



产品编号 : [330000002](#)

Product Description : MX150 Male Terminal for Mat-Sealed or Unsealed Connectors, Tin Plating, 16, 18 and 20 AWG, Right Reel Payoff

系列号 : 33000

状态 : Active

Product Category : Crimp Terminals



文件和资源

图纸

[图纸 330000002_sd.pdf](#)

[包装设计图 313025040-000.pdf](#)

规格

[应用规格 AS-33000-001-001.pdf](#)

[测试摘要 TS-33000-001-001.pdf](#)

产物环境合规

合规

GADSL/IMDS	Compliant with Exemption 44; 33; 34
China RoHS	
EU ELV	Compliant per 2000/53/EC
Low-Halogen Status	Low-Halogen per IEC 61249-2-21
REACH SVHC	Not Contained per D(2023)3788-DC (14 Jun 2023)
EU RoHS	Compliant per EU 2015/863

多部分产品合规性声明

- Eu RoHS
- REACH SVHC
- Low-Halogen

多部分行业合规性文件

- IPC 1752A Class C
- IPC 1752A Class D
- Molex Product Compliance Declaration

- IEC-62474

- chemSHERPA (xml)

欧盟 RoHS 合格证书

产品详情

常规

状态	活动
类别	Crimp Terminals
系列	33000
说明	MX150 Male Terminal for Mat-Sealed or Unsealed Connectors, Tin Plating, 16, 18 and 20 AWG, Right Reel Payoff
应用	Power, Wire-to-Board, Wire-to-Wire
个评论	For automatic and semi-automatic crimping, use Left Reel Payoff terminals. See Sales Drawing for Left Reel Payoff Part Numbers.
产品系列	MX150 Sealed and Unsealed Connector System
产品名称	MX150
UPC	800756103556

电气

每触点最大电流	Contact Molex
电压 - 最大	14V DC

物理

性别	男
夹具代码	18
材料 - 金属	High Performance Alloy (HPA)
材料 - 接合部位电镀	Tin
材料 - 终端电镀	Tin
净重	442.800/mg
包装形式	Reel
最薄镀层 - 接合部位	0.508µm
最薄镀层 - 端接	0.508µm

终端界面类型	Crimp or Compression
导线绝缘直径	2.54mm max.
线径规格 (AWG)	16, 18, 20
线缆尺寸mm ²	0.75-1.00

进程

无铅	不适用
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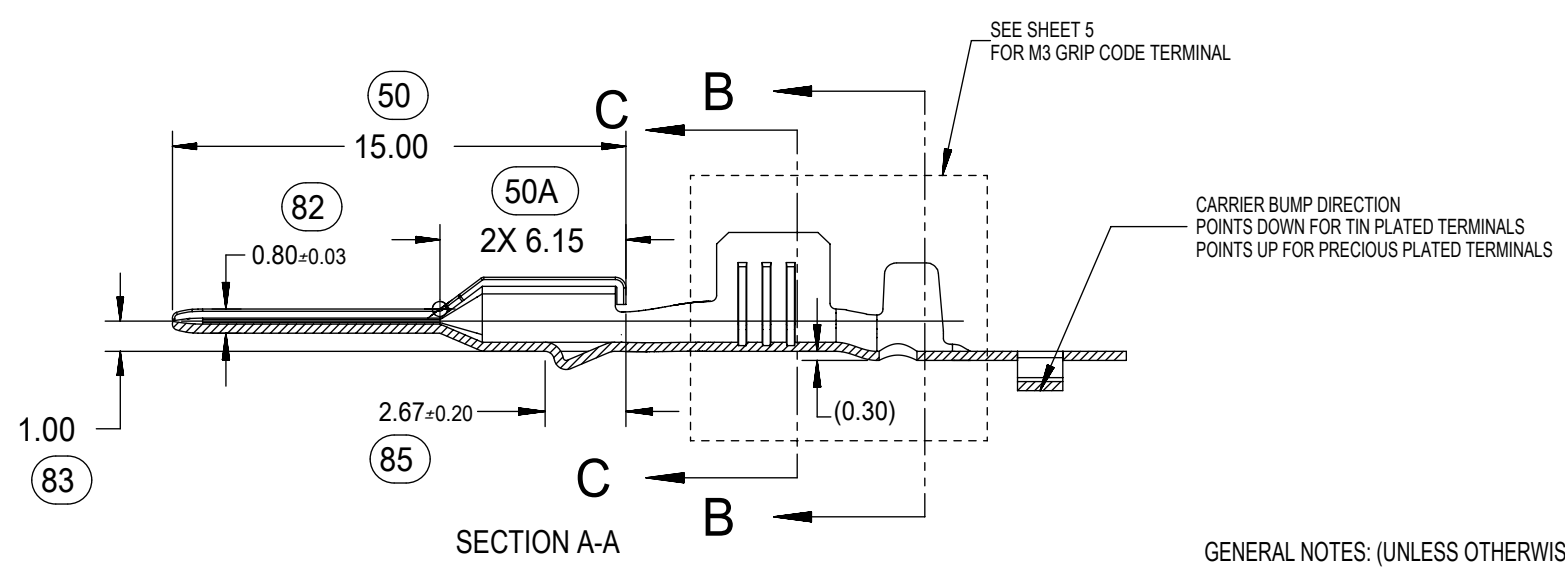
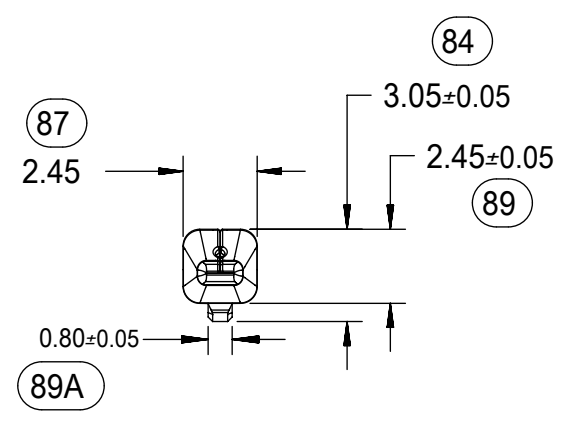
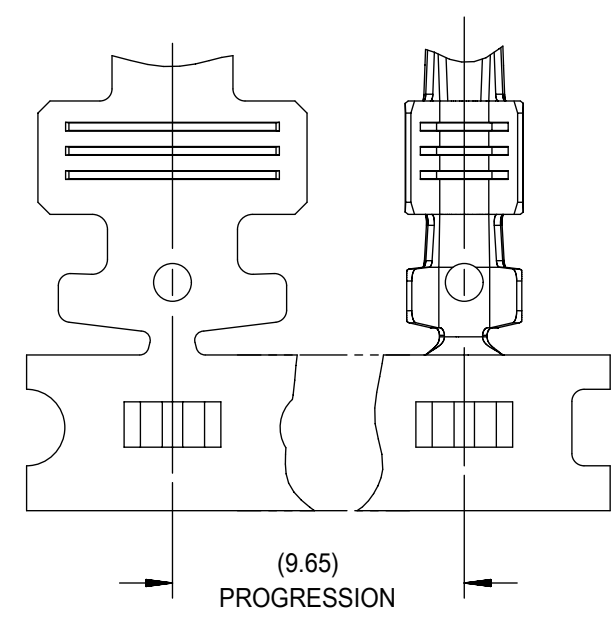
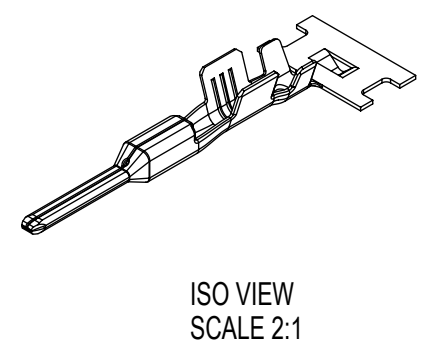
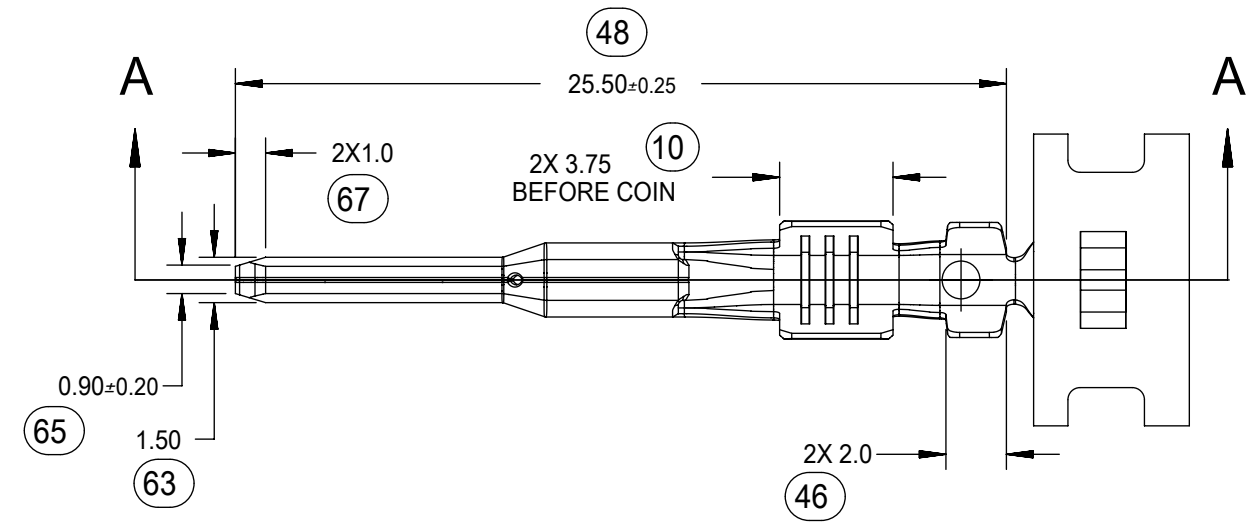
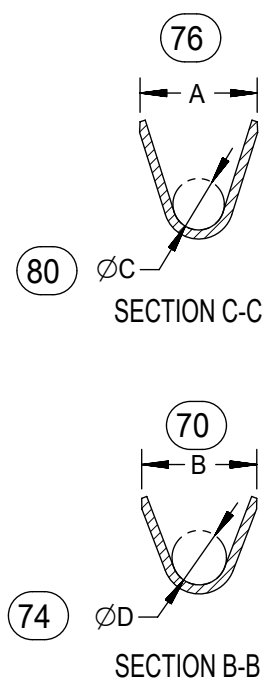
可连接使用部件

