Metallized Polypropylene Film EMI Suppression Capacitors for Harsh Environmental Conditions - F862, Class X2, 310 VAC (Automotive Grade)

a **YAGEO** company

勝 特 力 材 料 886-3-5773766 胜特力电子(上海) 86-21-34970699 胜特力电子(深圳) 86-755-83298787

Http://www.100y.com.tw

Overview

The F862 is constructed of metallized polypropylene film encapsulated with self-extinguishing resin in a box material recognized by UL 94 V-0. The F862 Series is ideal for harsh environmental conditions and meets the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.

Applications

Typical applications include connection in series with the mains, capacitive power supplies and energy meters, with special emphasis in automotive applications for severe ambient conditions

Benefits

· Approvals: ENEC, UL, cUL, CQC

 THB Grade IIB: 85°C, 85% RH, 500 hours at URAC acc. to IEC 60384-14 (not for Halogen-Free variant)

Rated voltage: 310 VAC 50/60 Hz
Capacitance range: 0.1 – 4.7 μF
Lead spacing: 15.0 – 27.5 mm

Capacitance tolerance: ±20%, ±10%

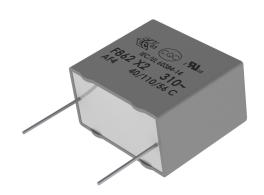
Climatic category: 40/110/56, IEC 60068-1
Tape & Reel in accordance with IEC 60286-2

· RoHS compliant and lead-free terminations

• Operating temperature range of -40°C to +110°C

• 100% screening factory test at 1,900 VDC

· Qualification based on AEC-Q200 guidelines



Part Number System

F	862	В	С	104	M	310	С	V054
Capacitor Class	Series	Lead Spacing (mm)	Size Code	Capacitance Code (pF)	Capacitance Tolerance	Voltage (VAC)	Packaging	C-Spec
F = Film	X2, Metallized Polypropylene	B = 15 D = 22.5 F = 27.5	See Dimension Table	First two digits represent significant figures. Third digit specifies number of zeros.	K = ±10% M = ±20%	310	See Ordering Options Table	V054 = Standard Blank = Halogen- free, green box

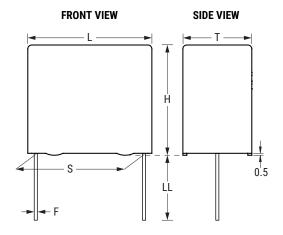


Ordering Options Table

Lead Spacing Nominal (mm)	Type of Leads and Packaging	Lead Length (mm)	Lead and Packaging Code	
	Standard Lead and Packaging Options			
	Pizza Pack	4+2/-0	Z	
15	Other Lead and Packaging Options			
	Pizza – Short Leads	3.2 +0.3/-0.2	ZL32K	
	Bulk (Bag) – Maximum Length Leads	25 +5/-0	ALR0L	
	Ammo Pack	$H_0 = 18.5 \pm 0.5$	R	
	Standard Lead and Packaging Options			
	Pizza Pack	4 +2/-0	Z	
	Pizza Pack – Long Leads	17 +0/-1	ZLH0J	
22.5	Other Lead and Packaging Options			
	Pizza – Short Leads	3.2 +0.3/-0.2	ZL32K	
	Pizza Pack – Max Length Leads	25 +5/-0	ZLR0L	
	Ammo Pack	H ₀ = 18.5±0.5	R	
	Standard Lead and Packaging Options			
		4.07.0	7	
27.5	Pizza Pack	4 +2/-0	Z	
	Pizza – Long Leads	17 +0/-1	ZLH0J	
	Pizza – Short Leads	3.2 +0.3/-0.2	ZL32K	



