勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-54151736 胜特力电子(深圳) 86-755-83298787

Http://www.100y.com.tw

# MIXKNM

# EVALUATION KIT **AVAILABLE** Adjustable-Output, Switch-Mode **Current Sources with Synchronous Rectifier**

# **General Description**

The MAX1640/MAX1641 CMOS, adjustable-output, switch-mode current sources operate from a +5.5V to +26V input, and are ideal for microprocessor-controlled battery chargers. Charging current, maximum output voltage, and pulse-trickle charge are programmed with external resistors. Programming the off-time modifies the switching frequency, suppressing undesirable harmonics in noise-sensitive circuits. The MAX1640's highside current sensing allows the load to connect directly to ground, eliminating ground-potential errors. The MAX1641 incorporates a low-side current sense.

19-1245; Rev 0; 7/97

The MAX1640/MAX1641 step-down pulse-width-modulation (PWM) controllers use an external P-channel MOSFET switch and an optional, external N-channel MOSFET synchronous rectifier for increased efficiency. An internal low-dropout linear regulator provides power for the internal reference and circuitry as well as the gate drive for the N-channel synchronous rectifier.

The MAX1640/MAX1641 are available in space-saving, 16-pin narrow QSOP packages.

# **Applications**

Battery-Powered Equipment

Laptop, Notebook, and Palmtop Computers

Handy Terminals

Portable Consumer Products

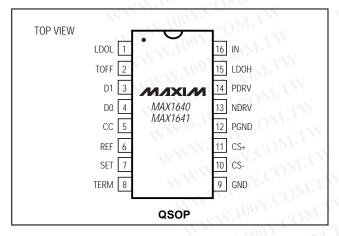
Cordless Phones

Cellular Phones

**PCS Phones** 

Backup Battery Charger

# Pin Configuration



# **Features**

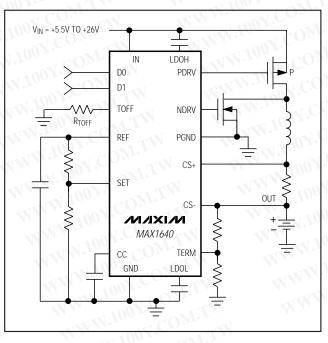
- ♦ 95% Efficiency
- ♦ +5.5V to +26V Input Supply Range
- ♦ 2V to 24V Adjustable-Output Voltage Range
- ♦ 100% Maximum Duty Cycle (Low Dropout)
- ♦ Up to 500kHz PWM Operation
- Optional Synchronous Rectifier
- 16-Pin QSOP Package
- ♦ Current-Sense Accuracy: 2% (MAX1641) 5.3% (MAX1640)

# Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE
MAX1640C/D	0°C to +70°C	Dice*
MAX1640EEE	-40°C to +85°C	16 QSOP
MAX1641C/D	0°C to +70°C	Dice*
MAX1641EEE	-40°C to +85°C	16 QSOP
N / 1		

Dice are specified at  $T_A = +25^{\circ}C$ , DC parameters only.

# Typical Operating Circuit



# **ABSOLUTE MAXIMUM RATINGS**

IN to GND	0.3V to +28V
LDOH to IN	+0.3V to -6V
LDOL to GND	0.3V to +6V
PDRV to GND	$(V_{LDOH} - 0.3V)$ to $(V_{IN} + 0.3V)$
	0.3V to (V <sub>LDOL</sub> + 0.3V)
TOFF, REF, SET, TERM, CC to	o GND0.3V to (V <sub>LDOL</sub> + 0.3V)
D0, D1 to GND	0.3V to +6V
CS+, CS- to GND	0.3V to +28V

PGND to GND	±0.3V
Continuous Power Dissipation (	$\Gamma_A = +70^{\circ}C$
QSOP (derate 8.30mW/°C ab	ove +70°C)667mW
Operating Temperature Range	
MAX164_EEE	40°C to +85°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (soldering, 1	0sec) +300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

#### **ELECTRICAL CHARACTERISTICS**

 $(V_{IN} = +12V, V_{OUT} = 6V, Circuit of Figure 2, T_A = 0^{\circ}C to +85^{\circ}C, unless otherwise noted. Typical values are at T_A = +25^{\circ}C.)$ 

