



## CG/CG2 Series



### Agency Approvals

AGENCY	AGENCY FILE NUMBER
	E128662
	E320116

### 2 Electrode GDT Graphical Symbol



### Description

Littelfuse highly reliable CG/CG2 Series GDTs provide a high degree of surge protection in a small size ideal for board level circuit protection.

GDTs function as switches which dissipate a minimum amount of energy and therefore handle currents that far surpass other types of transient voltage protection. Their gas-filled, rugged ceramic metal construction make them well suited to adverse environments.

The CG/CG2 series comes in a variety of forms including surface mount, core, straight and shaped leads, to serve a variety of mounting methods.

The CG Series (75-110V) is ideal for protection of test and communication equipment and other devices in which low voltage limits and extremely low arc voltages are required.

The CG2 Series (145V-1000V) is ideal for protecting equipment where higher voltage limits and holdover voltages are necessary.

### Features

- Rugged Ceramic-Metal construction
- Low Capacitance (<1.5pf)
- Meets REA PE-80
- Available in surface mount, and a variety of lead options options

### Applications

- Communication lines and equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Instrumentation circuits
- Medical electronics
- ADSL equipment
- Telecom SLIC protection

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### Electrical Characteristics

Part Number	Device Specifications (at 25°C)							Life Ratings						
	DC Breakdown in Volts (@100V/s)			Impulse Break-down in Volts (@100V/μs)	Impulse Break-down In Volts (@1 Kv/μsec)	Insulation Resistance	Capacitance (@1MHz)	Arc Voltage (on state Voltage) @1Amp Min	Surge Life (@500A 10/1000μs)	Nominal Impulse Discharge Current (8/20μs)	Nominal AC Discharge Current (10x1sec @50-60Hz)	AC Discharge Current (9 cycle @50Hz)	DC Holdover Voltage <sup>2</sup>	Max Impulse Discharge Current (1 Application @ 10/350μs)
	MIN	TYP	MAX	MAX		MIN	MAX	TYP					TYP	
CG75	60	75	90	400	650	10 <sup>10</sup> Ω (at 50V)							52 V	4kA
CG90	72	90	108	400	600									
CG90 SN	72	90	108	400	600									
CG110	88	110	132	450	600	10 <sup>10</sup> Ω (at 100V)	1.5 pf	15 V	400 shots	10 shots (@20kA) <sup>3</sup>	20 A	100 A	80 V	2.5kA
CG2145	116	145	174	500	600									
CG2145 SN	120	145	174	500	600									
CG2230	195	230	265	600	700									
CG2230 SN	184	230	276	600	700									
CG2250	213	250	288	625	725									
CG2250 SN	200	250	300	625	725									
CG2300	255	300	345	700	800									
CG2300 SN	240	300	360	700	800									
CG2350	297	350	403	750	900									
CG2350 SN	280	350	420	750	900									
CG2420	357	420	483	800	1000									
CG2470	400	470	540	850	1200									
CG2470 SN	376	470	564	850	1200									
CG2600	510	600	690	1000	1400									
CG2600 SN	480	600	720	1000	1400									
CG2800 <sup>1</sup>	680	800	920	1200	1500									
CG21000 <sup>1</sup>	850	1000	1150	1500	1600					10 shots (@10kA)	10 A	65 A		

#### NOTES:

- Tested to UL1449 Third Edition
- Reference REA PE-80, 0.2A. Tested to ITU-T Rec K.12 and REA PE 80 < 150 mSec.
- Leaded devices = 5x[5(+)] or 5 (-)] applications 20kA 8/20μSec. (75 to 600 volt devices.)  
 MS and Core devices = 10x[5(+)] and 5(-)] applications 10kA 8/20μS (800 to 1000 volt devices.)

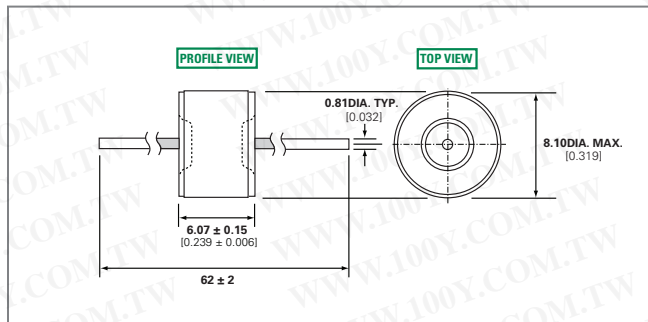
### Product Characteristics

<b>Materials</b>	<b>LS, Axial:</b> Device: Nickel Plated 2–5 Microns Lead Wires: Tin Plated 17.5 ± 12.5 Microns Construction: Ceramic Insulator <b>Core:</b> Device: Tin Plated 17.5 ± 12.5 Microns. Construction: Ceramic Insulator <b>MS:</b> Device: Dull Tin Plated 7–9 Microns Construction: Ceramic Insulator
<b>Product Marking</b>	LF Logo, Voltage and date code; Black in positive print