Dimensions - Millimeters



Cino Codo	S		Т		Н		L		F	
Size Code	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance
BG	15.0	±0.4	6.0	+0/-0.5	12.0	+0/-0.5	18.0	+0/-0.5	0.8	±0.05
BK	15.0	±0.4	7.5	+0/-0.5	13.5	+0/-0.5	18.0	+0/-0.5	0.8	±0.05
BP	15.0	±0.4	8.5	+0/-0.5	14.5	+0/-0.5	18.0	+0/-0.5	0.8	±0.05
BS	15.0	±0.4	10.0	+0/-0.5	16.0	+0/-0.5	18.0	+0/-0.5	0.8	±0.05
ВҮ	15.0	±0.4	11.0	+0/-0.5	19.0	+0/-0.5	18.0	+0/-0.5	0.8	±0.05
BZ	15.0	±0.4	12.0	+0/-0.5	20.0	+0/-0.5	18.0	+0/-0.5	0.8	±0.05
DB	22.5	±0.4	6.0	+0/-0.5	14.5	+0/-0.5	26.0	+0/-0.5	0.8	±0.05
DI	22.5	±0.4	7.0	+0/-0.5	16.0	+0/-0.5	26.0	+0/-0.5	0.8	±0.05
DJ	22.5	±0.4	8.5	+0/-0.5	17.0	+0/-0.5	26.0	+0/-0.5	0.8	±0.05
DO	22.5	±0.4	10.0	+0/-0.5	18.5	+0/-0.5	26.0	+0/-0.5	0.8	±0.05
DP	22.5	±0.4	11.0	+0/-0.5	20.0	+0/-0.5	26.0	+0/-0.5	0.8	±0.05
DU	22.5	±0.4	13.0	+0/-0.5	22.0	+0/-0.5	26.0	+0/-0.5	0.8	±0.05
FC	27.5	±0.4	11.0	+0/-0.7	20.0	+0/-0.7	31.5	+0/-0.7	0.8	±0.05
FI	27.5	±0.4	13.0	+0/-0.7	25.0	+0/-0.7	31.5	+0/-0.7	0.8	±0.05
FN	27.5	±0.4	14.0	+0/-0.7	28.0	+0/-0.7	31.5	+0/-0.7	0.8	±0.05
FS	27.5	±0.4	19.0	+0/-0.7	29.0	+0/-0.7	31.5	+0/-0.7	0.8	±0.05
FY	27.5	±0.4	22.0	+0/-0.7	37.0	+0/-0.7	31.5	+0/-0.7	0.8	±0.05
	Note: See Ordering Options Table for lead length (LL/H ₀) options.									

Note: See Ordering Options Table for lead length (LL/H₀) options.

Qualification

Automotive grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit their website at www.aecouncil.com.

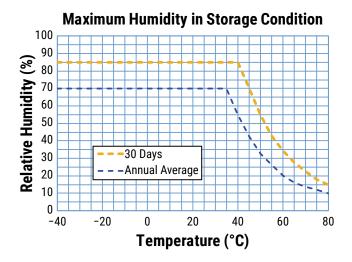


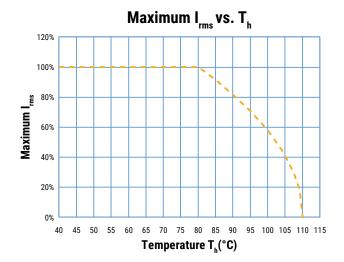
Performance Characteristics

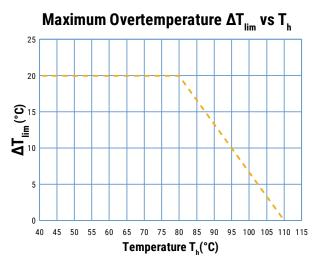
310 VAC 50/60 Hz					
0.1 - 4.7 μF					
±20%, ±10%					
-40°C to +110°C					
40/110/56					
Storage time: ≤ 24 months from the date marked on the label package Average relative humidity per year ≤ 70% RH ≤ 85% for 30 days randomly distributed throughout the year Dew is absent Temperature: −40 to 80°C (see "Maximum Humidity in Storage Conditions" graph below)					
ENEC, UL, cUL, CQC					
Maximum Values at +23°C					
	C ≤ 0.1 µF	C > 0.1 µF			
1 kHz	0.3%	0.2%			
The 100% screening factory test is carried out at 1,900 VDC. The voltage level is selected to meet the requirements in applicable equipment standards. All electrical characteristics are checked after the test. It is not permitted to repeat this test as there is a risk of damage to the capacitor. KEMET is not liable in such					
Minim	um Values Between Ter	minals			
C ≤ 0.33 µF	≥ 30,00	00 ΜΩ			
C > 0.33 µF	≥ 10,000 MΩ • µF				
Recommended voltage ≤ 630 VDC					
	0.1 - 4.7 µF ±20%, ±10% -40°C to +110°C 40/110/56 Storage time: ≤ 24 m package Average relative hum RH ≤ 85% for 30 days Dew is absent Temperature: -40 to Conditions" graph be ENEC, UL, cUL, CQC M 1 kHz The 100% screening voltage level is select equipment standards after the test. It is not a risk of damage to to case for any failures. Minimum C ≤ 0.33 µF C > 0.33 µF	0.1 − 4.7 μF ±20%, ±10% −40°C to +110°C 40/110/56 Storage time: ≤ 24 months from the date mapackage Average relative humidity per year ≤ 70% RH ≤ 85% for 30 days randomly distributed the distributed			



Performance Characteristics cont.