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Input Voltage Range	VIN	TANN.100 T CC	M	5.5	N CC	26	V
Linear-Regulator Output Voltage, V <sub>IN</sub> Referenced	V <sub>LDOH</sub>	V <sub>IN</sub> = 5.5V to 26V, I <sub>L</sub>	_OAD = 0 to 20mA	V <sub>IN</sub> - 5.5	V <sub>IN</sub> - 5.0	V <sub>IN</sub> - 4.5	V
Linear-Regulator Output Voltage, Ground Referenced	V <sub>LDOL</sub>	V <sub>IN</sub> = 5.5V to 26V, I <sub>L</sub>	_OAD = 0 to 20mA	4.5	5.0	5.5	V
Full-Scale Current-Sense	1.11	MAX1640	COMP	142	150	158	Ven
Threshold	IN	MAX1641	CON'.TH	147	150	153	mV
Quarter-Scale Current-Sense	TW	MAX1640	OY.COM.TW	36	42	48	mV
Threshold	WT	MAX1641	ONY.COM TW	34	37.5	41	J-IIIV
Current-Sense Line Regulation	Mr.	$V_{IN} = V_{OUT} + 0.5V to$	26V		0.03	AND Y.	%/V
Output Current Compliance	$0_{M_{*,I}}$	V 21/ to 241/	MAX1640	1	0.1	0.4	%/V
Output Current Compliance	VI.MO	$V_{OUT} = 2V \text{ to } 24V$	MAX1641		0.1		- 70/V
Quiocoont VIII Supply Current	TM	D0 or D1 = high	W.100Y.		2	400	mA
Quiescent V <sub>IN</sub> Supply Current	CON	D0 = D1 = low (off m)	node)	LA	500	10	μΑ
Output Current in Off Mode	A'COM.	D0 = D1 = low	MAN CON	TW	W	1	μΑ
V <sub>LDOL</sub> Undervoltage Lockout	of COM		MM. To CON	4.05	4.20	4.35	V
Reference Voltage	V <sub>REF</sub>	VII.	TNW.100 CO	1.96	2.00	2.04	V
Reference Load Regulation	001.	$I_{REF} = 0$ to $50\mu A$	W. 1007.	W.T.	4	10	mV
V <sub>SET</sub> Input Current	1001.00	TITW	MM 1001.0	WI.Wo		1	μΑ
FET Drive Output Resistance	· ONLC	PFET and NFET drive	e 1/1/1/10/1.C	VIII		12	Ω
Off-Time Range	J. Jus	COMP.	WWW.	CON 1	W	10	μs
Off-Time Accuracy	W.100.	$R_{TOFF} = 62k\Omega$	MMIO	1.7	2.2	2.7	μs
Pulse-Trickle Mode Duty-Cycle Period	M.100	D0 = low, D1 = high,	, R $TOFF = 100$ k $\Omega$	27	33	40	ms
Pulse-Trickle Mode Duty Cycle (Note 1)	WW.10	D0 = low, D1 = high,	, RTOFF = $100$ k $\Omega$	OV.COP	12.5		%

Note 1: This ratio is generated by a 1:8 clock divider and is not an error source for current calculations.

勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-54151736 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw



# **ELECTRICAL CHARACTERISTICS (continued)**

 $(V_{IN} = +12V, V_{OUT} = 6V, Circuit of Figure 2, T_A = 0^{\circ}C to +85^{\circ}C, unless otherwise noted. Typical values are at T_A = +25^{\circ}C.)$ 

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
PWM Maximum Duty Cycle	M. Jun	A COM.	100	TW		%
Input Low Voltage	VIL	D0, D1	- 001	1.1	0.8	V
Input High Voltage	VIH	D0, D1	2.4	MILIN		V
Input Leakage Current	lin	D0, D1	V.CC	TAN TOWN	±1	μΑ

