Mitutoyo General Catalog

Miscellaneous

Move to other products

- 1 SPC
- Caliper
- Depth gage
- 4 Height gage
- Micrometer
- Inside micrometer
- Micrometer head
- 8 Indicator
- Test indicator
- 10 Gage head
- **11** Gauge Block
- Reference gage
- Surface plate Miscellaneous
- 15 Linear scale
- 16 Digimatic scale unit
- Profile projector
- 18 Microscope
- 19 Contracer
- 20 Surftest
- 21 Formtracer
- 22 Roundtest
- 23 Hardness tester
- 24 CMM
- 25 Flexible measuring
- 26 Vision measuring system
- 27 Detailed shape measuring system
- 28 Laser scan micrometer
- 29 DIY tools

List of products

Square Master SERIES 311





Digimatic Universal Protractor SERIES 187



Precision Levels SERIES 960





Telescoping Gage Set SERIES 155





Zoom Loupe SERIES 183



Litematic **SERIES 318**



Precision Squares SERIES 916



Precision Dial Square

CERA Straight Master SERIES 311

Combination Square Sets

SERIES 180

Bevel Protractor

Thickness Gages SERIES 184

Small Hole Gage Set SERIES 154

Micro Jack

Pocket Magnifiers

SERIES 7

SERIES 187

SERIES 7

Spring Dividers SERIES 950



Bench Centers SERIES 967





Steel Rules SERIES 182





Dial Tension Gages SERIES 546



V-Block Sets





SERIES 318



SERIES 179







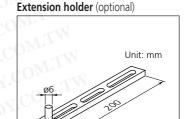
Square Master

SERIES 311 — Squareness/Straightness Measuring Instrument

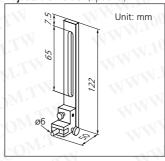


Riser block (optional)



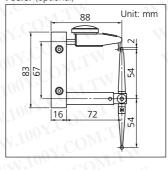


Adjustable holder (optional)





Feeler (optional)





FEATURES

- Squareness (perpendicularity) and straightness measurements can be performed accurately and efficiently by moving a lever. (Parallelism between surfaces can be determined from straightness measurements.)
- With a dial test indicator for reading displacements.
- Its own squareness is adjustable.

OPTIONAL ACCESSORIES

OPTIONAL A	CCESSORIES
Order No.	Description
(See page 293.)	Riser blocks*
517-665	Granite square, 45 (W)x140 (D)x280 (H)mm
900571	Adjustable holder
900551	Extension holder
900565	Feeler**

SPECIFICATIONS

Metric

Vertical travel	Order No.	Squareness	Straightness	Dial test indicat Graduation	tor (provided) Range	Dial reading	Accuracy	Mass
150mm	311-215	3μm	2μm	0.002mm	0.2mm	0-100-0	3μm	13.7kg
250mm	311-225	6μm	2.5μm	0.002mm	0.2mm	0-100-0	3μm	16.2kg
450mm	311-245	9um	3.5µm	0.002mm	0.2mm	0-100-0	3um	24ka

Inch

Vertical travel	Order No.	Squareness	Straightness	Dial test indicator Graduation	(provided) Range	Dial reading	Accuracy	Mass
6"	311-216	.00012"	.00008"	.0001"	.008"	0-4-0	±.0001"	30.14 lbs.
10"	311-226	.00024"	.0001"	.0001"	.008"	0-4-0	±.0001"	35.64 lbs.
18"	311-246	.00036"	.00014"	.0001"	.008"	0-4-0	±.0001"	52.8 lbs.

^{*}Not available for 450mm (18") model. **Adapter (**902803**) is required for metric model.



Precision Squares

SERIES 916



FEATURES

- Regular type and beveled-edge type squares are available.
- All edges are hardened and precision ground.

SPECIFICATIONS

Squares (Beveled-edge Type)

Dimensions (HxW)	Order No.	Squareness Outside	Squareness Inside
50x40mm	916-100	2.5μm	6μт
75x50mm	916-101	3μm	6.5μm
100x70mm	916-102	3μm	7μm
150x100mm	916-103	3.5µm	8μm
200x130mm	916-104	4μm	9μm

Squares

Dimensions (HxW)	Order No.	Squareness Outside	Squareness Inside
50x40mm	916-211	6µm	12.5μm
75x50mm	916-212	6.5µm	14μm
100x70mm	916-213	7μm	15μm
150x100mm	916-214	8µm	17.5μm
200x130mm	916-215	9μm	20μm
250x165mm	916-216	10μm	22.5μm
300x200mm	916-217	11μm	25μm
400x250mm	916-218	13μm	

Squares with Stand

Dimensions (HxW)	Order No.	Squareness Outside	Squareness Inside
75x50mm	916-401	6.5μm	14μm
100x70mm	916-402	7μm	15μm
150x100mm	916-403	8μm	17.5μm
200x130mm	916-404	9μm	20μm
250x165mm	916-405	10μm	22.5μm
300x200mm	916-406	11μm / C	25μm
400x250mm	916-407	13µm	30μm
500x300mm	- 1	15μm	35μm
750x400mm	_	20μm	47.5μm
1000x500mm	_	25μm	60μm
. (` 1).	~T		

Precision Dial Square

SERIES 7



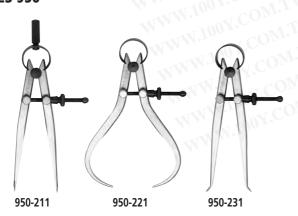
- Regular type and beveled-edge type blades are interchangeable.
- Squareness is indicated numerically on the dial

SPECIFICATIONS

Size	Order No.	Graduation	Range	Squareness
300mm	7911	0.005mm	±0.17mm	±2.5μm/300mm
600mm	7912	0.025mm	±0.24mm	±5μm/600mm

Spring Dividers, Outside Spring Calipers, Inside Spring Calipers

SERIES 950



FEATURES

- Spring Divider Fully hardened and tempered joints, spring, washers and divider points.
- Outside Spring Caliper Contact ends fully rounded to give accurate dimensions.
- Inside Spring Caliper Ends fully rounded to give accurate contact with a workpiece.

