



产品编号 : 330013004
Product Description : MX150 Female
Terminal for Mat-Sealed Connectors, Gold
Plating, 16, 18 and 20 AWG, Left Reel
Payoff
系列号 : 33001
状态 : Active
Product Category : Crimp Terminals



文件和资源

图纸
[图纸 330013004_sd.pdf](#)

规格
[测试摘要 TS-33001-002-001.pdf](#)

产物环境合规

合规

GADSL/IMDS	Compliant with Exemption 44; 34; 33
China RoHS	
EU ELV	Compliant per 2000/53/EC
Low-Halogen Status	Low-Halogen per IEC 61249-2-21
REACH SVHC	Not Contained per D(2023)3788-DC (14 Jun 2023)
EU RoHS	Compliant per EU 2015/863

多部分产品合规性声明

- Eu RoHS
- REACH SVHC
- Low-Halogen

多部分行业合规性文件

- IPC 1752A Class C
- IPC 1752A Class D
- Molex Product Compliance Declaration
- IEC-62474

产品详情

常规

状态	活动
类别	Crimp Terminals
系列	33001
说明	MX150 Female Terminal for Mat-Sealed Connectors, Gold Plating, 16, 18 and 20 AWG, Left Reel Payoff
应用	Power, Wire-to-Board, Wire-to-Wire
个评论	Left Reel Payoff, Small Polarization Rib
产品系列	MX150 Sealed and Unsealed Connector System
产品名称	MX150
UPC	822350084178

电气

每触点最大电流	Contact Molex
电压 - 最大	14V DC

物理

性别	女
夹具代码	18
材料 - 金属	High Performance Alloy (HPA)
材料 - 接合部位电镀	金牌
材料 - 终端电镀	Unplated
净重	0.435/g
包装形式	Reel
最薄镀层 - 接合部位	0.762µm
最薄镀层 - 端接	2.540µm
终端界面类型	Crimp or Compression
导线绝缘直径	2.54mm max.

线径规格 (AWG)	18, 20
线缆尺寸mm ²	0.75–1.00

进程

无铅	不适用
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可连接使用部件

描述	产品编号
MX150 Mat-Sealed Dual Row Female Connector Assemblies	<u>33472</u>
MX150 Mat-Sealed Single Row Female Connector Assemblies	<u>33471</u>

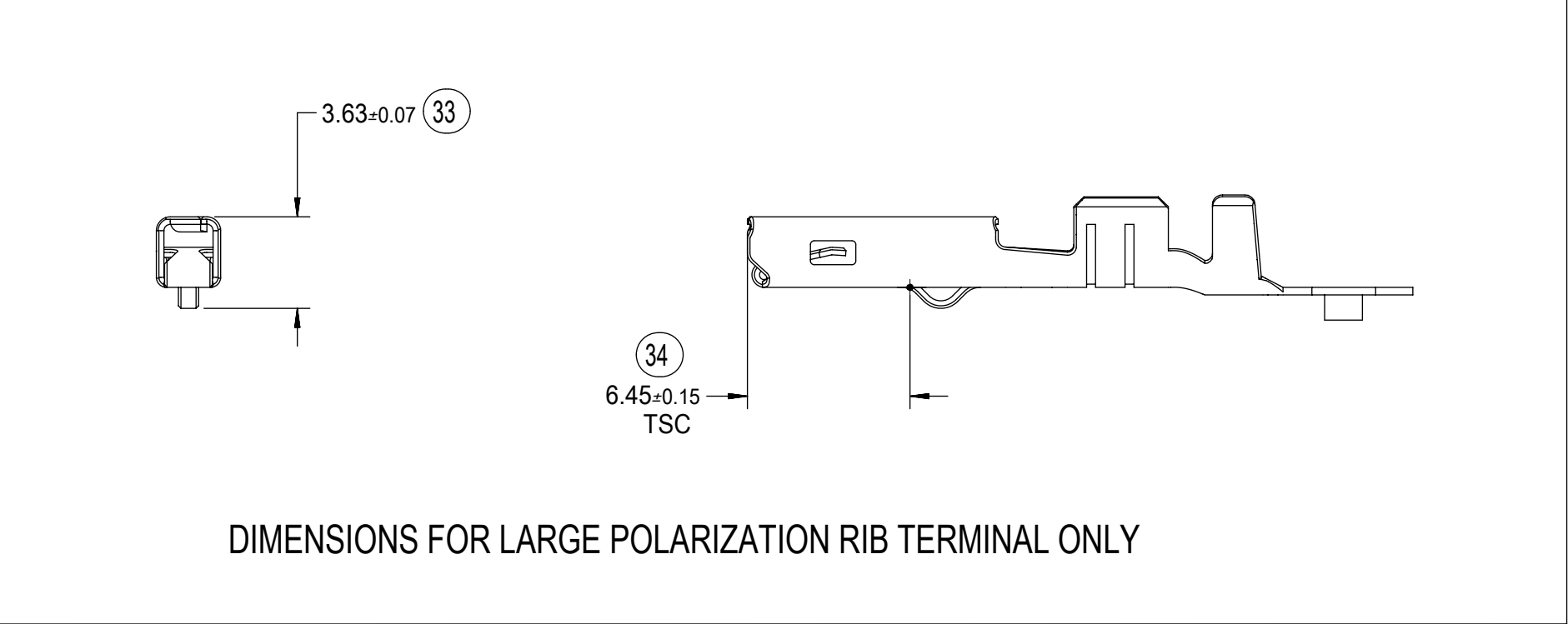
施工工具

全局

描述	产品编号
Extraction Toolkit for MX150 Connectors	<u>2002220700</u>
FA2 Mechanical Feed Applicator for MX150 18 Grip Receptacle Terminals, 20 AWG and 0.75mm ² Wire	<u>0638082600</u>
FA2 Pneumatic Feed Crimp Applicator for MX150 18 Grip Receptacle, 20 AWGand 0.75mm ² Wire	<u>0638082610</u>
FA2 Mechanical Feed Applicator for MX150 18 Grip Female Terminals, 18 AWG and 1.00mm ² Wire	<u>0638082800</u>
FA2 Pneumatic Feed Crimp Applicator for MX150 Crimp Terminals, 18 AWG	<u>0638082810</u>
PremiumGrade Hand Crimp Tool for MX150 Female Terminals, 18–22 AWG	<u>0638116000</u>
PremiumGrade Hand Crimp Tool for MX150 Female Terminals for 1.00mm ² and 1.50mm ² Metric Wires	<u>0638116100</u>
Hand Crimp Tool Metric 0.5 and 0.75	<u>0638116200</u>
Extraction Tool for MX150L, MX150, PT Bulb Socket, iGrid, SPOX, and Wire-to-Motor Terminals	<u>0638131500</u>

