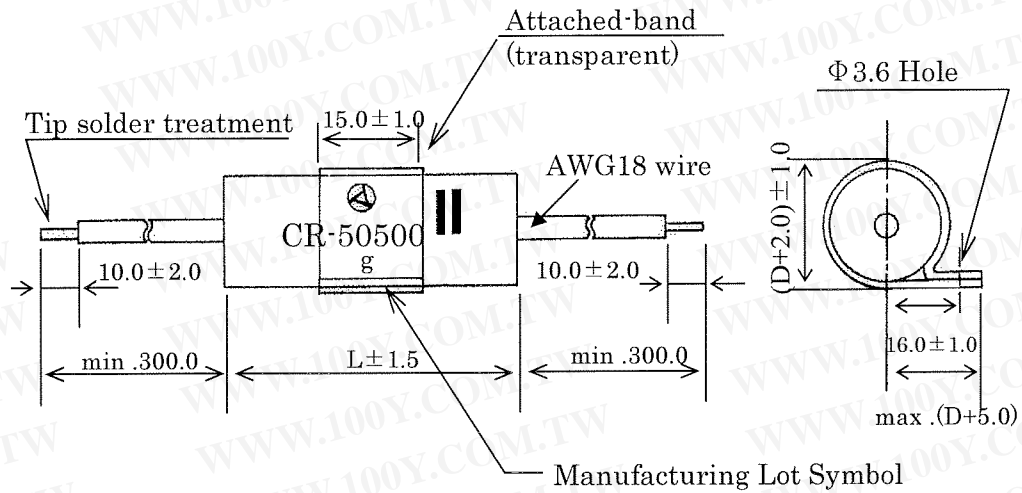


|                 |                |              |
|-----------------|----------------|--------------|
| DATE OF ISSUE   | SPECIFICATIONS | Spec. - 736A |
| April 11, 2005. |                | 1/ 6         |

- Article SPARK KILLER, CR SERIES  
(Correspondence product of RoHS Restriction)
- Shape, Dimensions



| Part No. | Dimensions(mm) |      |
|----------|----------------|------|
|          | D              | L    |
| CR-10201 | 14.5           | 38.0 |
| CR-20151 | "              | 42.0 |
| CR-30151 | 18.5           | 48.0 |
| CR-50500 | "              | "    |

|                   |                   |           |               |                                    |  |  |  |  |
|-------------------|-------------------|-----------|---------------|------------------------------------|--|--|--|--|
| APPD.             | CHK.              | DESIGN    | TRACE         | OKAYA ELECTRIC INDUSTRIES CO.,LTD. |  |  |  |  |
| <i>K. Mizuchi</i> | <i>S. Yashiki</i> | H. Tomita | <i>M. Ito</i> | 1                                  |  |  |  |  |

## 3. Electrical Performance ( Normal Characteristics )

| Part No. | Nominal voltage   | Nominal capacitance<br>$\pm 20\%$ | Tolerance of resistance<br>$\pm 30\%$ | Voltage withstand                                  | Insulation resistance   |
|----------|-------------------|-----------------------------------|---------------------------------------|--|---|
| CR-10201 | 250Vac<br>50/60Hz | 0.1 $\mu$ F                       | 200 $\Omega$ (1/4W)                   | Between terminals<br>625Vac<br>50/60Hz 60sec       | Between terminals<br>10000M $\Omega$<br>(20°C at 100Vdc)      |
| CR-20151 |                   | 0.2 $\mu$ F                       | 150 $\Omega$ (1/4W)                   |  |   |
| CR-30151 |                   | 0.3 $\mu$ F                       | 150 $\Omega$ (1/2W)                   | Both terminals to case<br>2000Vac<br>50/60Hz 60sec | Both terminals to case<br>10000M $\Omega$<br>(20°C at 100Vdc) |
| CR-50500 |                   | 0.5 $\mu$ F                       | 50 $\Omega$ (1/2W)                    |  |   |

| Part No. | Pulse Conditions       |             |                     |  |
|----------|------------------------|-------------|---------------------|--|
|          | Peak pulse voltage     | Pulse width | Recycling frequency | Pulse width(sec.) $\times$ Frequency(Hz)<br>275Vac |
| CR-10201 | Max700V <sub>p-p</sub> | Max. 50msec | Max. 360Hz          | Max. 0.45  |
| CR-20151 |                        | Max. 50msec |                     | Max. 0.15  |
| CR-30151 |                        | Max. 70msec |                     | Max. 0.07  |
| CR-50500 |                        | Max. 70msec |                     | Max. 0.07  |

Peak Voltage : 800V<sub>p-p</sub> max.

Operating temperature : -40 ~ +85°C

Remarks) Since rated voltage shows the maximum rating, there will be no function problem when using it less than the rating.

