19-0410; Rev 3; 7/96

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

General Description

The MAX481E, MAX483E, MAX485E, MAX487E–MAX491E, and MAX1487E are low-power transceivers for RS-485 and RS-422 communications in harsh environments. Each driver output and receiver input is protected against ±15kV electrostatic discharge (ESD) shocks, without latchup. These parts contain one driver and one receiver. The MAX483E, MAX487E, MAX488E, and MAX489E feature reduced slew-rate drivers that minimize EMI and reduce reflections caused by improperly terminated cables, thus allowing error-free data transmission up to 250kbps. The driver slew rates of the MAX481E, MAX485E, MAX490E, MAX491E, and MAX1487E are not limited, allowing them to transmit up to 2.5Mbps.

These transceivers draw as little as 120µA supply current when unloaded or when fully loaded with disabled drivers (see *Selection Table*). Additionally, the MAX481E, MAX483E, and MAX487E have a low-current shutdown mode in which they consume only 0.5µA. All parts operate from a single +5V supply.

Drivers are short-circuit current limited, and are protected against excessive power dissipation by thermal shutdown circuitry that places their outputs into a high-impedance state. The receiver input has a fail-safe feature that guarantees a logic-high output if the input is open circuit.

The MAX487E and MAX1487E feature quarter-unit-load receiver input impedance, allowing up to 128 transceivers on the bus. The MAX488E-MAX491E are designed for full-duplex communications, while the MAX481E, MAX483E, MAX485E, MAX487E, and MAX1487E are designed for half-duplex applications. For applications that are not ESD sensitive see the pin- and function-compatible MAX481, MAX483, MAX485, MAX487-MAX491, and MAX1487.

_Applications

Low-Power RS-485 Transceivers
Low-Power RS-422 Transceivers
Level Translators
Transceivers for EMI-Sensitive Applications
Industrial-Control Local Area Networks

____Features

- ♦ ESD Protection: ±15kV—Human Body Model
- Slew-Rate Limited for Error-Free Data Transmission (MAX483E/487E/488E/489E)
- Low Quiescent Current:
 120μA (MAX483E/487E/488E/489E)
 230μA (MAX1487E)
 300μA (MAX481E/485E/490E/491E)
- → -7V to +12V Common-Mode Input Voltage Range
- ♦ Three-State Outputs
- 30ns Propagation Delays, 5ns Skew (MAX481E/485E/490E/491E/1487E)
- **♦ Full-Duplex and Half-Duplex Versions Available**
- Allows up to 128 Transceivers on the Bus (MAX487E/MAX1487E)
- Current Limiting and Thermal Shutdown for Driver Overload Protection

Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE	
MAX481ECPA	0°C to +70°C	8 Plastic DIP	
MAX481ECSA	0°C to +70°C	8 SO	7
MAX481EEPA	-40°C to +85°C	8 Plastic DIP	
MAX481EESA	-40°C to +85°C	8 SO	7 (

Ordering Information continued on last page.

Selection Table

PART NUMBER	HALF/FULL DUPLEX	DATA RATE (Mbps)	SLEW-RATE LIMITED	LOW-POWER SHUTDOWN	RECEIVER/ DRIVER ENABLE	QUIESCENT CURRENT (μA)	NUMBER OF TRANSMITTERS ON BUS	PIN COUNT
MAX481E	Half	2.5	No	Yes	Yes	300	32	8
MAX483E	Half	0.25	Yes	Yes	Yes	120	32	8
MAX485E	Half	2.5	No	No	Yes	300	32	8
MAX487E	Half	0.25	Yes	Yes	Yes	120	128	8
MAX488E	Full	0.25	Yes	No	No	120	32	8
MAX489E	Full	0.25	Yes	No	Yes	120	32	14
MAX490E	Full	2.5	No	No	No	300	32	8
MAX491E	Full	2.5	No	No	Yes	300	32	14
MAX1487E	Half	2.5	No	No	Yes	230	128	8

Maxim Integrated Products

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±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

ABSOLUTE MAXIMUM RATINGS

Supply Voltage (VCC)	12V
Control Input Voltage (RE, DE)	
Driver Input Voltage (DI)	0.5V to (V _{CC} + 0.5V)
Driver Output Voltage (Y, Z; A, B)	8V to +12.5V
Receiver Input Voltage (A, B)	8V to +12.5V
Receiver Output Voltage (RO)	0.5V to (Vcc + 0.5V)
Continuous Power Dissipation (TA = +1	70°C)
8-Pin Plastic DIP (derate 9.09mW/°C.	above $+70^{\circ}$ C) 727mW