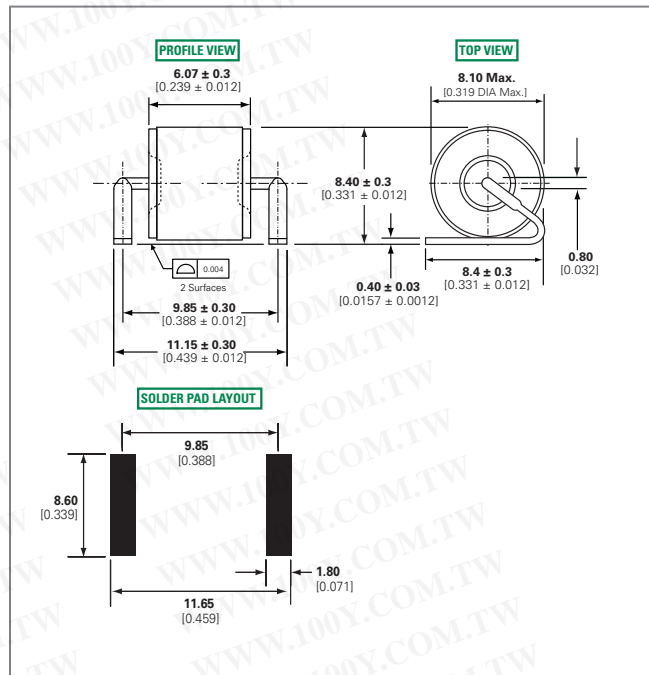
<b>Glow to arc transition current</b>	< 0.5Amps
<b>Glow Voltage</b>	60-160 Volts
<b>Storage and Operational Temperature</b>	-40 to +90
<b>Maximum Follow On Current<sup>1</sup></b>	230 Volts r.m.s, 200 Amps. (800V and 1000V devices tested to UL1449 3rd edition)

### Device Dimensions

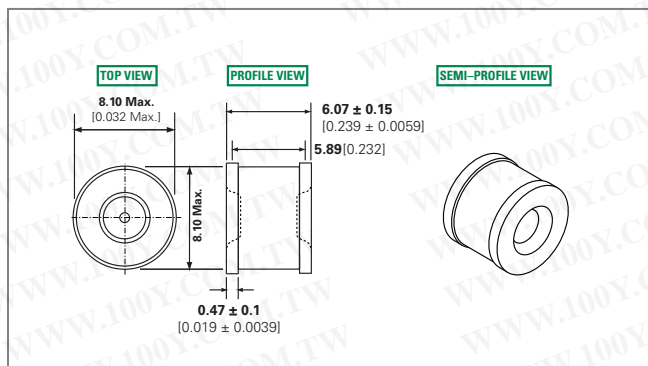
#### Leaded 'L' Type Straight Axial Devices



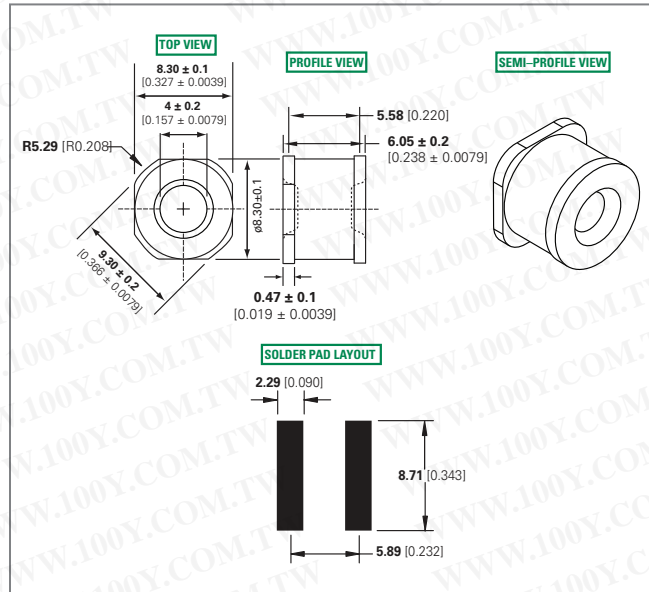
#### Leaded 'LS' Type Shaped Lead Devices