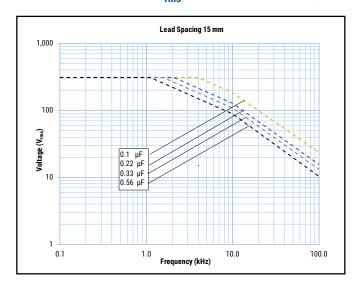


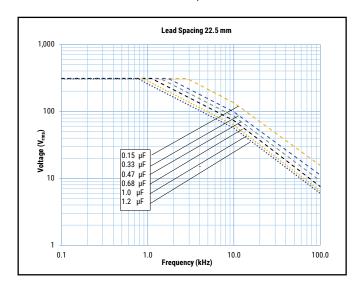


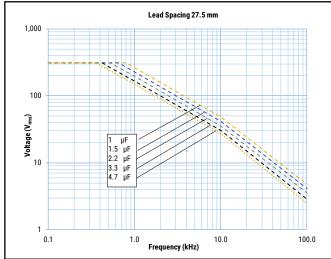
 T_h is the maximum ambient temperature surrounding the capacitor or hottest contact point (e.g. tracks), whichever is higher, in the worst operation conditions in °C.



Maximum Voltage (V_{rms}) Versus Frequency (Sinusoidal Waveform/Th ≤ 80 °C)



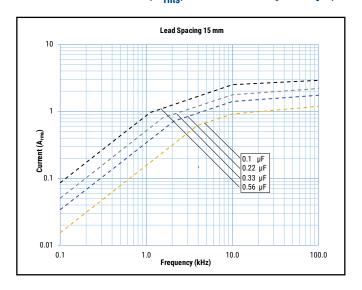


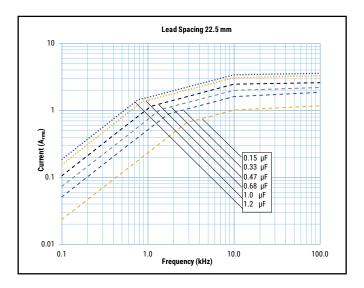


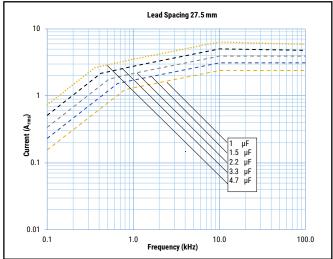
All the curves are evaluated in accordance to the datasheet declarations and considering an environmental condition as Dry Condition. If your environment is too harsh in terms of temperature and relative humidity, please contact KEMET for any kind of information.



Maximum Current (A_{rms}) Versus Frequency (Sinusoidal Waveform/Th ≤ 80 °C)



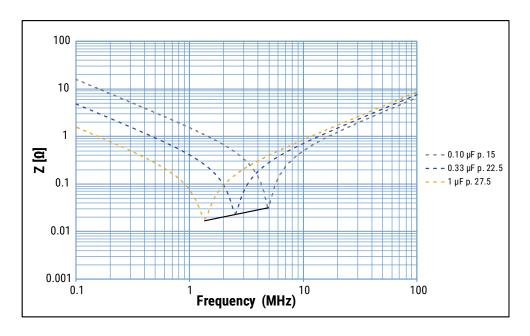




All the curves are evaluated in accordance to the datasheet declarations and considering an environmental condition as Dry Condition. If your environment is too harsh in terms of temperature and relative humidity, please contact KEMET for any kind of information.