Range	Order No. Spring divider	Order No. Outside spring calipers	Order No. Inside spring calipers
4" (100mm)	950-211	950-221	950-231
6" (150mm)	950-212	950-222	950-232
8" (200mm)	950-213	950-223	950-233

CERA Straight Master

SERIES 311 — Straightness Measuring Instrument



CERA Straight master is a master gage used for the straightness inspection of each axis movement such as a CMM, machine tool, semiconductor related equipment and form measuring machine. An alminaceramic material is adopted to achieve the significant weight reduction compared with the conventional masters made from a stone or iron. Double faced type is laping the double face which can be used for straightness in horizontal and vertical as a reference square.



- Somm/100" pitch gradation scales
 Precision lapped measuring conf Precision lapped measuring surface
 Little secular change
 Lightweight
- WWW.100Y.COM.TW
- Lightweight



Metric	High a	ccuracy type		
Nominal length	Order No.	Section form	Straightness	Mass
			Straightness 0.2µm	Mass 3.96 lbs.
Nominal length	Order No.	Section form		
Nominal length 400mm	Order No. 311-332	Section form 35mm x 50mm	0.2μm	3.96 lbs.

Inch 414	High accu			
Nominal length	Order No.	Section form	Straightness	Mass
16"	311-342	1.38" x 1.97"	8μin	3.96 lbs.
28"	311-345	1.38" x 1.97"	16μin	6.6 lbs.
40"	311-347	1.78" x 3.15"	20μin	17.6 lbs.
50"	311-349	1.78" x 3.15"	28μin	22 lbs.

Metric	Standa	rd type		
Nominal length	Order No.	Section form	Straightness	Mass
400mm	311-302	35mm x 50mm	0.3μm	3.96 lbs.
700mm	311-305	35mm x 50mm	0.5µm	6.6 lbs.
1000mm	311-307	45mm x 80mm	1μm - 100	17.6 lbs.
1300mm	311-309	45mm x 80mm	1.5µm	22 lbs.

Inch Standard type				
Nominal length	Order No.	Section form	Straightness	Mass
16"	311-322	1.38" x 1.97"	12μin	3.96 lbs.
28"	311-325	1.38" x 1.97"	20μin	6.6 lbs.
40"	311-327	1.78" x 3.15"	40μin	17.6 lbs.
50"	311-329	1.78" x 3.15"	60μin	22 lbs.

50"	311-349	1.78" x 3.15"	28μin	22 lbs.
Metric	Double	faced type		
Nominal length	Order No.	Section form	Straightness	Mass
400mm	311-352	45mm x 80mm	0.3μm	7.7 lbs.
700mm	311-355	45mm x 80mm	0.5μm	12.1 lbs.
1000mm	311-357	45mm x 80mm	1μm	17.6 lbs.
1300mm	311-359	45mm x 80mm	1.5μm	22 lbs.

	Inch	Double fa	ced type		
N	ominal length	Order No.	Section form	Straightness	Mass
1	6"	311-362	1.78" x 3.15"	8μin	3.96 lbs.
2	8"	311-365	1.78" x 3.15"	16μin	6.6 lbs.
4	0"	311-367	1.78" x 3.15"	20μin	17.6 lbs.
5	0"	311-369	1.78" x 3.15"	28μin	22 lbs.

Bench Comparator

SERIES 162



SPECIFICATIONS

Metric

Maximum workpiece height	Order No.	Dial Indicator Range	Dial Indicator Graduation	Mass
100mm	162-101	±0.1mm	0.001mm	15kg

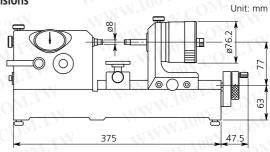
Inch

7	4.0	11 7.		
Maximum workpiece height	Order No.	Dial Indicator Range	Dial Indicator Graduation	Mass
4"	162-102	±.005"	.0001"	33 lbs.

FEATURES

- 25mm/1" stroke micrometer head (Graduation: 0.001mm/ .0001") is provided.
- Retractable anvil with dial indicator for high accuracy inspection of mass-produced parts.
- Anvil pressure is variable.
- Adjustable workpiece stage height.
- Dial Indicator is shockproof.
- Ø8mm (or 3/8") probe of Mitutoyo Mu-Checker can be attached for higher precision measurement if required.

Dimensions



Bench Centers

SERIES 967

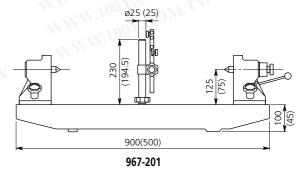


967-201

FEATURES

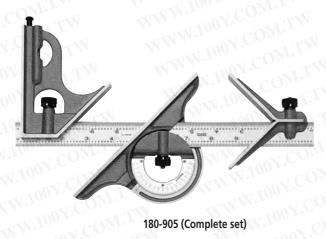
- Used with a dial test indicator (optional), the Bench Center provides precision measurement of concentricity verification on cylindrical workpieces.
- With an indicator clamp. (Holding stem diameter: 8mm)

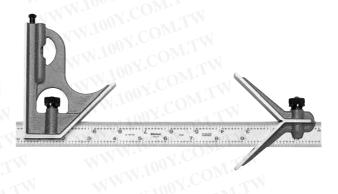
Maximum workpiece height	Order No.	Maximum workpiece dia.	Mass
300mm	967-201	150mm	13kg



3456 1234

Combination Square Sets





180-903 (Semi-complete set)

FEATURES

• Three measuring heads are attached to the stainless steel rule (blade), allowing versatile measurements on various types of workpieces. workpieces.

