



产品编号 : 22122094

系列号 : 7478

Product Category : PCB Headers and Receptacles

Product Description : KK 254 Solid Header, Right-Angle, with Friction Lock, 9 Circuits, 0.51µm Gold (Au) Plating

状态 : Active

工程编号 : A-7478-09A241

文件和资源

图纸

图纸 022122094_sd.pdf

包装设计图 PK-7478-001-000.pdf

3D 模型和设计文件

3D模型 022122094_stp.zip


符号足迹数据 SYM-22-05-3091-001.zip

规格

产品规格 PS-10-07-001.pdf

产物环境合规

合规

GADSL/IMDS	Compliant with Exemption 44; 34; 33
China RoHS	
EU ELV	Not Relevant
Low-Halogen Status	Low-Halogen per IEC 61249-2-21
REACH SVHC	Not Contained per D(2023)8585-DC (23 Jan 2024)
EU RoHS	Compliant per EU 2015/863

多部分产品合规性声明

- Eu RoHS
- REACH SVHC
- Low-Halogen

- IPC 1752A Class C
- IPC 1752A Class D
- Molex Product Compliance Declaration

- IEC-62474

- chemSHERPA (xml)

欧盟 RoHS 合格证书

产品详情

常规

状态	活动
类别	PCB Headers and Receptacles
系列	7478
说明	KK 254 Solid Header, Right-Angle, with Friction Lock, 9 Circuits, 0.51µm Gold (Au) Plating
应用	Signal, Wire-to-Board
元件类型	PCB Header
产品系列	KK Interconnect Systems
产品名称	KK 254
UPC	800753592223

机构

CSA	LR19980
UL	E29179

电气

每触点最大电流	4.0A
电压 - 最大	500V

物理

断开	否
回路数 (已载入)	9
电路数 (最多)	9
颜色-树脂	Natural (White)
耐用性(插拔次数) - 最多次数	50
阻燃性	94V-0
符合灼热丝规范	否
锁定插接部位	是

材料 - 金属	Brass
材料 - 接合部位电镀	金牌
材料 - 树脂	Nylon
净重	1.179/g
行数	1
方向	Right Angle
包装形式	Bag
PC 焊脚长度	3.58mm
PCB 定位器	否
PCB 保持力	无
推荐的 PCB 厚度	1.60mm
间距 - 插配接口	2.54mm
间距 - 终端界面	2.54mm
有极性的插配件	是
PCB 极性	是
有护墙的	Partial
可堆叠的	是
运行温度范围	See Product Specification
终端界面类型	Through Hole

进程

最长持续时间	5
无铅	WAVE
最大周期	1
最高温度	235

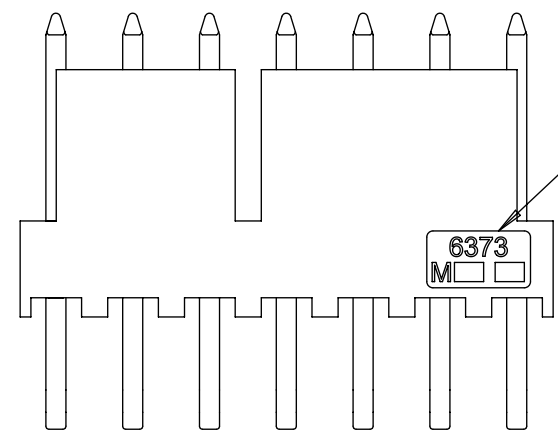
可配插/可连接使用的产品

可配插部件

描述	产品编号
KK 254 Single Row Crimp Housings	<u>2695</u>
KK 254 PC Board Connector	<u>4455</u>
KK 254 Receptacle Housings	<u>7880</u>

