

(CUSTOMER DRAWING)

Econoseal Connector Series

Introduction











Connector Series for Waterproof Protection and Rugged Construction



Econoseal connectors are used in extreme conditions. Moisture, dust, corrosive gasses and liquids result in premature aging of electrical contact systems which are not adequately protected.

The use of Econoseal sealed housings can avoid contact damage caused by environmental hazards.

Typical applications include the wiring of sensors in the interior of motor hoods and connections to electrical control systems under extremely unfavourable climatic conditions.

Econoseal Connector Series

- Econoseal E Series
- Econoseal EHM Series
- Econoseal III .070 Series
 - Wire-to-Board
 - Wire-to-Wire
- Econoseal III .250 SeriesWire-to-Board
- Econoseal J Series



CI2 Socket Contacts

Technical Features

Wire Type:

FLK and FLR

Wire Size Range:

0.5-2.5 mm²

Contact Material:

CuSn or CuZn

Contact Finish:

Pre-tin plated

Insulation Diameter:

2.0-3.7 mm

Product Specification:

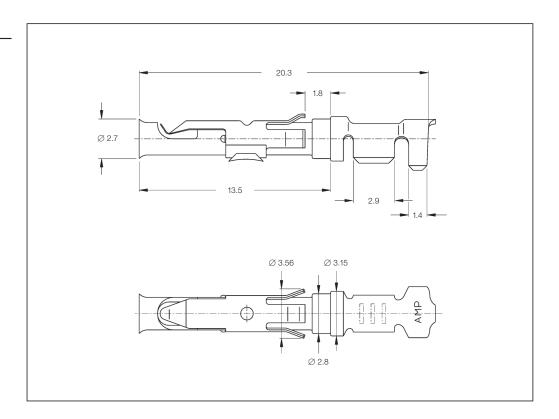
108-18125

Application Specification:

114-18056

Standard Extraction Tool:

Part No. 539972-1



CI2 Socket Contacts

	Wire Size		Diameter		Part Numbers						
Contact Type	Mm² (AWG)	mm (Inch)	mm (Inch)	Material and Finish*	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator •	Hand Tool	
	0.5–1.0	2.0-2.7	-	-1 / -2 / -4	827039	-	827396	-	1528546		
Socket	>1.0–2.5	2.4–3.7	-	-1 / -2 / -3	827040	-	827397	-	1528127	_	
Socket	0.5–1.0	-	1.4-2.3	-1 / -2 / -4	927886	-	927887	-	1528817	2063645-1	
	>1.0–2.5	-	2.1–3.1	-1 / -2 / -3	927890	-	927891	-	1528039	2003045-1	
Socket	0.5–1.0	3.4	-	-1	964138	-	964139	-	on request		
SWS	>1.0–2.5	3.4	-	-1	968013	-	968014	-	on request	_	

*) Material and Finish:

xxx-1 = CuSn4, tin plated

xxx-2 = CuZn30, tin plated

xxx-3 = CuSn4, silverplated

xxx-4 = CuSn4, silver plated

 The pre- and suffix for the applicators depends on the applied termination equipment.



CI2 Pin Contacts

Technical Features

Wire Type:

FLK and FLR

Wire Size Range:

0.5-2.5 mm²

Contact Material:

CuSn or CuZn

Contact Finish:

Pre-tin plated

Insulation Diameter:

2.0-3.7 mm

Product Specification:

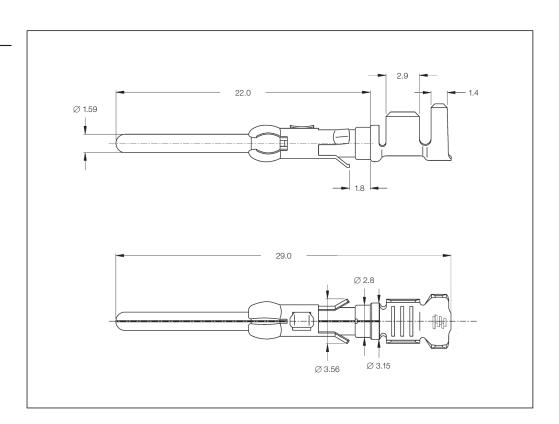
108-18125

Application Specification:

114-18056

Standard Extraction Tool:

Part No. 539972-1



CI2 Pin Contacts

	Wire Size		Diameter				Part Numbers			
Contact Type	Range mm² (AWG)	mm (Inch)	mm (Inch)	Material and Finish*	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator •	Hand Tool
	0.5–1.0	2.0-2.7	-	-1 / -2	926980	-	926981	-	1528546	
Pin	>1.0–2.5	2.4-3.7	-	-1 / -2	926982	-	926983	-	1528127	_
FIII	0.5–1.0	-	1.4-2.3	-1 / -2	927884	-	927885	-	1528817	2063645-1
	>1.0–2.5	-	2.1–3.1	-1 / -2 / -3	927888	-	927889	-	1528039	2003045-1

*) Material and Finish:

xxx-1 = CuSn4, tin plated

xxx-2 = CuZn30, tin plated xxx-3 = CuSn4, silverplated

xxx-4 = CuSn4, silver plated

•) The pre- and suffix for the applicators depends on the applied termination equipment.

Series .070 (1.8 mm)

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Socket Contacts

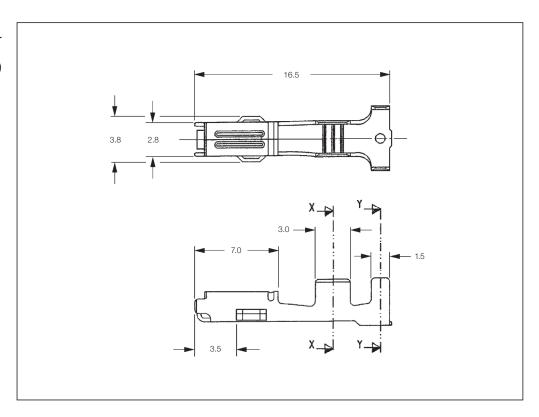
Technical Features

Low Current Wire-to-Wire Connectors .070 Series (1.8 mm)

- Free-hanging
- .070 Series (1.8 mm) blade and socket
- 2-, 3-, 4-, 6- and 13-positions
- Wire Size Range: from 0.5 up to 2.0 mm²
- Contact Rating: up to 10 A constant
- Lanceless contact system
- Inertia locking

Application Specification: 114-3040

Standard Extraction Tool: Part No. **1-1579007-5**



Socket Contacts

Wire Size	Insulation					Part	Numbers		
mm² (AWG)	mm (Inch)	mm (Inch)	Material and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator *	Hand Tool
0.2–0.5 (24–20)	1.6–1.8 (.062–.070)	-	Copper alloy, tin plated	345808-1	6,000	345949-1	1,000	1528040	on request
0.75–2.00 (18–14)	1.85–2.70 (.073–.106)	-	Copper alloy, tin plated	345806-1	6,000	345150-1	1,000	1528416	on request
0.5–2.0 (20–14)	1.6–2.7 (.062–.106)	-	CuSn, gold plated	344113-1 *	6,000	-	-	1528416	-

^{*)} Applicators are application specific, consult TE Connectivity for details.

^{*)} For 16 and 36 position socket housing.

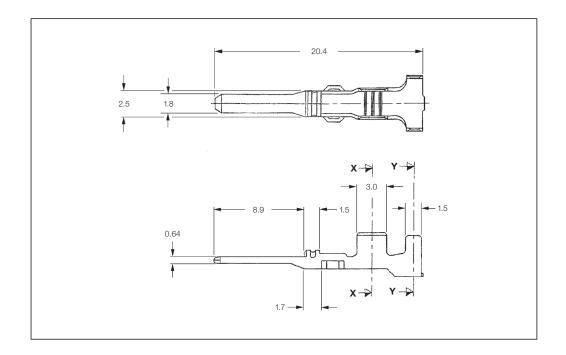
Series .070 (1.8 mm)

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Pin Contacts / Single Wire Seals and Cavity Plugs

Pin Contacts, Mates with Socket Contacts .070 Series

Standard Extraction Tool: Part No. **1-1579007-5**



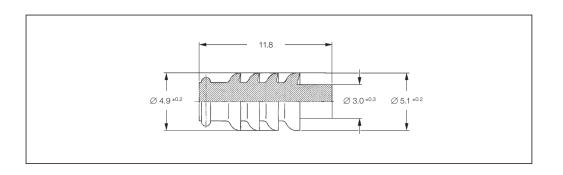
Pin Contacts

Wire Size	Insulation					Pa	rt Numbers		
mm² (AWG)	mm (Inch)	mm (Inch)	Material and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator •	Hand Tool
0.5 (20)	1.6–1.8 (.062–.070)	-	Copper alloy, tin plated	345809-1	6,000	345951-1	2,000	1426288 1426650 (unsealed)	on request
0.75–1.00 (18–17)	1.85–2.10 (.073–.083)	-	Copper alloy, tin plated	345807-1	6,000	345148-1	2,000	1528804 1426601 (unsealed)	on request
1.5–2.0 (15–14)	2.3–2.7 (.091–.106)	-	Copper alloy, tin plated	345807-1	6,000	345148-1	2,000	1528804 1426601 (unsealed)	on request

^{•)} Applicators are application specific, consult TE Connectivity for details.

Single Wire Seals and Cavity Plugs for Series .070 (1.8 mm)

Application Specification: 108-3069



Insulation I	Diameter	Color	Part Number	Package
(mm)	(Inch)	Color	Part Number	Quantity
1.6–2.4	(.062095)	Black	345791-1	5,000
Cavity	Plug	Black	172748-1	1,000
2.4 min. – 2.7 max.	(.095–.106)	Grey	172888-2	5,000
Cavity	Plug	Grey	172748-2	1,000

Series .250 (6.3 mm)

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Socket Contacts

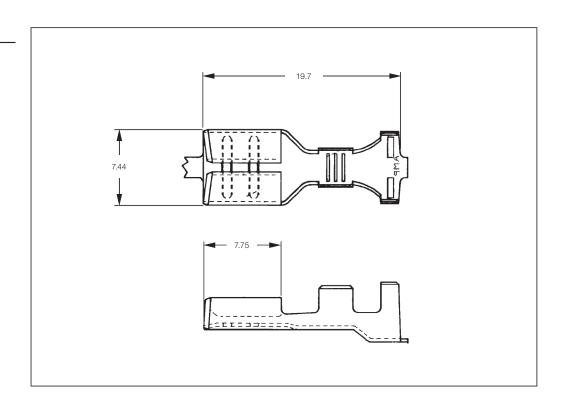
Technical Features

High Current Wire-to-Wire Connectors .250 Series (6.3 mm)

- Free hanging
- .250 Series (6.3 mm) FASTON blade and socket
- 2-, 4- and 8-positions
- Wire Size Range: from 0.5 to 3.0 mm²
- Contact Rating: up to 20 A constant
- Lanceless contact system
- Inertia Locking

Application Specification: 114-3036

Extraction Tool: Part No. 724712-1 Insertion Tool: Part No. 344525-1



Socket Contacts

Wire Size	Insulation					Part	Numbers		
Mange mm² (AWG)	mm (Inch)	mm (Inch)	Material and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator •	Hand Tool 539635-1 with Die-Set
0.5–1.5 (20–15)	1.6-2.4 (.062095)	-	CuZn, pre-tin plated	344070-1	3,000	344995-1	1,000	1339706	539678-2
2.0–3.0 (14–12)	2.6-3.4 (.102134)	-	CuZn, pre-tin plated	344009-1	3,000	344993-1	1,000	1529079	on request

^{*)} Applicators are application specific, consult TE Connectivity for details.