Impedance Graph



Environmental Test Data

Test	Publication	Procedure
Endurance	IEC 60384-14	$1.25 \times V_R$ VAC 50 Hz, once every hour increase to 1,000 VAC for 0.1 second, 1,000 hours at upper rated temperature
Vibration	IEC 60068-2-6 Test Fc	3 directions at 2 hours each 10 – 55 Hz at 0.75 mm or 98 m/s²
Bump	IEC 60068-2-29 Test Eb	1,000 bumps at 390 m/s ²
Temperature Cycling	JESD22-MethodJA-104	1,000 cycles (-55°C to 85°C) Note: If 100°C or 125°C part the 1,000 cycles will be at that temperature rating. Measurement at 24 ±4 hours after test conclusion. 30 minute maximum dwell time at each temperature extreme. 1 minute maximum transition time.
Active Flammability	IEC 60384-14	V _R + 20 surge pulses at 2.5 kV (pulse every 5 seconds)
Passive Flammability	IEC 60384-14	IEC 60384-1, IEC 60695-11-5 Needle-flame test
Biased Humidity	MIL-STD-202 Method 103	1,000 hours 40°C/93%RH. Rated voltage. Measurement at 24 ±2 hours after test conclusion.
THB Test 1		85°C, 85% RH and 240 VAC, 1,000 hours Capacitance change (Δ C/C): \leq 10% Dissipation factor change (Δ tan δ): \leq 5 * 10 ⁻³ (at 1 kHz) Insulation resistance Rins or time constant τ = CR Rins: \geq 50% of initial limit
THB Test 2 Not for halogen-free variant.		85°C, 85% RH and 310 VAC, 500 hours Capacitance change (Δ C/C): \leq 10% Dissipation factor change (Δ tan δ): \leq 5 * 10 ⁻³ (at 1 kHz) Insulation resistance Rins or time constant τ = CR Rins: \geq 50% of initial limit



Approvals

Certification Body	Mark	Specification	File Number
IMQ S.p.A.		EN/IEC 60384-14	CA08.00203
UL	c FLL us	UL 60384-14 and CAN/CSA- E60384-14	E97797
cqc	Cec	IEC 60384-14	CQC17001166651 CQC17001166767 CQC17001167225 CQC17001167220 CQC17001166886 CQC17001167231

Environmental Compliance

All KEMET EMI capacitors in green boxes are RoHS compliant and Halogen-Free.





With C-Spec V054

All KEMET EMI capacitors are RoHS compliant.





Table 1 - Ratings & Part Number Reference

Capacitance	Size Code	Dim	ensions in	mm	Lead Spacing (p)	dV/dt	Part Number
Value (μF)	Size Coue	T	Н	L	Lead Spacing (p)	(V/µs)	Part Number
0.1	BK	7.5	13.5	18.0	15.0	400	F862BK104(1)310(2) V054
0.15	BK	7.5	13.5	18.0	15.0	400	F862BK154(1)310(2) V054
0.22	BP	8.5	14.5	18.0	15.0	400	F862BP224(1)310(2) V054
0.33	BS	10.0	16.0	18.0	15.0	400	F862BS334(1)310(2) V054
0.39	BS	10.0	16.0	18.0	15.0	400	F862BS394(1)310(2) V054
0.47	BY	11.0	19.0	18.0	15.0	400	F862BY474(1)310(2) V054
0.56	BZ	12.0	20.0	18.0	15.0	400	F862BZ564(1)310(2) V054
0.15	DB	6.0	14.5	26.0	22.5	200	F862DB154(1)310(2) V054
0.22	DI	7.0	16.0	26.0	22.5	200	F862DI224(1)310(2) V054
0.33	DJ	8.5	17.0	26.0	22.5	200	F862DJ334(1)310(2) V054
0.39	DJ	8.5	17.0	26.0	22.5	200	F862DJ394(1)310(2) V054
0.47	DO	10.0	18.5	26.0	22.5	200	F862D0474(1)310(2) V054
0.56	DO	10.0	18.5	26.0	22.5	200	F862D0564(1)310(2) V054
0.68	DP	11.0	20.0	26.0	22.5	200	F862DP684(1)310(2) V054
0.82	DP	11.0	20.0	26.0	22.5	200	F862DP824(1)310(2) V054
1.0	DU	13.0	22.0	26.0	22.5	200	F862DU105(1)310(2) V054
1.2	DU	13.0	22.0	26.0	22.5	200	F862DU125(1)310(2) V054
1.0	FC	11.0	20.0	31.5	27.5	150	F862FC105(1)310(2) V054
1.5	FI	13.0	25.0	31.5	27.5	150	F862FI155(1)310(2) V054
2.2	FN	14.0	28.0	31.5	27.5	150	F862FN225(1)310(2) V054
3.3	FS	19.0	29.0	31.5	27.5	150	F862FS335(1)310(2) V054
4.7	FY	22.0	37.0	31.5	27.5	150	F862FY475(1)310(2) V054
Capacitance Value (μF)	Size Code	T (mm)	H (mm)	L (mm)	Lead Spacing (p)	dV/dt (V/μs)	Part Number

⁽¹⁾ $M = \pm 20\%$, $K = \pm 10\%$.

