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ALL DIMENSIONS IN METRIC DO NOT SCALE DRAWING

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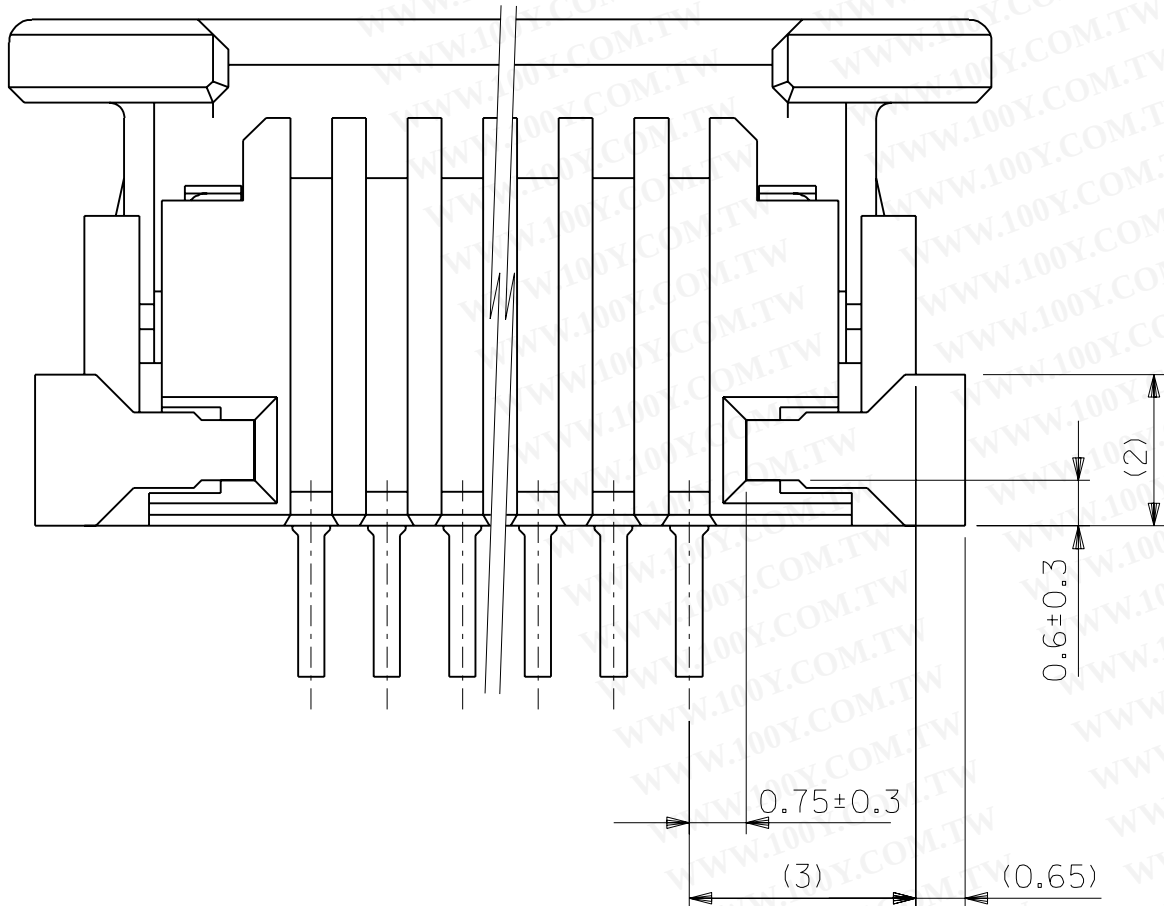
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下面図

注記 NOTES

- ① 接点部までの嵌合長さ。
LENGTH TO CONTACT POINT.
2. 使用材料 MATERIAL
ハウジング : 46ナイロン。UL 94V-0
HOUSING : 46NYLON, UL94V-0
アクチュエータ : PPS。UL 94V-0
ACTUATOR : PPS, UL94V-0
ターミナル : リン青銅 (t=0.25)
TERMINAL : PHOS-BRO.(t=0.25)
メッキ : 錫ビスマスメッキ 1. 0マイクロメートル以上
PLATING : TIN-BISMUTH 1.0 MICROMETER MINIMUM
ニッケル下地 1. 0マイクロメートル以上
PLATING : NICKEL(UNDER PLATING)1.0 MICROMETER MINIMUM
金具 : 銅合金 (t=0.25)
FITTING NAIL : COPPER ALLOY (t=0.25)
メッキ : 錫メッキ 1. 0マイクロメートル以上
PLATING : TIN 1.0 MICROMETER MINIMUM
ニッケル下地 1. 0マイクロメートル以上
PLATING : NICKEL(UNDER PLATING) 1.0 MICROMETER MINIMUM
- ③ パターンはくり止め用金具
FITTING NAIL FOR PREVENTION OF PEELING OF P.C.B.PATTERN.
4. エンボステープ梱包時は、アクチュエータがロックした状態とする。
WHEN CONNECTOR IS SHIPED, ACTUATOR SHOULD BE LOCKED.
- ⑤ FPC挿入深さ。
INSERTION DEPTH OF FPC
- ⑥ パターン書き込み禁止エリア。
NO FOOT PRINT AREA.
7. 本製品は52271-**-17の鉛フリー品である。
THIS PRODUCT IS LEAD FREE OF 52271-**-17.

