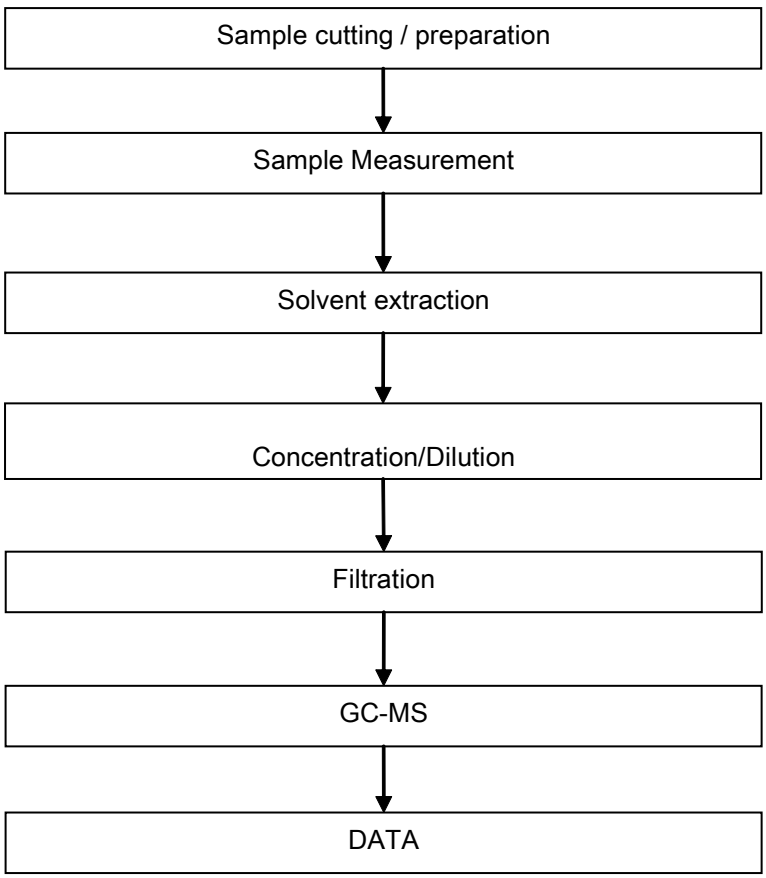
1) Name of the person who made testing: Cutey Yu
2) Name of the person in charge of testing: Yolanda Wei



ATTACHMENTS

Dimethyl Fumarate Testing Flow Chart

1) Name of the person who made testing: Liu Qiong
2) Name of the person in charge of testing: Yolanda Wei



Sample photo:

CAN13-142749.005

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