描述	产品编号
MX150 Mat-Sealed Single Row Male Connector Assemblies	<u>33481</u>
MX150 Mat-Sealed Dual Row Male Connector Assemblies	<u>33482</u>

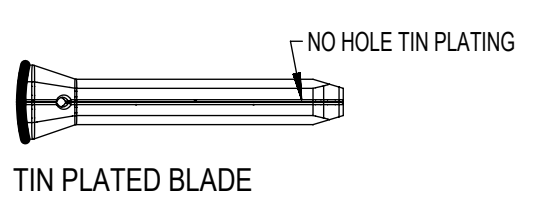
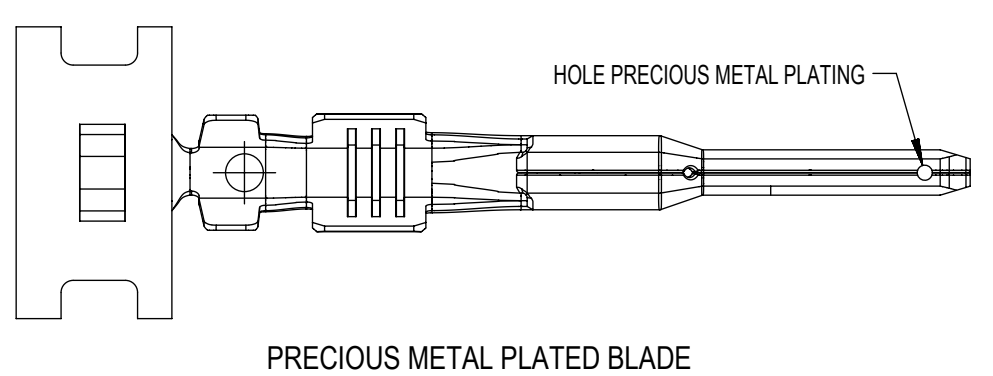
施工工具

全局

描述	产品编号
Extraction Toolkit for MX150 Connectors	<u>2002220700</u>
FA2 Mechanical Feed Applicator for MX150 Mat Seal/Unsealed Blade Terminals, 16 AWG TXL Wire and 18 AWG GXL Wire	<u>0638084100</u>
FA2 Pneumatic Feed Applicator for MX150 Mat Seal/Unsealed Blade Terminals, 16 AWG TXL Wire and 18 AWG GXL Wire	<u>0638084110</u>
PremiumGrade Hand Crimp Tool for 1.50mm MX150 Blade Male Terminals, 14-16 AWG	<u>0638112400</u>
PremiumGrade Hand Crimp Tool for 1.50mm MX150 Blade Male Terminals, 18-22 AWG	<u>0638112600</u>
Extraction Tool for MX150L, MX150, PT Bulb Socket, iGrid, SPOX, and Wire-to-Motor Terminals	<u>0638131500</u>



- GENERAL NOTES: (UNLESS OTHERWISE SPECIFIED)
- MATING TERMINAL SHOWN ON SD-33012-002
 - MATERIAL: ASTM B422, UNS C19025, HR04
THICKNESS: 0.30 mm ±0.01
TEMPER: FULL HARD (REF)
TENSILE: 496-572 MPA
 - TIN PLATED TERMINAL FINISH:
OVERALL UNDERPLATE ELECTRODEPOSITED NICKEL
OVERALL ELECTRODEPOSITED REFLOW TIN
 - GOLD PLATED TERMINAL FINISH
OVERALL UNDERPLATE ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL
CONTACT AREA - ELECTRODEPOSITED GOLD
GRIP AREA - ELECTRODEPOSITED 100% TIN MATTE FINISH
 - SILVER PLATED TERMINAL FINISH
OVERALL UNDERPLATE ELECTRODEPOSITED DUCTILE SULFAMATE NICKEL
CONTACT AREA - ELECTRODEPOSITED PURE SILVER (0.5% MAX IMPURITIES) SEMI-BRIGHT FINISH
- SILVER ANTI-TARNISH : EVABRITE
GRIP AREA - ELECTRODEPOSITED 100% TIN MATTE FINISH
 - MEETS CRIMP PERFORMANCE SPECIFICATION SAE/USCAR-21 (8/2001)
 - MEETS PERFORMANCE STANDARD FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS SAE/USCAR-2 REV 3 (APRIL 2001)
 - MEETS FIELD CORRELATED LIFE TEST SAE/USCAR-20 (11/2001)
 - MEETS WIRING COMPONENT DESIGN GUIDELINES SAE/USCAR-12 REV 2 (12/2001)
 - MEETS ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) REV 11 (5/2002)
 - REFERENCE PK-31300-516 FOR REEL DIRECTION
 - REFERENCE AS-33000-001 FOR CRIMP INFORMATION