FPCについて:

打抜き方向は導体側から補強板側を推奨致します。
補強フィルム材質はポリイミドを推奨致します。
接着剤は熱硬化接着剤を推奨致します。

ABOUT FPC:
RECOMMENDED PUNCHER DIRECTION :FROM CONDUCTOR SIDE TO STIFFENER BOARD SIDE.
RECOMMENDED MATERIAL :
STIFFENER FILM : POLYIMIDE
BONDING AGENT : THERMOSETTING BONDING AGENT

MODEL NO. 52271-**-19

				材料 MATERIAL		注記参照 SEE NOTES	
				仕上げ FINISH		注記参照 SEE NOTES	
				適用電線範囲 WIRE RANGE		—//—	
				被覆外径 INS. RANGE		—//—	
				DRAWN BY '04/03/12 H.KAWABATA		CHK'D BY '04/03/12 K.TOJO	
				APP'D BY '04/03/12 M.SASAO		尺度 SCALE —//—	
角度 ANGLE		±3°		記号 LTR		変更内容 REVISION RECORD	
30 以上 OVER		±0.3	B	変更 (J2004-355)		H.K. K.T. 04/04/02	
10 以上 30 未満 OVER UNDER		±0.25	A	変更 (J2004-337)		H.K. K.T. 04/03/25	
10 未満 UNDER		±0.2	O	新規作成 RELEASED (J2004-3059)		H.K. K.T. 04/03/12	
一般公差 GENERAL TOLERANCES				DR. CHK. 日付 DATE			