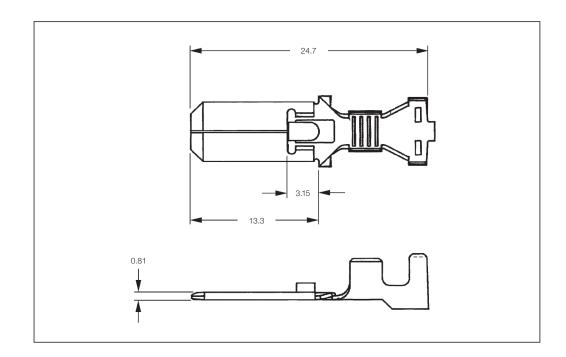
Series .250 (6.3 mm)

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Pin Contacts / Single Wire Seals and Cavity Plugs

Pin Contact, Mates with Socket Contacts .250 Series

Extraction Tool: Part No. 724712-1 Insertion Tool: Part No. 344525-1



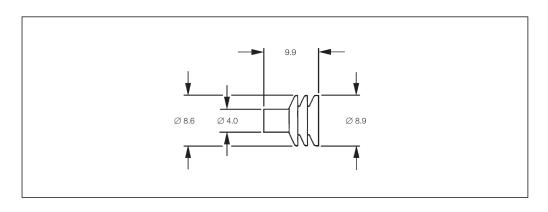
Pin Contacts

Wire Size	Donne FLV FLD					Part	Numbers		
mm² (AWG)	mm (Inch)	mm (Inch)	ana i iiilon	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator *	Hand Tool
0.5-1.5 (20-15)	1.6-2.4 (.062095)	-	CuZn, pre-tin plated	344069-1	3,000	344991-1	1,000	1339829	on request
2.0-3.0 (14-12)	2.6-3.4 (.102134)	-	CuZn, pre-tin plated	344008-1	3,000	344989-1	1,000	1529135	on request

^{•)} Applicators are application specific, consult TE Connectivity for details.

Single Wire Seals and Cavity Plugs for Series .250 (6.3 mm)

Application Specification: 108-3069



Insulation	n Diameter	0.1	5	Package Quantity	
(mm)	(Inch)	Color	Part Number 344095-1		
1.6-2.4	(.062095)	Black	344095-1	500	
Cavit	ty Plug	Grey	172749-2	500	
2.6-3.4	(.102–.134)	Black			
Cavity Plug		Grey	172749-2	500	



Contacts for Econoseal J Series

Socket Contacts

Technical Features

Wire Size Range: 0.20-1.25 mm²

(AWG 24-20/AWG 20-16)

Contact Material:

CuSn or CuZn

Contact Finish:

Pre-tin plated

Insulation Diameter:

1.4-2.6 mm

Product Specification:

108-5262

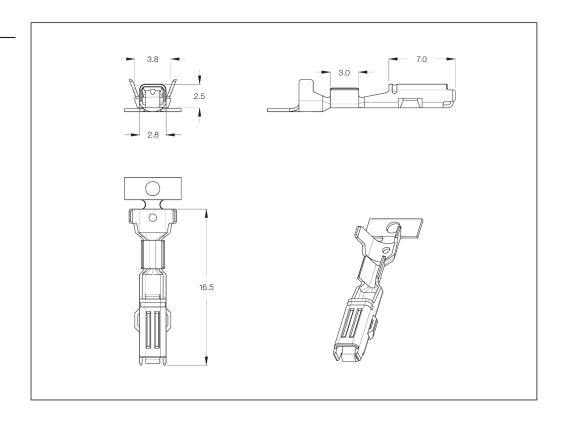
Application Specification:

114-5082

Instruction Sheet:

412-5325

Extraction Tool: Part No. 937313-1



Socket Contacts

Wire		Wire Insulation	B. d. a.	Part Numbers						
(mm²)	(AWG)	Diameter (mm)	Material and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator*	Hand Tool	
0.2–0.5 24–20	1.4-2.4	Brass, pre-tin plated	171630-1	-	171699-1	-	1500076	91563-1		
0.2-0.5	24–20	1.4-2.4	Copper-Alloy, sel. gold plated	171630-5	-	-	-	1528276 -	-	
			Brass, pre-tin plated	171662-1	-	173707-1	-		91583-1	
0.50-1.25	0.50–1.25 20–16	2.0–2.6	Copper-Alloy, pre-tin plated 171662-4 – – 15		1530013	-				
			Copper-Alloy, sel. gold plated	171662-5	-	-	_	-	-	

The pre- and suffix for the applicators depends on the applied termination equipment.



Pin Contacts

Technical Features

Wire Size Range: 0.20-1.25 mm² (AWG 24-20/AWG 20-16)

Contact Material:

CuSn or CuZn

Contact Finish:

Pre-tin plated

Insulation Diameter:

1.4-2.6 mm

Product Specification:

108-5262

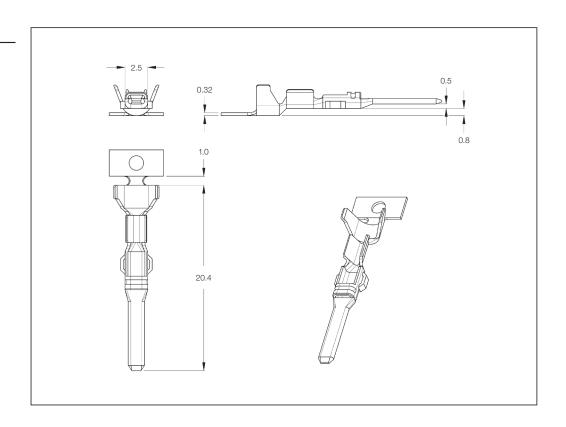
Application Specification:

114-5082

Instruction Sheet:

412-5325

Extraction Tool: Part No. 937313-1



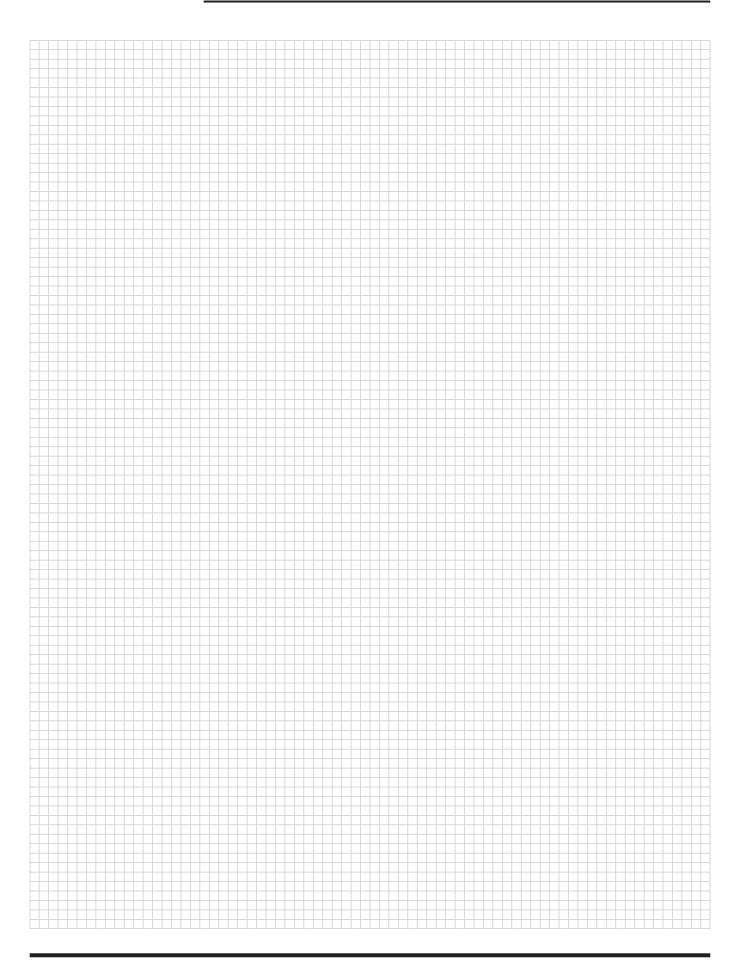
Pin Contacts

	Wire Size Wire Insulation		Material ———						
(mm²)	(AWG)	_ Diameter (mm)	and Finish	Strip Form	Package Quantity	Loose- Piece	Package Quantity	Applicator *	Hand Tool
0.0.0.5	1.4.0.4	Brass, pre-tin plated	171631-1	-	173600-1	-	1500001	91563-1	
0.2–0.5	24–20	1.4–2.4	Brass, selective gold plated	171631-2	-	-	-	1528891 -	-
0.50 1.05	EO 10E 00 16 0.0 0		Brass, pre-tin plated	171661-1	-	173706-1	-	1500457	91585-1
0.50-1.25	1.50–1.25 20–16	2.0–2.6	Brass, selective gold plated	171661-2	-	-	_	1528457 -	-

^{◆)} The pre- and suffix for the applicators depends on the applied termination equipment.

Econoseal Connector Series

Engineering Notes



Econoseal E SeriesSealed Socket Housings E Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

1 Position Socket Housings

Technical Features

No. of Positions:

1 Position

Housing Material:

PA66 GF13

Wire Size Range:

0.5-2.5 mm²

Insertion Tool:

Part No. 826790-3

Extraction Tool:

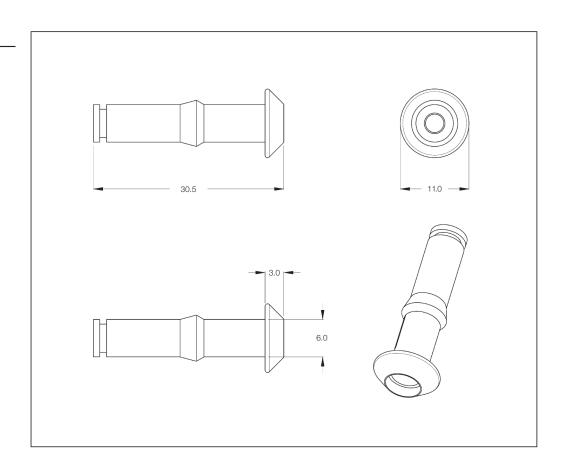
Part No. 725840-1

Product Specification:

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Application Specification:

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1 Position Socket Housings

Keying Form	Wire Outside	Caller	Collar Housing Part Number		Color of	Part Number
with the Mating Connector	Diameter (mm)	Form	Color	Socket Housing	Wire Sealing	Mating Pin Connector
Click Stop	2.3-3.0	Cone	Black	826882-4	Gray	826881-2
Click Stop	1.3–2.3	Cone	Black	826882-5	Black	826881-3

Dust Cover for Socket Housings: Part No. 927536-1.

