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EXPECT MAJOR CHANGES IN LEAD-FREE REWORK !

Most manufactures have already made the transition to the new lead-free alloys that comply with the RoHS standards. The traditional circuit board has always used 63% Tin / 37% Lead alloy with a melting temperature of 361°F (83°C). The new PCB's will use a lead free-alloy with different characteristics. (1) A melting temperature of about 60°F higher. (2) A longer time is required for the applied reflow heat to create the solder joint. (3) The cooling time for the solder joint takes longer. (4)The appearance of the joint has a grainy dull look that most would consider defective. Traditional rework methods have been pushed to the limits of quality & safety.

Chip Quik® Will Work Equally as Well on Lead-Free Circuit Boards