SYMBOLS										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																			
DIMENSION UNITS					SCALE					CURRENT REV DESC:																			
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ANGULAR TOL ± 3.0°										CHK'D: ADHIR 2020/03/06																			
4 PLACES ±										APPR: ADHIR 2020/03/06																			
3 PLACES ±										INITIAL REVISION:																			
2 PLACES ± 0.10										DRWN: LPULLIAM 2006/01/31																			
1 PLACE ± 0.3										APPR: bmoser 2006/02/02																			
0 PLACES ±										DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS																			
THIRD ANGLE PROJECTION					DRAWING					SERIES					MATERIAL NUMBER					CUSTOMER					SHEET NUMBER				
C-SIZE					33000					SEE TABLE					GENERAL MARKET					1 OF 5									

molex

MX150 1.5MM BLADE
TERMINAL

PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-33000-001	PSD	001	D2

FAMILY	GENDER	SEALING	PLATING	PART NUMBER	PAYOFF DIRECTION	GRIP CODE	WIRE SIZES*	A ±0.30	B ±0.30	C ±0.30	D ±0.30	SPECIAL CHARACTERISTICS
MX150	BLADE	MAT SEAL UNSEALED	Sn	33000-0001	RIGHT (B)	14	14AWG	3.9	3.8	1.7	1.6	HIGH PERFORMANCE Sn
				33000-1001	LEFT (D)		1.50-2.00mm ²					
				33000-0002	RIGHT (B)	18	20/18/16AWG	3.3	3.1	1.3	1.4	
				33000-1002	LEFT (D)		0.75-1.25mm ²					
				33000-0003	RIGHT (B)	22	22AWG	2.5	2.6	0.9	1.0	
				33000-1003	LEFT (D)							
			33000-0004	RIGHT (B)	M3	0.35-0.50mm ²	2.5	2.7	0.9	1.54 ±0.1		
			33000-1004	LEFT (D)								
			Au	33011-1002	RIGHT (B)	14	14AWG	3.9	3.8	1.7	1.6	HIGH PERFORMANCE Au
				33011-0002	LEFT (D)		1.50-2.00mm ²					
				33011-1004	RIGHT (B)	18	20/18/16AWG	3.3	3.1	1.3	1.4	
				33011-0004	LEFT (D)		0.75-1.25mm ²					
				33011-1006	RIGHT (B)	22	22AWG	2.5	2.6	0.9	1.0	
				33011-0006	LEFT (D)							
			33011-1008	RIGHT (B)	M3	0.35-0.50mm ²	2.5	2.7	0.9	1.54 ±0.1		
			33011-0008	LEFT (D)								
			Ag	33011-2003	RIGHT (B)	14	14AWG	3.9	3.8	1.7	1.6	HIGH PERFORMANCE Ag
				33011-3003	LEFT (D)		1.50-2.00mm ²					
				33011-2002	RIGHT (B)	18	20/18/16AWG	3.3	3.1	1.3	1.4	
				33011-3002	LEFT (D)		0.75-1.25mm ²					
				33011-2001	RIGHT (B)	22	22AWG	2.5	2.6	0.9	1.0	
33011-3001	LEFT (D)											
33011-2004	RIGHT (B)	M3	0.35-0.50mm ²	2.5	2.7	0.9	1.54 ±0.1					
33011-3004	LEFT (D)											

* REFERENCE AS-33000-001 FOR SPECIFIC WIRE TYPES

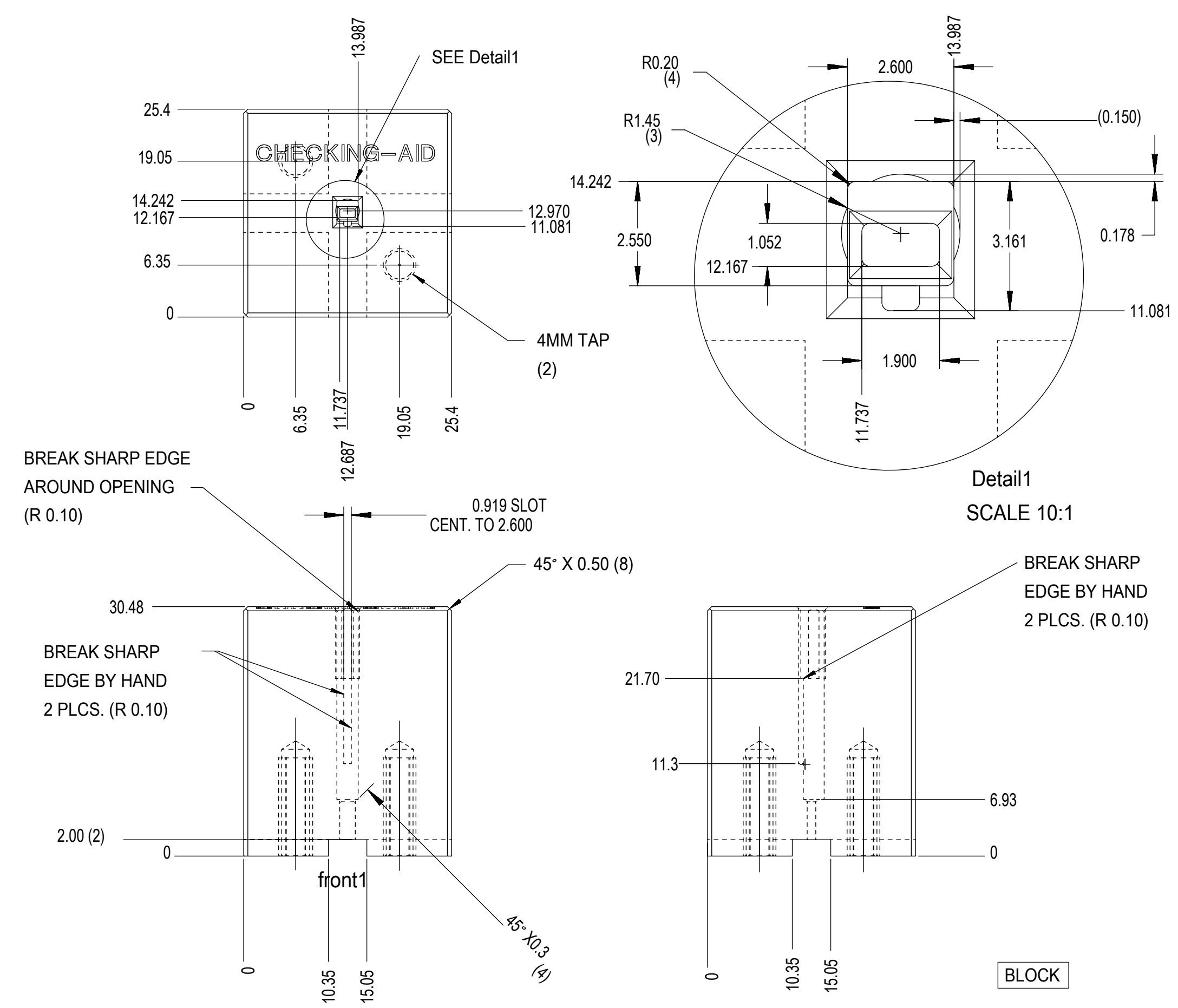
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	mm		EC NO: 631014			
	GENERAL TOLERANCES (UNLESS SPECIFIED)		DRWN: NVENKATESHSH	2019/05/11		
	ANGULAR TOL ± 3.0°		CHK'D: ADHIR	2020/03/06		
	4 PLACES ±		APPR: ADHIR	2020/03/06		
	3 PLACES ±		INITIAL REVISION:			
	2 PLACES ± 0.10		DRWN: LPULLIAM	2006/01/31		
	1 PLACE ± 0.3		APPR: bmoser	2006/02/02		
	0 PLACES ±		THIRD ANGLE PROJECTION			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		DRAWING	SERIES	MATERIAL NUMBER	CUSTOMER	SHEET NUMBER
		C-SIZE	33000	SEE TABLE	GENERAL MARKET	2 OF 5