⁽²⁾ Insert lead and packaging code. See Ordering Options Table for available options.



Soldering Process

The implementation of the RoHS directive has resulted in the selection of SnAgCu (SAC) alloys or SnCu alloys as primary solder. This has increased the liquidus temperature from that of 183°C for SnPb eutectic alloy to 217 – 221°C for the new alloys. As a result, the heat stress to the components, even in wave soldering, has increased considerably due to higher pre-heat and wave temperatures. Polypropylene capacitors are especially sensitive to heat (the melting point of polypropylene is 160 – 170°C). Wave soldering can be destructive, especially for mechanically small polypropylene capacitors (with lead spacing of 5 – 15 mm), and great care has to be taken during soldering. The recommended solder profiles from KEMET should be used. Please consult KEMET with any questions. In general, the wave soldering curve from IEC Publication 61760–1 Edition 2 serves as a solid quideline for successful soldering. Please see Figure 1.

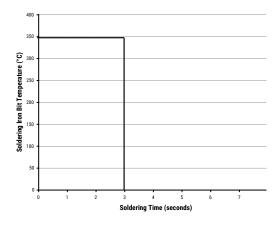
Reflow soldering is not recommended for through-hole film capacitors. Exposing capacitors to a soldering profile in excess of the above the recommended limits may result to degradation or permanent damage to the capacitors.

Do not place the polypropylene capacitor through an adhesive curing oven to cure resin for surface mount components. Insert through-hole parts after the curing of surface mount parts. Consult KEMET to discuss the actual temperature profile in the oven, if through-hole components must pass through the adhesive curing process. A maximum two soldering cycles is recommended. Please allow time for the capacitor surface temperature to return to a normal temperature before the second soldering cycle.

Manual Soldering Recommendations

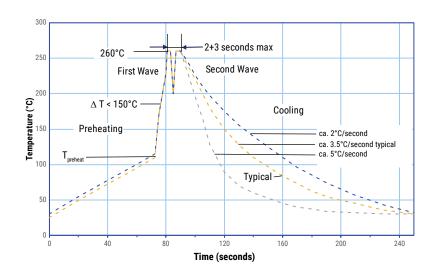
Following is the recommendation for manual soldering with a soldering iron.

Recommended Soldering Temperature



The soldering iron tip temperature should be set at 350°C (+10°C maximum), with the soldering duration not to exceed more than 3 seconds.

Wave Soldering Recommendations





Soldering Process cont.

Wave Soldering Recommendations cont.

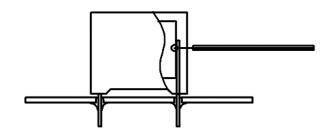
1. The table indicates the maximum set-up temperature of the soldering process Figure 1.

Dielectric	Pre	mum heat erature	Maximum Peak Soldering Temperature		
Film Material	Capacitor Pitch ≤ 15 mm	Capacitor Pitch > 15 mm	Capacitor Pitch ≤ 15 mm	Capacitor Pitch > 15 mm	
Polyester	130°C	130°C	270°C	270°C	
Polypropylene	110°C	130°C	260°C	270°C	
Paper	130°C	140°C	270°C	270°C	
Polyphenylene Sulphide	150°C	160°C	270°C	270°C	

2. The maximum temperature measured inside the capacitor:

Set the temperature so that inside the element the maximum temperature is below the limit:

Dielectric Film Material	Maximum temperature measured inside the element			
Polyester	160°C			
Polypropylene	110°C			
Paper	160°C			
Polyphenylene Sulphide	160°C			



Temperature monitored inside the capacitor.

Selective Soldering Recommendations

Selective dip soldering is a variation of reflow soldering. In this method, the printed circuit board with through-hole components to be soldered is preheated and transported over the solder bath as in normal flow soldering without touching the solder. When the board is over the bath, it is stopped and pre-designed solder pots are lifted from the bath with molten solder only at the places of the selected components, and pressed against the lower surface of the board to solder the components.