Square head — Used to set the rule at 90 degrees or 45 degrees to an edge of a workpiece.

Center head — Used to locate centers of round workpieces. Protractor head — Used to set the rule at a desired angle to an edge of a workpiece. Also used for measuring angles.

- The measuring heads are hardened.
- Economy sets not including a protractor head are also available.

SPECIFICATIONS

Combination Square Sets				
Size	Order No. Complete	Order No. Semi-complete	Remarks	
150mm	_	180-919	With blade (180-405)	
300mm	180-910	180-920	With blade (180-505)	

Combination Square Sets					
Size	Order No. Complete	Order No. Semi-complete	Remarks		
6"/150mm	_	180-915	With blade (180-403)		
12 "/300mm	180-907	180-909	With blade (180-503)		

Combina		
Order No. Complete	Order No. Semi-complete	Remarks
_	180-901	With blade (180-401)
_	180-902	With blade (180-402)
180-905	180-903	With blade (180-501)
180-906	180-904	With blade (180-502)
	Order No. Complete — — 180-905	Complete Semi-complete — 180-901 — 180-902 180-905 180-903

Blades (Individual)

7110 (
Range	Order No.	Graduation
150mm	180-405	1mm, 0.5mm, 1mm, 0.5mm
300mm	180-505	1mm, 0.5mm, 1mm, 0.5mm
450mm	180-705	1mm, 0.5mm, 1mm, 0.5mm
600mm	180-605	1mm, 0.5mm, 1mm, 0.5mm
6"/150mm	180-403	1/32", 1/64", 1mm, 0.5mm
12"/300mm	180-503	1/32", 1/64", 1mm, 0.5mm
18"/450mm	180-703	1/32", 1/64", 1mm, 0.5mm
24"/600mm	180-603	1/32", 1/64", 1mm, 0.5mm
6"	180-401	1/8", 1/16", 1/32", 1/64"
6"	180-402	1/32", 1/50", 1/64", 1/100"
12"	180-501	1/8", 1/16", 1/32", 1/64"
12"	180-502	1/32", 1/50", 1/64", 1/100"
18"	180-701	1/8", 1/16", 1/32", 1/64"
18"	180-702	1/32", 1/50", 1/64", 1/100"
24"	180-601	1/8", 1/16", 1/32", 1/64"
24"	180-602	1/32", 1/50", 1/64", 1/100"

Measuring Heads (Individual)

Order No.	Description	Remarks
180-101	Square head	For 150mm (6") baldes
180-102	Square head	For 300mm (12"), 450mm (18"), 600mm (24") blades
180-201	Center head	For 150mm (6") baldes
180-202	Center head	For 300mm (12"), 450mm (18"), 600mm (24") blades
180-301	Protractor head	For 300mm (12"), 450mm (18"), 600mm (24") blades

Digimatic Universal Protractor



FEATURES

- Data output function make it easy to see the statistical data.
- Setting preset value.
- Removable blade.
- Can be attached to height gages.

SPECIFICATIONS

Order No.	187-501	187-502	187-551	187-552			
Blade length	150mm	300mm	6"	12"			
Measuring range	-360° to +360	-360° to +360°					
Resolution	1' (0.01°)	COMP					
Tolerance	±2" (±0.03°)	T.MOT	7				
Repeatability	1'	Co	rW				
IP	40						
Response speed	3rps	Mo-	7.4				
Battery	Lithium batter	ry C	TW				
Battery life	2,000 hours						
Thermal	0°C to 40°C						
Function	Zero setting, Switchable direction, Data hold, presetting, sexagestim			tput, I notation			
Mass	624g	662g	621g	659g			
Standard accessories	Battery, mm h holder (95075		Battery, inch holder (9507 4	height gage 49)			

Universal Bevel Protractor



- High-precision angle gage for accurate angle measurement of machines, molds, and jigs.
- Can be attached to height gages.

SPECIFICATIONS

Metric

Blade length	Order No.	Graduation	Remarks
150, 300mm	187-901	5 min. (0° - 90° - 0°)	w/60°, 45°, 30° edges
150mm	187-907	5 min. (0° - 90° - 0°)	w/60°, 45° edges
300mm	187-908	5 min. (0° - 90° - 0°)	w/60°, 45° edges

		П.	
П	ш	91	1

Blade length	Order No.	Graduation	Remarks
6", 12"	187-902	5 min. (0° - 90° - 0°)	w/60°, 45°, 30° edges
6"	187-904	5 min. (0° - 90° - 0°)	w/60°, 45° edges
12"	187-906	5 min. (0° - 90° - 0°)	w/60°, 45° edges

Bevel Protractor





FEATURES

• Consists of three sheets of stainless steel, the middle one of which is made for angle measurements.

SPECIFICATIONS

Blade length	Order No.	Graduation	Remarks
135mm	187-201	5 min. (0° - 90° - 0°)	w/60°, 30° edges

Precision Levels

SERIES 960



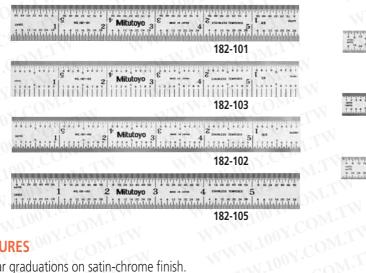
FEATURES

• High precision longitudinal and transverse vials make it possible to check or level surfaces.