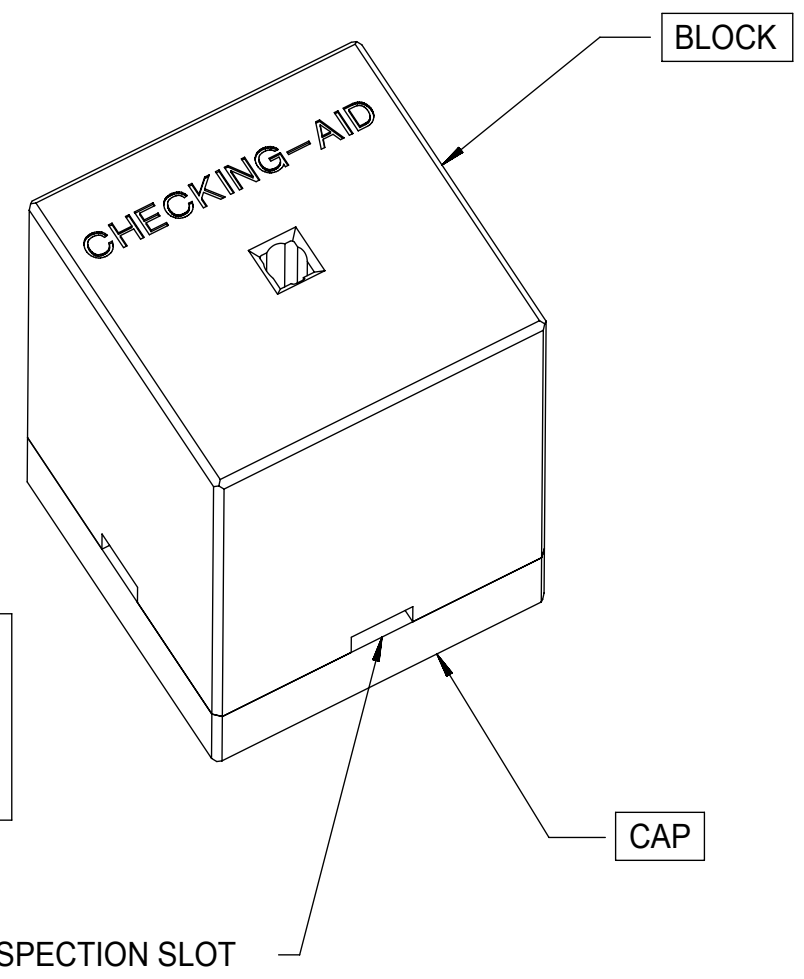
MX150 1.5MM BLADE TERMINAL

PRODUCT CUSTOMER DRAWING

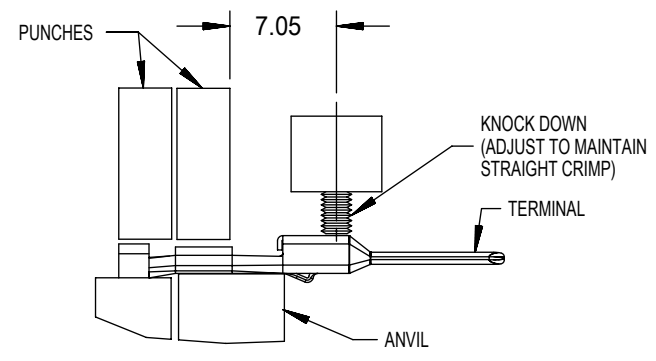
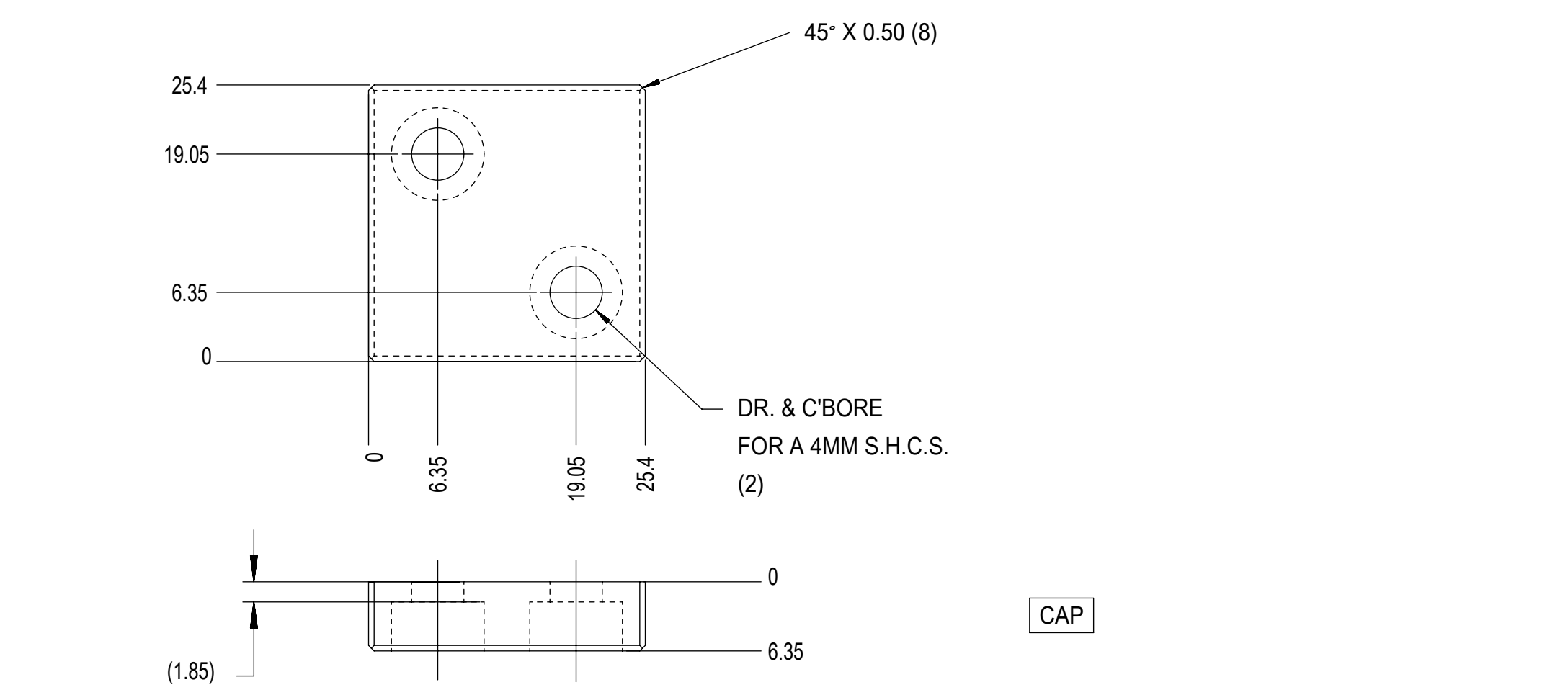
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-33000-001	PSD	001	D2