The temperature profile for selective soldering is similar to the double wave flow soldering outlined in this document, however, instead of two baths, there is only one bath with a time from 3 to 10 seconds. In selective soldering, the risk of overheating is greater than in double wave flow soldering, and great care must be taken so that the parts are not overheated.



Mounting

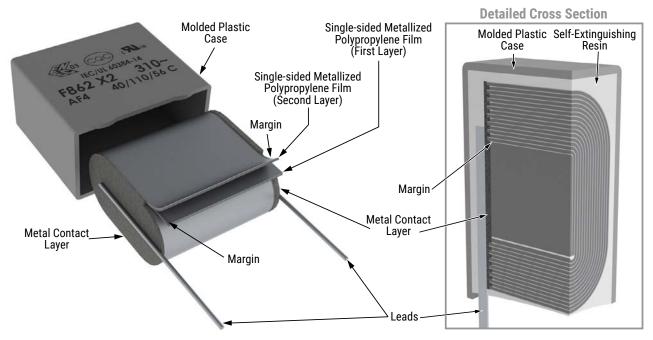
Resistance to Vibration and Mechanical Shock

AEC-Q200 Mechanical Stress Tests:

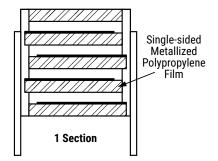
Mechanical Shock	MIL-SDT-202 Method 213	Test condition C Peak value 100 g, duration 6 ms, half-sine-wave (see MIL-HDBK for details)
Vibration	MIL-SDT-202 Method 204	5 g for 20 minutes, 12 cycles each of 3 orientations Use 8"X5" PCB, 0.031" thick. 7 secure points on one 8" side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz.

The capacitors are designed for PCB mounting. The stand-off pipes must be in good contact with the printed circuit board. The capacitors with pitch ≤ 22.5 mm can be mechanically fixed by the leads, for pitch > 22.5 mm, the capacitor body has to be properly fixed (e.g. clamped or glued).

Construction

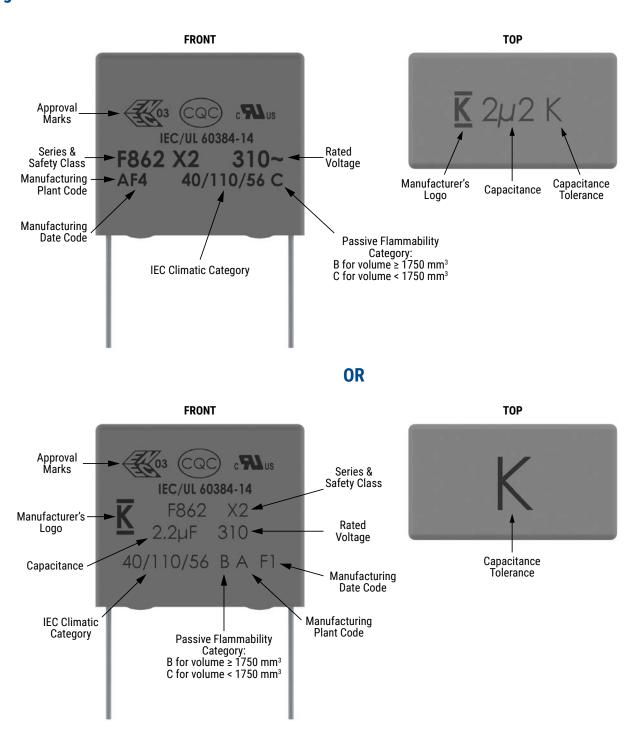


Winding Scheme





Marking





Manufacturing Date Code (IEC-60062)

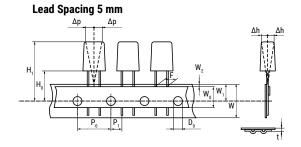
Y = Year, Z = Month								
Year	Code	Year	Code	Month	Code			
2010	Α	2022	Р	January	1			
2011	В	2023	R	February	2			
2012	С	2024	S	March	3			
2013	D	2025	T	April	4			
2014	E	2026	U	May	5			
2015	F	2027	V	June	6			
2016	Н	2028	W	July	7			
2017	J	2029	Х	August	8			
2018	K	2030	Α	September	9			
2019	L			October	0			
2020	M			November	N			
2021	N			December	D			

