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±15kV ESD-Protected, 1µA, 3.0V to 5.5V, 250kbps, RS-232 Transceivers with AutoShutdown

General Description

The MAX3221E/MAX3223E/MAX3243E are 3V-powered EIA/TIA-232 and V.28/V.24 communications interfaces with automatic shutdown/wakeup features, high datarate capabilities, and enhanced electrostatic discharge (ESD) protection. All transmitter outputs and receiver inputs are protected to ±15kV using IEC 1000-4-2 Air-Gap Discharge, to ±8kV using IEC 1000-4-2 Contact Discharge, and to $\pm 15kV$ using the Human Body Model.

The MAX3221E/MAX3223E/MAX3243E achieve a 1µA supply current with Maxim's revolutionary AutoShutdown™ feature. They save power without changes to the existing BIOS or operating system by entering low-power shutdown mode when the RS-232 cable is disconnected, or when the transmitters of the connected peripherals are off.

The transceivers have a proprietary low-dropout transmitter output stage, delivering true RS-232 performance from a +3.0V to +5.5V supply with a dual charge pump. The charge pump requires only four small 0.1µF capacitors for operation from a +3.3V supply. Each device is guaranteed to run at data rates of 250kbps while maintaining RS-232 output levels.

The MAX3221E contains just one driver and one receiver, making it the smallest single-supply RS-232 transceiver. The MAX3223E has two drivers and two receivers. The MAX3243E is a complete 3-driver/5-receiver serial port ideal for notebook or subnotebook computers. It also includes two noninverting receiver outputs that are always active, allowing external devices to be monitored without forward biasing the protection diodes in circuitry that may be powered down.

The MAX3221E, MAX3223E, and MAX3243E are available in space-saving SSOP packages.

Applications

Notebook, Subnotebook, and Palmtop Computers

Cellular Phones

Battery-Powered Equipment

Hand-Held Equipment

Peripherals

Printers

Features

- ESD Protection for RS-232 I/O Pins: ±15kV—Human Body Model ±8kV—IEC1000-4-2, Contact Discharge ±15kV—IEC1000-4-2, Air-Gap Discharge
- Latchup Free
- ♦ 1µA Supply Current
- 250kbps Guaranteed Data Rate
- ♦ 6V/µs Guaranteed Slew Rate
- Meets EIA/TIA-232 Specifications Down to 3.0V
- ♦ Smallest Single-Supply RS-232 Transceiver (MAX3221E)
- Guaranteed Mouse Driveability (MAX3243E)
- ♦ Small 0.1µF Capacitors

Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE
MAX3221ECAE	0°C to +70°C	16 SSOP
MAX3221EEAE	-40°C to +85°C	16 SSOP
MAX3223ECPP	0°C to +70°C	20 Plastic DIP
MAX3223ECAP	0°C to +70°C	20 SSOP
MAX3223EEPP	-40°C to +85°C	20 Plastic DIP
MAX3223EEAP	-40°C to +85°C	20 SSOP
MAX3243ECWI	0°C to +70°C	28 Wide SO
MAX3243ECAI	0°C to +70°C	28 SSOP
MAX3243EEWI	-40°C to +85°C	28 Wide SO
MAX3243EEAI	-40°C to +85°C	28 SSOP
~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~		

Selector Guide

PART	NO. OF DRIVERS/ RECEIVERS	Vcc RANGE (V)	AUTOSHUTDOWN
MAX3221E	1/1	3.0 to 5.5	V 11.30
MAX3223E	2/2	3.0 to 5.5	V
MAX3243E	3/5	3.0 to 5.5	~

Pin Configurations appear at end of data sheet. Typical Operating Circuits appear at end of data sheet.

AutoShutdown is a trademark of Maxim Integrated Products.

† Covered by U.S. Patent numbers 4,636,930; 4,679,134; 4,777,577; 4,797,899; 4,809,152; 4,897,774; 4,999,761; 5,649,210; and other patents pending

MIXIM

Maxim Integrated Products 1

ABSOLUTE MAXIMUM RATINGS

Vcc to GND	0.3V to +6V
V+ to GND (Note 1)	0.3V to +7V
V- to GND (Note 1)	+0.3V to -7V
V+ + V- (Note 1)	+13V
Input Voltages	
T_IN, EN, FORCEON, FORCEOFF to GND R_IN to GND	
Output Voltages	
T_OUT to GND	
R_OUT, R2OUTB, INVALID to GNDC	$0.3V \text{ to } (V_{CC} + 0.3V)$
Short-Circuit Duration	
T_OUT to GND	Continuous

Continuous Power Dissipation (T _A = +70°	C)
16-Pin SSOP (derate 7.14mW/°C above	+70°C)571mW
20-Pin Plastic DIP (derate 11.11mW/°C al	
20-Pin SSOP (derate 8.00mW/°C above	+70°C)640mW
28-Pin Wide SO (derate 12.50mW/°C ab	
28-Pin SSOP (derate 9.52mW/°C above	+70°C)762mW
Operating Temperature Ranges	
MAX32EC	
MAX32EE	40°C to +85°C
Storage Temperature Range	65°C to +160°C
Lead Temperature (soldering, 10sec)	+300°C

Note 1: V+ and V- can have maximum magnitudes of 7V, but their absolute difference cannot exceed 13V.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{CC} = +3.0V \text{ to } +5.5V, C1-C4 = 0.1\mu\text{F} \text{ (Note 2)}, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted. Typical values are at } T_A = +25^{\circ}\text{C.})$