CHECKING-AID
 2 PIECE ASM. A2 TOOL STEEL
 HARDEN & GRIND TO A ROCKWELL
 HARDNESS "C" SCALE OF 56-58



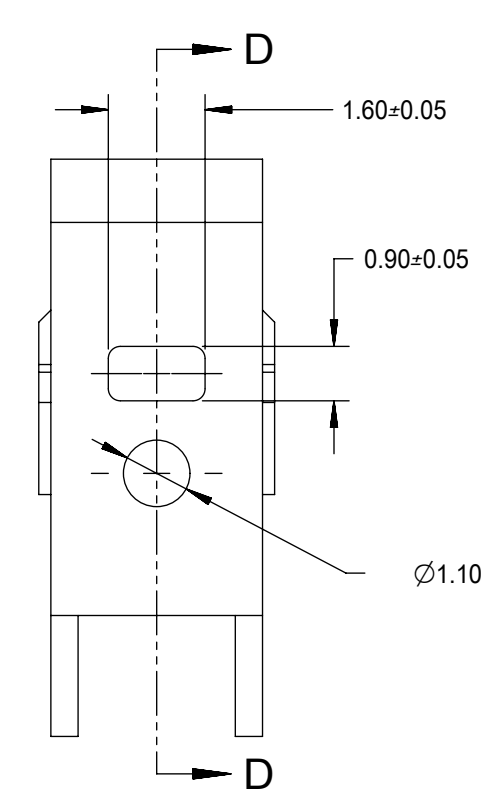
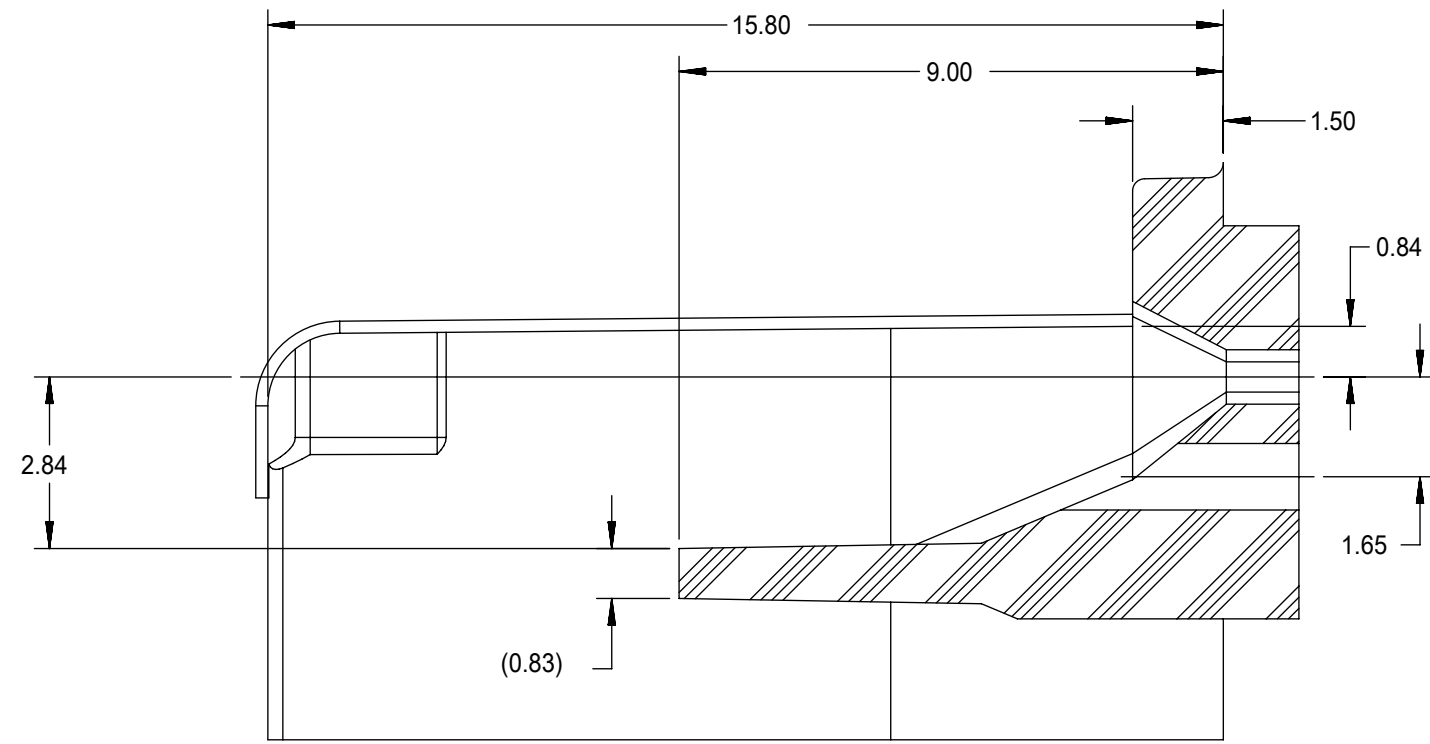
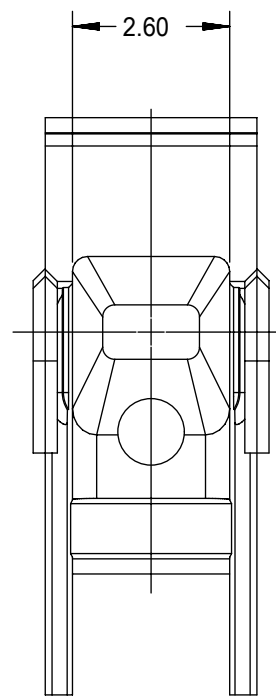
CHECKING AID TOLERANCE
 .XXX = .005
 .XX = .03
 .X = .3