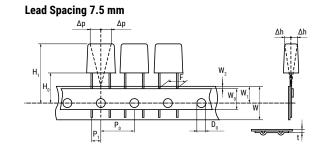
Packaging Quantities

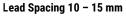
Size Code	Lead Spacing	Thickness (mm)	Height (mm)	Length (mm)	Bulk Short Leads	Bulk Long Leads	Ammo	Pizza
BG		6	12	18	1,750	1,000	680	935
BK		7.5	13.5	18	1,000	800	500	748
BP	15	8.5	14.5	18	1,000	650	440	663
BS	เอ	10	16	18	750	550	380	561
BY		11	19	18	450	400	340	510
BZ		12	20	18	350	300	330	459
DB		6	14.5	26	805	450	464	660
DI		7	16	26	700	450	380	564
DJ	22.5	8.5	17	26	450	350	280	468
DO	22.3	10	18.5	26	360	350	235	396
DP		11	20	26	300	200	217	360
DU		13	22	26	230	150	200	300
FC		11.0	20.0	31.5				300
FI		13.0	25.0	31.5				250
FN	27.5	14.0	28.0	31.5				230
FS		19.0	29.0	31.5				170
FY		22.0	37.0	31.5				150

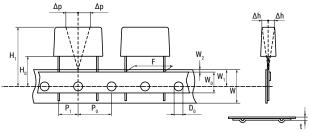


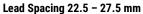
Lead Taping & Packaging (IEC 60286-2)

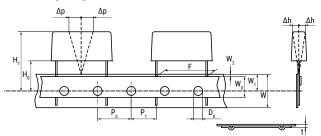












Taping Specification

Dimensions in mm									Standard IEC 60286-2
Lead Spacing	+0.6/-0.1	F	5	7.5	10	15	22.5	27.5	F
Carrier Tape Width	+1/-0.5	W	18	18	18	18	18	18	18+1/-0.5
Hold-down Tape Width	Minimum	W _o	6	6	9	10	10	10	
Position of Sprocket Hole	±0.5	W ₁	9	9	9	9	9	9	9+0.75/-0.5
Distance Between Tapes	Maximum	W ₂	3	3	3	3	3	3	3
Sprocket Hole Diameter	±0.2	D ₀	4	4	4	4	4	4	4
Feed Hole Lead Spacing	±0.2 ⁽¹⁾	P ₀ ⁽³⁾	12.7	12.7	12.7	12.7	12.7	12.7	12.7
Distance Lead – Feed Hole	±0.7	P ₁	3.85	3.75	7.7	5.2	7.8	5.3	P ¹
Deviation Tape - Plane	Maximum	Δр	1.3	1.3	1.3	1.3	1.3	1.3	1.3
Lateral Deviation	±2	Δh	2	2	2	2	2	2	2
Total Thickness	±0.2	t	0.7	0.7	0.7	0.7	0.9 ^{MAX}	0.9 ^{MAX}	0.9 ^{MAX}
Sprocket Hole/Cap Body	±0.5	H ₀ ⁽²⁾	18.5 ^{±0.5}	18+2/-0					

⁽¹⁾ Maximum cumulative feed hole error, 1 mm per 20 parts.

^{(2) 16.5} mm available on request.

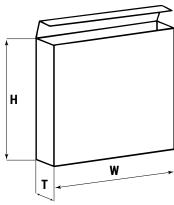
^{(3) 15} mm available on request ($F \ge 10$ mm).



Lead Taping & Packaging (IEC 60286-2) cont.

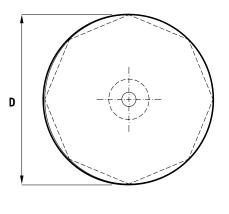
Ammo Specifications

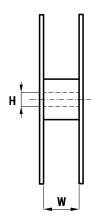
Series	Dimensions (mm)					
Series	Н	W	Т			
R4x, R4x+R, R7x, RSB		340	59			
F5A, F5B, F5D	360					
F6xx, F8xx						
PHExxx, PMExxx, PMRxxx	330	330	50			



Reel Specifications

Series	Dimensions (mm)					
Series	D	Н	W			
R4x, R4x+R, R7x, RSB	٥٢٢	00	FF			
F5A, F5B, F5D	355 500	30 25	55 (maximum)			
F6xx, F8xx	300	20	(maximum)			
PHExxx, PMExxx, PMRxxx	360 500	30	46 (maximum)			







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