## **ELECTRICAL CHARACTERISTICS**

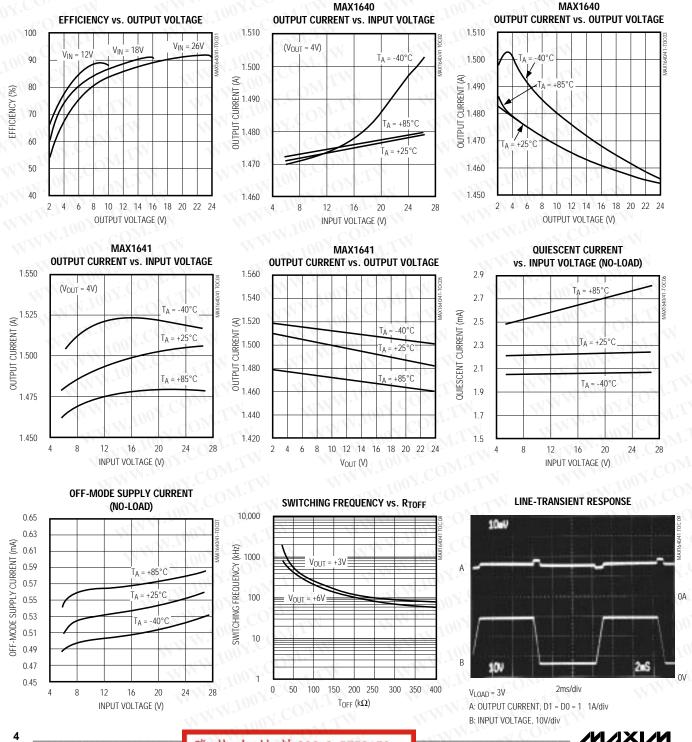
 $(V_{IN} = +12V, V_{OUT} = 6V, Circuit of Figure 2, T_A = -40^{\circ}C to +85^{\circ}C, unless otherwise noted.)$ 

PARAMETER	SYMBOL	CONDITIONS	MIN TYP	MAX	UNITS
Input Voltage Range	VIN	NW.10" COM. TW	5.5	26	V
Linear-Regulator Output Voltage, V <sub>IN</sub> Referenced	V <sub>LDOH</sub>	V <sub>IN</sub> = 5.5V to 26V, I <sub>LOAD</sub> = 0 to 20mA	V <sub>IN</sub> - 5.5	V <sub>IN</sub> - 4.5	V
Linear-Regulator Output Voltage, Ground Referenced	V <sub>LDOL</sub>	V <sub>IN</sub> = 5.5V to 26V, I <sub>LOAD</sub> = 0 to 20mA	4.5	5.5	٧
Full-Scale Current-Sense	×1	MAX1640	141	159	Vee
Threshold		MAX1641	146	154	mV
Quarter-Scale Current-Sense	IM	MAX1640	34	48	mV
Threshold	WT	MAX1641	33	42	IIIV
Output Current Compliance	TIN	V <sub>OUT</sub> = 2V to 24V (MAX1640)	MMA	0.4	%/V
Quiescent V <sub>IN</sub> Supply Current	Mar	D0 or D1 = high	WWW.	4	mA
Output Current in Off Mode	$o_{M,T,N}$	D0 = D1 = low	L.WW.1	1	μA
V <sub>LDOL</sub> Undervoltage Lockout	OM.TV	M. T.M. 100 J. COW. I.M.	4.0	4.4	V
Reference Voltage	V <sub>REF</sub>	W. W. TOOL COME.	1.94	2.06	Vo
Reference Load Regulation	TOM!	I <sub>REF</sub> = 0 to 50μA		10	mV
V <sub>SET</sub> Input Current	CON	IN WY 1001. COM:	Lu uu	1.1	μΑ
FET Drive Output Resistance	O.Y.CO.	LTW WWW. 100Y.COM	T.M.	12	Ω
Off-Time Range	OOY.CO	VIIW WWW. 100X.CO	1.5	8	μs
Off-Time Accuracy	100 Y.CC	$R_{TOFF} = 62k\Omega$	1.5	2.5	μs
Pulse-Trickle Mode Duty-Cycle Period	1.100Y.C	D0 = low, D1 = high, R <sub>TOFF</sub> = $50k\Omega$	25	42	ms
PWM Maximum Duty Cycle	N.1003	COM:	100	W	%
Input Low Voltage	VIL	D0, D1	COM	0.8	VV-
Input High Voltage	VIH	D0, D1	2.4		V
Input Leakage Current	J <sub>IN</sub> 10	D0, D1	COMITY	±1	μΑ



Typical Operating Characteristics

(Circuit of Figure 2,  $T_A = +25$ °C, unless otherwise noted.)