CRIMP TOOLING
 SCALE 2:1

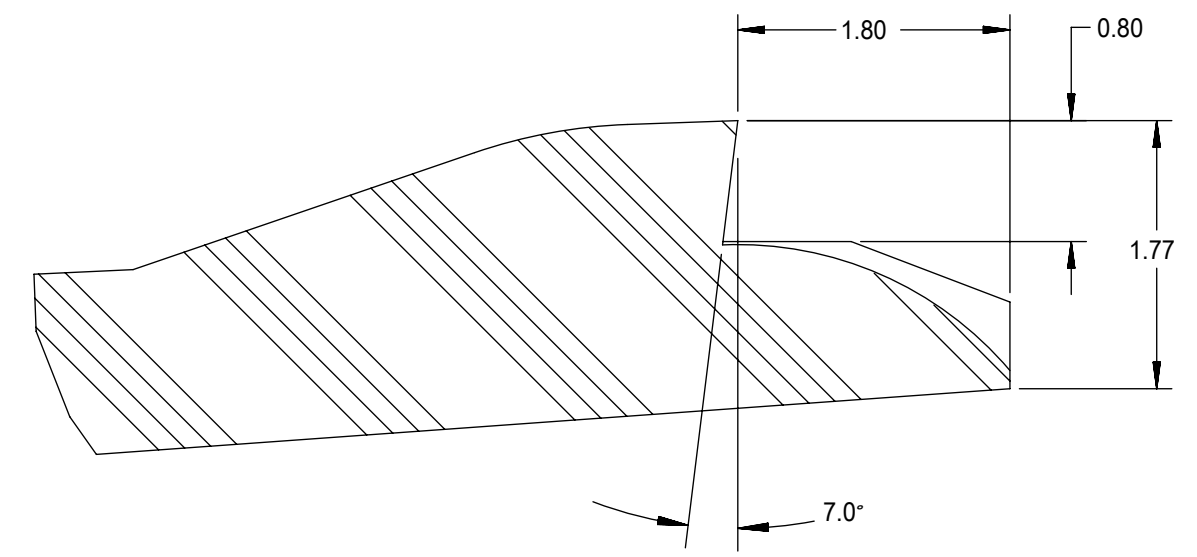
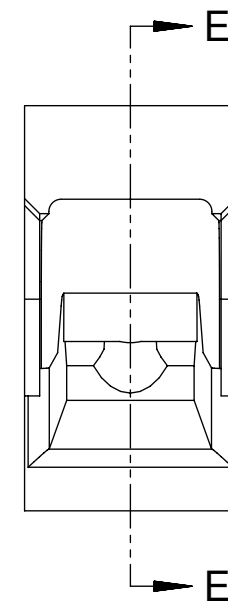
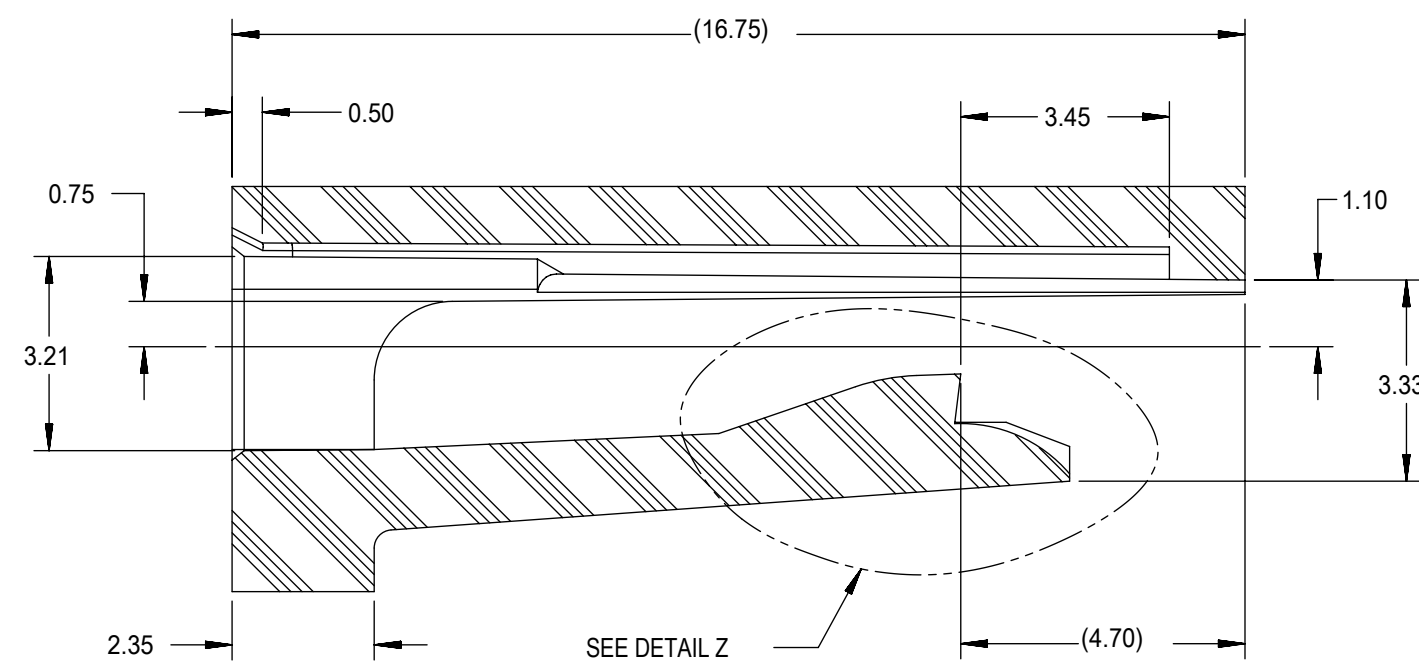
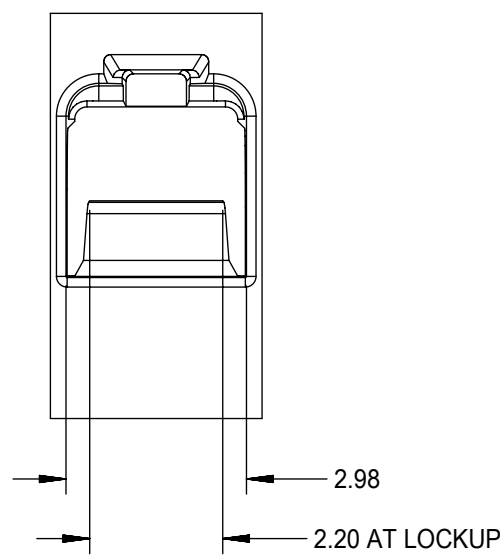
- CRIMP REQUIREMENTS:
1. CRIMP STRAIGHTNESS MUST BE MAINTAINED. USE A KNOCKDOWN TOOL LOCATED AS SHOWN. TERMINAL BOX MUST NOT BE DEFORMED
 2. AFTER CRIMPING, THE TERMINAL AND WIRE MUST FIT FREELY INTO THE CHECKING AID 33000-700. PROPER INSERTION DEPTH IS MET WHEN BLADE TIP STOPS ON CAP. SLOTS PROVIDED TO VISUALLY INSPECT STOPAGE OF PIN TIP.
 3. FOR OTHER MECHANICAL REQUIREMENTS ON CRIMPED TERMINALS, REFER TO SAE/USCAR-21 (5-13-02) SECTIONS 4.2 (VISUAL INSPECTION), 4.3 (CROSS SECTION ANALYSIS) AND 4.4 (CONDUCTOR CRIMP PULLOUT FORCE)

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▽ = 0		4 PLACES ±				APPR: ADHIR 2020/03/06			
▽ = 0		3 PLACES ±				INITIAL REVISION:			
▽ = 0		2 PLACES ± 0.10				DRWN: LPULLIAM 2006/01/31			
▽ = 0		1 PLACE ± 0.3				APPR: bmoser 2006/02/02			
▽ = 0		0 PLACES ±				THIRD ANGLE PROJECTION			
▽ = 0		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				DRAWING		SERIES	
▽ = 0		C-SIZE		33000		MATERIAL NUMBER		CUSTOMER	
▽ = 0		SEE TABLE		GENERAL MARKET		DOCUMENT NUMBER		DOC TYPE DOC PART REVISION	
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SECTION D-D