PARAMETER	SYMBOL	C	ONDITIO	NS	MIN	TYP	MAX	UNITS
DC CHARACTERISTICS (V _{CC} =	3.3V or 5.0V	$T_{A} = +25^{\circ}C$	ON C	UTW	V	44	N.CO	TW
Supply Current, AutoShutdown	TW	FORCEOFF		R_IN open		1.0	10	μА
Supply Current, Shutdown	WT	FORCEOFF	= GND	VI.IV		1.0	10 10	μΑ
Supply Current, AutoShutdown Disabled	NI.TV	FORCEON = no load	FORCEC	FF = V _{CC} ,	N	0.3	.1001.C	mA
LOGIC INPUTS	MILM		-TXN 10	ar. COM:	1	- 1	W.100 .	COM
Input Logic Threshold Low	WIT	T_IN, EN, FC	RCEON, Ī	ORCEOFF	TW	11/1/	0.8	V
-WWWv.C	Div	T_IN, EN, FC	RCEON,	V _{CC} = 3.3V	2.0	WW	100	V
Input Logic Threshold High	COM.	FORCEOFF			2.4		MM·m	
Transmitter Input Hysteresis	"MOD	4	-11	1.100	M.r	0.5	WW.IO	V
Input Leakage Current	N.Co.	T_IN, EN, FC	RCEON, Ī	ORCEOFF	TIME	±0.01	±1	μΑ
RECEIVER OUTPUTS	A.Con.	TW	WW	A. OUX.C	TY		MM	1007.
Output Leakage Current	T COM	R_OUT recei	vers disak	oled	CO_{Mr}	±0.05	±10	μΑ
Output Voltage Low	001	I _{OUT} = 1.6m/	4	M.100	COM	-1	0.4	V
Output Voltage High	1001	I _{OUT} = -1.0m	ıA	100	Vcc - 0.6	V _{CC} - 0.1	14	V
AUTOSHUTDOWN (FORCEON =	= GND, FORG	CEOFF = V _{CC})		100	Y. C	TW	MAN	101
Receiver Input Threshold to	P OV.C	Charles (E.M.)	Positive	threshold	N.CO	WTS	2.7	1
INVALID Output High	W.100	Figure 5a	Negativ	e threshold	-2.7	VI	1	V.1
Receiver Input Threshold to INVALID Output Low	M.100	Figure 5a		-0.3	MTW	0.3	V	
INVALID Output Voltage Low	Mila	I _{OUT} = 1.6m/	I _{OUT} = 1.6mA		Lany.C	UE	0.4	V
INVALID Output Voltage High	TOWN. 100	Iout = -1.0m	iΑ	WIN	Vcc - 0.6	COM	N	V

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ELECTRICAL CHARACTERISTICS (continued)

 $(V_{CC} = +3.0V \text{ to } +5.5V, C1-C4 = 0.1\mu\text{F (Note 2)}, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted. Typical values are at } T_A = +25^{\circ}\text{C.})$

PARAMETER	SYMBOL	CONE	DITIONS	MIN	TYP	MAX	UNITS
Receiver Positive or Negative Threshold to INVALID High	tinvh	V _{CC} = 5V, Figure	V _{CC} = 5V, Figure 5b		OMITW	- 7	μs
Receiver Positive or Negative Threshold to INVALID Low	t _{INVL}	V _{CC} = 5V, Figure	e 5b	A.100X.	CC 30	W.	μs
Receiver or Transmitter Edge to Transmitters Enabled	twu	V _{CC} = 5V, Figure	e 5b	M.100	100	LM	μs
RECEIVER INPUTS	MM	ON CONT	TW W	110	DYCO	TW	
Input Voltage Range	WWW	· COM	W W	-25	ON COM	25	V
Input Throshold Low	-31	T25°C	V _{CC} = 3.3V	0.6	1.2	Mr.	V
Input Threshold Low	MAN	$T_A = +25^{\circ}C$	Vcc = 5.0V	0.8	1.5	$M_{\perp I, I}$	_ v
Input Throphold High	WW	T _A = +25°C	V _C C = 3.3V	MM	1.5	2.4	V
Input Threshold High	- 1	1A = +25 C	$V_{CC} = 5.0V$	WWW	1.8	2.4	V
Input Hysteresis	77	M.100		-731	0.5	$CO_{M^{**}}$	V
Input Resistance	N.	100Y.C	MTW	3	5	71.	kΩ
TRANSMITTER OUTPUTS		MAN TOON	CONTIN	W	1003	1.00	TW
Output Voltage Swing	N	All transmitter outputs loaded with $3k\Omega$ to ground		±5 🕥	±5.4	Y.COM	TV
Output Resistance	W.	V _{CC} = V+ = V- =	= 0, T _{OUT} = ±2V	300	10M	10 x -	Ω
Output Short-Circuit Current	TV	WWW	N.COM. TV		WWW	±60	mA
Output Leakage Current	LTW	$V_{OUT} = \pm 12V$, $V_{OUT} = \pm$		N	WWW	±25	μА
MOUSE DRIVEABILITY (MAX324	13E)	MANAGE	1004.00	M	M	11 100 X	Mo
Transmitter Output Voltage	OM.TW	T1IN = T2IN = GND, T3IN = V _{CC} , T3OUT loaded with $3k\Omega$ to GND, T1OUT and T2OUT loaded with 2.5mA each		±5.0	WW	N. 100 X	
ESD PROTECTION	TIMO	1	W.100 X.	M.T.		10 IV	-7 (1
MM, 1002	CULT	IEC 1000-4-2 Air-Gap Discharge		MITW	±15	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	001.
R_IN, T_OUT	V.COM.	IEC 1000-4-2 Co	ontact Discharge	TV	±8	MAN	kV
	MOM.	Human Body Mo	odel	OM	±15	THE WAY	100