MOLEX-JAPAN CO.,LTD. 日本モレックス株式会社

REVISE ONLY ON CAD SYSTEM

TITLE 名称
I.O FPC CONN. Z.I.F. SMT (BOTTON CONTACT)
-LEAD FREE-

DWG. NO. (SHEET 2 OF 2) REV B
SD-52271-036

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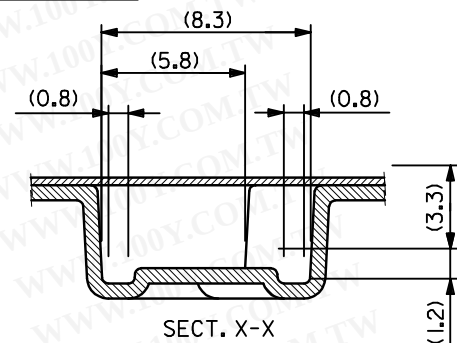
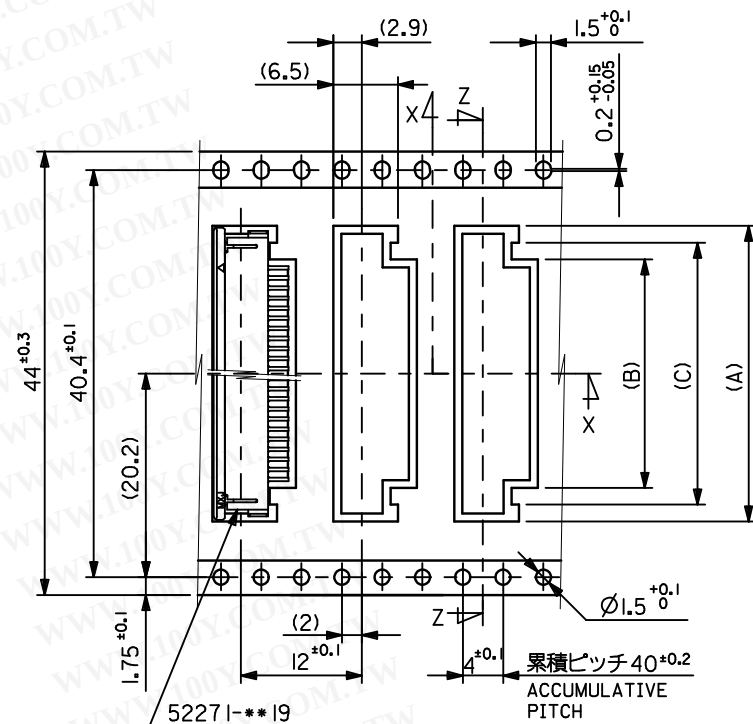
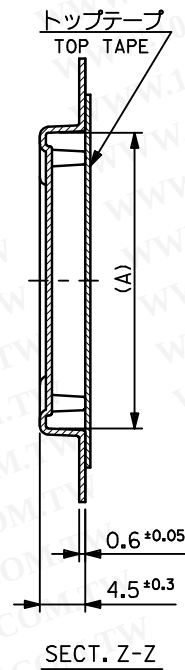
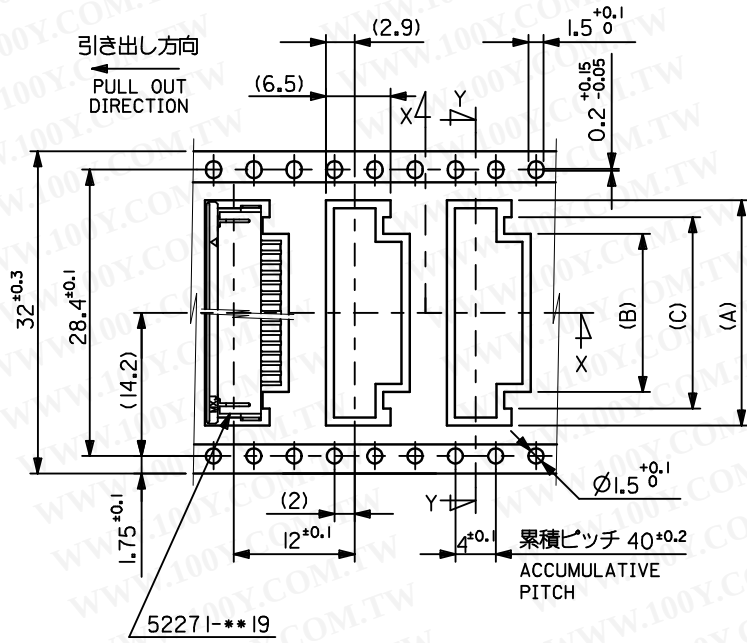
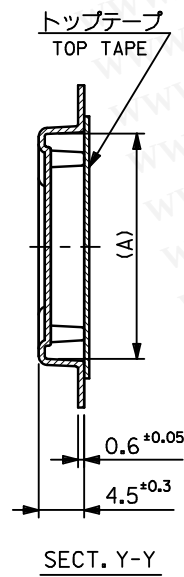
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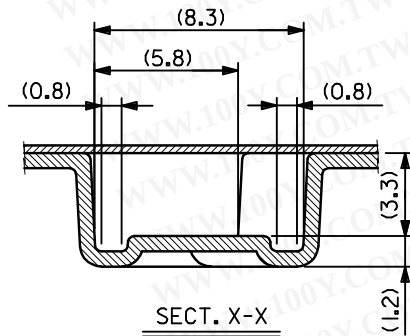
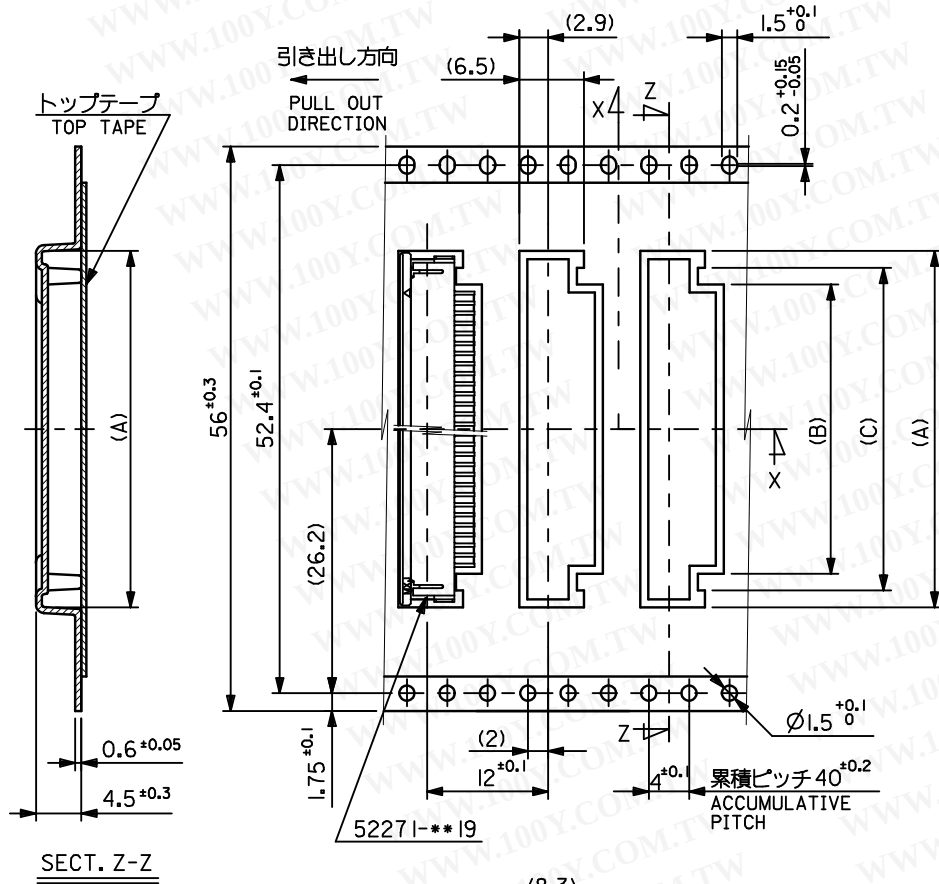