FineAdjust Applicator for SRC Connector using MX150 Receptacle Terminals, 0.75mm ² wires	<u>0639040400</u>
FineAdjust Applicator for SRC Connector using MX150 Receptacle Terminals, 1.00mm ² wires	<u>0639040500</u>
ServiceGrade Hand Crimp Tool for MX150 Crimp Terminals, 14-22 AWG	<u>0640160133</u>

This document was generated on Jan 02, 2024



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATING TERMINAL SHOWN ON SD-33000-001

2. MATERIAL: ASTM B422, UNS C19025, HR04
THICKNESS: 0.30 mm ±0.01
TEMPER: FULL HARD (REF)
TENSILE: 496 MIN MPA

3. TIN PLATED TERMINAL FINISH:
OVERALL UNDERPLATE ELECTRODEPOSITED NICKEL
OVERALL ELECTRODEPOSITED REFLOW TIN

4. GOLD PLATED TERMINAL FINISH
OVERALL UNDERPLATE ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL
CONTACT AREA - ELECTRODEPOSITED GOLD
GRIP AREA - ELECTRODEPOSITED 100% TIN MATTE FINISH

5. SILVER PLATED TERMINAL FINISH
OVERALL UNDERPLATE ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL
CONTACT AREA - ELECTRODEPOSITED PURE SILVER (0.5% MAX IMPURITIES) SEMI-BRIGHT FINISH
- SILVER ANTI-TARNISH : EVABRITE
GRIP AREA - ELECTRODEPOSITED 100% TIN MATTE FINISH

6. MEETS PERFORMANCE SPECIFICATION FOR CABLE TO TERMINAL ELECTRICAL CRIMPS PER SAE/USCAR-21 (8/2001)

7. MEETS PERFORMANCE STANDARD FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS FOR SAE/USCAR-2, REV. 4 (TEMP CLASS 3) (5/2004)

8. MEETS ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) REV.11 (5/2002)

9. MEETS FIELD CORRELATED LIFE TEST (FCLT) PER SAE/USCAR-20 (6/2004)

10. MEETS WIRING COMPONENT DESIGN GUIDLINES SAE/USCAR-12 REV 2 (12/2001)

11. TSC ON A DIMENSION TO BE INTERPRETED AS DISTANCE TO A THEORETICAL SHARP CORNER AS IF THE RADIUS WERE NOT PRESENT

12. REFERENCE 97BG-14474-AAB FOR LARGE POLARIZATION RIB CAVITY SPECIFICATION

13. INSERTION FORCE (TIN) AVG. FROM PV TESTING =
3.8N LARGE POLARIZATION RIB
3.5N SMALL POLARIZATION RIB
(REFERENCE)

14. ALL DIMENSIONS EXCEPT (33), (34), (41) & (42) ARE COMMON TO BOTH SMALL AND LARGE POLARIZATION RIB TERMINALS

15. REFERENCE PK-31300-516 FOR REEL DIRECTION

16. REFERENCE AS-33012-002 FOR CRIMP INFORMATION

11
2.55

19
2.80±0.07

41
3.33±0.07

22
0.80±0.05

(10.67)
PROGRESSION

STAMP PLATING TYPE
Sn-TIN, Au-GOLD OR
Ag-SILVER IN THIS
AREA

18
20.45±0.25

39
2X 7.50±0.15

38
2X 2.0

48
6.58 ±0.15
CONTACT POINT

40
9.95

42
6.80±0.15
TSC

(0.3)

CARRIER BUMP DIRECTION
POINTS DOWN FOR TIN PLATED TERMINALS
POINTS UP FOR PRECIOUS PLATED TERMINALS

SCALE 2:1

SECTION B-B
SCALE 5:1

SECTION C-C
SCALE 5:1

SYMBOLS

W = 0

F = 0

F = 0

S = 0

= 0

= 0

= 0

= 0

= 0

= 0

= 0

DIMENSION UNITS

mm

GENERAL TOLERANCES (UNLESS SPECIFIED)

ANGULAR TOL ± 3.0°

4 PLACES ±

3 PLACES ±

2 PLACES ± 0.10

1 PLACE ± 0.3

0 PLACES ±

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

SCALE

4:1

CURRENT REV DESC:

EC NO: 645050

DRWN: BSKANTHARAJU 2020/09/03

CHK'D: JCUATACERVAN 2020/09/18

APPR: JCUATACERVAN 2020/09/18

INITIAL REVISION:

DRWN: LPULLIAM 2005/06/21

APPR: BMOSER 2005/06/22

THIRD ANGLE PROJECTION

DRAWING

SERIES

DOCUMENT NUMBER

SD-33012-002

MATERIAL NUMBER

SEE TABLE

CUSTOMER

GENERAL MARKET

SHEET NUMBER

1 OF 5

DOCUMENT STATUS

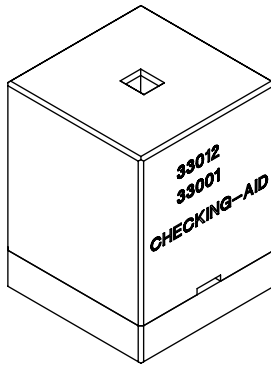
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RELEASE DATE