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TIMING CHARACTERISTICS—MAX3221E/MAX3223E/MAX3243E

 $(V_{CC} = +3.0 \text{V to } +5.5 \text{V}, \text{C1-C4} = 0.1 \mu\text{F} \text{ (Note 2)}, \text{T}_{A} = \text{T}_{MIN} \text{ to T}_{MAX}, \text{ unless otherwise noted. Typical values are at T}_{A} = +25 ^{\circ}\text{C.})$

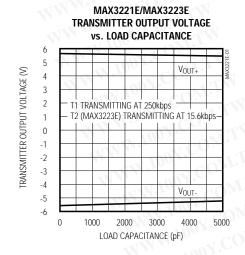
PARAMETER	SYMBOL	COND	ITIONS	MIN	TYP	MAX	UNITS
Maximum Data Rate	MM.100		$R_L = 3k\Omega$, $C_L = 1000pF$, one transmitter switching		MIN		kbps
Receiver Propagation Delay	tphL tphL	C _L = 150pF	MM	TONY.C	0.15		LIC.
Receiver Propagation Delay	t _{PLH}	CL = 150pr		11.1	0.15	N	μs
Receiver Output Enable Time	W XI 10	Normal operation	Normal operation		200	-7	ns
Receiver Output Disable Time	MM	Normal operation		1007	200	W	ns
Transmitter Skew	tphl - tplh	(Note 3)	(Note 3)		100	TW	ns
Receiver Skew	tphL - tpLH	Jun COM.	-1	M. Inc	50		ns
Transition-Region Slew Rate	MM	$V_{CC} = 3.3V$, $R_L = 3k\Omega$ to $7k\Omega$, $T_A = +25^{\circ}C$,	C _L = 150pF to 1000pF	W6V.10	OOX.COM	30	- V/μs
mansition-region siew kate		measured from +3V to -3V or -3V to +3V	C _L = 150pF to 2500pF	4	100 Y.C.C.	30	ν/μς

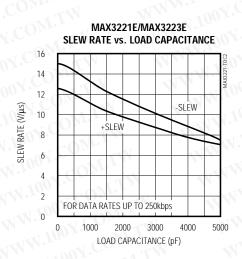
Note 2: C1–C4 = 0.1μF, tested at 3.3V ±10%. C1 = 0.047μF, C2–C4 = 0.33μF, tested at 5.0V ±10%.

Note 3: Transmitter skew is measured at the transmitter zero cross points.

_Typical Operating Characteristics

 $(V_{CC} = +3.3V, 250 \text{kbps} \text{ data rate}, 0.1 \mu\text{F capacitors}, \text{ all transmitters loaded with } 3k\Omega \text{ and } C_L, T_A = +25 ^{\circ}C, \text{ unless otherwise noted.})$



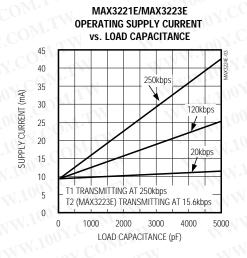


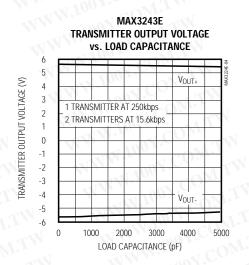
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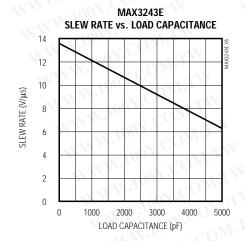
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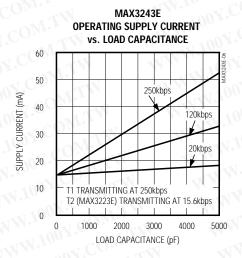
Typical Operating Characteristics (continued)

 $(V_{CC} = +3.3V, 250 \text{kbps})$ data rate, $0.1 \mu\text{F}$ capacitors, all transmitters loaded with $3 \text{k}\Omega$ and C_L , $T_A = +25 ^{\circ}\text{C}$, unless otherwise noted.)