2 Position Socket Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66 GF13

Wire Size Range:

 $0.5-2.5 \text{ mm}^2$

Insertion Tool:

Part No. 826790-3

Extraction Tool:

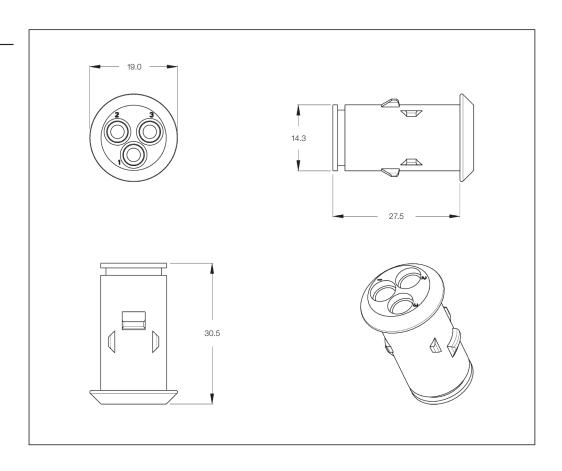
Part No. 725840-1

Product Specification:

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Application Specification:

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Keying Form	Wire Outside	Collar	Uavaina	Part Number	Colou of	Part Number
with the Mating Connector	Diameter (mm)	Form	Housing Color	Socket Housing	Color of Wire Sealing	Mating Pin Connector
Click Stop	2.3–3.0	Cone	Black	826884-2	Gray	
Click Stop	1.3–2.3	Cone	Black	826884-3	Black	826883-1
Lagling	2.3–3.0	Cone	Black	1-826884-2	Gray	826883-2
Locking	1.3–2.3	Cone	Black	1-826884-3	Black	

Econoseal E SeriesSealed Socket Housings E Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

2 Position Socket Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66 GF13

Wire Size Range:

0.5-2.5 mm²

Insertion Tool:

Part No. 826790-3

Extraction Tool:

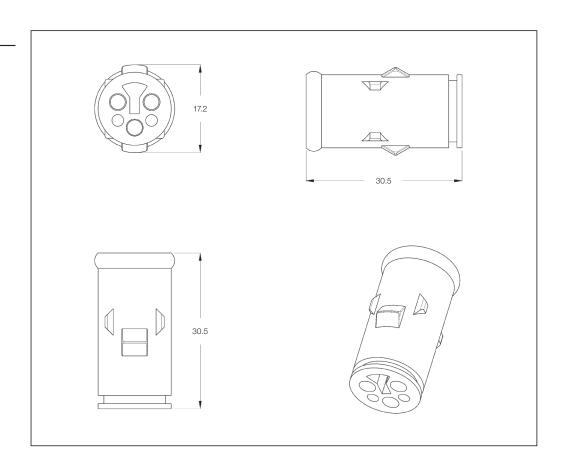
Part No. 725840-1

Product Specification:

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Application Specification:

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2 Position Socket Housings

Keying Form	Wire Outside	0 "		Part Number	0.1. /	Part Number	
with the Mating Connector	Diameter (mm)	Collar Form		Socket Housing	Color of Wire Sealing	Mating Pin Connector	
Click Stop	2.3–3.0	Round	Black	827438-1	Gray		
Click Stop	1.3–2.3	Round	Black	827438-2	Black	826883-1	
Looking	2.3-3.0	Round	Black	1-827438-1	Gray	826883-2	
Locking	1.3–2.3	Round	Black	1-827438-2	Black		

Dust Cover for Socket Housings: Part No. 927536-1.

3 Position Socket Housings

Technical Features

No. of Positions:

3 Positions

Housing Material:

PA66 GF13

Wire Size Range:

0.5-2.5 mm²

Insertion Tool:

Part No. 826790-3

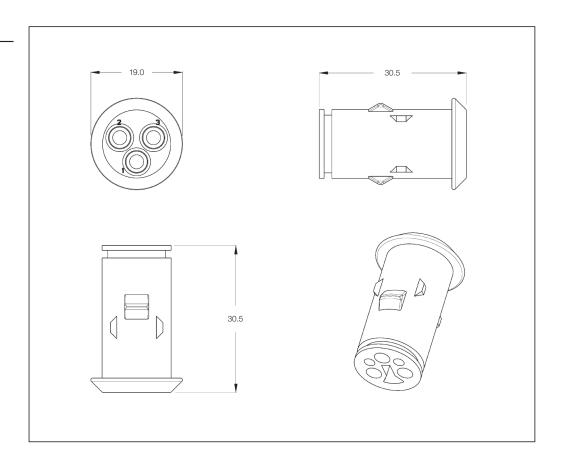
Extraction Tool:

Part No. 725840-1

Product Specification:

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Application Specification:



3 Position Socket Housings

Keying Form	Wire Outside	0.11		Part Number	0.1	Part Number
with the Mating Connector	Diameter (mm)	Collar Housing Form Color	Housing Color	Socket Housing	Color of Wire Sealing	Mating Pin Connector
Click Stop	2.3–3.0	Cone	Black	826886-4	Gray	
Click Stop	1.3–2.3	Cone	Black	826886-7	Black	826885-2
Looking	2.3-3.0	Cone	Black	1-826886-2	Gray	826885-8
Locking	1.3–2.3	Cone	Black	1-826886-8	Black	

Dust Cover for Socket Housings: Part No. 927536-1.

Front Plate for 3 Positioins Pin and Socket Housings: Part No. 826582-1.

Econoseal E SeriesSealed Socket Housings E Series

3 Position Socket Housings

Technical Features

No. of Positions:

3 Positions

Housing Material:

PA66 GF13

Wire Size Range:

0.5-2.5 mm²

Insertion Tool:

Part No. 826790-3

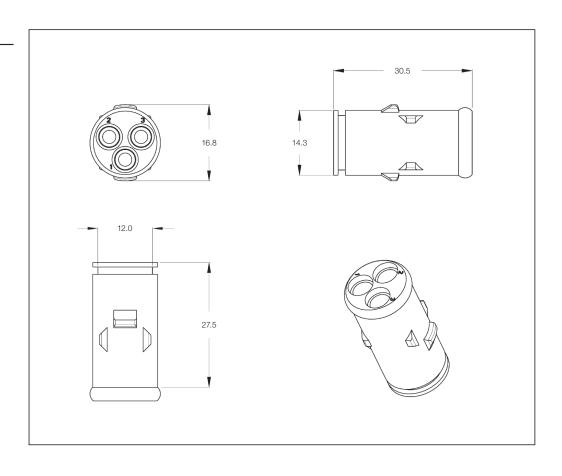
Extraction Tool:

Part No. 725840-1

Product Specification:

Application Specification:

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3 Position Socket Housings

Keying Form	Wire Outside	Collor	Housing	Part Number	Color of	Part Number
with the Mating Connector	Diameter Collar (mm) Form	Housing Color	Socket Housing	Wire Sealing	Mating Pin Connector	
Locking	2.3–3.0	Round	Black	1-827520-1	Gray	
Locking	1.3–2.3	Round	Black	1-827520-2	Black	

Dust Cover for Socket Housings: Part No. 927536-1.

Front Plate for 3 Positioins Pin and Socket Housings: Part No. 826582-1.

1 Position Pin Housings

Technical Features

No. of Positions:

1 Position

Housing Material:

PA66 GF13

Wire Size Range:

 $0.5-2.5 \text{ mm}^2$

Insertion Tool:

Part No. 826791-3

Extraction Tool:

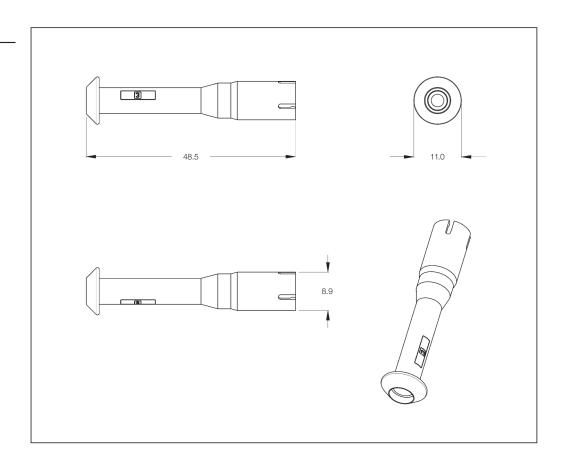
Part No. 725840-1

Product Specification:

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Application Specification:

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Wire Outside		Universe	Part Number Color of		Part Number
Diameter (mm)	Collar Form	Housing Color	Pin Housing	Wire Sealing	Mating Socket Housing
2.3–3.0	Cone	Black	826881-2	Gray	826882-4
1.3–2.3	Cone	Black	826881-3	Black	826882-5

Econoseal E Series Sealed Pin Housings E Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

2 Position Pin Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66 GF13

Wire Size Range:

0.5-2.5 mm²

Insertion Tool:

Part No. 826791-3

Extraction Tool:

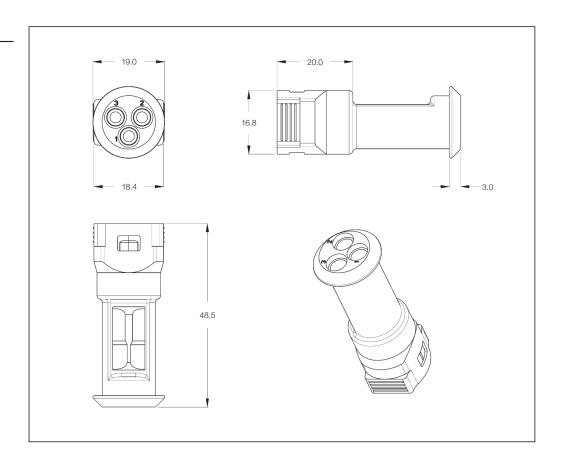
Part No. 725840-1

Product Specification:

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Application Specification:

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Wire Outside		Housing	Part Number	Color of	Part Number
Diameter (mm)	Collar Form	Housing Color	Pin Housing	Color of Wire Sealing	Mating Socket Housing
2.3–3.0	Cone	Black	826883-1	Gray	826884-2
1.3–2.3	Cone	Black	826883-2	Black	826884-3

Econoseal E Series Sealed Pin Housings E Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

3 Position Pin Housings

Technical Features

No. of Positions:

3 Positions

Housing Material:

PA66 GF13

Wire Size Range:

 $0.5-2.5 \text{ mm}^2$

Insertion Tool:

Part No. 826791-3

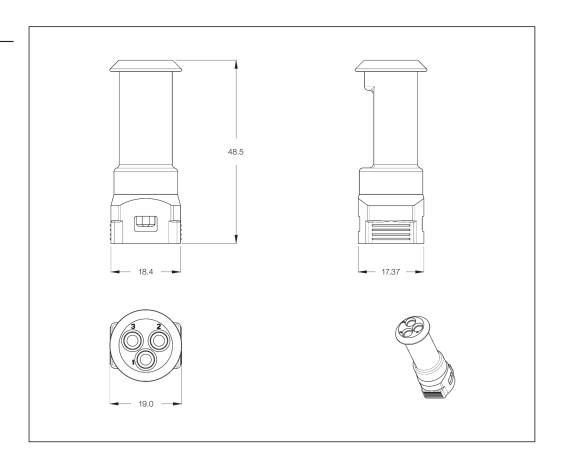
Extraction Tool:

Part No. 725840-1

Product Specification:

Application Specification:

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Wire Outside		Ususina	Part Number	Color of	Part Number
Diameter (mm)	Collar Form	Housing Color	Pin Housing	Wire Sealing	Mating Socket Housing
2.3–3.0	Cone	Black	826885-2	Gray	826886-4
1.3–2.3	Cone	Black	826885-8	Black	826886-7

Econoseal EHM SeriesSealed Socket Housings EHM Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

2 Position Housings for 4.0 mm Socket Contact M27 Version

Technical Features

No. of Positions:

2 Positions

Housing Material:

PBT

Wire Size Range:

 $0.5 - 4.0 \text{ mm}^2$

Socket Contact:

Part No. **962952-1** (0.5 to 1.0 mm²)

Part No. 962952-1

(1.0 to 2.5 mm²)

Wire Seal:

Part No. 963243-1

(1.4 to 2.1 mm diameter)

Part No. 963244-1

(2.2 to 3.0 mm diameter)

Cavity Plug:

Part No. 100132-1

Extraction Tool:

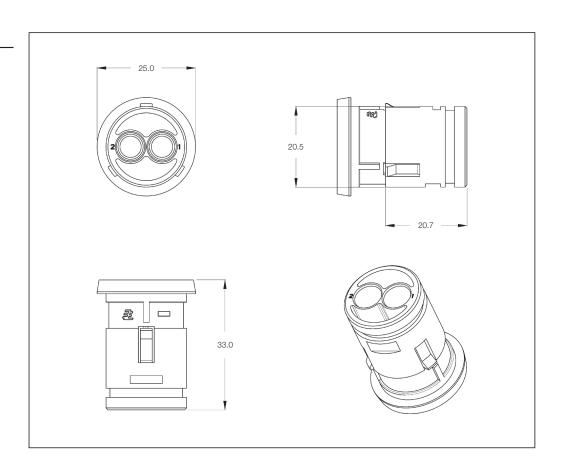
Part No. 1-1579007-9

Spare Tube:

Part No. 5-1579007-1

Wire Seal Hand Applicator:

Part No. 100653-1



2 Position Housings for 4.0 mm Socket Contact M27 Version

	Insulation		Part Numbers	
Thread	Diameter (mm)	Cover Right-Angle	Cover Straight	Connector Assembly
M27	1.4–3.0	100291-1	100292-1	100284-1

Econoseal EHM SeriesSealed Socket Housings EHM Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

3 Position Housings for 4.0 mm Socket Contact M24 Version

Technical Features

No. of Positions:

3 Positions

Housing Material:

PBT

Wire Size Range:

0.5-4.0 mm²

Socket Contact:

Part No. 962952-1

(0.5 to 1.0 mm²)

Part No. **962952-1**

(1.0 to 2.5 mm²)

Wire Seal:

Part No. 963243-1

(1.4 to 2.1 mm diameter)

Part No. 963244-1

(2.2 to 3.0 mm diameter)

Cavity Plug:

Part No. 100132-1

Extraction Tool:

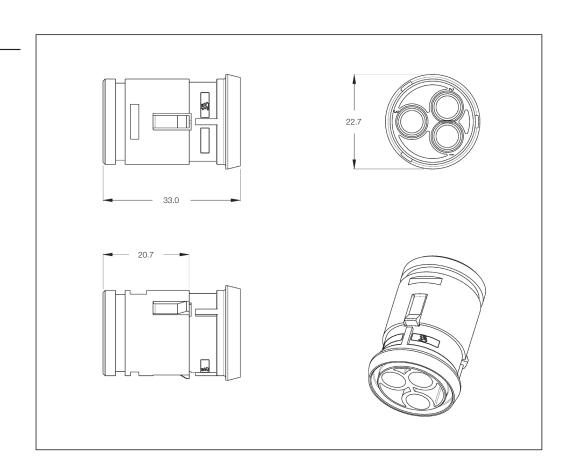
Part No. 1-1579007-9

Spare Tube:

Part No. 5-1579007-1

Wire Seal Hand Applicator:

Part No. 100653-1



3 Position Housings for 4.0 mm Socket Contact M27 Version

	Insulation		Part Numbers	
Thread	Diameter (mm)	Cover Right-Angle	Cover Straight	Connector Assembly
M27	1.4–3.0	100291-1	100292-1	100285-1

Econoseal EHM SeriesSealed Socket Housings EHM Series

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

4 Position Housings for 4.0 mm Socket Contact 16S Bayonet Version

Technical Features

No. of Positions:

4 Positions

Housing Material:

PBT

Wire Size Range:

 $0.5-4.0 \ mm^2$

Socket Contact:

Part No. 962952-1

 $(0.5 \text{ to } 1.0 \text{ mm}^2)$

Part No. **962952-1** (1.0 to 2.5 mm²)

Wire Seal:

Part No. 963243-1

(1.4 to 2.1 mm diameter)

Part No. 963244-1

(2.2 to 3.0 mm diameter)

Cavity Plug:

Part No. 100132-1

Extraction Tool:

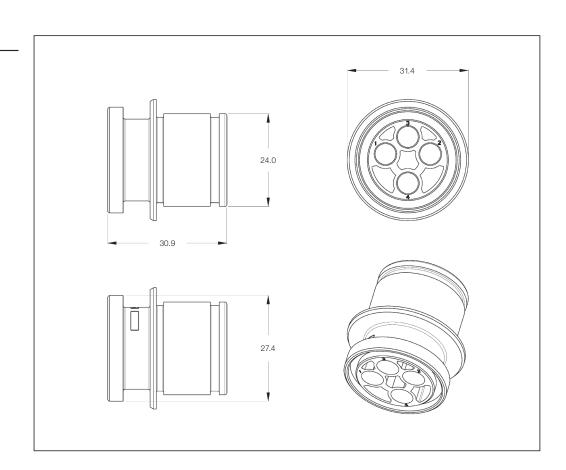
Part No. 1-1579007-9

Spare Tube:

Part No. 5-1579007-1

Wire Seal Hand Applicator:

Part No. 100653-1

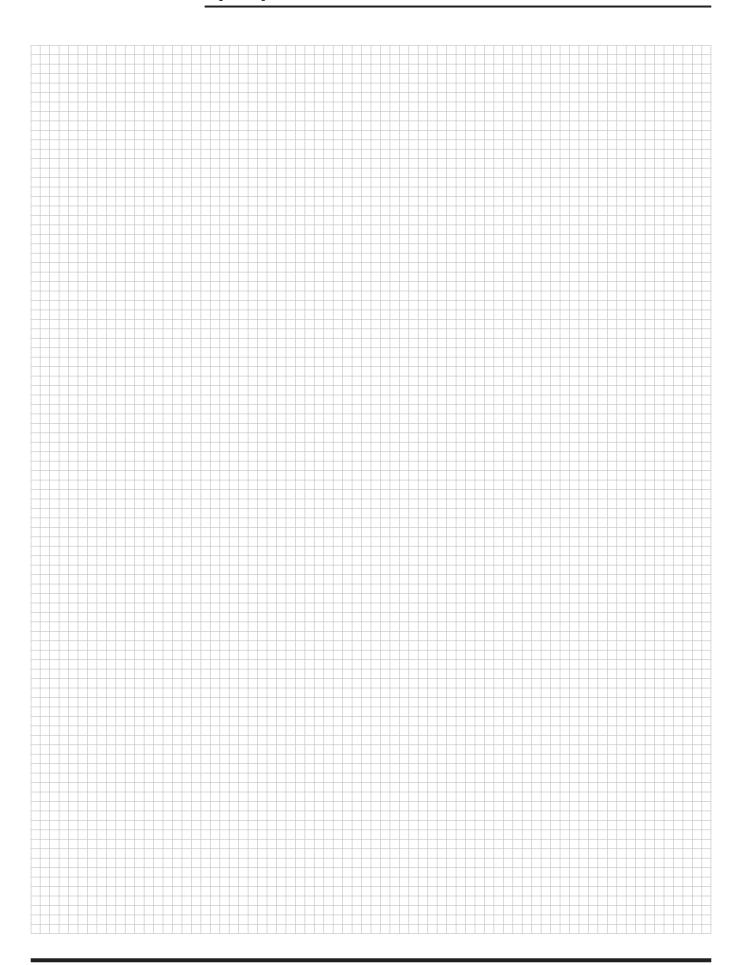


4 Position Housings for 4.0 mm Socket Contact M27 Version

	Insulation		Part Numbers	
Thread	Diameter (mm)	Cover Right-Angle	Cover Straight	Connector Assembly
M27	1.4–3.0	100130-1	-	100201-1

Econoseal Connector Series

Engineering Notes



Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Socket Housings

Technical Features

No. of Positions: 18 Positions

Housing Material:

PA66

Wire Size Range:

 $0.2 - 2.0 \text{ mm}^2$

Extraction Tool:

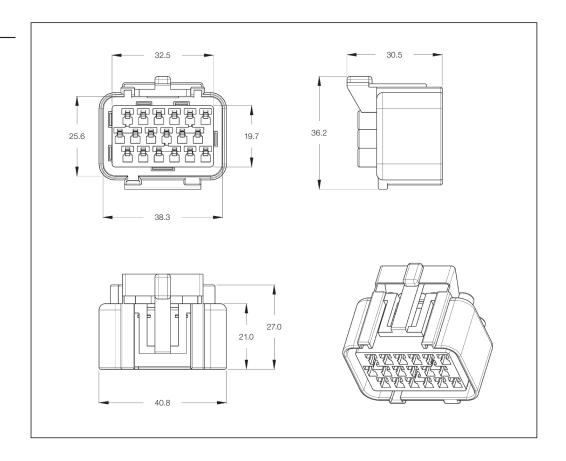
Part No. 1-1579007-5

Product Specification:

108-3114

Application Specification:

114-5082



Varian	Ususina			Part Numbers		
Keying Options	Housing Color	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Po Right-Angle	CB Header Vertical
_	Black	344106-1	100	1344107-1	344103-1	_

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Socket Housings

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

36 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

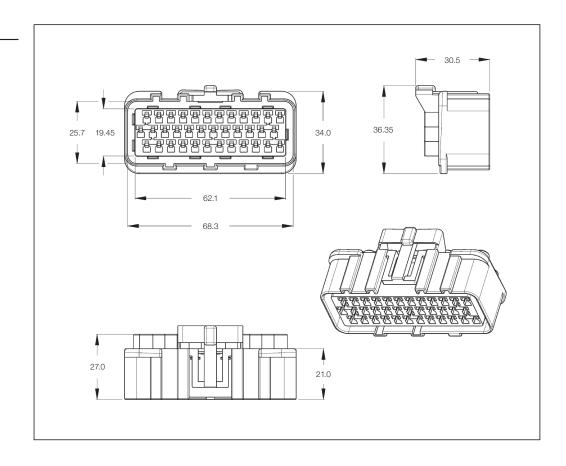
Part No. 1-1579007-5

Product Specification:

108-3114

Application Specification:

114-5082



Vovina	Housing			Part Numbers		
Keying Options	Housing Color	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Po Right-Angle	CB Header Vertical
_	Black	344111-1	100	1344112-1	344108-1	-

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Printed Circuit Board Headers

Technical Features

No. of Positions: 18 Positions

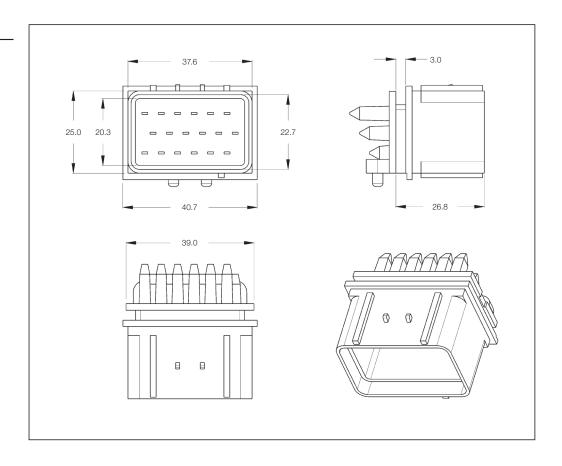
Housing Material:

PA66

Product Specification: 108-3114

Application Specification:

-



18 Position PC Board Header

Koving	Housing				
Keying Options	Housing Color	PCB He Right-Angle	PCB Header Right-Angle Vertical		Mating Socket Housing
-	Black	344103-1	_	195	344106-1

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Printed Circuit Board Headers

Technical Features

No. of Positions: 36 Positions

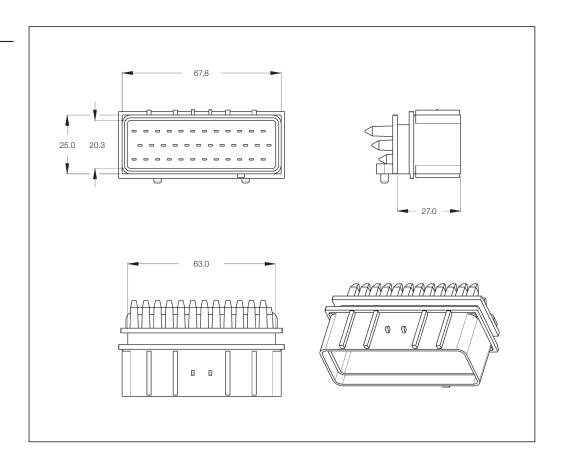
Housing Material:

PA66

Product Specification: 108-3114

Application Specification:

-



36 Position PC Board Header

Keying Options	Hausing	Part Numbers				
	Housing Color	PCB He Right-Angle	eader Vertical	Package Quantity	Mating Socket Housing	
-	Black	344108-1	-	117	344111-1	

Sealed Socket Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

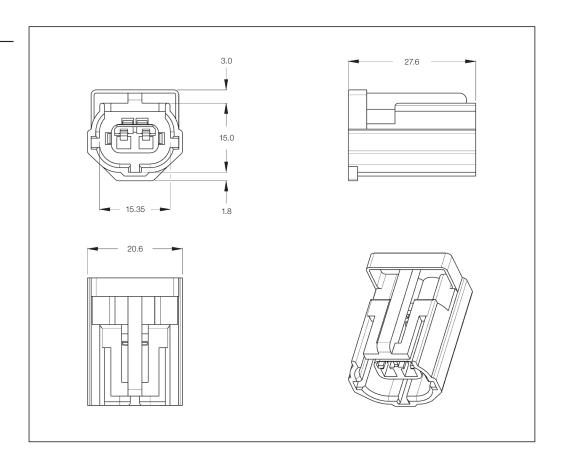
Part No. 1-1579007-5

Product Specification:

108-3069

Application Specification:

114-3040



Vovina	Housing	Part Numbers				
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing	
	Black	344276-1	500	345254-1	344274-1	

^{*)} Other colors on request.

Sealed Socket Housings

Technical Features

No. of Positions:

3 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

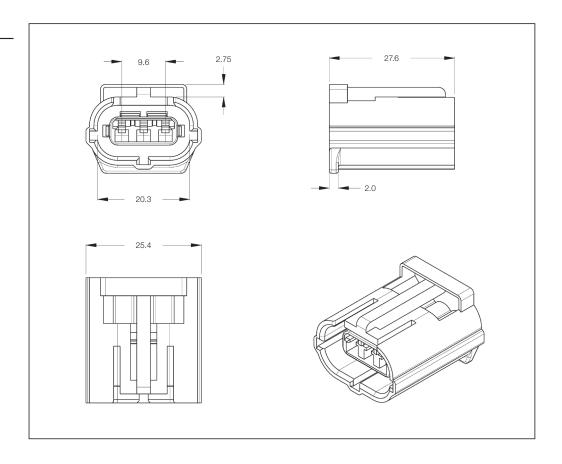
Part No. 1-1579007-5

Product Specification:

108-3069

Application Specification:

114-3040



Vovina	Housing	Part Numbers				
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing	
_	Black	344273-1	500	345256-1	344271-1	

^{*)} Other colors on request.

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Sealed Socket Housings

Technical Features

No. of Positions:

4 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

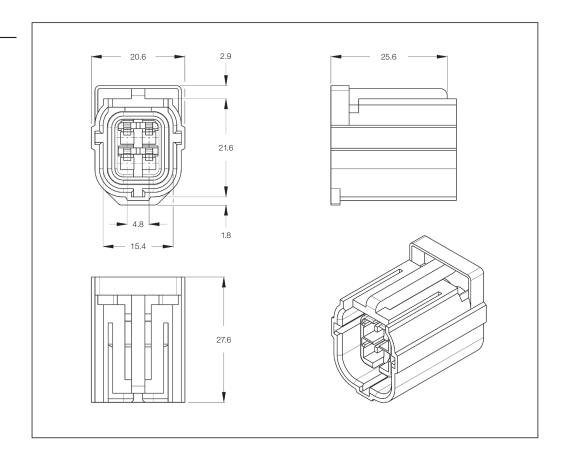
Part No. 1-1579007-5

Product Specification:

108-3069

Application Specification:

114-3040



Vovina	Housing	Part Numbers				
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing	
	Black	344270-1	500	345258-1	344268-1	

^{*)} Other colors on request.

Sealed Socket Housings

Technical Features

No. of Positions:

6 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

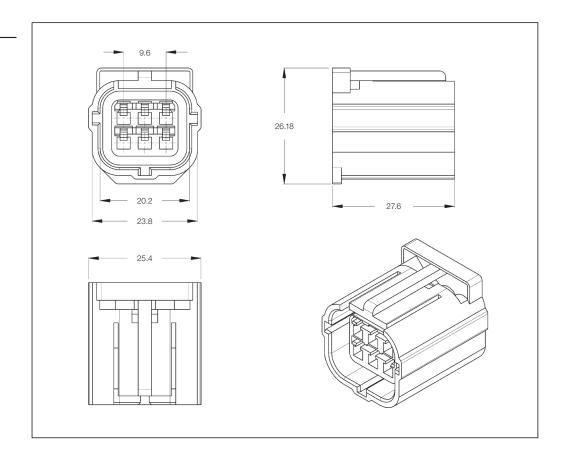
Part No. 1-1579007-5

 ${\bf Product\ Specification:}$

108-3069

Application Specification:

114-3040



Vovina	Housing	Part Numbers				
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing	
	Black	344267-1	500	345260-1	344265-1	

^{*)} Other colors on request.

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Sealed Socket Housings

Technical Features

No. of Positions: 13 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

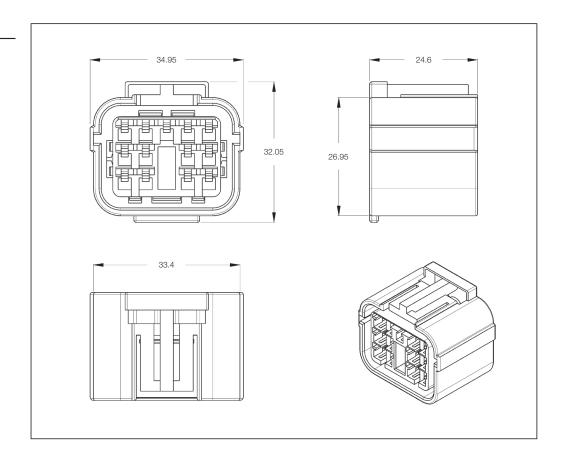
Part No. 1-1579007-5

Product Specification:

108-3069

Application Specification:

114-3040



Koving	Hausing		Numbers		
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing
_	Black	344263-1	200	345264-1	344260-1

^{*)} Other colors on request.

Sealed Pin Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

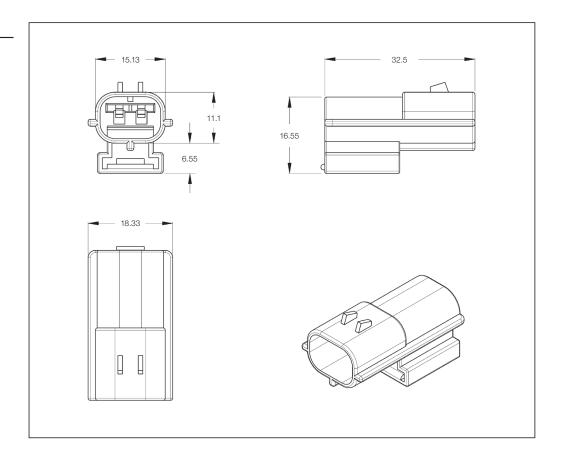
Part No. 1-1579007-5

 ${\bf Product\ Specification:}$

108-3069

Application Specification:

114-3040



Koving	Housing		Numbers		
Keying Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing
_	Black	344274-1	4,000	345253-1	344276-1

^{*)} Other colors on request.

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Sealed Pin Housings

Technical Features

No. of Positions:

3 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

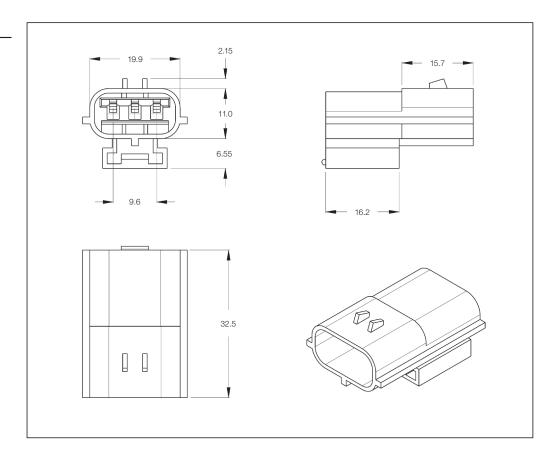
Part No. 1-1579007-5

 ${\bf Product\ Specification:}$

108-3069

Application Specification:

114-3040



Koving	Housing		Part		
Keying Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing
_	Black	344271-1	3,300	345255-1	344273-1

^{*)} Other colors on request.

