Convergent Reflective Micro Photoelectric Sensor Amplifier Built-in

PM2 SERIES

FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

> AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE /

FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

> LASER MARKERS

> > PLC

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

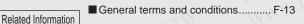
FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide U-shaped Convergent

PM2



■ Glossary of terms......P.1455~

■ Sensor selection guide P.427~

■ General precautionsP.1458~





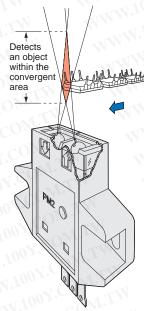


勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-34970699 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw

Convergent reflection sensing ensures stable detection

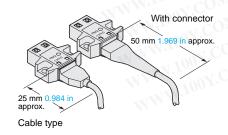
Stable detection by convergent reflective mode

Stable detection characteristics are obtained since it is convergent reflective type and senses a limited area.



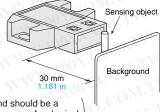
Cable type is also available

Cumbersome soldering is not required. It saves space and improves reliability.



Hardly affected by background

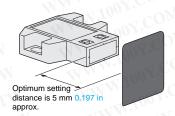
Even a specular background does not affect the sensing performance if the sensor is located 30 mm 1.181 in away from it.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

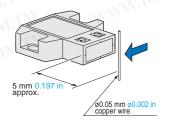
Dark object detectable

Since the sensor is very sensitive, it can detect even a dark object of low reflectivity.



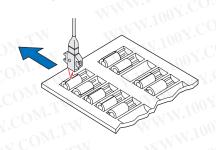
Minute object detectable

A Ø0.05 mm Ø0.002 in copper wire can be detected at a distance of 5 mm 0.197 in under the optimum condition.

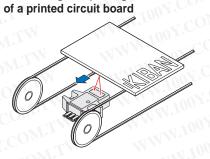


APPLICATIONS

Sensing capacitors in a tray



Positioning and passage confirmation of a printed circuit board



ORDER GUIDE

Туре	Appearance	Sensing range	Model No.	Output	Output operation
Top sensing		M.M.M.TOOX.COV	PM2-LH10	IMM.100X.COM.TA	Light-ON
Tops		M MMM.100X.CO. MMM.100X.CO.	PM2-LH10B	NPN open-collector transistor	Dark-ON
Connector type Front sensing			PM2-LF10		Light-ON
Connec Front s			PM2-LF10B		Dark-ON
(sensing)	2.5 to 8 mm	TEM MMM.100	PM2-LL10		Light-ON
L type (Top sensing)		2.5 to 8 mm	PM2-LL10B		Dark-ON
ansing		0.098 to 0.315 in (Convergent point: 5 mm 0.197 in)	PM2-LH10-C1		Light-ON
Top sensing			PM2-LH10B-C1		Dark-ON
type			PM2-LF10-C1		Light-ON
Cable type Front sensing			PM2-LF10B-C1		Dark-ON
type (Top sensing)		100X.COM.TW	PM2-LL10-C1	OWIN MAI	Light-ON
type (Top		TOOX.COM.TW	PM2-LL10B-C1	OWIN MA	Dark-ON

OPTIONS

	1/1/1	1007. TW W 100.
Designation	Model No.	Description
Connector	CN-13	Dedicated connector
Connector	CN-13-C1	0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long
attached cable	CN-13-C3	0.2 mm ² 3-core cabtyre cable, 3 m 9.843 ft long





Connector attached cable

• CN-13-C1

• CN-13-C3



U-shaped

Selection Guide



PM2

FIBER SENSORS

LASER SENSORS PHOTO-ELECTRIC SENSORS

AREA SENSORS COMPONENTS PRESSURE / SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION

DEVICES LASER MARKERS

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SPECIFICATIONS

Туре		Connector type			Y.COMP.	Cable type			
		Top sensing	Front sensing	L type (Top sensing)	Top sensing	Front sensing	L type (Top sensing)		
The	9	Light-ON	PM2-LH10	PM2-LF10	PM2-LL10	PM2-LH10-C1	PM2-LF10-C1	PM2-LL10-C1	
Item	Model I	Dark-ON	PM2-LH10B	PM2-LF10B	PM2-LL10B	PM2-LH10B-C1	PM2-LF10B-C1	PM2-LL10B-C1	
Sensing range			2.5 to 8 mm 0.098 to 0.315 in (Conv. point: 5 mm 0.197 in) with white non-glossy paper (15 x 15 mm 0.591 x 0.591 in) (Note 2)						
Min. sensing object			ø0.05 mm ø0.002 in copper wire (Setting distance: 5 mm 0.197 in)						
Hysteresis			20 % or less of operation distance with white non-glossy paper (15 x 15 mm 0.591 x 0.591 in)						
Repeatability (perpendicular to sensing axis)			0.08 mm 0.003 in or less (Note 3)						
Supply voltage			5 to 24 V DC ±10 % Ripple P-P 5 % or less						
Current co	onsum	ption	Average: 25 mA or less, Peak: 80 mA or less						
Output Utilization category			NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)						
			DC-12 or DC-13						
Ove	ercurren	nt protection	Incorporated						
Response	e time	COM.TY	0.8 ms or less						
Operation indicator		Red LED (lights up when the output is ON)							
g Pollu	ution de	egree	3 (Industrial environment)					V	
Amb	bient te	mperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +80 °C -13 to +176 °F						
Amb	bient hu	umidity	45 to 85 % RH, Storage: 45 to 85 % RH						
Amb	bient illu	uminance	Incandescent light: 3,500 tx at the light-receiving face						
EMC	C	CO	EN 60947-5						
Pollution degree Ambient temperature Ambient humidity Ambient illuminance EMC Vibration resistance Shock resistance			10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each						
Б Shock resistance		500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each							
Emitting element		Infrared LED (Peak emission wavelength: 880 nm 0.035 mil, modulated)							
Material			Enclosure: Polycarbonate, Terminal part: Copper alloy (Ag plated)			Enclosure: Polycarbonate, Fixed cable part: PBT			
Cable			MIN WILLIAM			0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long (Note 4)			
Wiring length			Total length up to 2 m 6.562 ft is possible with 0.3 mm², or more, cable. (If the cable is extended for 2 m 6.562 ft, or more, a capacitor of 10 μ F must be connected between +V and 0 V terminals.)			TW WWW.100X.COM.TW			
Weight			Net weight: 4.5 g Gross weight: 85 (1		Net weight: 4 g approx. Gross weight: 80 g approx. (10 piece package)		veight: 25 g approx s weight: 330 g appro (10 piece pa		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

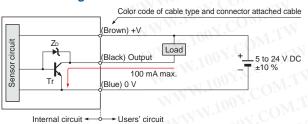
2) The sensing range may extend up to 12.5 mm 0.492 in with white non-glossy paper due to product variation.

3) The repeatability is specified for white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) at a setting distance of 5 mm 0.197 in.

4) Cable cannot be extended.

I/O CIRCUIT AND WIRING DIAGRAMS

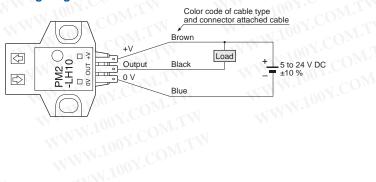
I/O circuit diagram



Note: Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. WWW.100Y.COM.TW

. ZD: Surge absorption zener diode Tr: NPN output transistor Symbols ...

Wiring diagram



LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

COMPONENTS

PRESSURE FLOW SENSORS

PARTICULAR

USE SENSORS SENSOR OPTIONS

WIRE-SAVING SYSTEMS

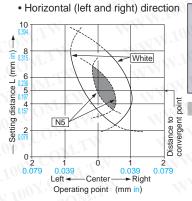
MEASURE-

MENT SENSORS

DEVICES

SENSING CHARACTERISTICS (TYPICAL)

Sensing fields

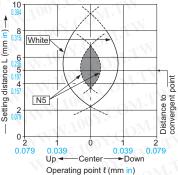


The sensors can be mounted side by side. However, if the sensor is slanted, there may be interference Verify first whether there is any interference prior to use.

Horizontal direction



Vertical (up and down) direction



The sensors can be mounted side by side.

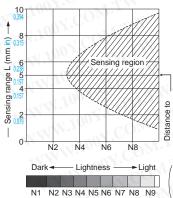
However, if the sensor is slanted, there may be interference

Verify first whether there is any interference prior to use.