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Pin Description

PIN WWW 100		Y. NAME (I	N N 100 FINALINE			
MAX3221E	MAX3223E	MAX3243E	NAME	FUNCTION		
Y.COM	TW 1	WAN'S	EN	Receiver Enable Control. Drive low for normal operation. Drive high to force the receiver outputs (R_OUT) into a high-impedance state.		
2	2	28	C1+	Positive terminal of the voltage doubler Charge-Pump Capacitor		
0/3	3	27	V+	+5.5V generated by the charge pump		
4.0	4	24	C1-	Negative terminal of the voltage doubler Charge-Pump Capacitor		
5 C	5	1,111	C2+	Positive terminal of inverting Charge-Pump Capacitor		
6	6	2	C2-	Negative terminal of inverting Charge-Pump Capacitor		
7	CON7	3	V-	-5.5V generated by the charge pump		
8	9, 16	4–8	R_IN	RS-232 Receiver Inputs		
9100	10, 15	15–19	R_OUT	TTL/CMOS Receiver Outputs		
10	11)	21	INVALID	Output of the Valid Signal Detector. INVALID is enabled high if a valid RS-232 level is present on any receiver input.		
11	12, 13	12, 13, 14	T_IN	TTL/CMOS Transmitter Inputs		
12	14	23	FORCEON	Drive high to override automatic circuitry keeping transmitters and charge pump on (FORCEOFF must be high) (Table 1).		
13	8, 17	9, 10, 11	T_OUT	RS-232 Transmitter Outputs		
TIME	V.100Y.C	20	R2OUTB	TTL/CMOS Noninverting Complementary Receiver Output. Always active.		
14	18	25	GND	Ground		
15	19	26	Vcc	+3.0V to +5.5V Supply Voltage		
16	20	22	FORCEOFF	Force-Off Input, active low. Drive low to shut down transmitters, receivers (MAX3243E, except R2OUTB), and on-board charge pump. This overrides all automatic circuitry and FORCEON (Table 1).		

Detailed Description

Dual Charge-Pump Voltage Converter

The MAX3221E/MAX3223E/MAX3243E's internal power supply consists of a regulated dual charge pump that provides output voltages of +5.5V (doubling charge pump) and -5.5V (inverting charge pump), over the +3.0V to +5.5V V_{CC} range. The charge pumps operate in discontinuous mode: if the output voltages are less than 5.5V, the charge pumps are enabled; if the output voltages exceed 5.5V, the charge pumps are disabled. Each charge pump requires a flying capacitor (C1, C2) and a reservoir capacitor (C3, C4) to generate the V+ and V- supplies.

LapLink is a trademark of Traveling Software.

RS-232 Transmitters

The transmitters are inverting level translators that convert CMOS-logic levels to 5.0V EIA/TIA-232 levels. They guarantee a 250kbps data rate with worst-case loads of $3k\Omega$ in parallel with 1000pF, providing compatibility with PC-to-PC communication software such as LapLinkTM. Transmitters can be paralleled to drive multiple receivers. The MAX3243E has been specifically designed to drive serial mice. Figure 1 shows a complete system connection.

When $\overline{\text{FORCEOFF}}$ is driven to ground, or the AutoShutdown circuitry senses invalid voltage levels on all receiver inputs, the transmitters are disabled and the outputs are forced into a high-impedance state. When powered off or shut down, the output can be driven up to $\pm 12\text{V}$. The transmitter inputs do not have pull-up resistors.

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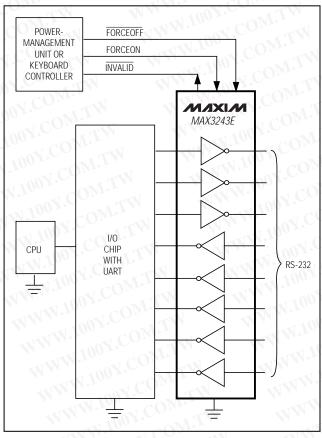


Figure 1. Interface Under Control of PMU

RS-232 Receivers

The MAX3221E/MAX3223E/MAX3243E's receivers convert RS-232 signals to CMOS-logic output levels. All receivers have inverting three-state outputs and can be active or inactive. In shutdown ($\overline{FORCEOFF}$ = low) or in AutoShutdown, the MAX3221E/MAX3223E's receivers are active (Table 1). Drive \overline{EN} high to place the receiver(s) in a high-impedance state. The MAX3243E's receivers are high-impedance when the part is in shutdown ($\overline{FORCEOFF}$ = low).

The MAX3243E features an extra, always-active complementary output (R2OUTB). R2OUTB monitors receiver activity while the other receivers are high-impedance. This allows Ring Indicator to be monitored without forward biasing other devices connected to the receiver outputs. This is ideal for systems where VCC drops to 0 in shutdown to accommodate peripherals such as UARTs (Figure 2).

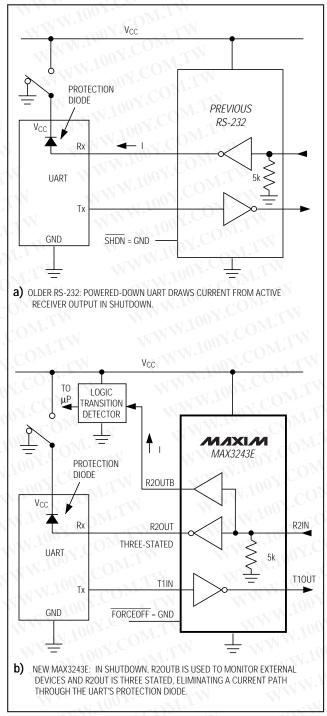


Figure 2. The MAX3243E detects RS-232 activity when the UART and interface are shut down.