Sealed Pin Housings

Technical Features

No. of Positions:

4 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

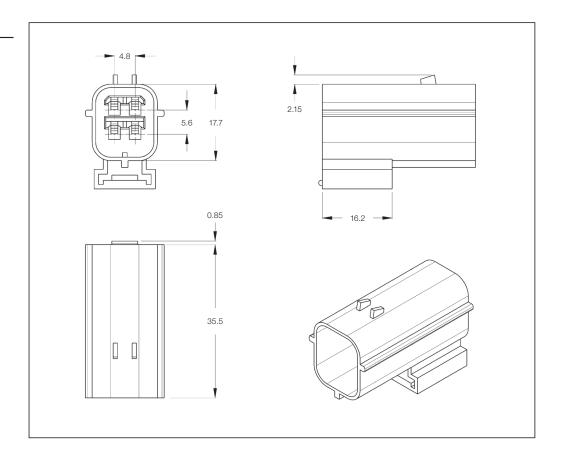
Part No. 1-1579007-5

 ${\bf Product\ Specification:}$

108-3069

Application Specification:

114-3040



Kovina	Housing	Part Numbers				
Keying Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing	
-	Black	344268-1	2,500	345257-1	344270-1	

^{*)} Other colors on request.

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Sealed Pin Housings

Technical Features

 $\hbox{No. of Positions:} \\$

6 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

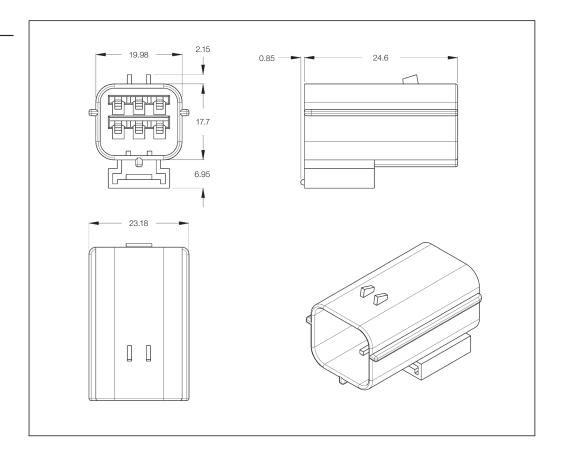
Part No. 1-1579007-5

Product Specification:

108-3069

Application Specification:

114-3040



Koving	Housing		Numbers		
Keying Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing
_	Black	344265-1	2,000	345259-1	344267-1

^{*)} Other colors on request.

Econoseal III .070 Series Wire-to-Wire – Low Current

Sealed Pin Housings

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

13 Positions

Housing Material:

PA66

Wire Size Range:

0.2-2.0 mm²

Extraction Tool:

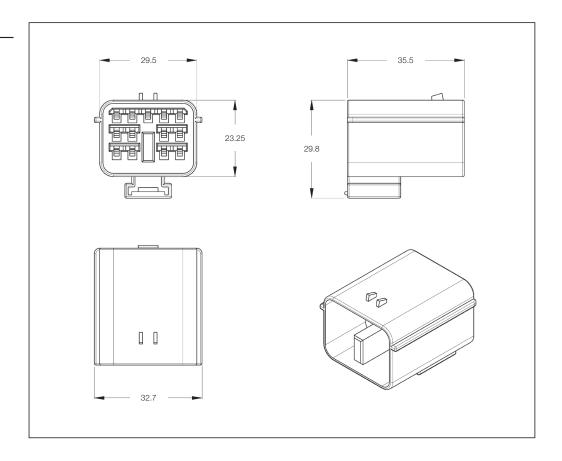
Part No. 1-1579007-5

 ${\bf Product\ Specification:}$

108-3069

Application Specification:

114-3040



Vovina	Hausina	Part Numbers					
Keying Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing		
_	Black	344260-1	1,000	345261-1	344263-1		

^{*)} Other colors on request.

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Sealed Socket Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66

Wire Size Range:

0.5-3.0 mm²

Extraction Tool:

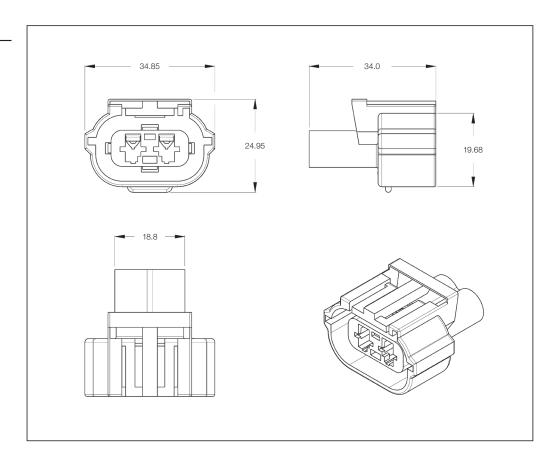
Part No. **724712-1**

Product Specification:

108-3069

Application Specification:

__



2 Position Socket Housing

Vovina	Housing	Part Numbers					
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing		
_	Black	344081-1	300	345089-1	344075-1		

^{*)} Other colors on request.

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Sealed Socket Housings

Technical Features

No. of Positions:

4 Positions

Housing Material:

PA66

Wire Size Range:

0.5-3.0 mm²

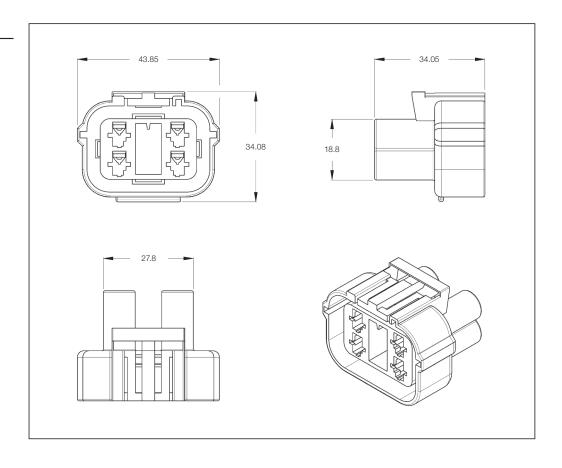
Extraction Tool: Part No. 724712-1

Product Specification:

108-3069

Application Specification:

-



4 Position Socket Housing

Kovina	Housing	Part Numbers					
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing		
	Black	344080-1	150	344087-1	344074-1		

^{*)} Other colors on request.

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Sealed Socket Housings

Technical Features

No. of Positions:

8 Positions

Housing Material:

PA66

Wire Size Range:

0.5-3.0 mm²

Extraction Tool:

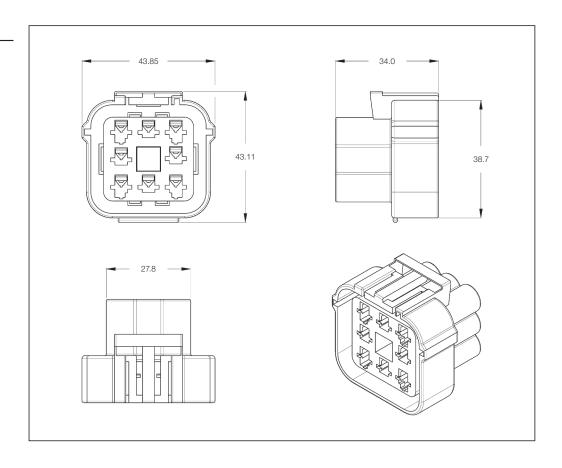
Part No. **724712-1**

Product Specification:

108-3069

Application Specification:

_



8 Position Socket Housing

Kovina	Housing	Part Numbers					
Keying Options	Housing Color*	Socket Housing	Package Quantity	Socket Anti-Backout	Mating Pin Housing		
_	Black	344079-1	100	344085-1	344073-1		

^{*)} Other colors on request.

Sealed Pin Housings

Technical Features

No. of Positions:

2 Positions

Housing Material:

PA66

Wire Size Range:

0.5-3.0 mm²

Extraction Tool:

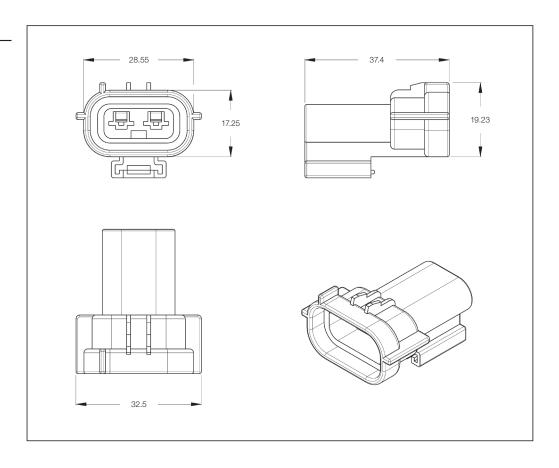
Part No. **724713-1**

Product Specification:

108-3069

Application Specification:

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Keying	Housing	Part Numbers					
Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing		
_	Black	344075-1	2,000	344090-1	344081-1		

^{*)} Other colors on request.

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

Sealed Pin Housings

Technical Features

No. of Positions:

4 Positions

Housing Material:

PA66

Wire Size Range:

0.5-3.0 mm²

Extraction Tool:

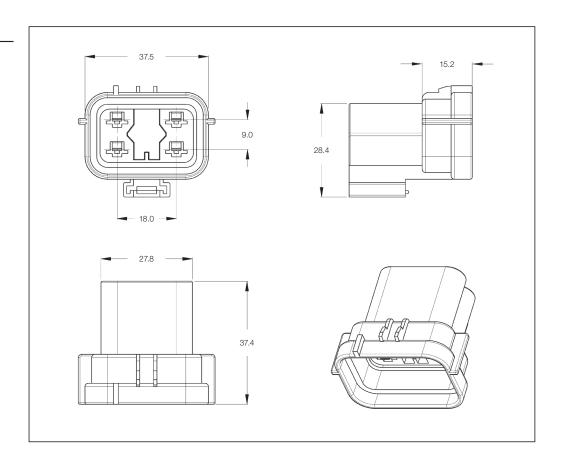
Part No. **724713-1**

Product Specification:

108-3069

Application Specification:

__



Keying	Housing	Part Numbers					
Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing		
-	Black	344074-1	1,000	344088-1	344080-1		

^{*)} Other colors on request.

Sealed Pin Housings

Technical Features

No. of Positions:

8 Positions

Housing Material:

PA66

Wire Size Range:

0.5-3.0 mm²

Extraction Tool:

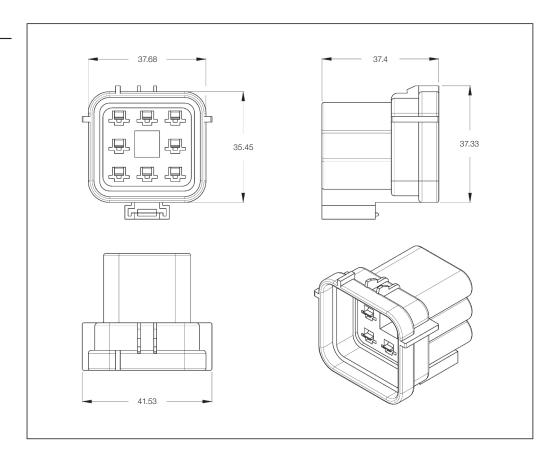
Part No. **724713-1**

Product Specification:

108-3069

Application Specification:

__



Vovina	Hausina	Part Numbers					
Keying Options	Housing Color*	Pin Housing	Package Quantity	Pin Anti-Backout	Mating Socket Housing		
_	Black	344073-1	700	344086-1	344079-1		

^{*)} Other colors on request.