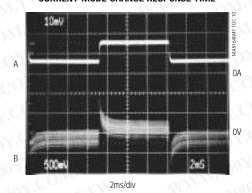


勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-54151736 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw

# Typical Operating Characteristics (continued)

(Circuit of Figure 2,  $T_A = +25$ °C, unless otherwise noted.)

#### **CURRENT-MODE CHANGE RESPONSE TIME**



$$\begin{split} &V_{IN}=12V,\,V_{SET}=1V,\,R_{LOAD}=4\Omega,\,NO\ OUTPUT\ CAPACITOR\\ A:\ OUTPUT\ CURRENT,\,D0=D1=0\quad 1A/div\\ B:\ LOAD\ VOLTAGE,\,AC\ coupled,\,500mV/div \end{split}$$

# A EXITING OFF MODE A 20µs/div

 $V_{IN}$  = 12V,  $R_{LOAD}$  = 4 $\Omega$ A: D0 = D1 = 1 2V/div B: OUTPUT CURRENT, 0.5A/div

# Pin Description

PIN	NAME	FUNCTION
1111	LDOL	Internal, Ground-Referenced Low-Dropout Linear Regulator Output. Bypass with a 0.1µF capacitor in parallel with a 4.7µF capacitor to GND.
2	TOFF	Off-Time Select Input. A resistor (R <sub>TOFF</sub> ) connected from this pin to GND programs the off-time for the hysteretic PWM step-down converter. This resistor also sets the period in duty-cycle mode. See <i>Duty-Cycle Mode and Programming the Off-Time</i> .
3, 4	D1, D0	Digital Inputs. Select mode of operation (Table 1).
5	CC	Constant-Current Loop Compensation Input. Bypass with a 0.01µF capacitor to GND.
6	REF	Reference Voltage Output (V <sub>REF</sub> = 2V). Bypass with a 0.1µF capacitor to GND.
7	SET	Current Select Input. Program the desired current level by applying a voltage at SET between 0V and $V_{REF}$ , (I = $V_{SET}$ / 13.3 $R_{SENSE}$ ). See Figure 3.
8	TERM	Maximum Output Voltage Termination Input. When V <sub>TERM</sub> exceeds the reference voltage, the comparator resets the internal PWM latch, shutting off the external P-channel FET.
9	GND	Ground
10	CS-	Negative Current-Sense Comparator Input
11	CS+	Positive Current-Sense Comparator Input
12	PGND	High-Current Ground Return for the output drivers
13	NDRV	Gate Drive for an optional N-channel FET synchronous rectifier
14	PDRV	Gate Drive for the P-channel FET
15	LDOH	Internal, Input-Referenced Low-Dropout Linear Regulator Output. Bypass with a 0.33µF capacitor to IN.
16	IN	Power-Supply Input. Input of the internal, low-dropout linear regulators.



勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-54151736 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw

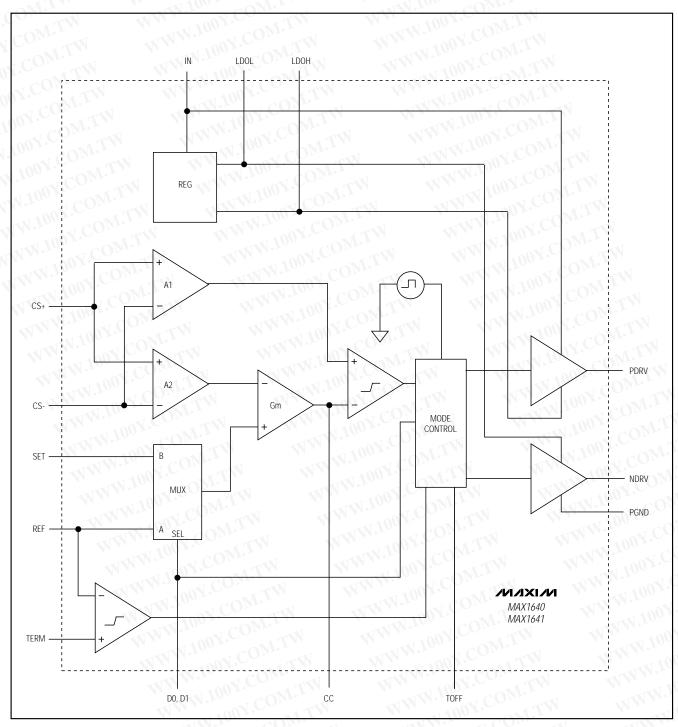


Figure 1. MAX1640/MAX1641 Functional Diagram

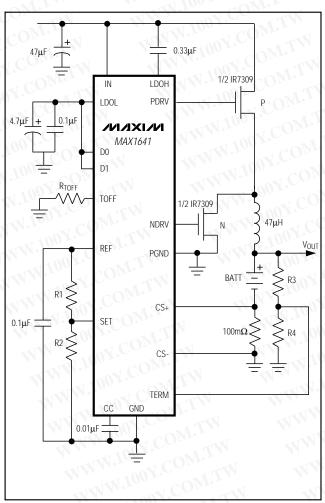


Figure 2a. Standard Application Circuit

# **Detailed Description**

The MAX1640/MAX1641 switch-mode current sources utilize a hysteretic, current-mode, step-down pulse-width-modulation (PWM) topology with constant off-time. Internal comparators control the switching mechanism. These comparators monitor the current through a sense resistor (RSENSE) and the voltage at TERM. When inductor current reaches the current limit [(VCS+ - VCS-) / RSENSE], the P-channel FET turns off and the N-channel FET synchronous rectifier turns on. Inductor energy is delivered to the load as the current ramps down. This ramp rate depends on RTOFF and inductor values. When off-time expires, the P-channel FET turns back on and the N-channel FET turns off.

Two digital inputs, D0 and D1, select between four possible current levels (Table 1). In pulse-trickle mode, the

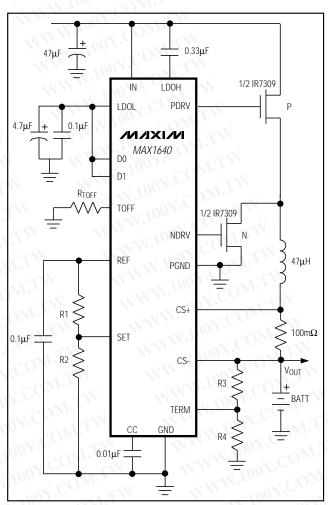


Figure 2b. Standard Application Circuit

part operates for 12.5% of the period set by RTOFF, resulting in a lower current for pulse-trickle charging. Figure 1 is the MAX1640/MAX1641 functional diagram. Figure 2 shows the standard application circuits.

# Charge Mode: Programming the Output Currents

The sense resistor, RSENSE, sets two charging current levels. Choose between these two levels by holding D0 high, and toggling D1 either high or low (Table 1). The fast-charge current level equals V<sub>CS</sub> / RSENSE where V<sub>CS</sub> is the full-scale current-sense voltage of 150mV. Alternatively, calculate this current by V<sub>REF</sub> / (13.3RSENSE). The top-off current equals V<sub>SET</sub> / (13.3RSENSE). A resistor-divider from REF to GND programs the voltage at SET (Figure 3).

The voltage at SET is given by:

 $R1 = R2 (V_{REF} / V_{SET} - 1); 10k\Omega < R2 < 300k\Omega$ 

where  $V_{REF} = 2V$  and  $V_{SET}$  is proportional to the desired output current level.