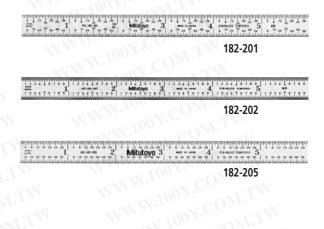
Order No.	Sensitivity	Accuracy of graduations	Dimensions (WxDxH)
960-606	0.02mm/m	±0.7	200x44x38.2mm
960-706	0.02mm/m	±0.3	200x44x200mm

WW.100Y.COM.TW .100Y.COM.TW **Steel Rules**

SERIES 182



WWW.100Y.COM.TW



WWW.100Y.COM.TW

KMM.TOOX.COW:I,

Y.COM.TW

FEATURES

- Clear graduations on satin-chrome finish.
- Stainless tempered.

Graduations	Range	Order No.	Width
1mm, 0.5mm (on both faces)	150mm	182-111	19mm
	300mm	182-131	25mm
	450mm	182-151	30mm
	600mm	182-171	30mm

Inch/Metric Wide Rigid Rules		Order No. Width 182-105 .75" 182-125 .98" 182-145 1.18" 182-165 1.18" 182-106 .75" 182-126 .98" 182-107 .75"	
Graduations	Range	Order No.	Width
1/32", 1/64", 1mm, 0.5mm	6"/150mm	182-105	.75"
	12"/300mm	182-125	.98"
	18"/450mm	182-145	1.18"
	24"/600mm	182-165	1.18"
1/50", 1/100", 1mm, 0.5mm	6"/150mm	182-106	.75"
	12"/300mm	182-126	.98"
1/10", 1/100", 1mm, 0.5mm	6"/150mm	182-107	.75"
1/10", 1/50", 1mm, 0.5mm	6"/150mm	182-108	.75"

Inch Wide Rigid Rules				
Graduations	Range	Order No.	Width	
1/8", 1/16", 1/32", 1/64"	6"	182-101	.75"	
	12"	182-121	.98"	
	18"	182-241	1.18"	
	24"	182-161	1.18"	
1/50", 1/100", 1/32", 1/64"	6"	182-102	.75"	
	12"	182-122	.98"	
	18"	182-142	1.18"	
	24"	182-162	1.18"	
1/10", 1/100", 1/32", 1/64"	6"	182-103	.75"	
	12"	182-123	.98"	
	18"	182-143	1.18"	
	24"	182-163	1.18"	
1/10", 1/50", 1/32", 1/64"	6"	182-104	.75"	
	12"	182-124	.98"	

		Metric Full-Flexi	ble Rules		
r No.	Width	Graduations	Range	Order No.	Width
11	19mm	1mm, 0.5mm (on both faces)	150mm	182-211	12mm
31	25mm		300mm	182-231	12mm
51	30mm		450mm	182-251	18mm
71	30mm		600mm	182-271	18mm

Graduations	Range	Order No.	Width
1/32", 1/64", 1mm, 0.5mm	6"/150mm	182-205	.47"
	12"/300mm	182-225	.47"
	18"/450mm	182-245	.71"
	24"/600mm	182-265	.71"
1/50", 1/100", 1mm, 0.5mm	6"/150mm	182-206	.47"
	12"/300mm	182-226	.47"
1/10", 1/100", 1mm, 0.5mm	6"/150mm	182-207	.47"
1/10", 1/50", 1mm, 0.5mm	6"/150mm	182-208	.47"

Inch Full-Flexib	le Rules		
Graduations	Range	Order No.	Width
1/8", 1/16", 1/32", 1/64"	6"	182-201	.47"
	12"	182-221	.47"
	18"	182-241	.71"
	24"	182-261	.71"
1/50", 1/100", 1/32", 1/64"	6"	182-202	.47"
	12"	182-222	.47"
	18"	182-242	.71"
	24"	182-262	.71"
1/10", 1/100", 1/32", 1/64"	6"	182-203	.47"
	12"	182-223	.47"
	18"	182-243	.71"
	24"	182-263	.71"
1/10", 1/50", 1/32", 1/64"	6"	182-204	.47"
	12"	182-224	.47"



100Y.COM.TW

WWW.100Y.C

Semi-Flexible Rules



182-307

182-309

.59"

.59"

men, we care			
Graduations*	Range	Order No.	Width
1/16", 1/32", 1/64",	6"/150mm	182-302	.51"
1mm, 0.5mm	8"/200mm	182-303	.51"
	12"/300mm	182-305	.59"

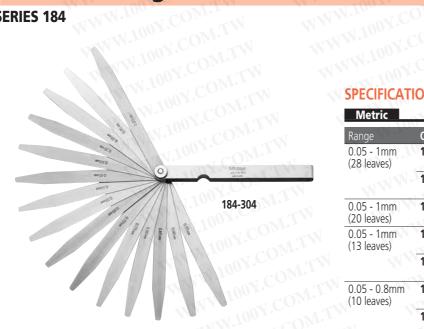
20"/500mm

40"/1000mm

Thickness Gages

WWW.100Y.COM.TW

SERIES 184



- Metric thickness gages are available with tapered leaves.
 Inch thickness gages are tapered or straight in
- Each leaf is marked with its thickness.
- Each leaf is detachable if necessary.