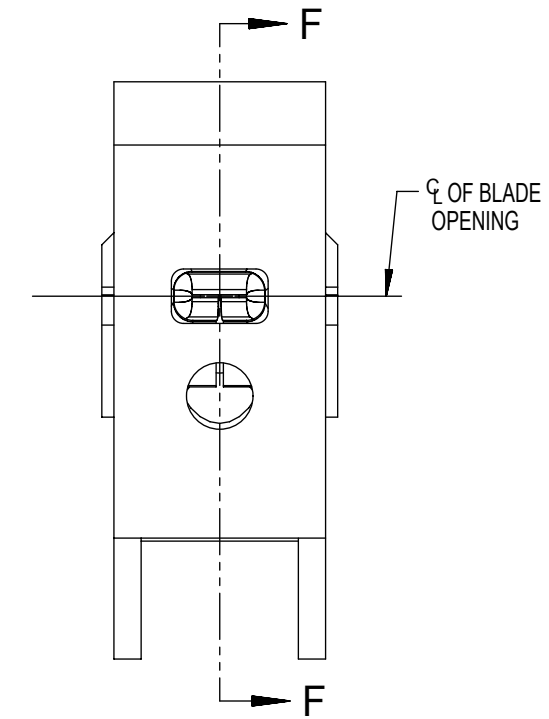
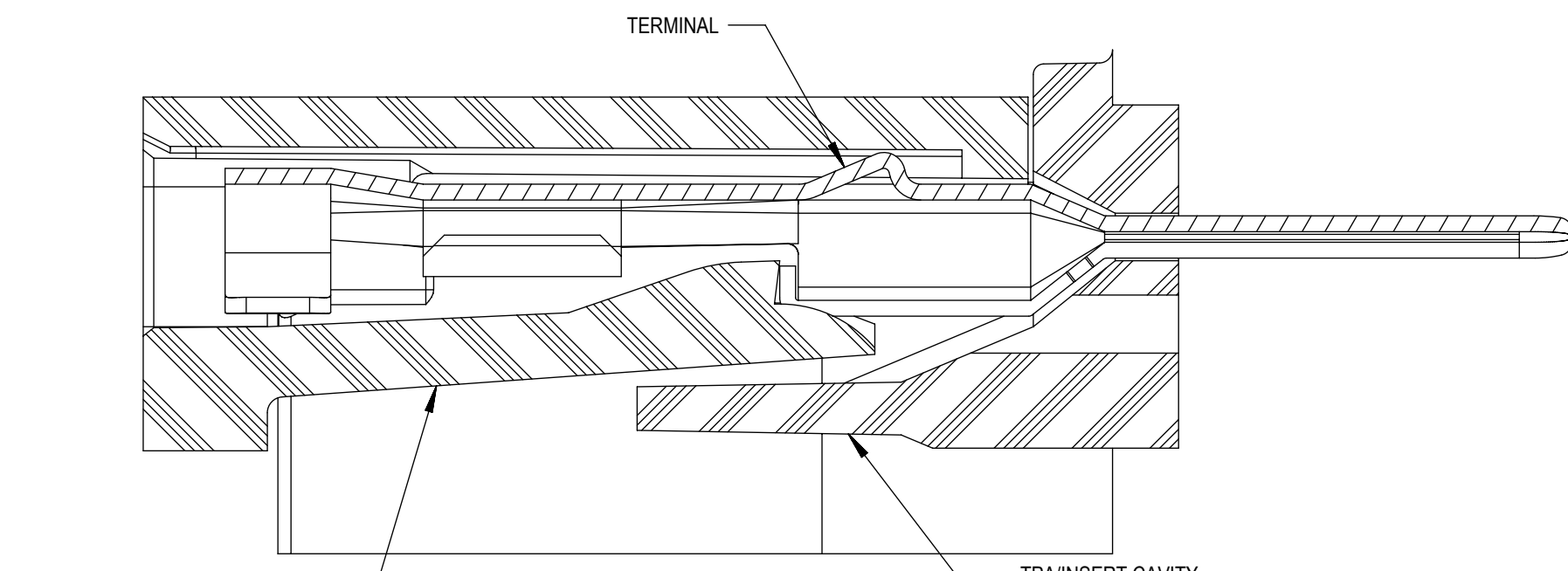
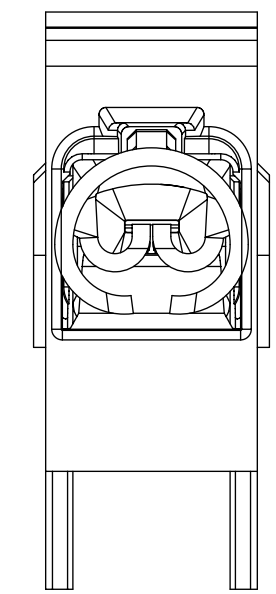
TPA/INSERT DETAIL