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1 Position Socket (Plug) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

1 Position

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

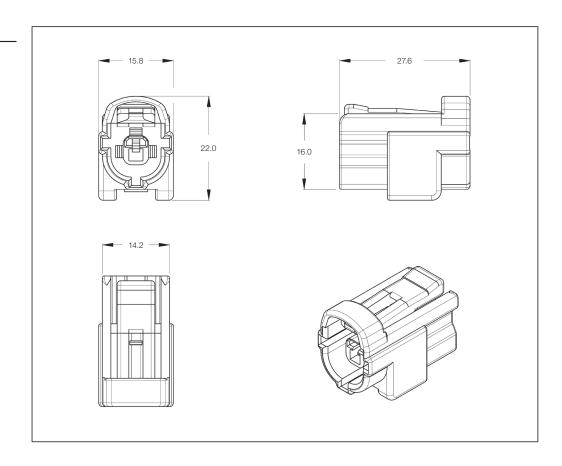
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Housing	Part Numbers					
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing		
_	Black	174877-2	100	174878-7 (Yellow)	174879-2		
_				1-174878-1 (White)			

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

2 Position Socket (Plug) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

2 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

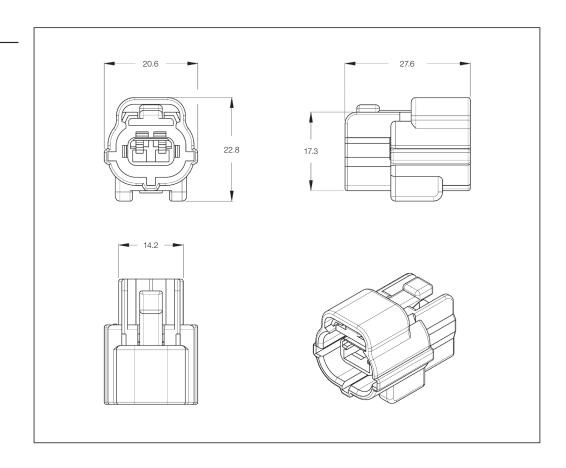
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Housing	Part Numbers					
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing		
_	Black	174352-2	100	174353-7 (Yellow)	174354-2		
_				1-174353-1 (White)			

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

3 Position Socket (Plug) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

3 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

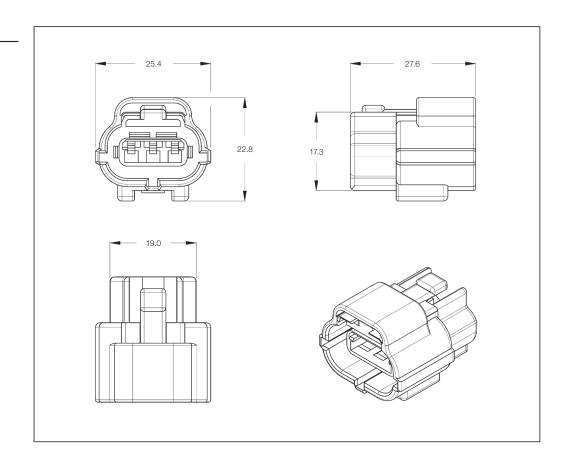
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Housing	Part Numbers					
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing		
_	Black	174357-2	100	174358-7 (Yellow)	174359-2		
_				1-174358-1 (White)			

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

4 Position Socket (Plug) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

4 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

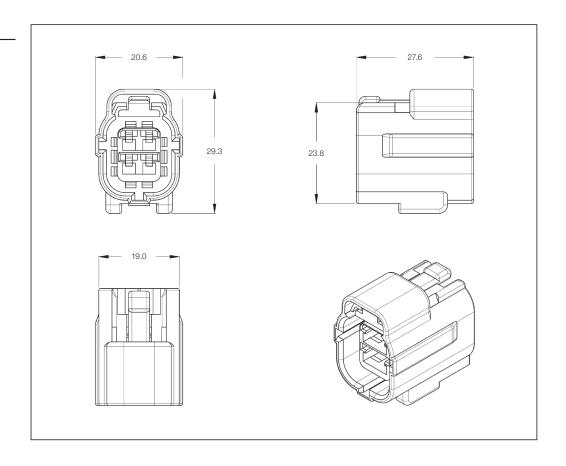
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Housing	Part Numbers					
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing		
_	Black	174257-2	100	174258-7 (Yellow)	174259-2		
_				1-174258-1 (White)			

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

6 Position Socket (Plug) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

6 Positions

Housing Material:

PBT

Wire Size Range:

 $0.20 - 1.25 \text{ mm}^2$

(24-16 AWG)

Product Specification:

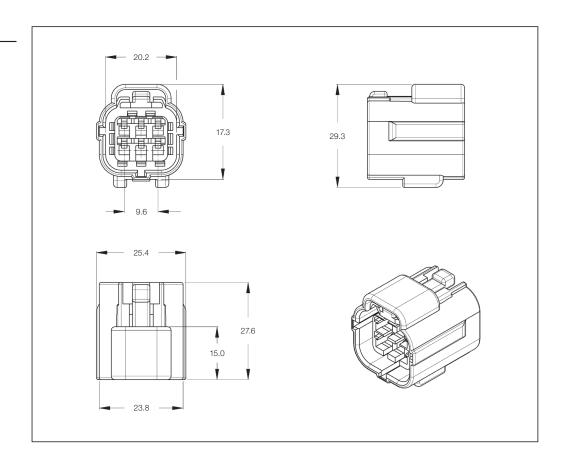
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Housing	Part Numbers					
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing		
_	Black	174262-2	100	174263-7 (Yellow)	174264-2		
_				1-174263-1 (White)			

8 Position Socket (Plug) Housing

Technical Features

No. of Positions:

8 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

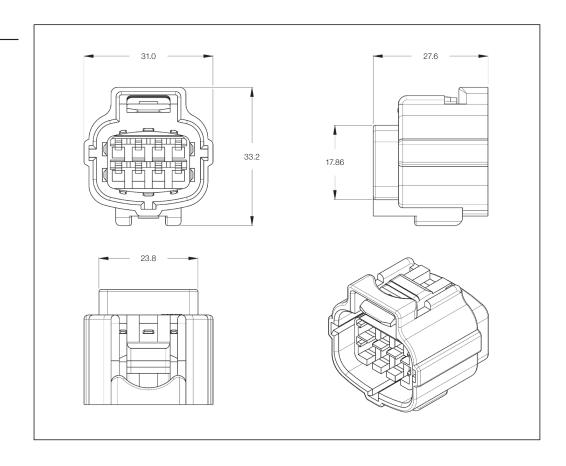
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Union		Pa	Part Numbers	
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing
	Black	174982-2	100	174983-7 (Yellow)	174984-2
_	Diack	174302-2	100	1-174983-1 (White)	174904-2

Section Catalog 1654365-1 Issued 4-2010 Main Catalog 1654400-1 Chapter 19 – Issued 4-2010

10 Position Socket (Plug) Housing

Technical Features

No. of Positions: 10 Positions

 $\label{eq:Housing Material:} \textbf{Housing Material:}$

PBT

Wire Size Range: 0.20–1.25 mm² (24–16 AWG)

Product Specification:

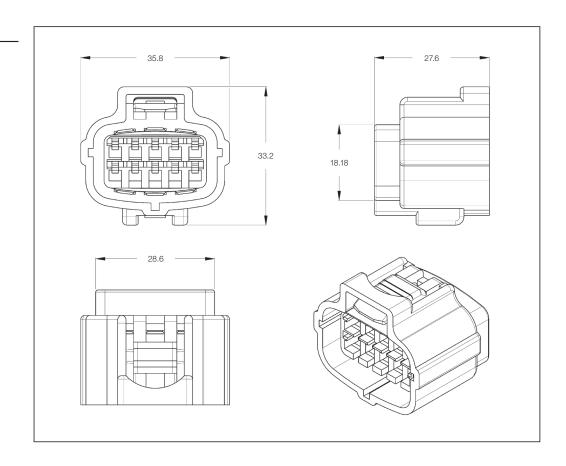
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Union		Pa	art Numbers	
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing
	Black	174655-2	100	174656-7 (Yellow)	174657-2
_	DIACK	174000-2	100	1-174656-1 (White)	174037-2

12 Position Socket (Plug) Housing

Technical Features

No. of Positions:

12 Positions

Housing Material:

PBT

Wire Size Range: 0.20-1.25 mm²

(24-16 AWG)

Product Specification:

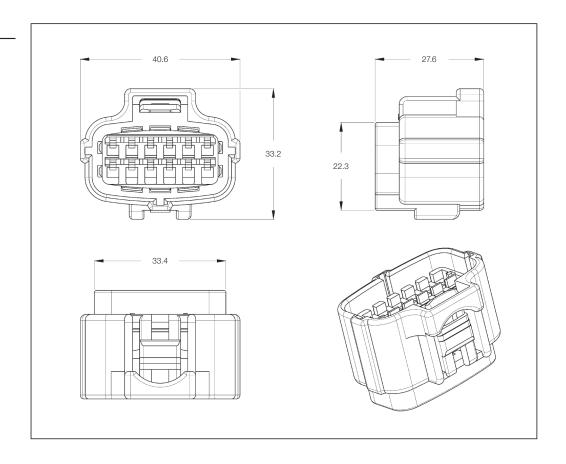
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Kovina	Housing		Pa	art Numbers	
Keying Options	Housing Color	Socket (Plug) Housing	Package Quantity	Socket Lock Plate	Mating Pin (Cap) Housing
_	Black	174661-2	100	174662-7 (Yellow)	174663-2
_	Diack	174001-2	100	1-174662-1 (White)	174005-2

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1 Position Pin (Cap) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

1 Position

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

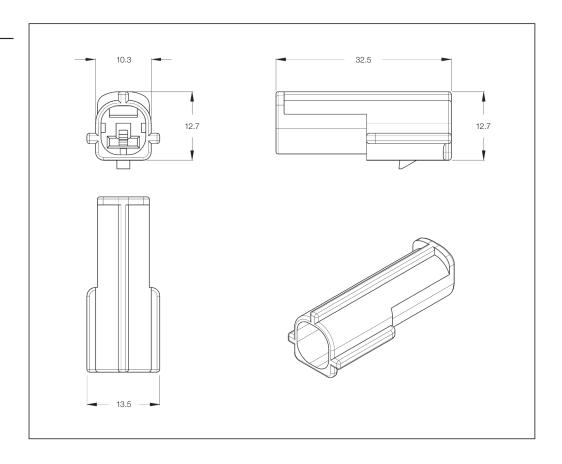
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