This document was generated on Jun 03, 2024

ENG. NO.	PIN NO.	DIM. L	DIM. X	DIM. Z	DIM. Y	DIM. W	DIM. R	DIM. G	DIM. T
A-7478-NA222	2766-41(222) OR 4266-0667	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	N/A	OVERALL
A-7478-NA241	4266-0666	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	(4.57) .180	(3.43) .135
A-7478-NA241T	4266-0666	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	(4.57) .180	(3.43) .135
A-7478-NA197T	4266-0662	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	N/A	OVERALL
A-7478-NA228	42663-0664	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	(4.57) .180	(3.43) .135
A-7478-NE197	42663-0742	(19.81) .780	(7.75) .305	(3.56) .140	(3.05) .120	90°	(1.17) .046	N/A	OVERALL
A-7478-NF197	42663-0622	(18.29) .720	(6.73) .265	(2.92±.25) .115±.010	(3.18) .125 REF.	90°	(1.17) .046	N/A	OVERALL
A-7478-NH197	42663-0482	(16.51) .650	(7.49) .295	(2.69) .106	(0.64) .025	90°	(.64) .025	N/A	OVERALL
A-7478-NM208	42663-0564	(17.53) .690	(7.57) .298	(3.63) .143	(0.64) .025	90°	(.64) .025	(5.08) .200	(3.43) .135
A-7478-NA154	42663-0668	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	N/A	OVERALL
A-7478-ANE197	42663-0742	(19.81) .780	(7.75) .305	(3.56) .140	(3.05) .120	90°	(1.17) .046	N/A	OVERALL
A-7478-NM197	42663-0562	(17.53) .690	(7.57) .298	(3.63) .143	(.64) .025	90°	(.64) .025	N/A	OVERALL
A-7478-NH228	42663-0483	(16.51) .650	(7.49) .295	(2.69) .106	(.64) .025	90°	(.64) .025	(5.08) .200	(5.08) .200
A-7478-NN197	42663-0662	(18.80) .740	(6.71) .264	(3.58) .141	(3.05) .120	90°	(1.17) .046	N/A	OVERALL
A-7478-NP197	42663-1142	(24.89) .980	(6.60) .260	(9.73) .383	(3.05) .120	90°	(1.17) .046	N/A	OVERALL



ALTERNATE ENGRAVING LOCATION
(7-12 CKT PARTS ONLY). LOCATION
IS DEPENDENT ON TOOLING.

QUALITY SYMBOLS ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0 ▽ = 0	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
	SEE SHEET 1 EC NO: 111298 DRWN: MKIPPER CHKD: MKIPPER REV: APPR: FSMITH	GENERAL TOLERANCES (UNLESS SPECIFIED)				DIMENSION UNITS		SCALE					
		MM		INCH		MM/IN		NTS					
		4 PLACES ± ±				DRWN BY		DATE		FRICITION LOCK HEADER ASY .100 CL BENT SQ. PINS 7478 SERIES			
		3 PLACES ± ± .010				GUZIC		1987/07/30					
		2 PLACES ± 0.25 ± .015				CHK'D BY		DATE					
	1 PLACES ± 0.38 ±				PATEL		1987/07/30		PRODUCT CUSTOMER DRAWING				
	0 PLACES ± ±				APPR BY		DATE		SERIES MATERIAL NUMBER CUSTOMER				
	ANGULAR TOL = 1/2				FSMITH		2014/05/16		7478 SEE CHART GENERAL MARKET				
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				DRAWING SIZE		THIRD ANGLE PROJECTION		DOCUMENT NUMBER DOC TYPE DOC PART SHEET NUMBER				
				C				SDA-7478 PSD 000 2 OF 5					