**Table 1. Selecting Output Current Levels** 

D1	DO	MODE	OUTPUT CURRENT (A)
0	0	OFF	0
0	1	Top-Off	V <sub>SET</sub> / (13.3R <sub>SENSE</sub> )
N 110	0	Pulse-Trickle	V <sub>SET</sub> / (13.3R <sub>SENSE</sub> ) 12.5% duty cycle
11.	1	Fast Charge	V <sub>SET</sub> / (13.3R <sub>SENSE</sub> )

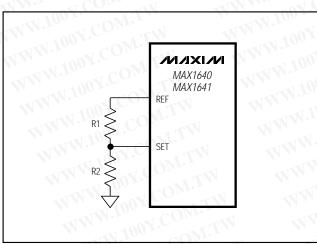


Figure 3. Adjusting the Output Current Level

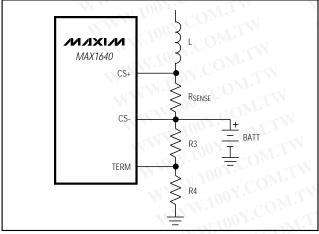


Figure 4a. Setting the Maximum Output Voltage Level

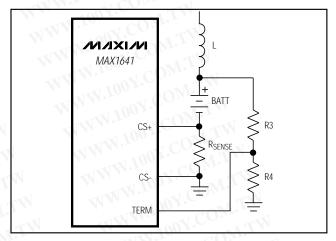


Figure 4b. Setting the Maximum Output Voltage Level

The MAX1640/MAX1641 are specified for VSET between 0V and VREF. For VSET > VREF, output current increases linearly (with reduced accuracy) until it clamps at VSET  $\approx$  4V.

## Pulse-Trickle Mode: Selecting the Pulse-Trickle Current

Pulling D0 low and D1 high selects pulse-trickle mode. This current equals  $V_{SET}$  / (13.3Rsense) and remains on for 12.5% of the period set by RToFF. Pulse-trickle current maintains full charge across the battery and can slowly charge a cold battery before fast charging commences.

PERIOD =  $3.2 \times 10^{-7} \times R_{TOFF}(sec)$ 

# Off Mode: Turning Off the Output Current

Pulling D0 and D1 low turns off the P-channel FET and hence the output current flow. This mode also controls end of charge and protects the battery against excessive temperatures.

# Setting the Maximum Output Voltage Level

The maximum output voltage should be programmed to a level higher than the output/battery voltage (ILOAD x RLOAD). An external resistor-divider between the output and ground (Figure 4) sets the voltage at TERM. Once the voltage at TERM exceeds the reference, the internal comparator turns off the P-channel FET, terminating current flow. Select R4 in the  $10k\Omega$  to  $500k\Omega$  range. R3 is given by:

R3 = R4 (Vout / VTERM) -1

勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-54151736 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw

# Adjustable-Output, Switch-Mode Current Source with Synchronous Rectifier

where  $V_{TERM} = 2V$  and  $V_{OUT}$  is the desired output voltage.

# **Programming the Off-Time**

When programming the off-time, consider such factors as maximum inductor current ripple, maximum output voltage, inductor value, and inductor current rating. The output current ripple is less than the inductor current ripple and depends heavily on the output capacitor's size.

Perform the following steps to program the off-time:

- 1) Select the maximum output current ripple. IR(A)
- 2) Select the maximum output voltage. VouT(MAX)(V)
- 3) Calculate the inductor value range as follows: LMIN = (VOUTMAX X 1µs) / IR

LMAX = (VOUTMAX X 10µs) / IR

- 4) Select an inductor value in this range.
- 5) Calculate toff as follows:

$$t_{OFF} = \frac{L \times I_R}{V_{OUTMAX}}$$

6) Program toff by selecting RTOFF from:

RTOFF = 
$$(29.3 \times 10^9) \times toff$$

7) Calculate the switching frequency by:

$$fs = 1 / (t_{ON} + t_{OFF})$$

where  $t_{ON} = (I_R \ x \ L) \ / \ (V_{IN} \ - \ V_{OUT})$  and  $I_R = (V_{OUT} \ x \ t_{OFF}) \ / \ L$ . L is the inductor value,  $V_{IN}$  is the input voltage,  $V_{OUT}$  is the output voltage, and  $I_R$  is the output peak-to-peak current ripple.

Note that R<sub>TOFF</sub> sets both the off-time and the pulse-trickle charge period.