Table 1. Output Control Truth Table

OPERATION STATUS	FORCEON	FORCEOFF	EN (MAX3221E/ MAX3223E)	VALID RECEIVER LEVEL	T_OUT	R_OUT (MAX3221E/ MAX3223E)	R_OUT (MAX3243E)	R2OUTB (MAX3243E)
Shutdown	X	0.007	01.1	Х	High-Z	Active	High-Z	Active
(Forced Off)	X	0 100	1,1	X	High-Z	High-Z	High-Z	Active
Normal Operation	1	1 10	0	X	Active	Active	Active	Active
(Forced On)	1	1	07·1	X	Active	High-Z	Active	Active
Normal Operation	0	WY	10010	Yes	Active	Active	Active	Active
(AutoShutdown)	TWO	1	1001.00	Yes	Active	High-Z	Active	Active
Shutdown	0	11	07.0	No	High-Z	Active	High-Z	Active
(AutoShutdown)	0	1,111	JOY.C	No	High-Z	High-Z	High-Z	Active

X = Don't Care

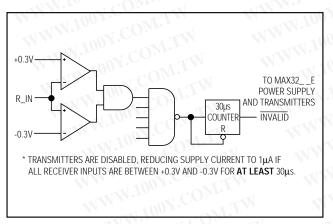


Figure 3a. MAX32__E Entering 1μA Supply Mode via AutoShutdown

The MAX3221E/MAX3223E/MAX3243E feature an INVALID output that is enabled low when no valid RS-232 signal levels have been detected on all receiver inputs. INVALID is functional in any mode (Figures 3 and 5).

AutoShutdown

The MAX3221E/MAX3223E/MAX3243E achieve a $1\mu A$ supply current with Maxim's new AutoShutdown feature, which operates when FORCEON is low and FORCEOFF is high. When these devices sense no valid

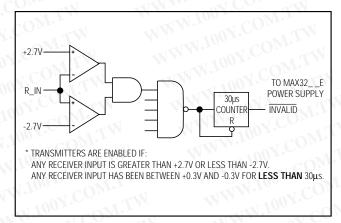


Figure 3b. MAX32_E with Transmitters Enabled Using AutoShutdown

signal levels on all receiver inputs for $30\mu s$, the onboard charge pump and drivers are shut off, reducing supply current to $1\mu A$. This occurs if the RS-232 cable is disconnected or the connected peripheral transmitters are turned off. The device turns on again when a valid level is applied to any RS-232 receiver input. As a result, the system saves power without changes to the existing BIOS or operating system.

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1μA Supply-Current, True +3V to +5.5V RS-232 Transceivers with AutoShutdown™

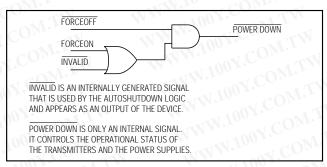


Figure 3c. MAX32__E AutoShutdown Logic

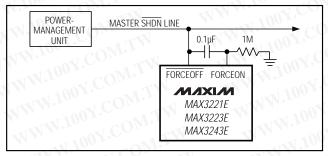


Figure 4. AutoShutdown with Initial Turn-On to Wake Up a Mouse or Another System

Table 2 and Figure 3c summarize the MAX3221E/MAX3223E/MAX3243E operating modes. FORCEON and FORCEOFF override AutoShutdown. When neither control is asserted, the IC selects between these states automatically, based on receiver input levels. Figures 3a, 3b, and 5a depict valid and invalid RS-232 receiver levels. Figure 5 shows the input levels and timing diagram for AutoShutdown operation.

A mouse or other system with AutoShutdown may need time to wake up. Figure 4 shows a circuit that forces the transmitters on for 100ms, allowing enough time for the other system to realize that the MAX3221E/MAX3223E/MAX3243E are awake. If the other system transmits valid RS-232 signals within that time, the RS-232 ports on both systems remain enabled.

When shut down, the device's charge pumps are off, V+ is pulled to V_{CC} , V- is pulled to ground, and the transmitter outputs are high impedance. The time required to exit shutdown is typically 100 μ s (Figure 5b).

Software-Controlled Shutdown

If direct software control is desired, INVALID can be used to indicate DTR or Ring Indicator signal. Connect FORCEOFF and FORCEON together to disable Auto-Shutdown so the line acts like a SHDN input.

Table 2. INVALID Truth Table

RS-232 SIGNAL PRESENT AT ANY RECEIVER INPUT	INVALID OUTPUT
Yes	High
No	Low

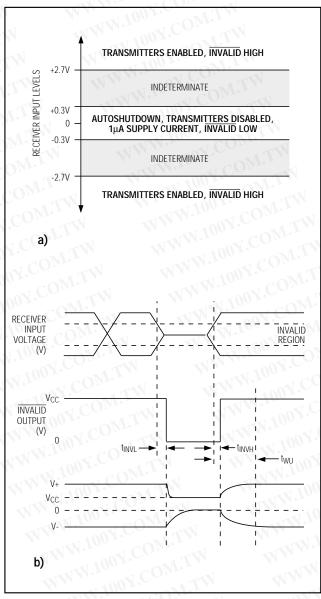


Figure 5. AutoShutdown Trip Levels



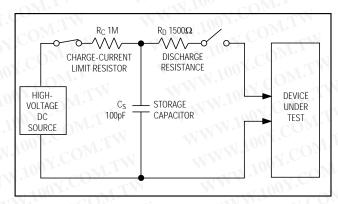


Figure 6a. Human Body ESD Test Models

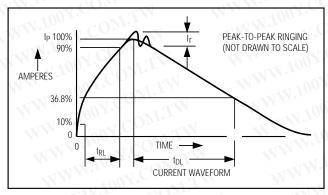


Figure 6b. Human Body Model Current Waveform

±15kV ESD Protection

As with all Maxim devices, ESD-protection structures are incorporated on all pins to protect against electrostatic discharges encountered during handling and assembly. The driver outputs and receiver inputs of the MAX3221E/MAX3223E/MAX3243E have extra protection against static electricity. Maxim's engineers have developed state-of-the-art structures to protect these pins against ESD of ±15kV without damage. The ESD structures withstand high ESD in all states: normal operation, shutdown, and powered down. After an ESD event, Maxim's E versions keep working without latchup, whereas competing RS-232 products can latch and must be powered down to remove latchup.