Metric	A CO.		
Range	Order No.	Composition of leaves	Remarks
0.05 - 1mm (28 leaves)	184-3135	0.05 - 0.15mm by 0.01mm, 0.2 - 1mm by 0.05mm	N.41.100.X
	184-3035	0.05 - 0.15mm by 0.01mm, 0.2 - 1mm by 0.05mm	Long leaf
0.05 - 1mm (20 leaves)	184-3045	0.05 - 1mm by 0.05mm	Long leaf
0.05 - 1mm (13 leaves)	184-3055	0.05 - 0.3mm by 0.05mm, 0.4 - 1mm by 0.1mm	V I W
	184-3015	0.05 - 0.3mm by 0.05mm, 0.4 - 1mm by 0.1mm	Long leaf
0.05 - 0.8mm (10 leaves)	184-3065	0.05 - 0.2mm by 0.05mm, 0.3 - 0.8mm by 0.1mm	_
	184-3085	0.05 - 0.2mm by 0.05mm, 0.2 - 0.5mm by 0.1mm	Long leaf
0.03 - 0.5mm (13 leaves)	184-3075	0.03 - 0.1mm by 0.01mm, 0.2 - 0.5mm by 0.1mm 0.15mm	_
	184-3025	0.03 - 0.1mm by 0.01mm, 0.2 - 0.5mm by 0.1mm 0.15mm	Long leaf

^{*} Engraved on the frontside only.

WW.100Y.COM.T **Radius Gages**

SERIES 186





FEATURES

- Radius size is stamped on each gage.
- Both concave and convex radius gages become a pair.
- With a locking clamp.

SPECIFICATIONS

WW.100Y.COM.T

Range	Order No.	Composition of leaves	Remarks
0.4 - 6mm (18 pairs)	186-110	0.4, 0.8, 1, 1.2, 1.5, 1.6mm, 1.75 - 3mm by 0.25mm, 3.5 - 6mm by 0.5mm	90° arc
0.5 - 13mm (26 pairs)	186-902	0.5 - 13mm by 0.5mm	90° arc
1 - 7mm (34 pairs)	186-105	1 - 3mm by 0.25mm 3.5 - 7mm by 0.5mm	180° arc
7.5 - 15mm (32 pairs)	186-106	7.5 - 15mm by 0.5mm	180° arc
15.5 - 25mm (30 pairs)	186-107	15.5 - 20mm by 0.5mm, 21 - 25mm by 1mm	180° arc

Inch			
Range	Order No.	Composition of leaves	Remarks
1/32" - 17/64" (16 pairs)	186-103	1/32" - 17/64" by 64ths	90° arc
1/32" - 1/4" 15 pairs)	186-101	1/32" - 1/4" by 64ths	180° arc
17/64" - 1/2" 16 pairs)	186-102	17/64" - 1/2" by 64ths	180° arc
9/32" - 33/64" 16 pairs)	186-104	9/32" - 33/64" by 64ths	90° arc
1/64" - 1/2" (25 leaves)	186-901*	1/64" - 17/64" by 64ths, 9/32" - 1/2" by 32nds	COMIT

^{*}Each gage has five measuring locations.

Pitch Gages

SERIES 188



FEATURES

- Thread pitch size is stamped on each gage.
- Metric, Unified, and Whitworth screw pitch gages. WWW.100Y.COM

SPECIFICATIONS

Metric Screw Pitch Gages

Range	Order No.	Composition of leaves
0.35 - 6mm (22 leaves)	188-130	0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm and 60° angle gage
0.4 - 7mm	188-122 (21 leaves)	0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm
0.4 - 7mm (18 leaves)	188-121	0.4, 0.5, 0.75, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm

WWW.100Y.CO

Unified Screw Pitch Gages

Range	Order No.	Composition of leaves
4 - 42 TPI (30 leaves)	188-111	4, 4 ¹ / ₂ , 5, 5 ¹ / ₂ , 6, 7, 8, 9, 10, 11, 11 ¹ / ₂ , 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42 TPI

Note: Metric and Unified Pitch Gage Set (188-151) is available. It consists of 188-122 (Metric) and 188-111 (Unified)

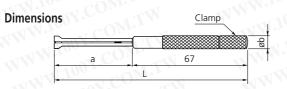
Whitworth Screw Pitch Gages

Range	Order No.	Composition of leaves	
4 - 42 TPI (30 leaves)	188-101	4, 4 ¹ / ₂ , 5, 5 ¹ / ₂ , 6, 7, 8, 9, 10, 11, 11 ¹ / ₂ , 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42 TPI	
4 - 60 TPI (28 leaves)	188-102	4, 4 ¹ / ₂ , 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 34, 36, 40, 48, 60 TPI	

Small Hole Gage Set

SERIES 154





	7	U	THE THE
Order No.			
154-101	90	22.5	5.5
154-102	97.6	30	5.5
154-103	102.8	35	8.5
154-104	108	40	8.5

FEATURES

- Used with an outside micrometer for measuring inside diameter of bores.
- 4 sizes of gages are supplied in a fitted case.
- Extra long for gaging deep and shallow holes, slots, and similar workpieces.
- Gaging surface is fully hardened to insure long tool life.

SPECIFICATIONS

Metric

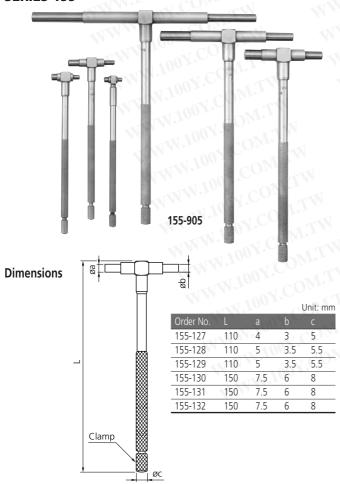
Total range	Order No.	Assortment of gages
ø3 - 13mm	154-902	ø3 - 5mm gage (154-101)
(4-gage set)		ø5 - 7.5mm gage (154-102)
		ø7.5 - 10mm gage (154-103)
		ø10 - 13mm gage (154-104)

Inch

Total range	Order No.	Assortment of gages
.125"5" DIA.	154-902	.125"2" DIA. gage (154-105)
(4-gage set)		.2"3" DIA. gage (154-106)
		.3"4" DIA. gage (154-107)
		.4"5" DIA. gage (154-108)

Telescoping Gage Set

SERIES 155



FEATURES

- Spring-loaded plunger expands within the bore (or groove), allowing determination of the internal diameter (or groove width)
- With a knurled clamp.