#### Core Devices

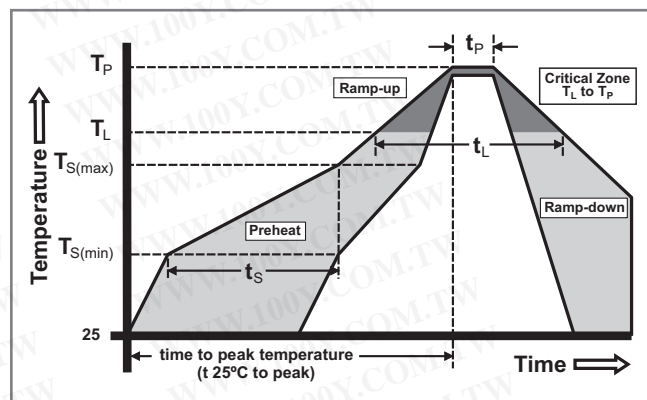


#### 'MS' Type Devices

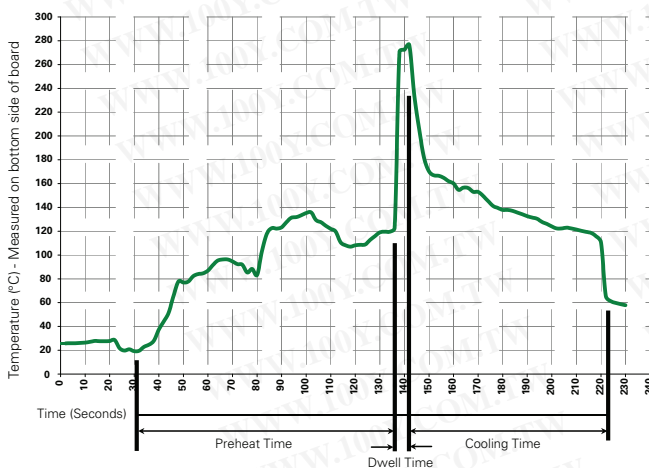


### Soldering Parameters - Reflow Soldering (Surface Mount Devices)

Reflow Condition		Pb – Free assembly
Pre Heat	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (Min to Max) ( $t_s$ )	60 – 180 secs
Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak		3°C/second max
$T_{s(max)}$ to $T_L$ - Ramp-up Rate		5°C/second max
Reflow	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Temperature ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Time within 5°C of actual peak Temperature ( $t_p$ )		10 – 30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature ( $T_p$ )		8 minutes Max.
Do not exceed		260°C



### Soldering Parameters - Wave Soldering (Thru-Hole Devices)



### Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
<b>Preheat:</b>	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
<b>Solder Pot Temperature:</b>	280° C Maximum
<b>Solder Dwell Time:</b>	2-5 seconds

### Soldering Parameters - Hand Soldering

Solder Iron Temperature: 350° C +/- 5°C  
 Heating Time: 5 seconds max.



### For 'L' Type Axial Lead Items

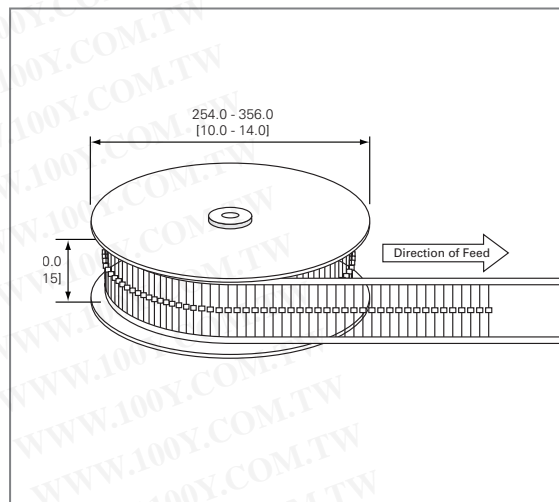


Figure 10.10 shows a circular disk with a spiral track. The disk has a diameter of 275.0 mm (10.83 inches). The track starts at a radius of 76.0 mm (2.99 inches) from the center and ends at a radius of 100.0 mm (3.94 inches) from the center. The track is 25.0 mm (0.98 inches) wide. The track is divided into segments, with a segment width of 17.7 mm (0.697 inches). An arrow indicates the 'Direction of Feed' along the track.

Technical drawing of a circular workpiece showing dimensions for two concentric circles and a feed direction.

- Outer Circle Dimensions:**
  - Diameter: 275.0 [10.82]
  - Radius: 100.0 [3.93]
- Inner Circle Dimensions:**
  - Diameter: 76.0 [2.99]
- Feed Direction:** Indicated by an arrow pointing right, labeled "Direction of Feed".
- Other Dimensions:**
  - A vertical dimension of 25.7 [1.01] is shown on the left side of the circle.
  - A horizontal dimension of 25.0 [0.98] is shown between the center of the inner circle and the right edge of the outer circle.

### Part Numbering System and Ordering Information

#### CG2 XXX XX \* XX

##### Series

**CG** – for 75, 90, or 110V  
**CG2** – for 145V to 1000V

##### Breakdown Voltage

75	300
90	350
110	470
145	600
230	800
250	1000

##### Lead Option Code

(Blank) = No Leads / Core  
**L** = Straight Leads  
**LS** = Shaped Leads  
**MS** = Surface Mount

##### Option Code\*

**SN** = denotes different DC Breakover Voltage Limit. Please refer to Electrical Characteristics table for additional information.

##### Packaging Option Code

(Blank) = No Leads / Core, Bulk Bag - 400 pcs  
**L**(Blank) = Straight Lead, Tray - 50 pcs

**LTR** = Straight Lead, Tape & Reel per EIA RS-296-E - 500 per reel

**LTE** = Straight Lead, Tape & Reel per IEC 60286-1 - 500 per reel

**LSTR** = Shaped Lead (see LS dimensions), Tape & Reel - 500 per reel

##### Examples:

**CG75** – A non-leaded 75V device

**CG2230L** – A leaded 230V device

**CG2800LTR** – A leaded 800V device, tape-and-reel (per EIA standard RS-296-D)

##### Notes:

CG/CG2 devices with other breakdown voltages in the 75-1000 V range are available upon request.

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