14-Pin Plastic DIP (derate 10.00mW/°C above +70°C)800mW
8-Pin SO (derate 5.88mW/°C above +70°C)471mW
14-Pin SO (derate 8.33mW/°C above +70°C)667mW
Operating Temperature Ranges
MAX4C/MAX1487EC_ A0°C to +70°C
MAX4E/MAX1487EE_ A40°C to +85°C
Storage Temperature Range65°C to +160°C
Lead Temperature (soldering, 10sec)+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

DC ELECTRICAL CHARACTERISTICS

 $V_{CC} = 5V \pm 5\%$, $T_A = T_{MIN}$ to T_{MAX} , unless otherwise noted.) (Notes 1, 2)

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Differential Driver Output (no load)	V _{OD1}	AND YOUR AT	N	MAN .	1007	5	V
Differential Driver Output	M	$R = 50\Omega (RS-422)$		2	- 0	V.CC	N. S
(with load)	V _{OD2}	$R = 27\Omega$ (RS-485), Figure 8	1.44	1.5	1,100	5	V
Change in Magnitude of Driver Differential Output Voltage for Complementary Output States	ΔV _{OD}	R = 27 Ω or 50 Ω , Figure 8	TW	MM	W.10	0.2	cov
Driver Common-Mode Output Voltage	Voc	$R = 27\Omega$ or 50Ω , Figure 8	TW	W	MN.	3	CV
Change in Magnitude of Driver Common-Mode Output Voltage for Complementary Output States	ΔV _{OD}	R = 27 Ω or 50 Ω , Figure 8	OM.TW	N	WW	0.2	X.V
Input High Voltage	VIH	DE, DI, RE	WILL	2.0	MAG	-110	V
Input Low Voltage	VIL	DE, DI, RE	COLA		WIXE	0.8	V
Input Current	l _{IN1}	DE, DI, RE	OWIT		7	±2	μΑ
MAN W. 100 Y. CO.M.	l _{IN2}	DE = 0V; V _{CC} = 0V or 5.25V,	V _{IN} = 12V		W	1.0	mA
Input Current (A, B)		all devices except MAX487E/MAX1487E	V _{IN} = -7V	N		-0.8	V.100
MWW. ON CO.	TW	MAX487E/MAX1487E,	V _{IN} = 12V		1	0.25	mA
W.100 CO		DE = 0V, V_{CC} = 0V or 5.25V	VIN = -7V			-0.2	IIIA
Receiver Differential Threshold Voltage	V _T H	-7V ≤ V _{CM} ≤ 12V	OO Y.	-0.2		0.2	V.
Receiver Input Hysteresis	ΔV_{TH}	V _{CM} = 0V	1007.	1.7	70		mV
Receiver Output High Voltage	Voн	I _O = -4mA, V _{ID} = 200mV	ON CO	3.5		V	٧
Receiver Output Low Voltage	VoL	I _O = 4mA, V _{ID} = -200mV	1.100	Mr.	κĭ	0.4	V
Three-State (high impedance) Output Current at Receiver	lozr	$0.4V \le V_{O} \le 2.4V$	M.1007.C	OW.T.	N N	±1	μА
Pacciver Input Posistance	V _D CO	-7V ≤ V _{CM} ≤ 12V, all devices MAX487E/MAX1487E	except	12	TW		kΩ
Receiver Input Resistance	RIN	-7V ≤ V _{CM} ≤ 12V, MAX487E/MAX1487E		48	TW		kΩ

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

DC ELECTRICAL CHARACTERISTICS (continued)

 $(V_{CC} = 5V \pm 5\%, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted.}) \text{ (Notes 1, 2)}$