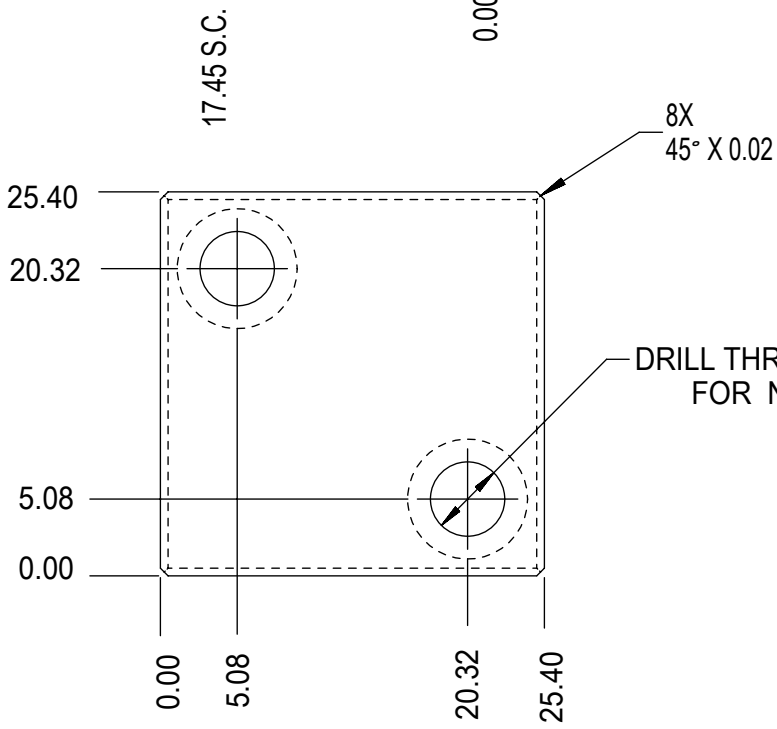
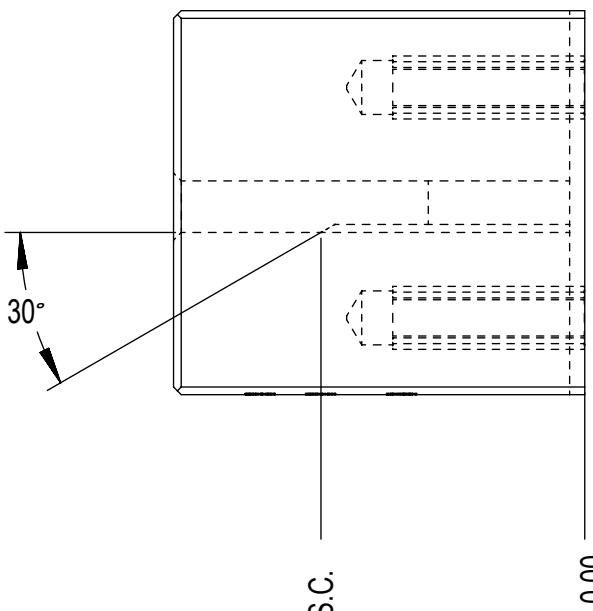
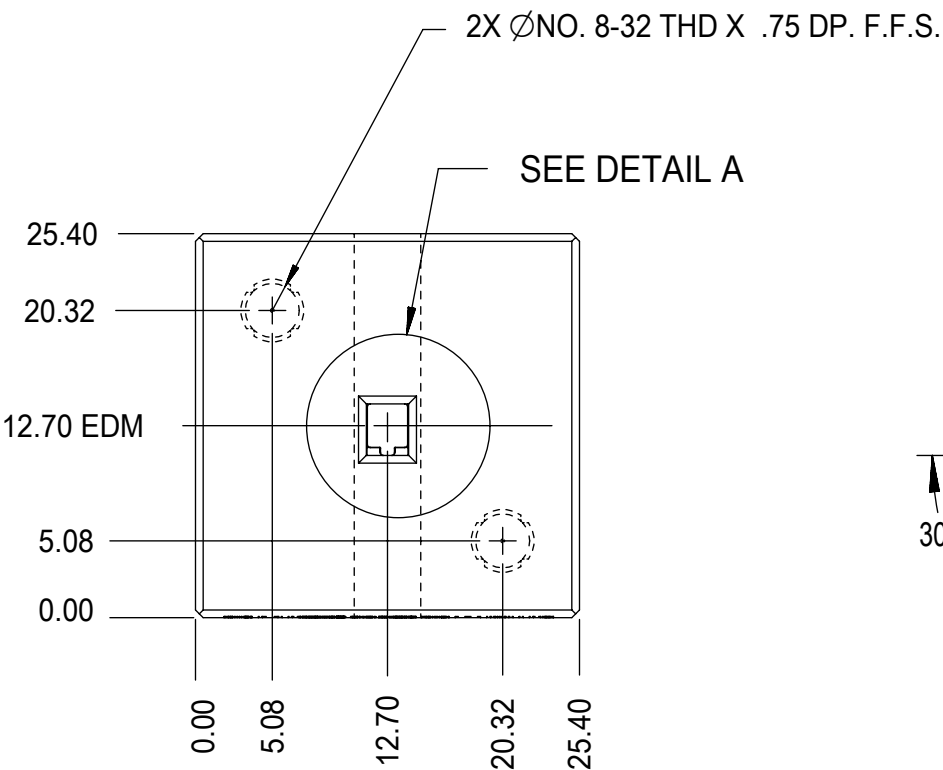
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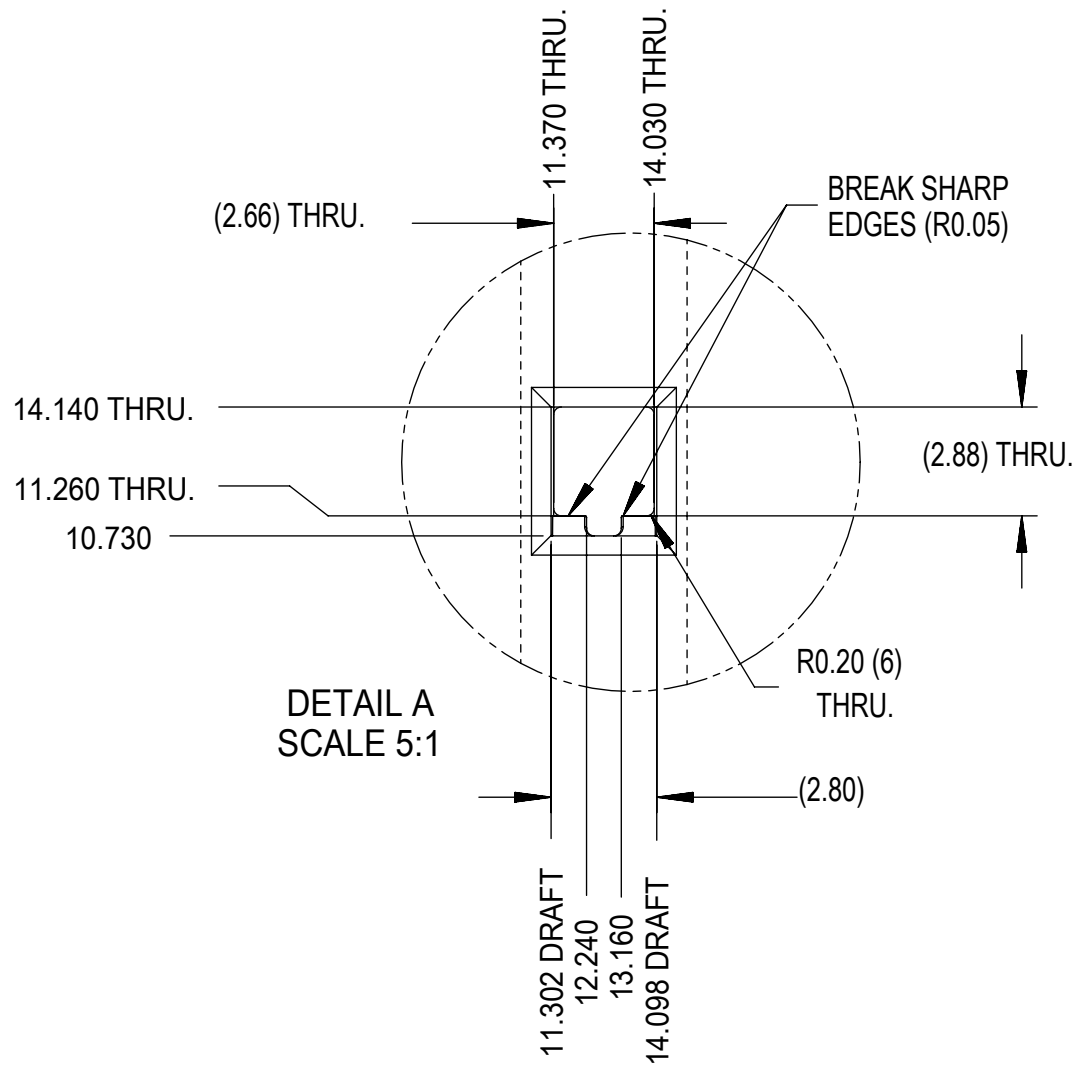
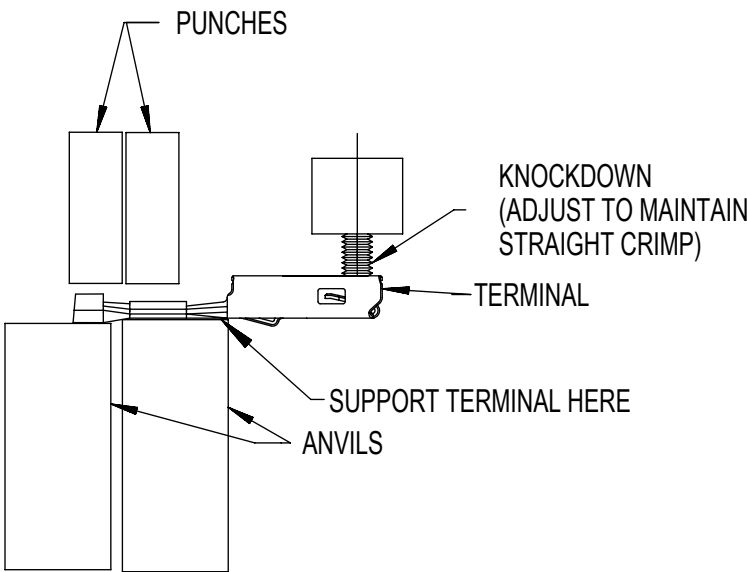
THIS CHECKING - AID IS FOR SMALL POLARIZATION RIB TERMINALS ONLY