SPECIFICATIONS

Metric

	<u> </u>	
Total range	Order No.	Assortment of gages
8 - 150mm	155-905	8 - 12.7mm gage (155-127)
(6-gage set)		12.7 - 19mm gage (155-128)
		19 - 32mm gage (155-129)
		32 - 54mm gage (155-130)
		54 - 90mm gage (155-131)
		90 - 150mm gage (155-132)

Inch

Tota	al range	Order No.	Assortment of gages
.31	3" - 6"	155-903	.313"5" gage (155-121)
(6-0	age set)*		.5"75" gage (155-122)
			.75" - 1.25" gage (155-123)
			1.25" - 2.125" gage (155-124)
			2.125" - 3.5" gage (155-125)
			3.5" - 6" gage (155-126)

^{*4-}gage set (Total range: .313" - 2.125" (**155-907**)) and 5-gage set (Total range: .5" - 6" (**155-904**)) are also available.

Dial Tension Gages



FEATURES

- Can measure dynamic tension in Newton (N) units.
- Dial Tension Gages are widely used to determine the contact force of other measuring instruments as well as that of electrical relays, micro-switches, valves and precision springs.
- Convenient peak-hold type gages are also available.

Range	Minimum reading	Order No. Standard type	Order No. Peak-hold type
6 - 50 mN	2 mN	546-112	_
10 - 100 mN	5 mN	546-113	546-133
30 - 300 mN	10 mN	546-114	546-134
0.06 - 0.5 N	0.02 N	546-115	546-135
0.1 - 1 N	0.05 N	546-116	546-136
0.15 - 1.5 N	0.05 N	546-117	546-137
0.3 - 3 N	0.1 N	546-118	546-138
0.6 - 5 N	0.2 N	546-119	546-139

Micro Jack

SERIES 7

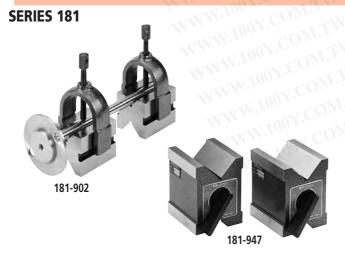


FEATURES

- Used for accurate leveling of machines, surface plates, and other precision instruments.
- Easy adjustment under heavy load.

Order No.	Graduation	Maximum load
7850	0.01mm	400kgf
Order No.	Graduation	Maximum load
Oluci III.	Gradation	Maximum load
	7850	7850 0.01mm

V-Block Sets



- Two V-blocks per set.
 Magnetic type is • Magnetic type is available. (The magnetic type V-block is not provided with a workpiece clamp.)

SPECIFICATIONS			
Metric			
Maximum workpiece dia.	Order No.	Mass	Remarks
25mm	181-902	0.3kg	With clamp
50mm	181-947	4.2kg	Magnetic type
			<u> </u>
Inch			
Maximum workpiece dia.	Order No.	Mass	Remarks
1"	181-901	.66 lbs.	With clamp

Pocket Magnifiers

SERIES 183



FEATURES

• Suitable for inspecting metal surfaces.

SPECIFICATIONS

Magnification	Order No.	Remarks	
25X	183-201	Pen type	
	183-202	With stand	
50X	183-203	With stand	

Zoom Loupe

SERIES 183



FEATURES

- Allows the user 8X-16X zoomable observation.
- Magnification indicator is provided for 8X, 10X, 12X, 14X, and 16X observation.
- Metric and inch scales are provided for measuring.
- Comes with a carrying case.

SPECIFICATIONS

Magnification	Order No.	Remarks
8X - 16X (zoom)	183-304	With recicle (Scale graduation: 0.1mm, .0005")

Pocket Comparators

SERIES 183







Optional illumination (950757)

FEATURES

- By replacing optional reticles, dimensional, angle, and other types of measurements can be performed.
- Illuminator (950757) is available.

SPECIFICATIONS

Magnification	Order No.	Remarks
8X	183-101	Optional recicles available.
9X	183-121	Optional recicles available.
10X	183-131	Optional recicles available.

Reticles



183-107



183-103



183-104

183-109







183-105

183-106

183-110

183-111

183-108

183-112 183-113 183-114 183-115

Clear Loupe

SERIES 183









SPECIFICATIONS

Magnification	Order No.	Remarks
7X	183-301	Drawtube removable
10X	183-302	Drawtube removable
15X	183-303	Drawtube removable

Litematic

SERIES 318





- The Litematic is suitable for measuring easily-deformed workpieces and high-precision parts such as pin gages, thinwall bearings, plastic parts, and springs.
- Extra-low measuring force of 0.01N (1gf).
- Ceramic anvil is free from corrosion and easy to maintain.
- Provided with an SPC output port.



Metric	-MAN TOUX CC	
Order No.	318-201■	318-213■
Range	0 - 50mm	COM
Resolution	0.001mm, 0.0001mm (sw	itchable)
Accuracy	1μm	COM
Repeatability (σ)	0.08μm (normal measuren	nent mode)
Measuring force	0.01N (1gf)	Y.C.
Spindle up/down speed	Normal feed: 3mm/s Fast feed: 10mm/s	OY.COM.TW
Contact point	ø3mm carbide steel ball (ir	nterchangeable)
Workpiece table	ø100mm ceramic (grooved replaceable)	100X.COM.
Display	LED	TO COMP.
Functions	Zero-setting, Presetting, M Runout (TIR) measurement conversion (on inch/mm m	t, Data hold, Inch/mm
Data output	SPC	1007.00
Power supply	85 - 264V AC, 50/60Hz	MAN TO COMP.
Mass	19kg	5kg

Inch/Metric

Order No.	318-202■
Range	0 - 2"
Resolution	.00005", .00001", 0.001mm, 0.0001mm (switchable)
Accuracy	.00004"
Repeatability (σ)	.000004" (normal measurement mode)

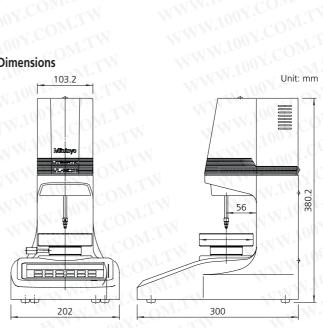
Note: To denote your AC line voltage fill the blank of order number with the following suffixes (e.g. **318-201A**). **A** for 120V, **D** for 220V, **E** for 240V. No suffix is required for 100V.