PARAMETER	SYMBOL	COND	ITIONS	-XXI 1	MIN	TYP	MAX	UNITS
M.TW WW	W.100	MAX488E/MAX489E, DE, DI, RE = OV or V _C	С	NW	1001	120	250	
COM.TW WY	MW.10	MAX490E/MAX491E, DE, DI, RE = OV or VC	C	WW	1.1007	300	500	N
National Completions	- 11	MAX481E/MAX485E,	DE = V _{CC}	NA .	N 100	500	900	
No-Load Supply Current (Note 3)	Icc	RE = 0V or VCC	DE = 0V	WW	4.0	300	500	μΑ
COM	- TIN	MAX1487E,	DE = Vcc	-75	M. 16	300	500	-33
I.Co. TV	MAL	RE = 0V or VCC	DE = 0V	W.	-311	230	400	TW
-1 COM.		MAX483E/MAX487E.	DE = Vcc	MAX483E	MAIN	350	650	W
M.TW		$\overline{RE} = OV \text{ or } V_{CC}$	DL = VCC	MAX487E	TINI	250	400	1. 7.
A COL			DE = 0V		MA .	120	250	
Supply Current in Shutdown	ISHDN	MAX481E/483E/487E,	$DE = OV, \overline{RE}$	= VCC	TAX V	0.5	10	μΑ
Driver Short-Circuit Current, V _O = High	I _{OSD1}	-7V ≤ V _O ≤12V (Note 4)M.TW	:1	35		250	mA
Driver Short-Circuit Current, V _O = Low	los _{D2}	-7V ≤ V _O ≤12V (Note 4	OWIN	CXI	35	NW.1	250	mA
Receiver Short-Circuit Current	Iosr	$0V \le V_O \le V_{CC}$	T.Mo.	44	7	-TXV.	95	mA
ESD Protection		A, B, Y and Z pins, tested	l using Human	Body Model	11	±15	. 003	kV

SWITCHING CHARACTERISTICS—MAX481E/MAX485E, MAX490E/MAX491E, MAX1487E

 $(V_{CC} = 5V \pm 5\%, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted.})$ (Notes 1, 2)

PARAMETER	SYMBOL	CC	ONDITIONS	MIN	TYP	MAX	UNITS
Driver Input to Output	tpLH	Figures 10 and 12,	RDIFF = 54Ω ,	10	40	60	ná
Driver input to Output	t _{PHL}	$C_{L1} = C_{L2} = 100pF$	TW.	10	40	60	ns
Driver Output Skew to Output	tskew	Figures 10 and 12, R	$P_{DIFF} = 54\Omega$, $C_{L1} = C_{L2} = 100pF$		5	10	ns
Driver Rise or Fall Time	The te	Figures 10 and 12, RDIFF = 54Ω ,	MAX481E, MAX485E, MAX1487E	3	20	40	100 ×
Driver Rise of Fall Tillie	t _R , t _F		MAX490EC/E, MAX491EC/E	5	20	25	ns
Driver Enable to Output High	tzH	Figures 11 and 13,	Figures 11 and 13, C _L = 100pF, S2 closed		45	70	ns
Driver Enable to Output Low	tzL	Figures 11 and 13,	, C _L = 100pF, S1 closed	-1	45	70	ns
Driver Disable Time from Low	t _{LZ}	Figures 11 and 13,	, C _L = 15pF, S1 closed	1.11	45	70	ns
Driver Disable Time from High	tHZ	Figures 11 and 13,	, C _L = 15pF, S2 closed	-TX	45	70	ns
Receiver Input to Output	tplH, tpHL	Figures 10 and 14, RDIFF = 54Ω ,	MAX481E, MAX485E, MAX1487E	20	60	200	ns
Receiver input to Output	IPLH, IPHL	$C_{L1} = C_{L2} = 100pF$	MAX490EC/E, MAX491EC/E	20	60	150	113
tpLH - tpHL Differential Receiver Skew	tskd	Figures 10 and 14, C _{L1} = C _{L2} = 100pF		J.M.T	5		ns
Receiver Enable to Output Low	tzL	Figures 9 and 15,	C _{RL} = 15pF, S1 closed	- 1	20	50	ns
Receiver Enable to Output High	tzH	Figures 9 and 15,	C _{RL} = 15pF, S2 closed	Oh	20	50	ns
Receiver Disable Time from Low	tLZ	Figures 9 and 15,	C _{RL} = 15pF, S1 closed	J. O.N.	20	50	ns
Receiver Disable Time from High	tHZ	Figures 9 and 15,	C _{RL} = 15pF, S2 closed	Con	20	50	ns
Maximum Data Rate	fMAX	W.L.	100	2.5	M.r.		Mbps
Time to Shutdown	tshdn	MAX481E (Note 5)	100	50	200	600	ns

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

SWITCHING CHARACTERISTICS—MAX481E/MAX485E, MAX490E/MAX491E, MAX1487E (continued)

 $(V_{CC} = 5V \pm 5\%, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted.}) \text{ (Notes 1, 2)}$

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Driver Enable from Shutdown to Output High (MAX481E)	tzh(SHDN)	Figures 11 and 13, C _L = 100pF, S2 closed	1005	45	100	ns
Driver Enable from Shutdown to Output Low (MAX481E)	tzL(SHDN)	Figures 11 and 13, C _L = 100pF, S1 closed	W.100	45	100	ns
Receiver Enable from Shutdown to Output High (MAX481E)	tzh(SHDN)	Figures 9 and 15, C _L = 15pF, S2 closed, A - B = 2V	N. 10	225	1000	ns
Receiver Enable from Shutdown to Output Low (MAX481E)	tzL(SHDN)	Figures 9 and 15, C _L = 15pF, S1 closed, B - A = 2V	WW.	225	1000	ns