44	49.4	45.4	31	27.4	34.35	52271-2779	27
			30	26.4	33.35	-2679	26
			29	25.4	32.35	-2579	25
			28	24.4	31.35	-2479	24
			27	23.4	30.35	-2379	23
			26	22.4	29.35	-2279	22
			25	21.4	28.35	-2179	21
			24	20.4	27.35	-2079	20
			23	19.4	26.35	-1979	19
			22	18.4	25.35	-1879	18
			21	17.4	24.35	-1779	17
			20	16.4	23.35	-1679	16
			19	15.4	22.35	-1579	15
			18	14.4	21.35	-1479	14
			17	13.4	20.35	-1379	13
			16	12.4	19.35	52271-1279	12
32	37.4	33.4	(C)	(B)	(A)	MATERIAL NO.	44

キャリアテープ幅
CARRIER TAPE WIDTH
tb_frame_A3_J_ME_S
Rev. E 2006/04/15

REVISED EC NO.: J2009-2061 2009/05/20 DRWN:TKN CHKD:MATSUMOTO 2009/05/21 APPR:NUKITA 2009/05/21	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		10 UNDER	±0.2	DRAWN BY H.KAWABATA	DATE 2004/03/12	TITLE EMBOSSED TAPE PACKAGE FOR 52271-**19 -LEAD FREE-				
		10 OVER 30 UNDER	±0.25	CHECKED BY K. TOJO	DATE 2004/03/12					
		30 OVER	±0.3	APPROVED BY M. SASAO	DATE 2004/03/12	MOLEX INCORPORATED				
		ANGULAR ±3°		MATERIAL NO.		DOCUMENT NO.			SHEET NO.	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A3		SEE TABLE SD-52271-037 2 OF 3					
A		REV		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

10 9 8 7 6 5 4 3 2 1



勝特力材料 886-3-5753170
勝特力电子(上海) 86-21-34970699
勝特力电子(深圳) 86-755-83298787
[Http://www.100y.com.tw](http://www.100y.com.tw)

56	61.4	57.4	34	30.4	37.35	5227I-3079	30
			33	29.4	36.35	5227I-2979	29
			32	28.4	35.35	5227I-2879	28
キャリアテープ幅 CARRIER TAPE WIDTH	E	D	(C)	(B)	(A)	MATERIAL NO.	標 数 CKT.

tb_frame_A3_J_ME_S
Rev. E 2006/04/15

9 8 7 6 5 4 3 2 1

REVISED
EC NO.: J2009-2061
2009/05/20
DRWN:TKN
CHKD:MATSUMOTO
2009/05/21
APPR:NUK ITA
2009/05/21

GENERAL TOLERANCES
(UNLESS SPECIFIED)

10 UNDER	± 0.2
10 OVER 30 UNDER	± 0.25
30 OVER	± 0.3

ANGULAR $\pm 3^\circ$

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM ONLY

DRAWN BY	DATE	TITLE
H.KAWABATA	2004/03/12	EMBOSSD TAPE PAKEGE FOR 5227I-**-19 -LEAD FREE-
CHECKED BY	DATE	
K.TOJO	2004/03/12	
APPROVED BY	DATE	
M.SASAO	2004/03/12	

MATERIAL NO.

SEE TABLE

SIZE
A3

SCALE

DESIGN UNITS
METRIC

THIRD ANGLE
PROJECTION

MODEL NO. 5227I-**-79

MOLEX INCORPORATED

DOCUMENT NO. SD-5227I-037

SHEET NO. 3 OF 3

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INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

EN-02JA(021)