A-7478-NA222		A-7478-NA241		A-7478-NA241T		A-7478-NA197T					
PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.
22-05-3021	A-7478-2A222	22-12-2024	A-7478-2A241	50-29-1710	A-7478-2A241T	50-34-8500	A-7478-2A197T				
22-05-3031	A-7478-3A222	22-12-2034	A-7478-3A241	50-29-1711	A-7478-3A241T	50-34-8501	A-7478-3A197T				
22-05-3041	A-7478-4A222	22-12-2044	A-7478-4A241	50-29-1705	A-7478-4A241T	50-34-8502	A-7478-4A197T				
22-05-3051	A-7478-5A222	22-12-2054	A-7478-5A241	50-29-1712	A-7478-5A241T						
22-05-3061	A-7478-6A222	22-12-2064	A-7478-6A241	50-29-1713	A-7478-6A241T						
22-05-3071	A-7478-7A222	22-12-2074	A-7478-7A241	50-29-1714	A-7478-7A241T						
22-05-3081	A-7478-8A222	22-12-2084	A-7478-8A241	50-29-1715	A-7478-8A241T						
22-05-3091	A-7478-9A222	22-12-2094	A-7478-9A241	50-29-1716	A-7478-9A241T						
22-05-3101	A-7478-10A222	22-12-2104	A-7478-10A241	50-29-1717	A-7478-10A241T						
22-05-3111	A-7478-11A222	22-12-2114	A-7478-11A241	50-29-1718	A-7478-11A241T						
22-05-3121	A-7478-12A222	22-12-2124	A-7478-12A241	50-29-1719	A-7478-12A241T						
22-05-3131	A-7478-13A222	22-12-2134	A-7478-13A241	50-29-1720	A-7478-13A241T						
22-05-3141	A-7478-14A222	22-12-2144	A-7478-14A241	50-29-1721	A-7478-14A241T						
22-05-3151	A-7478-15A222	22-12-2154	A-7478-15A241	50-29-1722	A-7478-15A241T						
22-05-3161	A-7478-16A222	22-12-2164	A-7478-16A241	50-29-1723	A-7478-16A241T						
22-05-3171	A-7478-17A222	22-12-2174	A-7478-17A241	50-29-1724	A-7478-17A241T						
22-05-3181	A-7478-18A222	22-12-2184	A-7478-18A241	50-29-1725	A-7478-18A241T						
22-05-3191	A-7478-19A222	22-12-2194	A-7478-19A241	50-29-1726	A-7478-19A241T						
22-05-3201	A-7478-20A222	22-12-2204	A-7478-20A241	50-29-1727	A-7478-20A241T						
22-05-3211	A-7478-21A222	22-12-2214	A-7478-21A241	50-29-1728	A-7478-21A241T						
22-05-3221	A-7478-22A222	22-12-2224	A-7478-22A241	50-29-1729	A-7478-22A241T						
22-05-3231	A-7478-23A222	22-12-2234	A-7478-23A241	50-29-1730	A-7478-23A241T						
22-05-3241	A-7478-24A222	22-12-2244	A-7478-24A241	50-29-1731	A-7478-24A241T						
22-05-3251	A-7478-25A222	22-12-2254	A-7478-25A241	50-29-1732	A-7478-25A241T						
22-05-3261	A-7478-26A222	22-12-2264	A-7478-26A241	50-29-1733	A-7478-26A241T						
22-05-3271	A-7478-27A222	22-12-2274	A-7478-27A241	50-29-1734	A-7478-27A241T						
22-05-3281	A-7478-28A222	22-12-2284	A-7478-28A241	50-29-1735	A-7478-28A241T						

QUALITY SYMBOLS 	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																														
	SEE SHEET 1 EC NO: 111298 DRWN: MKIPPER CHKD: MKIPPER REV: APPR: FSMITH	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr><th></th><th>MM</th><th>INCH</th></tr> <tr><td>4 PLACES</td><td>±</td><td>±</td></tr> <tr><td>3 PLACES</td><td>±</td><td>± .010</td></tr> <tr><td>2 PLACES</td><td>± 0.25</td><td>± .015</td></tr> <tr><td>1 PLACES</td><td>± 0.38</td><td>±</td></tr> <tr><td>0 PLACES</td><td>±</td><td>±</td></tr> </table>					MM	INCH	4 PLACES	±	±	3 PLACES	±	± .010	2 PLACES	± 0.25	± .015	1 PLACES	± 0.38	±	0 PLACES	±	±	DIMENSION UNITS MM/IN		SCALE NTS					
			MM	INCH																											
		4 PLACES	±	±																											
		3 PLACES	±	± .010																											
		2 PLACES	± 0.25	± .015																											
	1 PLACES	± 0.38	±																												
	0 PLACES	±	±																												
	DRWN BY GUZIC		DATE 1987/07/30																												
	CHK'D BY PATEL		DATE 1987/07/30																												
APPR BY FSMITH		DATE 2014/05/16																													
ANGULAR TOL = 1/2		DRAWING SIZE C		THIRD ANGLE PROJECTION 																											
PRODUCT CUSTOMER DRAWING FRICITION LOCK HEADER ASY .100 CL BENT SQ. PINS 7478 SERIES																															
SERIES 7478		MATERIAL NUMBER SEE CHART			CUSTOMER GENERAL MARKET																										
DOCUMENT NUMBER SDA-7478				DOC TYPE PSD		DOC PART 000		SHEET NUMBER 3 OF 5																							