ESD protection can be tested in various ways; the transmitter outputs and receiver inputs of this product family are characterized for protection to the following limits:

- 1) ±15kV using the Human Body Model
- 2) ±8kV using the contact-discharge method specified in IEC1000-4-2
- 3) ±15kV using IEC1000-4-2's air-gap method

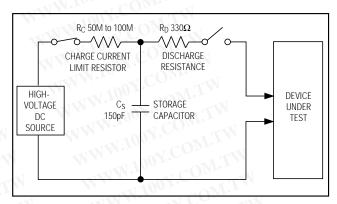


Figure 7a. IEC1000-4-2 ESD Test Model

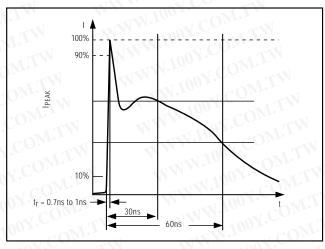


Figure 7b. IEC1000-4-2 ESD Generator Current Waveform

ESD Test Conditions

ESD performance depends on a variety of conditions. Contact Maxim for a reliability report that documents test setup, test methodology, and test results.

Human Body Model

Figure 6a shows the Human Body Model, and Figure 6b shows the current waveform it generates when discharged into a low impedance. This model consists of a 100pF capacitor charged to the ESD voltage of interest, which is then discharged into the test device through a $1.5k\Omega$ resistor.

IEC1000-4-2

The IEC1000-4-2 standard covers ESD testing and performance of finished equipment; it does not specifically refer to integrated circuits. The MAX3221E/MAX3223E/MAX3243E help you design equipment that meets Level 4 (the highest level) of IEC1000-4-2, without the need for additional ESD-protection components.

The major difference between tests done using the Human Body Model and IEC1000-4-2 is higher peak current in IEC1000-4-2, because series resistance is lower in the IEC1000-4-2 model. Hence, the ESD withstand voltage measured to IEC1000-4-2 is generally lower than that measured using the Human Body Model. Figure 7a shows the IEEE1000-4-2 model and Figure 7b shows the current waveform for the ±8kV IEC1000-4-2 Level 4 ESD contact-discharge test.

The air-gap test involves approaching the device with a charged probe. The contact-discharge method connects the probe to the device before the probe is energized.

Machine Model

The Machine Model for ESD tests all pins using a 200pF storage capacitor and zero discharge resistance. Its objective is to emulate the stress caused by contact that occurs with handling and assembly during manufacturing. Of course, all pins require this protection during manufacturing, not just RS-232 inputs and outputs. Therefore, after PC board assembly, the Machine Model is less relevant to I/O ports.

Applications Information Capacitor Selection

The capacitor type used for C1–C4 is not critical for proper operation; either polarized or nonpolarized capacitors may be used. The charge pump requires 0.1µF capacitors for 3.3V operation. For other supply voltages, refer to Table 3 for required capacitor values. Do not use values smaller than those listed in Table 3. Increasing the capacitor values (e.g., by a factor of 2) reduces ripple on the transmitter outputs and slightly reduces power consumption. C2, C3, and C4 can be increased without changing C1's value. However, do not increase C1 without also increasing the values of C2, C3, and C4 to maintain the proper ratios (C1 to the other capacitors).

When using the minimum required capacitor values, make sure the capacitor value does not degrade excessively with temperature. If in doubt, use capacitors with a larger nominal value. The capacitor's equivalent series resistance (ESR) usually rises at low temperatures and influences the amount of ripple on V+ and V-.

Power-Supply Decoupling

In most circumstances, a $0.1\mu F$ V_{CC} bypass capacitor is adequate. In applications that are sensitive to power-supply noise, use a capacitor of the same value as the charge-pump capacitor C1. Connect bypass capacitors as close to the IC as possible.

Table 3. Required Capacitor Values

V _{CC} (V)	C1, C _{BYPASS} (µF)	C2, C3, C4 (µF)
3.0 to 3.6	0.22	0.22
3.15 to 3.6	0.1	0.1
4.5 to 5.5	0.047	0.33
3.0 to 5.5	0.22	1

Table 4. Logic Family Compatibility with Various Supply Voltages

SYSTEM POWER- SUPPLY VOLTAGE (V)	V _{CC} SUPPLY VOLTAGE (V)	COMPATIBILITY
3.3	3.3	Compatible with all CMOS families.
5	5	Compatible with all TTL and CMOS-logic families.
COM.TW	3.3	Compatible with ACT and HCT CMOS, and with TTL. Incompatible with AC, HC, or CD4000 CMOS.