Dimensions



OPTIONAL ACCESSORIES

Order No.	Description
936937	SPC cable (1m)
965014	SPC cable (2m)
101118	Contact point, Shell
120066	Contact point, ø0.45mm needle (carbide)
120065	Contact point, ø1mm needle (carbide)
120064	Contact point, ø1.5mm needle (carbide)
137257	Contact point, ø2mm needle (carbide)
120059	Contact point, ø7mm spherical (carbide)
120060	Contact point, ø10.5mm spherical (carbide)
Moto: Moscurina	force varios (0.01N = 0.06N) according to the interchangeable contact



Litematic Head

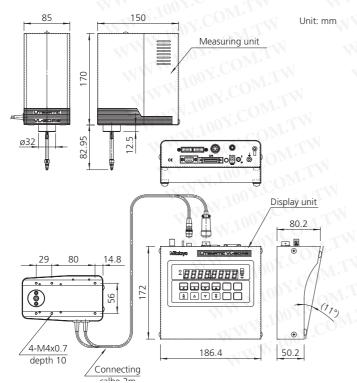
SERIES 318



FEATURES

- Two-piece version of Mitutoyo's popular, low force table-top measuring instrument Litematic.
- The measuring unit can be mounted onto fixtures or an optional stand to allow great flexibility of use.

Dimensions



• Display unit: 180(W)x258(D)x84(H)mm

SPECIFICATIONS

Metric	17

SPECIFICA	TIONS	
Metric	CM	
Order No.	100V AC	318-213
	120V AC	318-213A
	220V AC	318-213D
	240V AC	318-213E
Range	Mir	0 - 50mm 0 - 5mm
Resolution	TIL	0.001mm, 0.0001mm (switchable)
Accuracy	Oh	1μm
Repeatability	(σ)	0.08μm (normal measurement mode)
Measuring fo	orce	0.01N (1gf)
Spindle up/do	own speed	Normal feed: 3mm/s Fast feed: 10mm/s
IP protection	level	(Not guaranteed) IP-64*
Contact poin	t	ø3mm carbide ball (interchangeable)
Display	04.	LED
Functions	OON.C	Zero-setting, Presetting, MAX/MIN measurement, Runout (TIR) measurement, Data hold, Inch/mm conversion (on inch/mm model only)
Data output		SPC
Power supply	1100 X.	85 - 264V AC, 50/60Hz
Mass	VI.100Y	Measuring unit: 2.7kg Display unit: 2.2kg
*Moscuring uni	t only	

^{*}Measuring unit only

OPTIONAL ACCESSORIES

Measuring unit o	only 100 X COVI TW
OPTIONAL	ACCESSORIES ACCESSORIES
Order No.	Description
936937	SPC cable (1m)
965014	SPC cable (2m)
957460	300x250mm granite stand with bracket (957463)
101118	Contact point, Shell
120066	Contact point, ø0.45mm needle (Carbide)
120065	Contact point, ø1mm needle (Carbide)
120064	Contact point, ø1.5mm needle (Carbide)
137257	Contact point, ø2mm needle (Carbide)
120059	Contact point, ø7mm ball (Carbide)
120060	Contact point, ø10.5mm ball (Carbide)

Note: Measuring force varies according to the interchangeable contact point selected

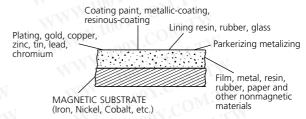
Neo-Derm

SERIES 179 — Electronic Coating Thickness Gage

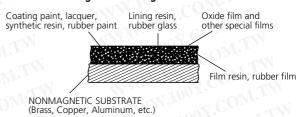


APPLICATIONS

Nonmagnetic coatings on magnetic substrata



Nonconductive coatings on nonmagnetic substrata



FEATURES

- Battery operated, compact coating thickness gage.
- A set of calibration films and a metallic base is provided for each Neo-Derm.
- Measures the thickness of nonmagnetic coating on magnetic substrata or a layer of nonconductive material on nonmagnetic substrata.

OPTIONAL ACCESSORIES

Order No.	Description
732135*	Special probe for inside wall measurement of bore
526688	AC adapter (100V AC)
526688A	AC adapter (120V AC)
526688D	AC adapter (220V AC)
526688E	AC adapter (220/240V AC)

^{*}Cannot be used with 179-721.