A-7478-NA228		A-7478-NE197		A-7478-NF197		A-7478-NH197		A-7478-NM208		A-7478-NA154	
PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.
22-12-2026	A-7478-2A228	22-05-8025	A-7478-2E197		A-7478-2F197	S 22-05-8020	A-7478-2H197	S	A-7478-2M208	50-30-4424	A-7478-2A154
22-12-2036	A-7478-3A228		A-7478-3E197		A-7478-3F197	S 22-05-8030	A-7478-3H197	S	A-7478-3M208	50-30-4434	A-7478-3A154
22-12-2046	A-7478-4A228		A-7478-4E197		A-7478-4F197	S 22-05-8040	A-7478-4H197	S	A-7478-4M208	50-30-4444	A-7478-4A154
22-12-2056	A-7478-5A228	22-05-8055	A-7478-5E197	22-05-9058	A-7478-5F197	S 22-05-8050	A-7478-5H197	S	A-7478-5M208		
22-12-2066	A-7478-6A228		A-7478-6E197		A-7478-6F197	S 22-05-8060	A-7478-6H197	S	A-7478-6M208		
22-12-2076	A-7478-7A228		A-7478-7E197		A-7478-7F197	S 22-05-8070	A-7478-7H197	S	A-7478-7M208		
22-12-2086	A-7478-8A228		A-7478-8E197		A-7478-8F197	S 22-05-8080	A-7478-8H197	S	A-7478-8M208		
22-12-2096	A-7478-9A228		A-7478-9E197		A-7478-9F197	S 22-05-8090	A-7478-9H197	S	A-7478-9M208		
22-12-2106	A-7478-10A228		A-7478-10E197		A-7478-10F197	S 22-05-8100	A-7478-10H197	S	A-7478-10M208		
22-12-2116	A-7478-11A228		A-7478-11E197		A-7478-11F197	S 22-05-8110	A-7478-11H197	S	A-7478-11M208		
22-12-2126	A-7478-12A228		A-7478-12E197		A-7478-12F197	S 22-05-8120	A-7478-12H197	S 22-12-2123	A-7478-12M208		
22-12-2136	A-7478-13A228		A-7478-13E197		A-7478-13F197	S 22-05-8130	A-7478-13H197	S	A-7478-13M208		
22-12-2146	A-7478-14A228		A-7478-14E197		A-7478-14F197	S 22-05-8140	A-7478-14H197	S	A-7478-14M208		
22-12-2156	A-7478-15A228		A-7478-15E197		A-7478-15F197	S 22-05-8150	A-7478-15H197	S	A-7478-15M208		
22-12-2166	A-7478-16A228		A-7478-16E197		A-7478-16F197	S 22-05-8160	A-7478-16H197	S	A-7478-16M208		
22-12-2176	A-7478-17A228		A-7478-17E197		A-7478-17F197	S 22-05-8170	A-7478-17H197	S	A-7478-17M208		
22-12-2186	A-7478-18A228		A-7478-18E197		A-7478-18F197	S 22-05-8180	A-7478-18H197	S	A-7478-18M208		
22-12-2196	A-7478-19A228		A-7478-19E197		A-7478-19F197	S 22-05-8190	A-7478-19H197	S	A-7478-19M208		
22-12-2206	A-7478-20A228		A-7478-20E197		A-7478-20F197	S 22-05-8200	A-7478-20H197	S	A-7478-20M208		
22-12-2216	A-7478-21A228		A-7478-21E197		A-7478-21F197	S 22-05-8210	A-7478-21H197	S	A-7478-21M208		
22-12-2226	A-7478-22A228		A-7478-22E197		A-7478-22F197	S 22-05-8220	A-7478-22H197	S	A-7478-22M208		
22-12-2236	A-7478-23A228		A-7478-23E197		A-7478-23F197	S 22-05-8230	A-7478-23H197	S	A-7478-23M208		
22-12-2246	A-7478-24A228		A-7478-24E197		A-7478-24F197	S 22-05-8240	A-7478-24H197	S	A-7478-24M208		
22-12-2256	A-7478-25A228		A-7478-25E197		A-7478-25F197	S 22-05-8250	A-7478-25H197	S	A-7478-25M208		
22-12-2266	A-7478-26A228		A-7478-26E197		A-7478-26F197	S 22-05-8260	A-7478-26H197	S	A-7478-26M208		
22-12-2276	A-7478-27A228		A-7478-27E197		A-7478-27F197	S 22-05-8270	A-7478-27H197	S	A-7478-27M208		
22-12-2286	A-7478-28A228		A-7478-28E197		A-7478-28F197	S 22-05-8280	A-7478-28H197	S	A-7478-28M208		