CHECKING - AID ASSEMBLY
SCALE 1:1



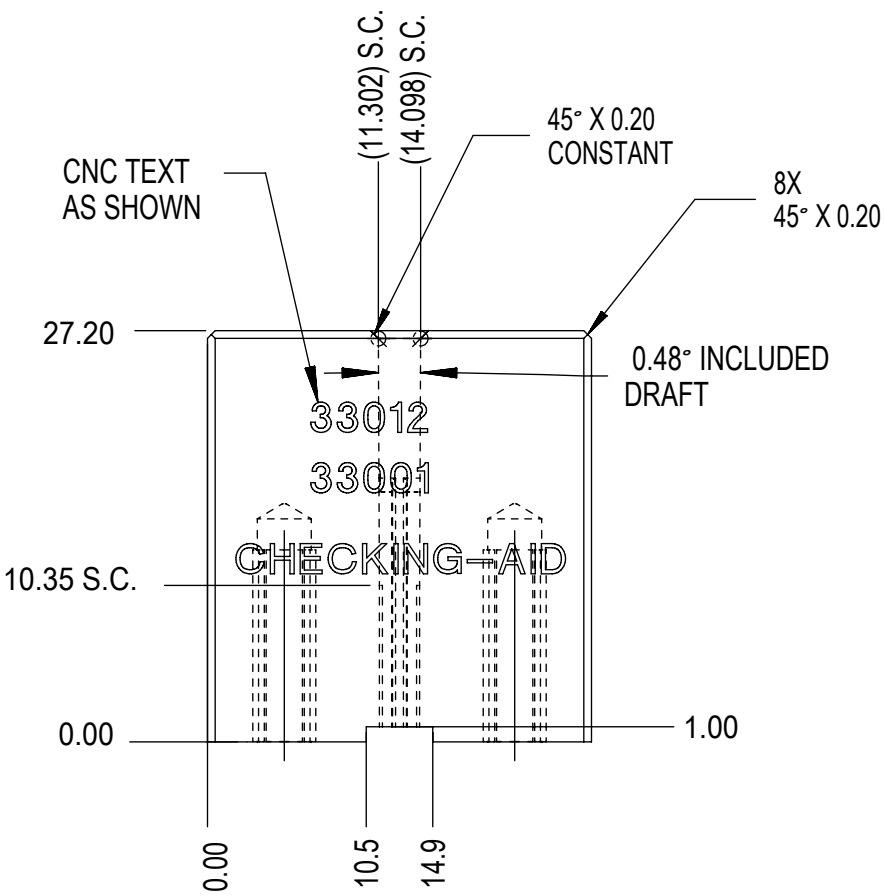
2X
- DRILL THRU AND COUNTERBORE
FOR NO. 8 S.H.C.S. F.F.S.