Order No.	179-700	179-701	179-702	179-721
Applications on magnetic substrata	Nonmagnetic coatings on magnetic substrata	Nonmagnetic coatings on magnetic substrata	Nonmagnetic coatings on nonmagnetic substrata*	Nonmagnetic coatings
Range	0 - 50µm	HIGH: 0 - 100μm LOW: 50 - 500μm	HIGH: 0 - 600μm LOW: 0.5 - 2mm	HIGH: 0 - 100μm LOW: 0 - 500μm
Accuracy	±1μm (up to 20μm), ±5% of reading (over 20μm)	±1.5μm (up to 30μm), ±5% of reading (over 30μm)	±2.5μm (up to 50μm), ±5% of reading (over 50μm)	±3% of full scale
Minimum coating area	ø5mm	ø5mm	ø5mm	ø8mm
Minimum radius of curved workpiece	Convex: 3mm Concave: 25mm	Convex: 3mm Concave: 25mm	Convex: 3mm Concave: 25mm	Convex: 7mm Concave: 25mm
Calibration films provided	25μm, 50μm	25μm, 50μm, 100μm, 250μm, 250μm	100μm, 250μm, 0.5mm, 1.0mm, 2.0mm	25μm, 50μm, 100μm, 250μm, 250μm
Power supply	Battery (9V DC)/ via AC adapter (optional)	Battery (9V DC)/ via AC adapter (optional)	Battery (9V DC)/ via AC adapter (optional)	Battery (9V DC)/ via AC adapter (optional)
Dimensions (WxDxH)	106x62x163mm	106x62x163mm	106x62x163mm	106x62x163mm
Mass	600a	600a	600a	600a

^{*}Measurement is impossible if the substrate is an austenitic stainless steel.

Inch/Metric	Neo-Derm				
Order No.	_	WWW	179-711	179-712	_
Applications			Nonmagnetic coatings on magnetic substrata	Nonmagnetic coatings on magnetic substrata	
Range			HIGH: 0004"/0 - 100μm LOW: .002"02"/50-500μm	HIGH: 0025"/0 - 600μm LOW: .02"08"/0.5 - 2mm	
Accuracy			±.00006" (up to .0012"), ±5% of reading (over .0012")	±.0001" (up to .002"), ±5% of reading (over .002")	



Digi-Derm

SERIES 179 — Electronic Coating Thickness Gage



SPECIFICATIONS

Metric	Digi-Derm	
Order No.	179-745*	179-755
Applications	Nonmagnetic coatings on magnetic substrata	Nonconductive coatings on nonmagnetic substrata**
Range	0 - 1.5mm	0 - 1.0mm
Resolution	0.001mm	0.001mm
Accuracy	±2µm (up to 0.1mm), ±2% of readout (up to 1.1mm over 0.1mm), ±3% of readout (over 1.1mm)	±2µm (up to 0.1mm), ±2% of readout (over 0.1mm)
Min. coating area	ø5mm	ø8mm
Min. radius of curved workpiece	Convex: 3mm Concave: 25mm	Convex: 7mm Concave: 25mm
Calibration films provided	25μm, 50μm, 100μm, 250μm, 0.5mm, 1.0mm, 1.5mm	25μm, 50μm, 100μm, 250μm, 0.5mm, 1.0mm
Display	LCD	LCD
Data output	SPC	SPC
Power supply	4 batteries (6V DC)/ via AC adapter (optional)	4 batteries (6V DC)/ via AC adapter (optional)
Dimensions (WxDxH)	100x44x180mm	100x44x180mm
Mass	500g	500g

^{*}Economy model without SPC output (179-741) is also available.

^{**}Measurement is impossible if the substrate is an austenitic stainless steel.

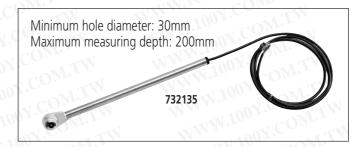
Inch/Metric	Digi-Derm	
Order No.	179-746	179-756
Applications	Nonmagnetic coatings on magnetic substrata	Nonconductive coatings on nonmagnetic substrata**
Range	0059"	0039"
Resolution	.00005"/0.001mm	.00005"/0.001mm
Accuracy	±.00008" (up to .0039"), ±2% of readout (up to .043" over .0039"), ±3% of readout (over .043")	±.00008" (up to .0039"), ±2% of readout (over .0039")

^{**}Measurement is impossible if the substrate is an austenitic stainless steel.

勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-34970699 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw

FEATURES

- Measurements are displayed on the clear LCD screen and can be output for SPC data analysis.
- Battery powered for portable use and can also operate on AC power with an optional adapter.
- A set of calibration films and a metallic base is provided for each Digi-Derm.
- Special probe for measuring the coating thickness on the inside wall of bores is optional (**732135**).



OPTIONAL ACCESSORIES

Description
SPC cable (1m)
SPC cable (2m)
Special probe for inside wall measurement of bore
AC adapter (100V AC)
AC adapter (120V AC)
AC adapter (220V AC)
AC adapter (220/240V AC)

^{*}Cannot be used with 179-755 or 179-756.

Consumables of Neo-Derm/Digi-Derm

	4110 ° 1 - 4 P. J. 1	
Order No.	Description	Qty.
527599	Calibration film (25μm)	1 pc.
527600	Calibration film (50μm)	1 pc.
527601	Calibration film (100μm)	1 pc.
527602	Calibration film (250μm)	1 pc.
527603	Calibration film (0.5mm)	1 pc.
527604	Calibration film (1.0mm)	1 pc.
527605	Calibration film (2.0mm)	1 pc.
685013	Calibration film (1.5mm)	1 pc.
933038	Metallic base for calibration film (Magnetic)	1 pc.
937305	Metallic base for calibration film (Nonmagnetic)	1 pc.
937287	Calibration film set (25μm, 50μm)	1 set
937288	Calibration film set (25μm, 50μm, 100μm, 250μm, 250μm)	1 set
937289	Calibartion film set (100µm, 250µm, 0.5mm, 1.0mm, 2.0mm)	1 set
945014	Calibartion film set (25μm, 50μm, 100μm, 250μm, 0.5mm, 1.0mm, 1.5mm)	1 set
945049	Calibartion film set (25μm, 50μm, 100μm, 250μm, 0.5mm, 1.0mm)	1 set