DETAIL Z
SCALE 20:1

SECTION E-E

HOUSING DETAIL



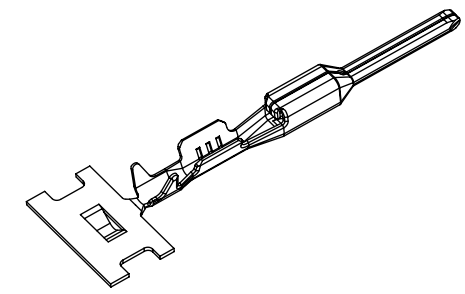
SECTION F-F

BLADE CAVITY ASSEMBLY VIEWS

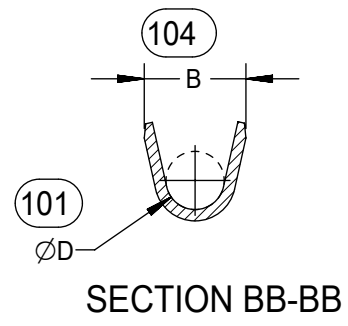
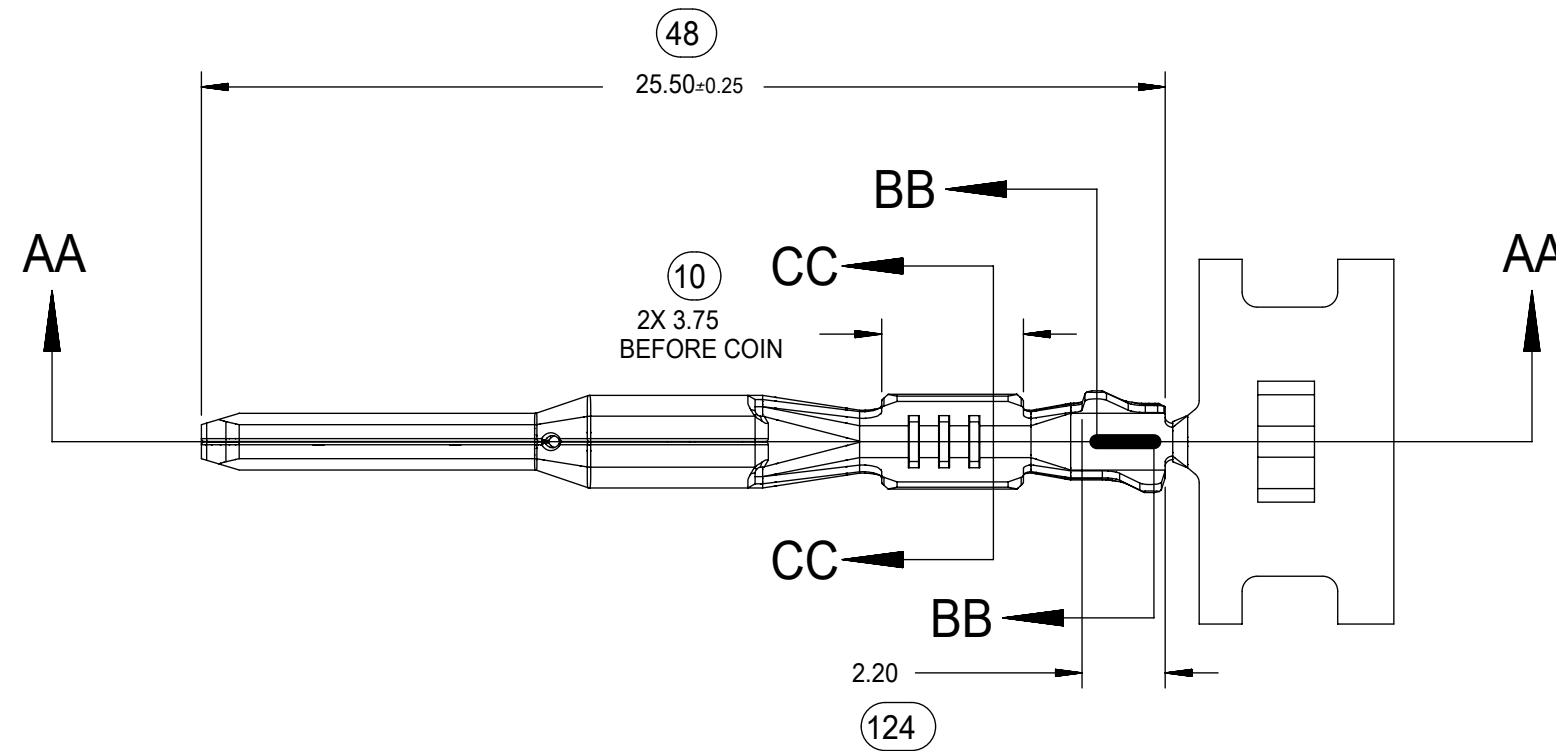
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. TOLERANCES: LINEAR ±0.10
ANGULAR 3°
2. ALL DRAFT WITHIN TOLERANCE
3. MAX RADII ON ALL CORNERS SHOWN SHARP: 0.10
4. MAX FLASH PERMISSIBLE: 0.1
5. EJECTOR PIN MARKS PERMISSIBLE IF FLUSH TO 0.25 BELOW SURFACE
6. MATERIAL: HOUSING/FINGER SPECIFICATION ENGINEERED FOR MATERIAL WITH THE FOLLOWING PROPERTIES:
A. FLEXURAL MODULUS = 4,500 TO 9,400 MPa
PER ASTM TEST D790
B. ELONGATION AT YIELD = 2.3% OR BETTER
PER ASTM TEST D638 TYPE V
7. CAVITY SPEC FOR USE ONLY WITH MOLEX BLADE TERMINAL PART NUMBERS (EXCEPT P/N'S FOR UNSEALED APPLICATIONS) SPECIFIED ELSEWHERE ON THIS DRAWING

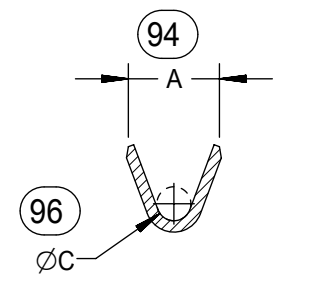
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<p>DIMENSION UNITS</p> <p>mm</p>		<p>SCALE</p>		<p>CURRENT REV DESC:</p>						<p>molex</p>																													
<p>GENERAL TOLERANCES (UNLESS SPECIFIED)</p>		<p>ANGULAR TOL ± 3.0°</p>		<p>EC NO: 631014 DRWN: NVENKATESHSH 2019/05/11 CHK'D: ADHIR 2020/03/06 APPR: ADHIR 2020/03/06</p>						<p>MX150 1.5MM BLADE TERMINAL</p>																													
<p>4 PLACES ±</p>		<p>3 PLACES ±</p>		<p>INITIAL REVISION:</p>						<p>PRODUCT CUSTOMER DRAWING</p>																													
<p>2 PLACES ± 0.10</p>		<p>1 PLACE ± 0.3</p>		<p>DRWN: LPULLIAM 2006/01/31 APPR: bmoser 2006/02/02</p>						<p>DOCUMENT NUMBER</p> <p>SD-33000-001</p>		<p>DOC TYPE</p> <p>PSD</p>	<p>DOC PART</p> <p>001</p>	<p>REVISION</p> <p>D2</p>																									
<p>0 PLACES ±</p>		<p>DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS</p>		<p>THIRD ANGLE PROJECTION</p>		<p>DRAWING</p> <p>C-SIZE</p>		<p>SERIES</p> <p>33000</p>		<p>MATERIAL NUMBER</p> <p>SEE TABLE</p>		<p>CUSTOMER</p> <p>GENERAL MARKET</p>		<p>SHEET NUMBER</p> <p>4 OF 5</p>																									



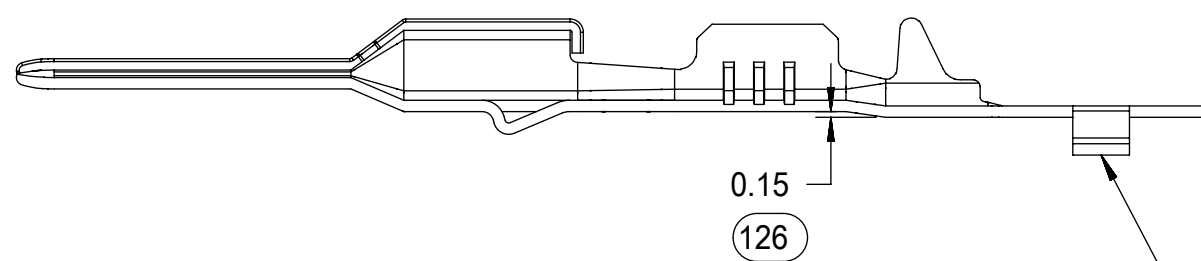
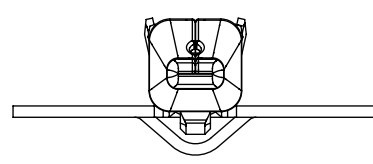
ISO VIEW
SCALE 2:1



SECTION BB-BB



SECTION CC-CC



SECTION AA-AA
M3 GRIP CODE TERMINAL
SEE TABLE (SHEET 2) FOR PART NUMBERS

CARRIER BUMP DIRECTION
POINTS DOWN FOR TIN PLATED TERMINALS
POINTS UP FOR PRECIOUS METAL PLATED
TERMINALS

SYMBOLS										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
DIMENSION UNITS		SCALE		CURRENT REV DESC:																			
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GENERAL TOLERANCES (UNLESS SPECIFIED)		INITIAL REVISION:										DOCUMENT NUMBER						DOC TYPE		DOC PART		REVISION	
ANGULAR TOL ± 3.0°		DRWN: LPULLIAM 2006/01/31 APPR: bmoser 2006/02/02										SD-33000-001						PSD		001		D2	
4 PLACES ±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS										MATERIAL NUMBER						CUSTOMER					
3 PLACES ±		THIRD ANGLE PROJECTION										SEE TABLE						GENERAL MARKET					
2 PLACES ± 0.10		DRAWING										C-SIZE						SERIES					
1 PLACE ± 0.3		SHEET NUMBER										33000						5 OF 5					
0 PLACES ±		SHEET NUMBER										5 OF 5						5 OF 5					