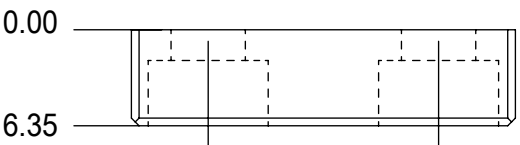
DETAIL A
SCALE 5:1

CRIMP REQUIREMENTS:

1. CRIMP STRAIGHTNESS MUST BE MAINTAINED
USE A KNOCKDOWN TOOL LOCATED AS SHOWN
TERMINAL BOX MUST NOT BE DEFORMED
2. AFTER CRIMPING, THE CRIMPED TERMINAL (AND UP TO 5 mm
OF WIRE PAST THE INSULATOR CUTOFF TAB) MUST FIT FREELY
INTO THE CHECKING-AID SHOWN ON THIS PAGE
3. FOR OTHER MECHANICAL REQUIREMENTS ON CRIMPED
TERMINALS, REFER TO SAE/USCAR-21 (5-13-02)
SECTIONS 4.2 (VISUAL INSPECTION), 4.2 (CROSS SECTION
ANALYSIS) AND 4.4 (CONDUCTOR CRIMP PULLOUT FORCE)

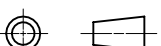


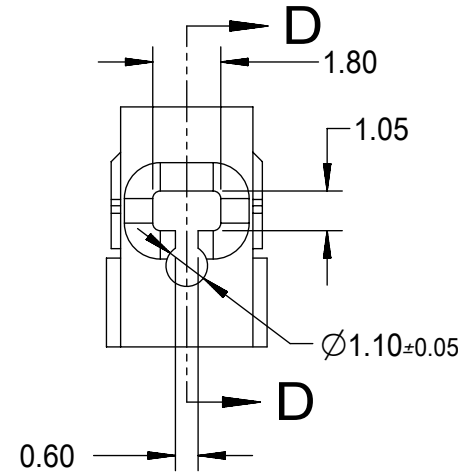
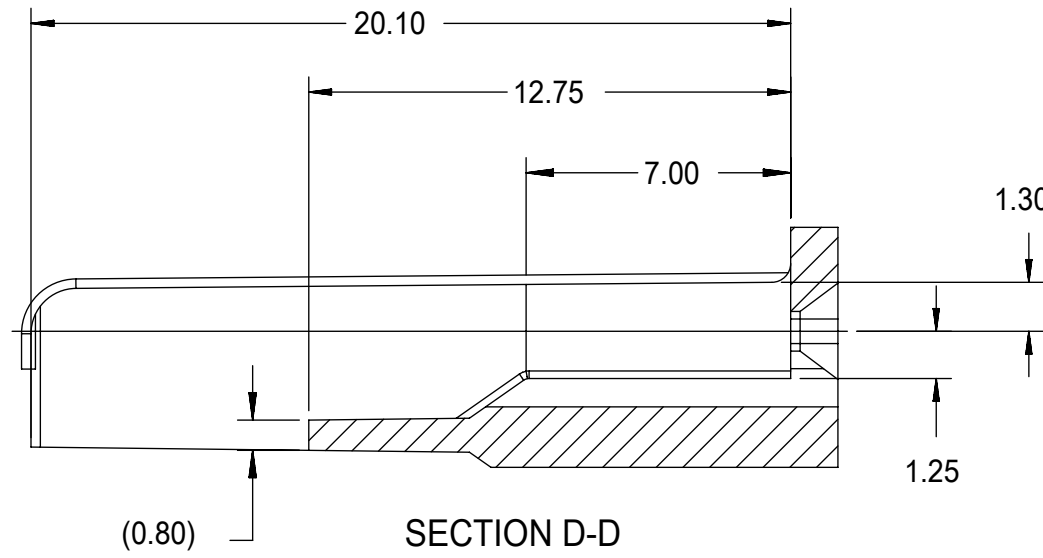
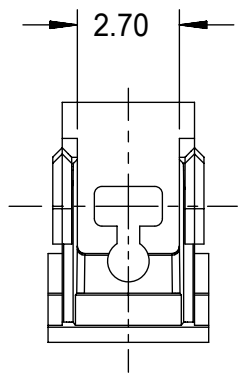
CHECKING - AID
UPPER