## Reference

The on-chip reference is laser trimmed for a precise 2V at REF. REF can source no more than  $50\mu$ A. Bypass REF with a  $0.1\mu$ F capacitor to ground.

## Constant-Current Loop: AC Loop Compensation

The constant-current loop's output is brought out at CC. To reduce noise due to variations in switching currents, bypass CC with a 1nF to 100nF capacitor to ground. A large capacitor value maintains a constant average output current but slows the loop response to changes in switching current. A small capacitor value speeds up the loop response to changes in switching current,

generating increased ripple at the output. Select C<sub>CC</sub> to optimize the ripple vs. loop response.

# **Synchronous Rectification**

Synchronous rectification reduces conduction losses in the rectifier by shunting the Schottky diode with a low-resistance MOSFET switch. In turn, efficiency increases by about 3% to 5% at heavy loads. To prevent cross-conduction or "shoot-through," the synchronous rectifier turns on shortly after the P-channel power MOSFET

**Table 2. Component Manufacturers** 

COMPONENT	MANUFAC	MANUFACTURER				
TV T	Sumida	CDRH125 series				
Inductor	Coilcraft	D03316P series				
1.7.	Coiltronics	UP2 series				
MOSFETS	International Rectifier	IRF7309				
MOSFETS	Siliconix	S14539DY				
Sense Resistor	Dale	WSL-2010 series				
Selise Resisiol	IRC	LR2010-01 series				
Capacitors	AVX	TPS series				
Capacitors	Sprague	595D series				
COM.	Motorola	MBAR5340t3				
Rectifier	IVIUIUIUI	IN5817-IN5822				
V.COM.	Nihon	NSQ03A04				

turns off. The synchronous rectifier remains off for 90% of the off-time. In low-cost designs, the synchronous rectifier FET may be replaced by a Schottky diode.

### Component Selection

# External Switching Transistors

The MAX1640/MAX1641 drive an enhancement-mode P-channel MOSFET and a synchronous-rectifier N-channel MOSFET (Table 2).

When selecting a P-channel FET, some important parameters to consider are on-resistance ( $r_{DS(ON)}$ ), maximum drain-to-source voltage ( $V_{DS}$  max), maximum gate-to-source voltage ( $V_{GS}$  max), and minimum threshold voltage ( $V_{TH}$  min).

In high-current applications, MOSFET package power dissipation often becomes a dominant design factor. I2R power losses are the greatest heat contributor for both high-side and low-side MOSFETs. Switching losses affect the upper MOSFET only (P-channel), since the Schottky rectifier or the N-FET body diode clamps the switching node before the synchronous rectifier turns on.

#### Rectifier Diode

If an N-channel MOSFET synchronous rectifier is not used, a Schottky rectifier is needed. The MAX1640/

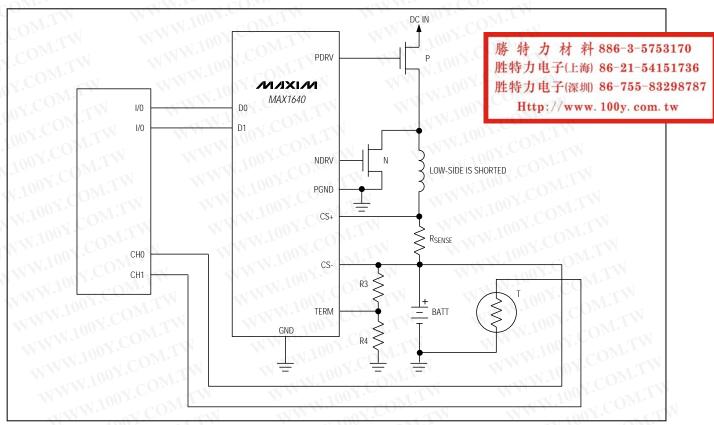


Figure 5. Microcontroller Battery Charger

MAX1641's high switching frequency demands a highspeed rectifier (Table 2). Schottky diodes such as the 1N5817-1N5822 are recommended. Make sure the Schottky diode's average current rating exceeds the peak current limit and that its breakdown voltage exceeds the output voltage (VOUT). For high-temperature applications, Schottky diodes may be inadequate due to their high leakage current; high-speed silicon diodes such as the MUR105 or EC11FS1 can be used instead. At heavy loads and high temperatures, the benefits of a Schottky diode's low forward voltage may outweigh the disadvantage of high leakage current. If the application uses an N-channel MOSFET synchronous rectifier, a parallel Schottky diode is usually unnecessary except with very high charge current (> 3 amps). Best efficiency is achieved with both an N-channel MOSFET and a Schottky diode.