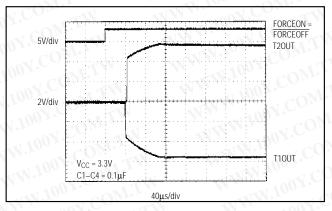


Figure 8. Transmitter Outputs Exiting Shutdown or Powering Up

Transmitter Outputs when Exiting Shutdown

Figure 8 shows two transmitter outputs when exiting shut down mode. As they become active, the two transmitter outputs are shown going to opposite RS-232 levels (one transmitter output is high, the other is low). Each transmitter is loaded with $3k\Omega$ in parallel with 1000pF. The transmitter outputs display no ringing or undesirable transients as they come out of shutdown, and are enabled only when the magnitude of V-exceeds approximately -3V.

High Data Rates

The MAX3221E/MAX3223E/MAX3243E maintain the RS-232 ±5.0V minimum transmitter output voltage even at high data rates. Figure 9 shows a transmitter loopback test circuit. Figure 10 shows a loopback test result at 120kbps, and Figure 11 shows the same test at 250kbps. For Figure 10, all three transmitters were driven simultaneously at 120kbps into RS-232 loads in parallel with 1000pF. For Figure 11, a single transmitter was driven at 250kbps, and all three transmitters were loaded with an RS-232 receiver in parallel with 1000pF.

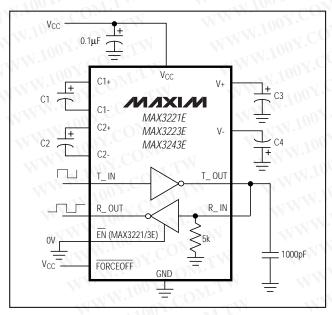


Figure 9. Loopback Test Circuit

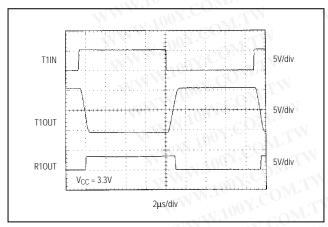


Figure 10. Loopback Test Result at 120kbps

Mouse Driveability (MAX3243E)

The MAX3243E has been specifically designed to power serial mice while operating from low-voltage power supplies. It has been tested with leading mouse brands such as Logitech and Microsoft. When tested, the MAX3243E successfully drove all serial mice and met their respective current and voltage requirements. The MAX3243E's regulated dual charge pump ensures the transmitters will supply at least ±5V during worst-case conditions. Figure 12a shows the transmitter outputs under increasing load current. The AutoShutdown feature does not work with a mouse, so FORCEOFF and FORCEON should be connected to Vcc. Figure 12b (on the following page) shows a mouse driver test circuit. To achieve mouse driveability with 1µA supply current when the port is inactive, use parts with the AutoShutdown Plus feature (such as the MAX3244E and MAX3245E).

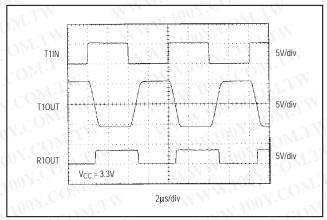


Figure 11. Loopback Test Result at 250kbps

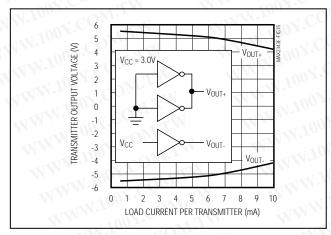


Figure 12a. Transmitter Output Voltage vs. Load Current per Transmitter

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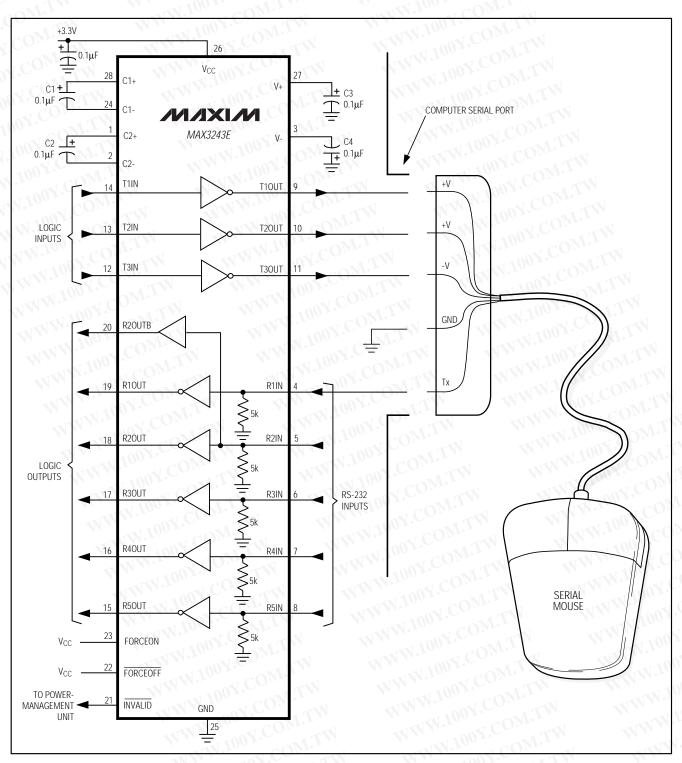


Figure 12b. Mouse Driver Test Circuit

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Interconnection with 3V and 5V Logic

The MAX3221E/MAX3223E/MAX3243E can directly interface with various 5V logic families, including ACT and

HCT CMOS. See Table 4 for more information on possible combinations of interconnections.