V avrina	Hausina	Part Numbers					
Keying Options	Housing Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing		
	Black	174879-2	100	174880-7 (Yellow)	174877-2		
-	DIACK	174079-2	100	1-174880-1 (White)	174077-2		

2 Position Pin (Cap) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

2 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

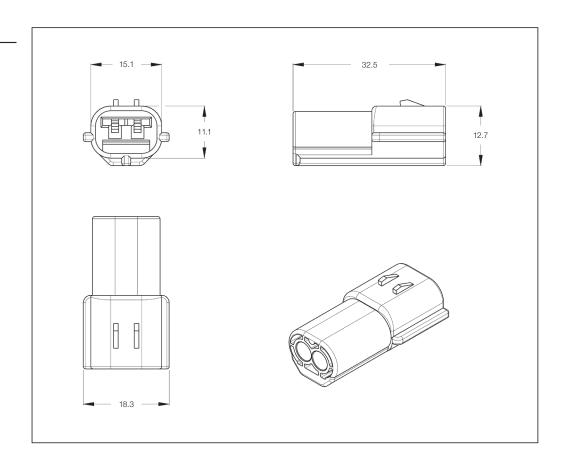
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian.	Keying Housing		Pa	art Numbers	
Keying Options	Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing
	Black	174354-2	100	174355-7 (Yellow)	174352-2
_	Diack	174004-2	100	1-174355-1 (White)	174002-2

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3 Position Pin (Cap) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

3 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

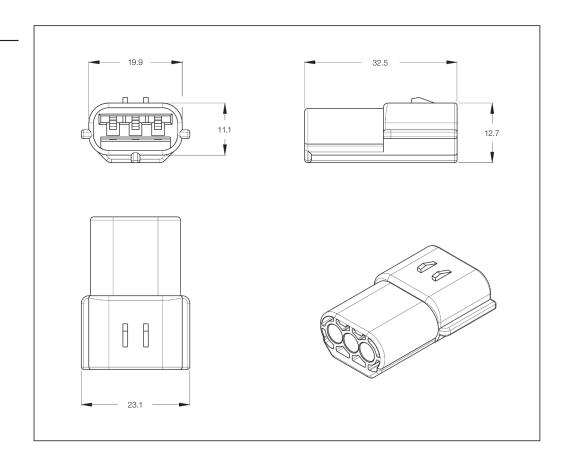
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Kevina	Unveine	Part Numbers					
Keying Options	Housing Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing		
	Black	174359-2	100	174360-7 (Yellow)	174357-2		
_	DIACK	174009-2	100	1-174360-1 (White)	174507-2		

4 Position Pin (Cap) Housing

Technical Features

No. of Positions:

4 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

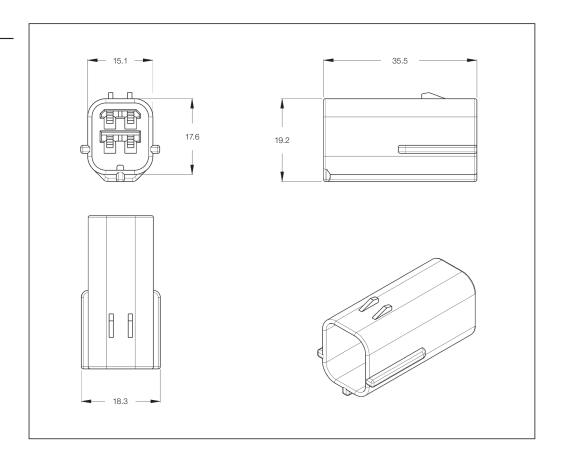
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Keying Housing —		Pa	art Numbers	
Options	Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing
	Black	174259-2	100	174260-7 (Yellow)	174257-2
_	DIACK	174233-2	100	1-174260-1 (White)	114231-2

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6 Position Pin (Cap) Housing

Technical Features

 $\hbox{No. of Positions:} \\$

6 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

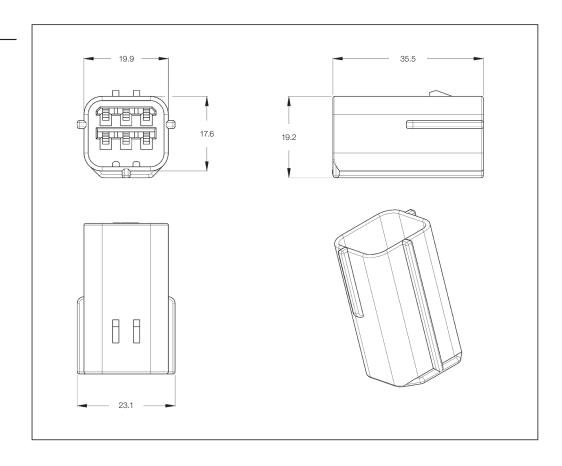
108-5262

Application Specification:

114-5082

Instruction Sheet:

412-5325



Varian	Keying Housing		Pa	art Numbers	
Options	Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing
_	Black	174264-2	100	174265-7 (Yellow)	174262-2
_	Diack	174204-2	100	1-174265-1 (White)	174202=2

8 Position Pin (Cap) Housing

Technical Features

 $\label{eq:No. of Positions:} \textbf{No. of Positions:}$

8 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm²

(24-16 AWG)

Product Specification:

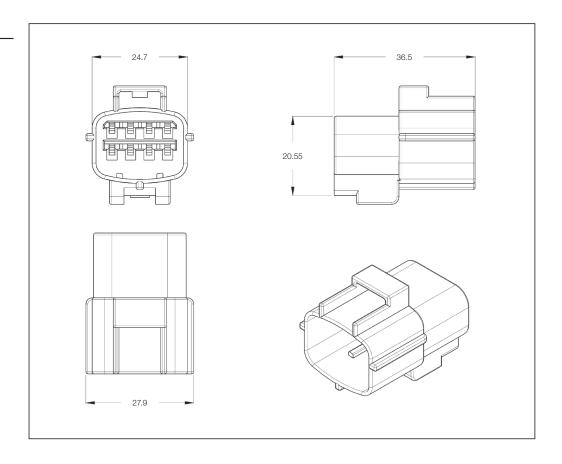
108-5262

Application Specification:

114-5082

Instruction Sheet:

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Kovina	Hausina	Part Numbers					
Keying Options	Housing Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing		
_	Black	174984-2	100	174985-7 (Yellow)	174982-2		
_	Diack	174904-2	100	1-174985-1 (White)	174902-2		

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10 Position Pin (Cap) Housing

Technical Features

No. of Positions: 10 Positions

Housing Material:

PBT

Wire Size Range:

0.20-1.25 mm² (24-16 AWG)

Product Specification:

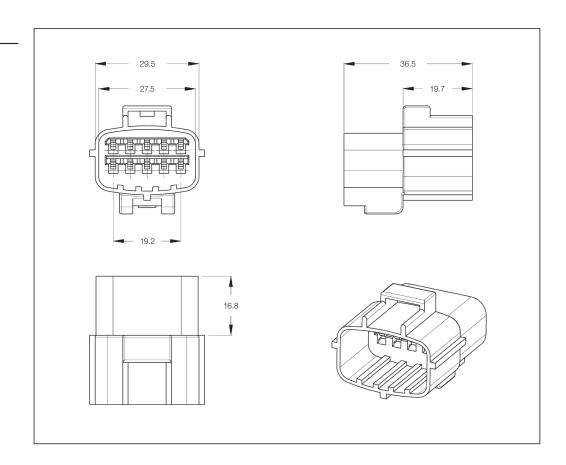
108-5262

 ${\bf Application\ Specification:}$

114-5082

 $Instruction \ Sheet:$

412-5325



Varian	Keying Housing	Part Numbers				
Options	Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing	
	Black	174657-2	100	174658-7 (Yellow)	174655-2	
_	DIACK	174007-2	100	1-174658-1 (White)	174000-2	

12 Position Pin (Cap) Housing

Technical Features

No. of Positions: 12 Positions

Housing Material:

PBT

Wire Size Range: 0.20–1.25 mm² (24–16 AWG)

Product Specification:

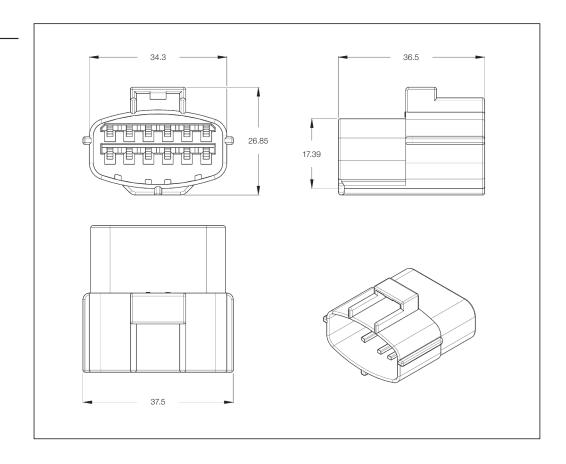
108-5262

 ${\bf Application\ Specification:}$

114-5082

Instruction Sheet:

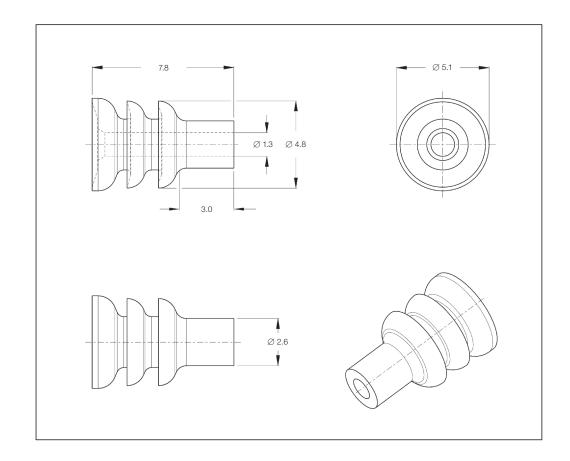
412-5325



Kovina	Unveine		Pa	art Numbers	
Keying Options	Housing Color	Pin (Cap) Housing	Package Quantity	Pin Lock Plate	Mating Socket (Plug) Housing
	Black	174663-2	100	174664-7 (Yellow)	174661-2
_	DIACK	174003-2	100	1-174664-1 (White)	174001-2

Single Wire Seals and Cavity Plugs

Single Wire Seals and Cavity Plugs



Single Wire Seals and Cavity Plugs

Wire Size Range	Insulation Diameter	Material			Use with
mm² (AWG)	mm (Inch)	and (Color)	Style	Part Number	Contact Part Number
0.2-0.5	1.4–2.4 (.055–.094)	NBR	А	172746-1	171631-1 171631-2 173600-1
(24–20)	1.4-2.1 (.055083)	(Black) B 178210-1	178210-1	171630-1 171630-5 171699-1	
0.50-1.25	2.0-2.6 (.079102)	NBR	С	172888-2	171661-1 171661-2 173706-1
(20–16)	2.0–2.6 (.079–.102)	NBR (Gray)	D	178210-1	171662-1 171662-4 171662-5 173707-1
Cavity Plug –	_	NBR (Black)	— Е	172748-1	_
		NBR (Gray)		172748-2	_

Econoseal Connector Series

Engineering Notes