CHECKING - AID
LOWER

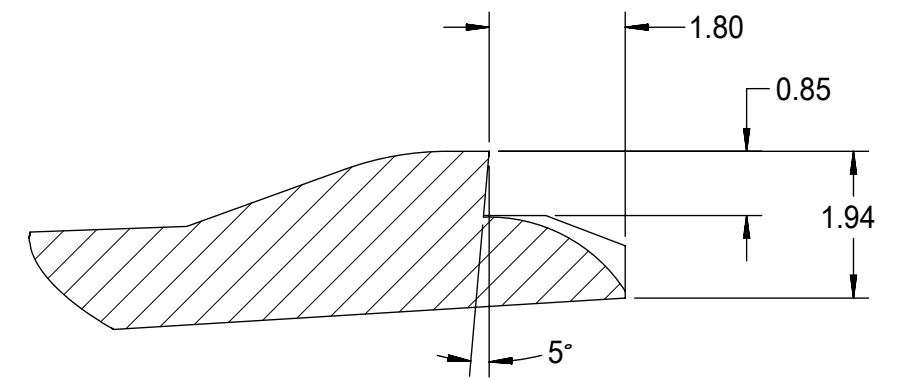
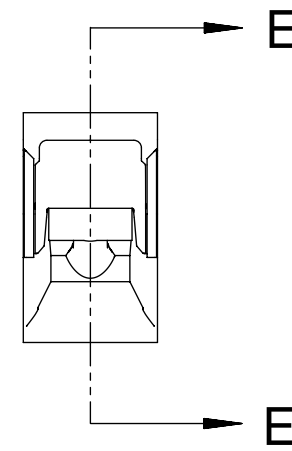
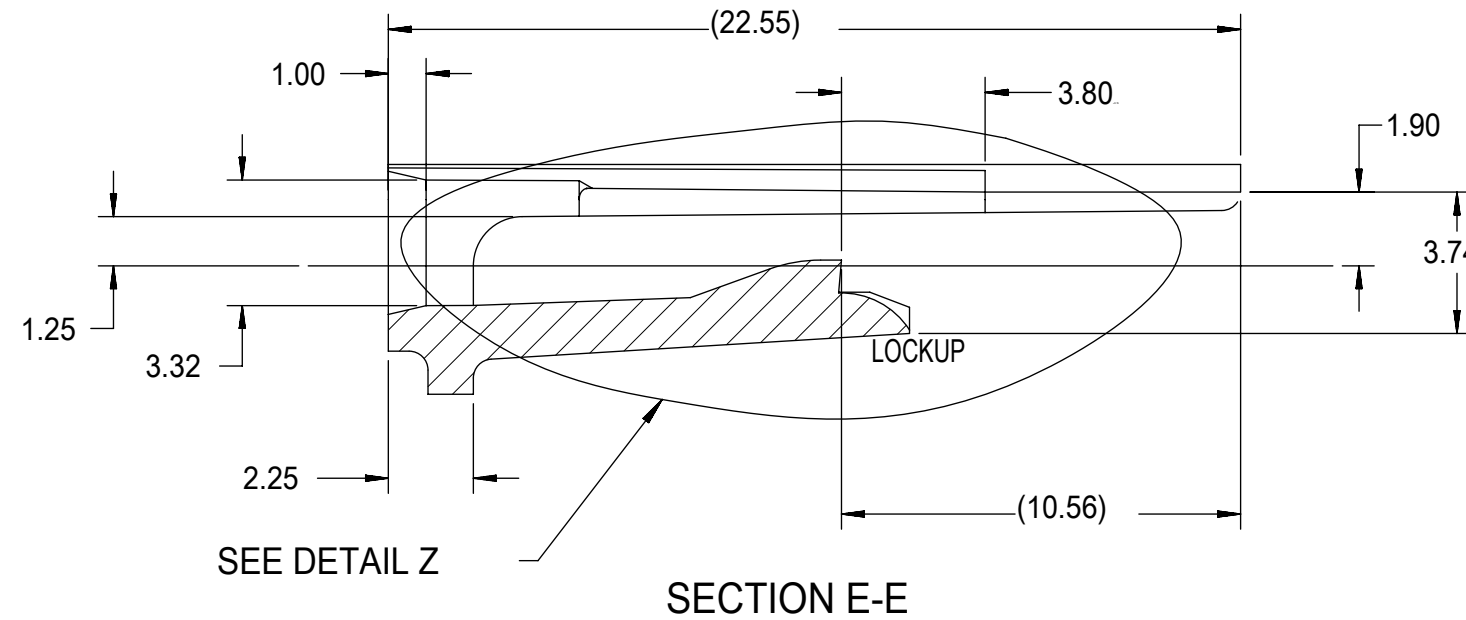
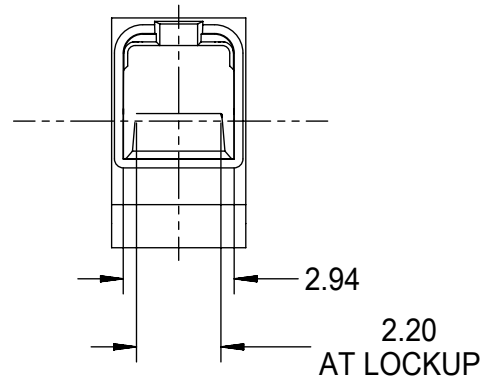
UPPER & LOWER
CHECKING-AID
A2 TOOL STEEL
HARDEN & GRIND
ROCKWELL "C" 56-58

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
DIMENSION UNITS		SCALE		CURRENT REV DESC:				molex					
mm		2:1											
GENERAL TOLERANCES (UNLESS SPECIFIED)		EC NO: 645050 DRWN: BSKANTHARAJU 2020/09/03 CHK'D: JCUATACERVAN 2020/09/18 APPR: JCUATACERVAN 2020/09/18				MX150 RECEPTACLE TERMINAL							
ANGULAR TOL ± 3.0 °													
4 PLACES ±		INITIAL REVISION: DRWN: LPULLIAM 2005/06/21 APPR: BMOSER 2005/06/22				PRODUCT CUSTOMER DRAWING							
3 PLACES ±													
2 PLACES ± 0.10													
1 PLACE ± 0.3		DOCUMENT NUMBER SD-33012-002				DOC TYPE PSD		DOC PART 001		REVISION D			
0 PLACES ±													
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
				C-SIZE		33012		SEE TABLE		GENERAL MARKET		3 OF 5	