### Inductor Value

Refer to the section *Programming the Off-Time* to select the proper inductor value. There is a trade-off between

inductor value, off-time, output current ripple, and switching frequency.

# \_\_\_\_Applications Information

## All-Purpose Microcontroller Battery Charger: NiCd, NiMH

In applications where a microcontroller is available, the MAX1640/MAX1641 can be used as a low-cost battery charger (Figure 5). The controller takes over fast charge, pulse-trickle charge, charge termination, and other smart functions. By monitoring the output voltage at Vout, the controller initiates fast charge (set D0 and D1 high), terminates fast charge and initiates top-off (set D0 high and D1 low), enters trickle charge (set D0 low and D1 high), or shuts off and terminates current flow (set D0 and D1 low).

#### Layout and Grounding

Due to high current levels and fast switching waveforms, proper PC board layout is essential. High-current ground paths should be connected in a star

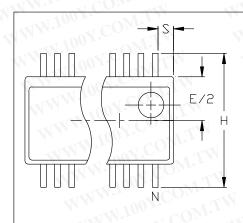
configuration to PGND. These traces should be wide to reduce resistance and as short as possible to reduce stray inductance. All low-current ground paths should be connected to GND. Place the input bypass capacitor as close as possible to the IN pin. See MAX1640 EV kit for layout example.

	_	_	_			
Ch	in	In	For	ma	s † i /	n
	IP.			IIIC	,,,,	,,,

**TRANSISTOR COUNT: 1233** 

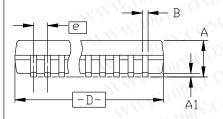
勝 特 力 材 料 886-3-5753170 胜特力电子(上海) 86-21-54151736 胜特力电子(深圳) 86-755-83298787 Http://www.100y.com.tw

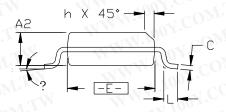
# Package Information



W	INCH	ES C	MILLIM	IETERS	
DIM	MIN	MAX	MIN	MAX	
Α	.061	.068	1.55	1.73	
A1	.004	.0098	0.127	0.25	
A2	.055	.061	1.40	1.55	
В	.008	.012	0.20	0.31	
С	.0075	.0098	0.19	0.25	
D	SEE VARIATIONS				
Ε	.150	.157	3.81	3.99	
е	.025	5 BSC	0.635 BSC		
Н	.230	.244	5.84	6.20	
h	.010	.016	0.25	0.41	
L	.016	.035	0.41	0.89	
N	SEE VARIATIONS				
S	1	SEE VA	RIATION	S	
?	0*	8*	0.	8*	

	RIATII	- A AA	1.0	-11		_
	INCHE	2	MILLIM	ETERS		-1
	MIN.	MAX.	MIN.	MAX.	N	N
D	.189	.196	4.80	4.98	16	АΑ
S	.0020	.0070	0.05	0.18	1.	
D	.337	.344	8.56	8.74	20	ΑВ
S	.0500	.0550	1.27	1.40	Mr	
_			<del>N 100</del>	) .	A	
D	.337	.344	8.56	8.74	24	AC
S	.0250	.0300	0.64	0.76		
1		W.	4.4	LVA		
D	.386	.393	9.80	9.98	28	AD





#### NOTES:

- 1. D & E DO NOT INCLUDE MOLD FLASH OR PROTRUSIONS
- 2. MOLD FLASH OR PROTRUSIONS NOT TO EXCEED .006"
- 3. CONTROLLING DIMENSIONS: INCHES



| PACKAGE DUTLINE, OSDP, 150 INCH, .025' LEAD PITCH | APPROVAL | DOCUMENT CONTROL NO. | REV | 1 / 1 | | |