## 4. Reference Standard

JIS C 5101-1 Fixed capacitors for use in electronic equipment Part 1

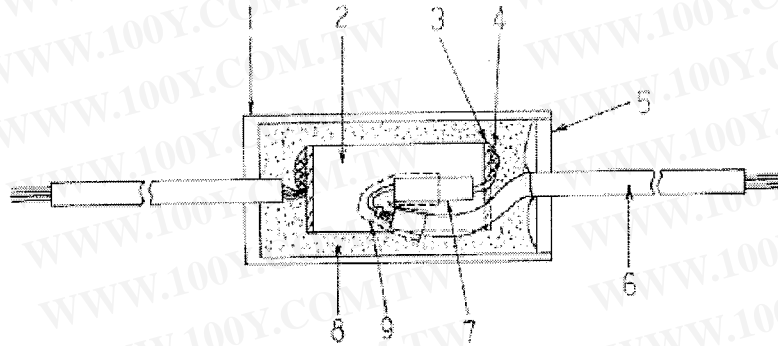
JIS C 5101-14 Fixed capacitors for use in electronic equipment Part 14

JIS C 60068-2-45 Environmental testing procedures

|                |  |  | Spec. - 736A   |
|----------------|--|--|--|
|                |  |  | 3/   |
| 5. Performance |  |  |  |
| No             | Application item                                 | Performance  | Test method  |
| 1              | Voltage withstand                                | Between terminals  | Ref. JIS C 5101-14 4.2.1<br>625Vac 50/60Hz 60sec.  |
|                |  | Both terminals to case   | Ref. JIS C 5101-14 4.2.1<br>2000Vac 50/60Hz 60sec.   |
| 2              | Insulation resistance                            | Between terminals  | Ref. JIS C 5101-14 4.2.5<br>measured at 100Vdc 60sec.  |
|                |  | Both terminals to case   |  |
| 3              | Capacitance                                      | ± 20% Max.   | Ref. JIS C 5101-14 4.2.2<br>1kHz, 5Vrms max.   |
| 4              | Series resistance                                | ± 30% Max.   | Ref. JIS C 5101-14 4.2.4   |
| 5              | Robustness of terminations                       | Tensile  | JIS C 5101-14 4.3<br>Tensile: 20N<br>Twisting: 180° 2 times  |
|                |  | Twisting   |  |
| 6              | Vibration  | No open and short circuit shall be occurred.<br>Stable condition keep unchanged.<br>Keep condition 1-4 after the test. | Ref. JIS C 5101-14 4.7<br>Vibration freq. 10~55Hz,<br>Amplitude 1.5mm Add X,Y,Z<br>directions for 2hrs per direction.                                  |
| 7              | Solder ability                                   | Solder layer shall cover 90% along the circumference of lead wire.   | Ref. JIS C 5101-14 4.5<br>Rosin density 25%, solder temp. - 230°C, dipping duration 2±0.5sec.  |
| 8              | Resistance to soldering heat                     | Appearance : No abnormality  | Ref. JIS C 5101-14 4.4<br>Solder temp. 350 °C , dipping duration 5 sec. Left for 5 sec. at room temp. after dipping and again dip in solder for 5 sec. |
|                |  | Voltage withstand : To satisfy No.1  |  |
|                |  | Cap. ratio :<br>Within ± 5% of initial value.  |  |
|                |  | Series resistance ratio:<br>Within ± 5% of initial value.  |  |
| 9              | Resistance to solvent                            | Appearance : No abnormality  | Ref. JIS C 60068-2-45<br>Use I.P.A or equivalent.  |
|                |  | Cap. ratio :<br>Within ± 1% of initial value.  |  |
|                |  | Series resistance ratio:<br>Within ± 1% of initial value.  |  |
| 10             | Resistance to lower category temp.               | Cap. ratio at -40°C :<br>Within 0 / -8% of initial value<br>20°C   | Ref. JIS C 5101-14 4.11.4<br>( Characteristic at temp. -40°C )   |
| 11             | Resistance to dry heat.<br>Insulation resistance | Between terminals: Min. 100MΩ<br>Terminals to case: Min. 1000MΩ  | Ref. JIS C 5101-14 4.11.2<br>( Characteristic at temp. +85°C )   |
|                | Cap. ratio at +85°C                              | Within +5 / 0% of initial value 20°C   |  |
|                |  |  | OKAYA ELECTRIC INDUSTRIES CO.,LTD.   |