QUALITY SYMBOLS 	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
	SEE SHEET 1 EC NO: 111298 DRWN: MKIPPER CHKD: MKIPPER REV APPR: FSMITH	GENERAL TOLERANCES (UNLESS SPECIFIED)				DIMENSION UNITS MM/IN		SCALE NTS					
		4 PLACES		±	±	DRWN BY		DATE					
		3 PLACES		±	± .010	GUZIC		1987/07/30					
		2 PLACES		± 0.25	± .015	CHK'D BY		DATE					
		1 PLACES		± 0.38	±	PATEL		1987/07/30					
	0 PLACES		±	±	APPR BY		DATE						
	ANGULAR TOL = 1/2				FSMITH		2014/05/16		PRODUCT CUSTOMER DRAWING				
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				DRAWING SIZE		THIRD ANGLE PROJECTION		SERIES: 7478 MATERIAL NUMBER: SEE CHART CUSTOMER: GENERAL MARKET				
	C				DOCUMENT NUMBER				SDA-7478 DOC TYPE: PSD DOC PART: 000 SHEET NUMBER: 4 OF 5				

A-7478-ANE197		A-7478-NM197		A-7478-NH228		A-7478-NN197		A-7478-NP197	
PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.	PART NO.	ENG. NO.
	A-7478-A2E197	22-12-4028	A-7478-2M197	22-16-3026	A-7478-2H228		A-7478-2N197	50-29-0033	A-7478-2P197
	A-7478-A3E197	22-12-4038	A-7478-3M197	22-16-3036	A-7478-3H228		A-7478-3N197		A-7478-3P197
	A-7478-A4E197	22-12-4048	A-7478-4M197	22-16-3046	A-7478-4H228		A-7478-4N197		A-7478-4P197
22-05-3055	A-7478-A5E197	22-12-4058	A-7478-5M197	22-16-3056	A-7478-5H228		A-7478-5N197	22-05-8053	A-7478-5P197
	A-7478-A6E197	22-12-4068	A-7478-6M197	22-16-3066	A-7478-6H228		A-7478-6N197		A-7478-6P197
22-05-3075	A-7478-A7E197	22-12-4078	A-7478-7M197	22-16-3076	A-7478-7H228		A-7478-7N197		A-7478-7P197
	A-7478-A8E197	22-12-4088	A-7478-8M197	22-16-3086	A-7478-8H228		A-7478-8N197		A-7478-8P197
	A-7478-A9E197	22-12-4098	A-7478-9M197	22-16-3096	A-7478-9H228		A-7478-9N197		A-7478-9P197
	A-7478-A10E197	22-12-4108	A-7478-10M197	22-16-3106	A-7478-10H228		A-7478-10N197		A-7478-10P197
	A-7478-A11E197	22-12-4118	A-7478-11M197	22-16-3116	A-7478-11H228		A-7478-11N197		A-7478-11P197
	A-7478-A12E197	22-12-4128	A-7478-12M197	22-16-3126	A-7478-12H228		A-7478-12N197		A-7478-12P197
	A-7478-A13E197	22-12-4138	A-7478-13M197	22-16-3136	A-7478-13H228		A-7478-13N197		A-7478-13P197
	A-7478-A14E197	22-12-4148	A-7478-14M197	22-16-3146	A-7478-14H228		A-7478-14N197		A-7478-14P197
	A-7478-A15E197	22-12-4158	A-7478-15M197	22-16-3156	A-7478-15H228		A-7478-15N197		A-7478-15P197
	A-7478-A16E197	22-12-4168	A-7478-16M197	22-16-3166	A-7478-16H228		A-7478-16N197		A-7478-16P197
	A-7478-A17E197	22-12-4178	A-7478-17M197	22-16-3176	A-7478-17H228	22-59-5176	A-7478-17N197		A-7478-17P197
	A-7478-A18E197	22-12-4188	A-7478-18M197	22-16-3186	A-7478-18H228		A-7478-18N197		A-7478-18P197
22-05-3195	A-7478-A19E197	22-12-4198	A-7478-19M197	22-16-3196	A-7478-19H228		A-7478-19N197		A-7478-19P197
	A-7478-A20E197	22-12-4208	A-7478-20M197	22-16-3206	A-7478-20H228		A-7478-20N197		A-7478-20P197
	A-7478-A21E197	22-12-4218	A-7478-21M197	22-16-3216	A-7478-21H228		A-7478-21N197		A-7478-21P197
	A-7478-A22E197	22-12-4228	A-7478-22M197	22-16-3226	A-7478-22H228		A-7478-22N197		A-7478-22P197
	A-7478-A23E197	22-12-4238	A-7478-23M197	22-16-3236	A-7478-23H228		A-7478-23N197		A-7478-23P197
	A-7478-A24E197	22-12-4248	A-7478-24M197	22-16-3246	A-7478-24H228		A-7478-24N197		A-7478-24P197
	A-7478-A25E197	22-12-4258	A-7478-25M197	22-16-3256	A-7478-25H228		A-7478-25N197		A-7478-25P197
	A-7478-A26E197	22-12-4268	A-7478-26M197	22-16-3266	A-7478-26H228		A-7478-26N197		A-7478-26P197
	A-7478-A27E197	22-12-4278	A-7478-27M197	22-16-3276	A-7478-27H228		A-7478-27N197		A-7478-27P197
	A-7478-A28E197	22-12-4288	A-7478-28M197	22-16-3286	A-7478-28H228		A-7478-28N197		A-7478-28P197