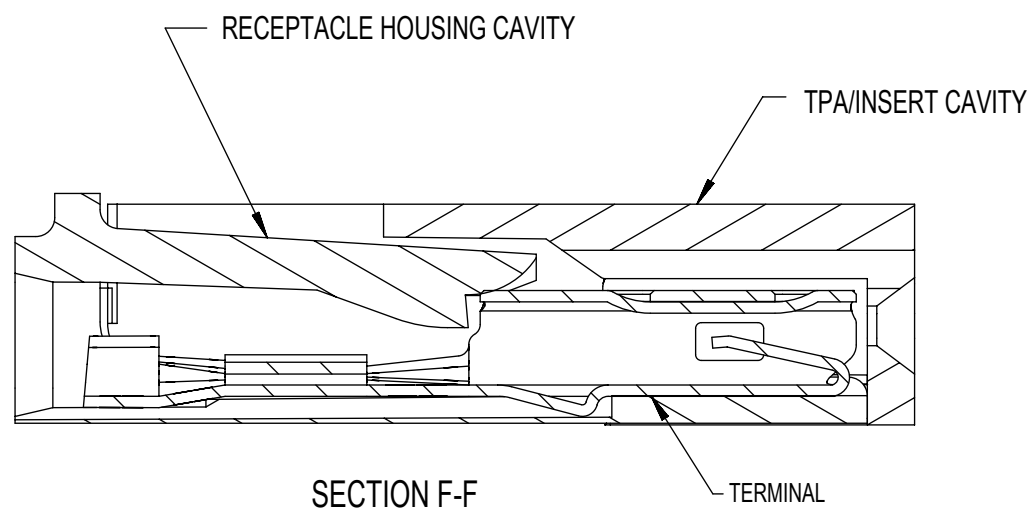


NOTES: UNLESS OTHERWISE SPECIFIED

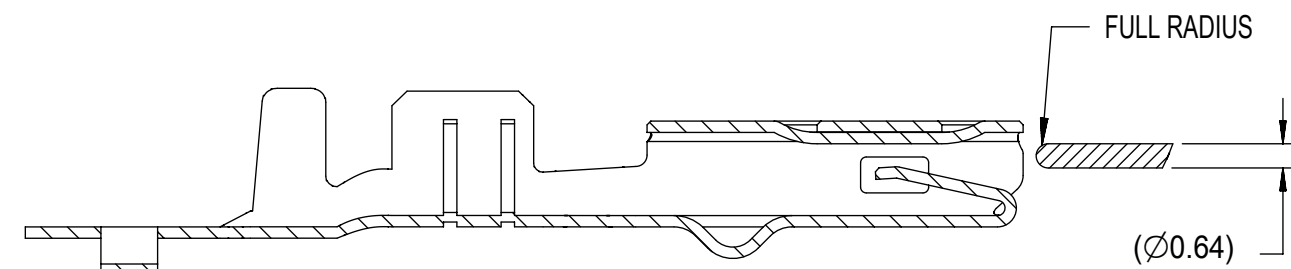
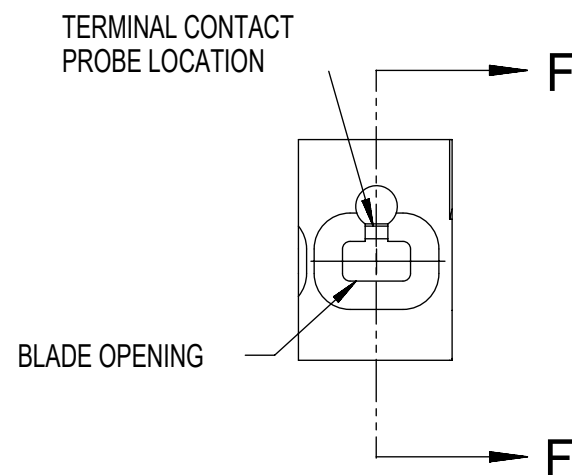
1. TOLERANCES: LINEAR ± 0.10
ANGULAR $\pm 3^\circ$
2. ALL DRAFT WITHIN TOLERANCE.
3. MAX RADII ON ALL CORNERS SHOWN SHARP: 0.10
4. MAX FLASH PERMISSIBLE: 0.1
5. EJECTOR PIN MARKS PERMISSIBLE IF FLUSH TO 0.25 BELOW SURFACE.
6. MATERIAL: HOUSING/FINGER SPECIFICATION ENGINEERED FOR MATERIAL WITH THE FOLLOWING PROPERTIES:
A. FLEXURAL MODULUS = 4,500 TO 9,400 MPa
PER ASTM TEST D790
B. ELONGATION AT YIELD = 2.3% OR BETTER
PER ASTM TEST D638 TYPE V
7. CAVITY SPEC FOR USE ONLY WITH MOLEX RECEPTACLE
TERMINAL PART NUMBERS SPECIFIED ELSEWHERE ON THIS
DRAWING



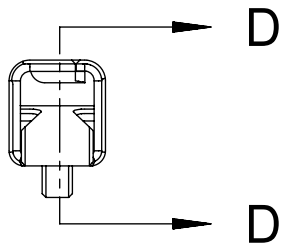
DETAIL Z
SCALE 20:1



RECEPTACLE CAVITY ASSEMBLED VIEWS
FOR SMALL POLARIZATION RIB APPLICATIONS
FIG. 1



SECTION D-D
FOR LARGE POLARIZATION RIB APPLICATIONS
FIG. 2



PROBING DOWN THE
THROAT MUST USE
THIS TERMINAL PROBE

FOR PROBING INFORMATION REFERENCE
MOLEX MX150 APPLICATION SPEC AS-33472-100

PREFERRED PROBING LOCATION
IS NOT ON SPRING MEMBER

IF ELECTRICAL CONTINUITY PROBE
TOUCHES SPRING MEMBER USE
PROBING AS SHOWN IN FIG. 2

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
	= 0	DIMENSION UNITS	SCALE	CURRENT REV DESC: EC NO: 645050 DRWN: BSKANTHARAJU 2020/09/03 CHK'D: JCUATACERVAN 2020/09/18 APPR: JCUATACERVAN 2020/09/18				molex			
		= 0	mm								
	= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)						MX150 RECEPTACLE TERMINAL			
	= 0	ANGULAR TOL ± 3.0 °									
	= 0	4 PLACES	±	INITIAL REVISION: DRWN: LPULLIAM 2005/06/21 APPR: BMOSER 2005/06/22				PRODUCT CUSTOMER DRAWING			
	= 0	3 PLACES	±								
	= 0	2 PLACES	± 0.10	DOCUMENT NUMBER SD-33012-002				DOC TYPE PSD	DOC PART 001	REVISION D	
	= 0	1 PLACE	± 0.3								
	= 0	0 PLACES	±	MATERIAL NUMBER SEE TABLE				CUSTOMER GENERAL MARKET		SHEET NUMBER 4 OF 5	
	= 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS									
	= 0	THIRD ANGLE PROJECTION		DRAWING C-SIZE		SERIES 33012					
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molex