Vertical direction



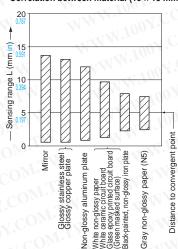
Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (15 \times 15 mm 0.591 \times 0.591 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a

reflective object (conveyer, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Refer to p.1458~ for general precautions.

LASER MARKERS PLC

> HUMAN MACHINE INTERFACES

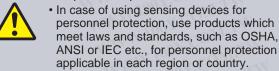
FA COMPONENTS MACHINE

VISION SYSTEMS

All models



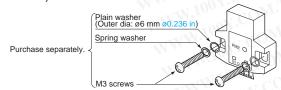
· Never use this product as a sensing device for personnel protection.



PRECAUTIONS FOR PROPER USE

Mounting

· When fixing the sensor with screws, use M3 screws and the tightening torque should be 0.49 N·m or less. Further, use small, round type plain washers (ø6 mm ø0.236 in).



Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the product does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.

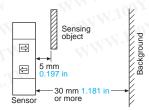
Wiring

- Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.
- · If the sensor is being used in a noisy environment, examine the extent of noise. Further, if equipment, such as motor, solenoid or electromagnetic valve, which generates a large surge, is present near the sensor, connect a surge absorber to the equipment.

Setting

· The optimum setting distance (distance to convergent point) is 5 mm 0.197 in.

The sensor is not affected even by a specular background if it is located 30 mm 1.181 in, or more, away from the sensor.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

Selectio Guide

U-shaped

PM₂

LASER SENSORS

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AREA SENSORS COMPONENTS PRESSURE SENSORS

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PRECAUTIONS FOR PROPER USE

Cautions in plugging or unplugging a connector



Connector type

· Do not plug or unplug a connector more than 10 times.

 Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor. If you do not follow the above cautions, it will cause a poor contact.

Procedures of plugging or unplugging a connector

①Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



②When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.



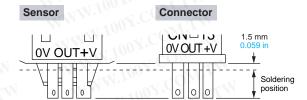
Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.



Soldering (Both connector CN-13 and sensor)

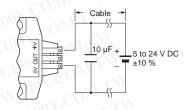
· If soldering is done directly on the terminals, strictly adhere to the conditions given below.

Soldering temperature	260 °C 500 °F or less		
Soldering time	10 sec. or less		
Soldering position	Refer to the below figure		



Wiring

 The cable length must be 2 m 6.562 ft, or less, with 0.3 mm², or more, cable. If the cable is extended for more than 2 m 6.562 ft, connect a capacitor of 10 µF approx. between +V and 0 V terminals.



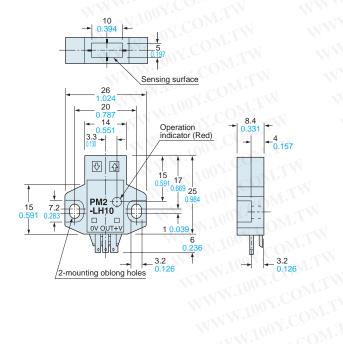
Sensor

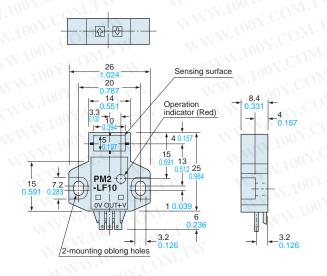
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM2-LH10 PM2-LH10B

PM2-LF10 PM2-LF10B

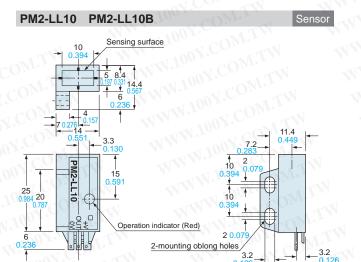




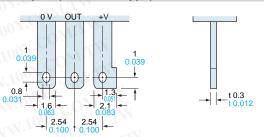
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DIMENSIONS (Unit: mm in)

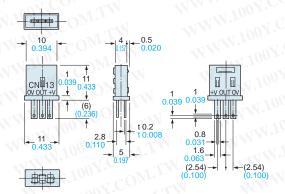
The CAD data in the dimensions can be downloaded from our website.



*Terminal part (Connector type)



CN-13



PM2-LH10-C1 PM2-LH10B-C1

26

₽i 4

7.2

2-mounting

0.787 14 -20 3.3 0.130

 \oplus

Sensing surface

15

Operation indicator (Red)

MEASURE-MENT SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS

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