| No | Application item            | Performance   | Test method  |
|----|-----------------------------|---|--|
| 12 | Rapid change of temperature | Appearance: No abnormality                                      | Ref. JIS C 5101-14 4.6<br>Temperature -40°C for 60 min. and +85°C for 60min. as 1 cycle and it shall be repeated for 100 cycles. (The step of normal temp. is not performed.)  |
|    |                             | Voltage withstand:<br>To satisfy No.1                           |  |
|    |                             | Insulation resistance:<br>To satisfy No.2                       |  |
|    |                             | Cap. ratio:<br>Within $\pm 5\%$ of initial value.               |  |
|    |                             | Series resistance ratio:<br>Within $\pm 5\%$ of initial value.  |  |
| 13 | Immersion cycle             | Appearance: No abnormality                                      | To be immersed in the bath, one a clean water at temp. 65°C and the other saturated salt water bath at 0°C for 15 min. as 1cycle, and to be repeated for 2 cycles. The capacitor shall be washed in water and let alone for 2 to 24 hrs. |
|    |                             | Voltage withstand:<br>To satisfy No.1                           |  |
|    |                             | Insulation resistance:<br>To satisfy No.2                       |  |
|    |                             | Cap. ratio:<br>Within $\pm 5\%$ of initial value.               |  |
|    |                             | Series resistance ratio:<br>Within $\pm 5\%$ of initial value.  |  |
| 14 | Damp heat (Steady state)    | Appearance: No abnormality                                      | Ref. JIS C 5101-14 4.12<br>Temperature 60°C and relative humidity 90-95% for 500 hrs. After the test cap. shall be let alone for 2 hrs at room temp.   |
|    |                             | Voltage withstand:<br>To satisfy No.1                           |  |
|    |                             | Insulation resistance:<br>At least 1/3 of item No.2             |  |
|    |                             | Cap. ratio:<br>Within $\pm 8\%$ of initial value.               |  |
|    |                             | Series resistance ratio:<br>Within $\pm 10\%$ of initial value. |  |
| 15 | Damp heat cycle             | Appearance: No abnormality                                      | Ref. JIS C 5101-14 4.11  |
|    |                             | Voltage withstand:<br>To satisfy No.1                           |  |
|    |                             | Insulation resistance:<br>To satisfy No.2                       |  |
|    |                             | Cap. ratio:<br>Within $\pm 5\%$ of initial value.               |  |
|    |                             | Series resistance ratio:<br>Within $\pm 5\%$ of initial value.  |  |
| 16 | Damp heat loading           | Appearance: No abnormality                                      | Temp. 40°C and relative humidity 90-95%, and DC voltage 2 times of rated voltage shall be applied for 1000hrs. After the test cap. shall be let alone for 2hrs.  |
|    |                             | Insulation resistance:<br>At least 1/3 of item No.2             |  |
|    |                             | Cap. ratio:<br>Within $\pm 8\%$ of initial value.               |  |
|    |                             | Series resistance ratio:<br>Within $\pm 10\%$ of initial value. |  |
| 17 | Endurance                   | Appearance: No abnormality                                      | Ref. JIS C 5101-14 4.14<br>Temp. 85°C, 440Vac shall be applied continuously, only 0.1 sec. set up to 1000Vac per each hour. The test shall be performed for 1000 hrs.  |
|    |                             | Insulation resistance:<br>At least 1/2 of item No.2             |  |
|    |                             | Cap. ratio:<br>Within $\pm 10\%$ of initial value.              |  |
|    |                             | Series resistance ratio:<br>Within $\pm 10\%$ of initial value. |  |

## 6. Structure drawing



All components are to be RoHS restriction correspondence articles.

| No | Article                    | Materials                  | Flame resistance   |
|----|----------------------------|----------------------------|--------------------|
| 1  | Modified case              | Polybutylene terephthalate | UL-94 V-0 approved |
| 2  | Capacitor element          | Metallized Polyester film  |                    |
| 3  | Soldering weld (Metalicon) | Pb free correspondence     |                    |
| 4  | Soldering                  | Pb free correspondence     |                    |
| 5  | Modified resin cap         | Polybutylene terephthalate | UL-94 V-0 approved |
| 6  | Insulated wire             | PVC wire UL1015 AWG18      |                    |
| 7  | Resistor                   | Resistance                 |                    |
| 8  | Filler resin               | Polyurethane resin         |                    |
| 9  | Thermal cure tube          | Irradiation polyolefin     | UL-94 V-0 approved |

Remarks) The above materials are subjected to change into specifications and other related standards in the range which guarantees the regular contents.  
The above materials are described as existing chemical materials, complied with 'Inspection and manufacturing control of chemical materials of law'.  
Not including any material for damaging Ozone layer.

## 7. Marking

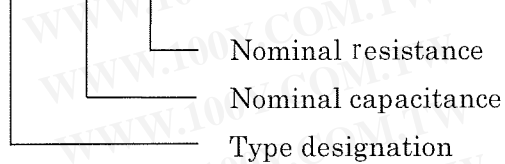
- a) Part Number
- b) Trademark of Okaya Electric Industries Co., Ltd.
- c) Manufacturing Lot symbol
- d) Capacitor symbol (Marking with label)

OKAYA ELECTRIC  
INDUSTRIES CO.,LTD.



## 8. Ordering Information

CR - 50500



## 9. Terms of use

Please use this product with reference to the following contents in order to avoid from accident.

- 「EIAJ RCR-2350B Guideline of notabilia for fixed plastic film capacitors for use in electronic equipment」 published by Japan Electronic and Information Technology Industries Association.
- 「Attention on use of the noise suppression capacitor」 as per attached.

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