QUALITY SYMBOLS 	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																																	
	SEE SHEET 1 EC NO: 111298 DRWN: MKIPPER CHKD: MKIPPER REV APPR: FSMITH	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr><th></th><th>MM</th><th>INCH</th></tr> <tr><td>4 PLACES</td><td>±</td><td>±</td></tr> <tr><td>3 PLACES</td><td>±</td><td>± .010</td></tr> <tr><td>2 PLACES</td><td>± 0.25</td><td>± .015</td></tr> <tr><td>1 PLACES</td><td>± 0.38</td><td>±</td></tr> <tr><td>0 PLACES</td><td>±</td><td>±</td></tr> </table>					MM	INCH	4 PLACES	±	±	3 PLACES	±	± .010	2 PLACES	± 0.25	± .015	1 PLACES	± 0.38	±	0 PLACES	±	±	DIMENSION UNITS MM/IN		SCALE NTS				FRICITION LOCK HEADER ASY .100 CL BENT SQ. PINS 7478 SERIES				
			MM	INCH																														
		4 PLACES	±	±																														
		3 PLACES	±	± .010																														
		2 PLACES	± 0.25	± .015																														
	1 PLACES	± 0.38	±																															
	0 PLACES	±	±																															
	<table border="1"> <tr><th colspan="2">DRAWN BY</th><th colspan="2">DATE</th></tr> <tr><td colspan="2">GUZIC</td><td colspan="2">1987/07/30</td></tr> <tr><th colspan="2">CHK'D BY</th><th colspan="2">DATE</th></tr> <tr><td colspan="2">PATEL</td><td colspan="2">1987/07/30</td></tr> <tr><th colspan="2">APPR BY</th><th colspan="2">DATE</th></tr> <tr><td colspan="2">FSMITH</td><td colspan="2">2014/05/16</td></tr> </table>				DRAWN BY		DATE		GUZIC		1987/07/30		CHK'D BY		DATE		PATEL		1987/07/30		APPR BY		DATE		FSMITH		2014/05/16		DRAWING SIZE C		THIRD ANGLE PROJECTION 		PRODUCT CUSTOMER DRAWING	
	DRAWN BY		DATE																															
GUZIC		1987/07/30																																
CHK'D BY		DATE																																
PATEL		1987/07/30																																
APPR BY		DATE																																
FSMITH		2014/05/16																																
ANGULAR TOL = 1/2 DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								<table border="1"> <tr><th>SERIES</th><th>MATERIAL NUMBER</th><th colspan="2">CUSTOMER</th></tr> <tr><td>7478</td><td>SEE CHART</td><td colspan="2">GENERAL MARKET</td></tr> </table>		SERIES	MATERIAL NUMBER	CUSTOMER		7478	SEE CHART	GENERAL MARKET																		
SERIES	MATERIAL NUMBER	CUSTOMER																																
7478	SEE CHART	GENERAL MARKET																																
						<table border="1"> <tr><th>DOCUMENT NUMBER</th><th>DOC TYPE</th><th>DOC PART</th><th>SHEET NUMBER</th></tr> <tr><td>SDA-7478</td><td>PSD</td><td>000</td><td>5 OF 5</td></tr> </table>		DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER	SDA-7478	PSD	000	5 OF 5																			
DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER																															
SDA-7478	PSD	000	5 OF 5																															