Table 5. ±15kV ESD-Protected, 3.0V to 5.5V Powered RS-232 Transceivers from Maxim

PART	Supply Voltage Range (V)	No. of Tx/Rx	Supply Current (µA)	Auto- Shutdown Plus	Auto- Shutdown	Human Body Model (kV)	IEC 1000-4-2 Contact Discharge (kV)	IEC 1000-4-2 Air-Gap Discharge (kV)	Guaranteed Data Rate (kbps)
MAX3241E	+3.0 to +5.5	3/5	300	- CO		±15	±8	±15	250
MAX3243E	+3.0 to +5.5	3/5	1	100 = ((Yes	±15	±8	±15	250
MAX3244E	+3.0 to +5.5	3/5	11	Yes	THE WAY	±15	±8	±15	250
MAX3245E	+3.0 to +5.5	3/5	1111	Yes	777	±15	±8	±15	1Mbps
MAX3232E	+3.0 to +5.5	2/2	300	N.12	$CO_{\overline{M}}$	±15	±8	±15	250
MAX3222E	+3.0 to +5.5	2/2	300	W. HOUY	COM!	±15	±8	±15	250
MAX3223E	+3.0 to +5.5	2/2	1/1/1	= 00	Yes	±15	±8	±15	250
MAX3224E	+3.0 to +5.5	2/2	1	Yes	4.Con.	±15	±8	±15	250
MAX3225E	+3.0 to +5.5	2/2	1	Yes	-1 CON	±15	±8	±15	1Mbps
MAX3221E	+3.0 to +5.5	1/1	1	- x 10	Yes	±15	±8	±15	250
MAX3226E	+3.0 to +5.5	1/1	1	Yes	OUT CO.	±15	±8	±15	250
MAX3227E	+3.0 to +5.5	1/1	1	Yes	Z CC	±15	±8	±15	1Mbps

_____Chip Information

MAX3221E

TRANSISTOR COUNT: 269

MAX3223E

TRANSISTOR COUNT: 339

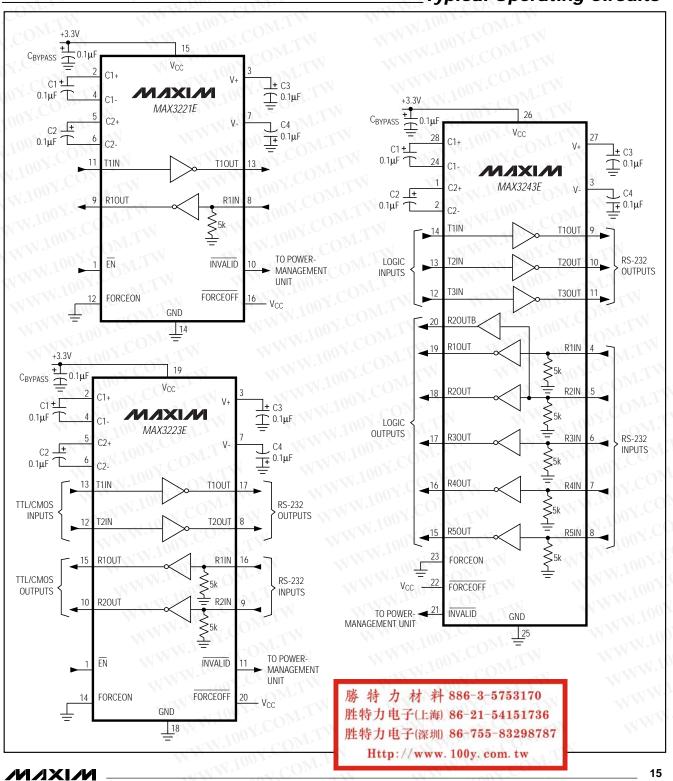
MAX3243E

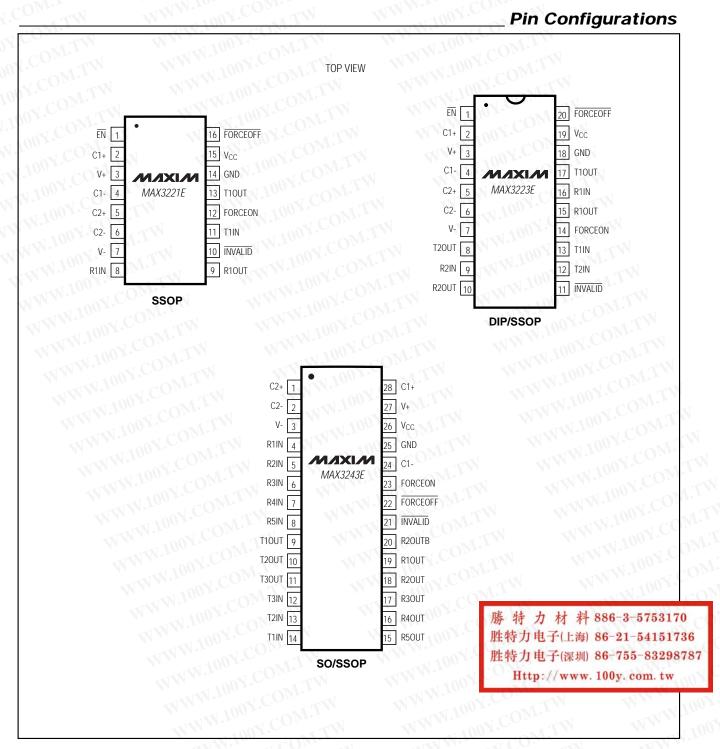
TRANSISTOR COUNT: 476

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