MX150
RECEPTACLE TERMINAL

PRODUCT CUSTOMER DRAWING

SD-33012-002

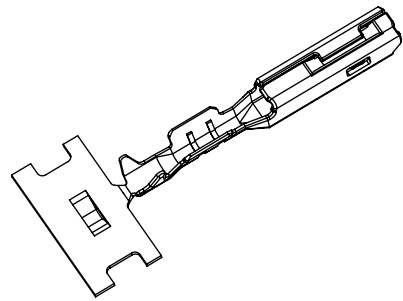
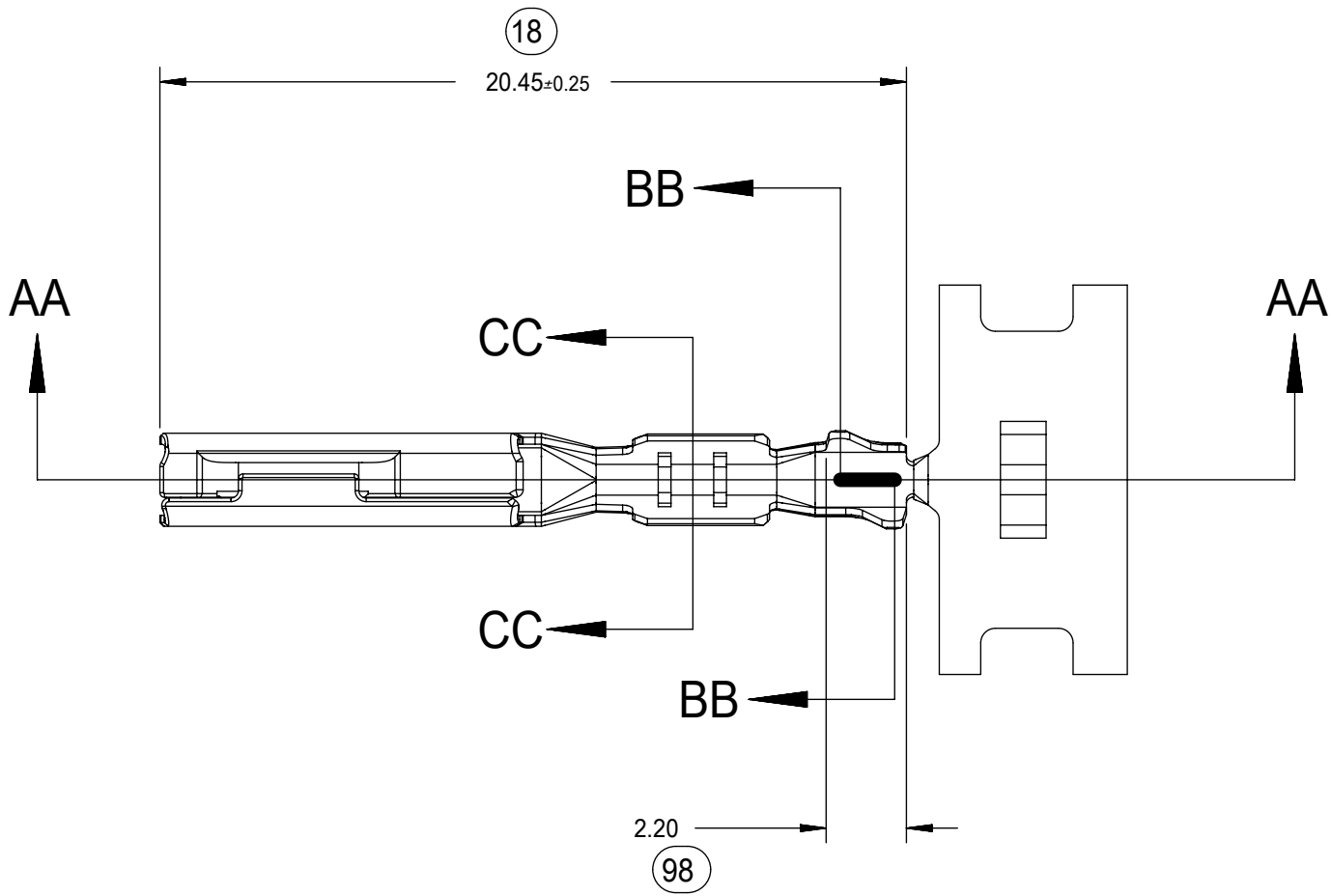
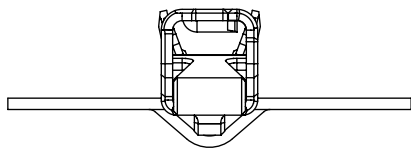
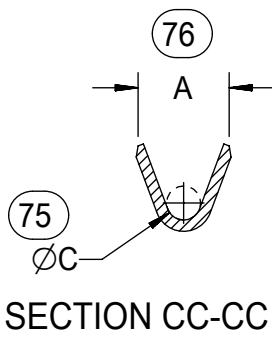
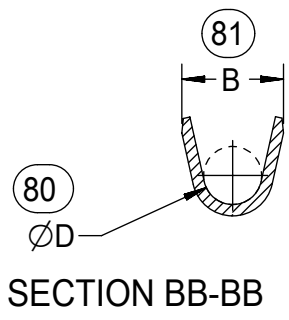
PSD 001 D

SEE TABLE

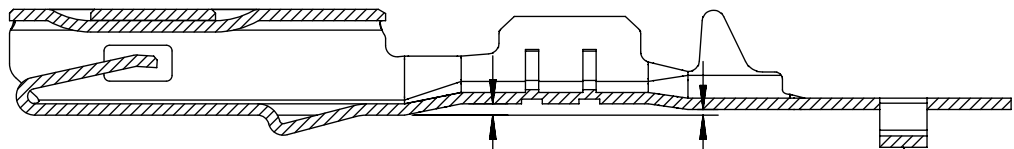
GENERAL MARKET

4 OF 5

DOCUMENT STATUS	P1	RELEASE DATE	2020/09/18	18:32:02
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ISO VIEW
SCALE 2:1



SECTION AA-AA
M3 GRIP CODE TERMINAL
SEE TABLE (SHEET 2) FOR PART NUMBERS

CARRIER BUMP DIRECTION
POINTS DOWN FOR TIN PLATED TERMINAL
POINTS UP FOR PRECIOUS METAL PLATED
TERMINAL

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION														
= 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0	DIMENSION UNITS		SCALE		CURRENT REV DESC:			molex							
	mm		5:1												
	GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 645050 DRWN: BSKANTHARAJU 2020/09/03 CHK'D: JCUATACERVAN 2020/09/18 APPR: JCUATACERVAN 2020/09/18			MX150 RECEPTACLE TERMINAL							
	ANGULAR TOL ± 3.0 °														
	4 PLACES		±												
	3 PLACES		±		INITIAL REVISION: DRWN: LPULLIAM 2005/06/21 APPR: BMOSER 2005/06/22			PRODUCT CUSTOMER DRAWING							
	2 PLACES		± 0.10												
	1 PLACE		± 0.3												
	0 PLACES		±		DOCUMENT NUMBER			DOC TYPE		DOC PART	REVISION				
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER
						C-SIZE		33012		SEE TABLE		GENERAL MARKET		5 OF 5	