SWITCHING CHARACTERISTICS—MAX483E, MAX487E/MAX488E/MAX489E

($V_{CC} = 5V \pm 5\%$, $T_A = T_{MIN}$ to T_{MAX} , unless otherwise noted.) (Notes 1, 2)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Data da Contra d	tPLH	Figures 10 and 12, $R_{DIFF} = 54\Omega$,	250	800	2000	1
Driver Input to Output	tpHL	$C_{L1} = C_{L2} = 100pF$	250	800	2000	ns
Driver Output Skew to Output	tskew	Figures 10 and 12, R_{DIFF} = 54Ω , C_{L1} = C_{L2} = $100pF$	44	20	800	ns
Driver Rise or Fall Time	t _R , t _F	Figures 10 and 12, R_{DIFF} = 54Ω , C_{L1} = C_{L2} = $100pF$	250	NWV	2000	ns
Driver Enable to Output High	tzH	Figures 11 and 13, C _L = 100pF, S2 closed	250	-ATVIV	2000	ns
Driver Enable to Output Low	tzL	Figures 11 and 13, C _L = 100pF, S1 closed	250	Al.	2000	ns
Driver Disable Time from Low	tLZ	Figures 11 and 13, C _L = 15pF, S1 closed	300	WV	3000	ns
Driver Disable Time from High	tHZ	Figures 11 and 13, C _L = 15pF, S2 closed	300		3000	ns
Daniel and Indiana	tpLH	Figures 10 and 14, $R_{DIFF} = 54\Omega$,	250		2000	100)
Receiver Input to Output	tphL	$C_{L1} = C_{L2} = 100pF$	250	4 1	2000	ns
I t _{PLH} - t _{PHL} I Differential Receiver Skew	tskD	Figures 10 and 14, R_{DIFF} = 54Ω , C_{L1} = C_{L2} = $100pF$	TW	100	WWW	ns
Receiver Enable to Output Low	tzL	Figures 9 and 15, C _{RL} = 15pF, S1 closed	-11	25	50	ns
Receiver Enable to Output High	tzH	Figures 9 and 15, C _{RL} = 15pF, S2 closed	T.A.	25	50	ns
Receiver Disable Time from Low	tLZ	Figures 9 and 15, C _{RL} = 15pF, S1 closed		25	50	ns
Receiver Disable Time from High	tHZ	Figures 9 and 15, C _{RL} = 15pF, S2 closed	Mr	25	50	ns
Maximum Data Rate	f _{MAX}	t _{PLH} , t _{PHL} < 50% of data period	250			kbps
Time to Shutdown	tshdn	MAX483E/MAX487E (Note 5)	50	200	600	ns
Driver Enable from Shutdown to Output High	tzh(SHDN)	MAX483E/MAX487E, Figures 11 and 13, C _L = 100pF, S2 closed	$O_{M^{-1}}$	TW	2000	ns
Driver Enable from Shutdown to Output Low	tzL(SHDN)	MAX483E/MAX487E, Figures 11 and 13, C _L = 100pF, S1 closed	Co_{M}	WT	2000	ns
Receiver Enable from Shutdown to Output High	tzh(shdn)	MAX483E/MAX487E, Figures 9 and 15, C _L = 15pF, S2 closed	CO_{D}	TV	2500	ns
Receiver Enable from Shutdown to Output Low	tzL(SHDN)	MAX483E/MAX487E, Figures 9 and 15, C _L = 15pF, S1 closed	N.CO	M	2500	ns

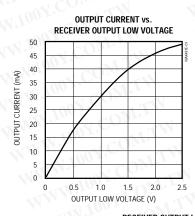
±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

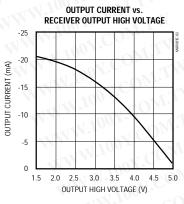
NOTES FOR ELECTRICAL/SWITCHING CHARACTERISTICS

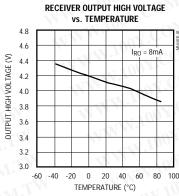
- Note 1: All currents into device pins are positive; all currents out of device pins are negative. All voltages are referenced to device ground unless otherwise specified.
- **Note 2:** All typical specifications are given for $V_{CC} = 5V$ and $T_A = +25$ °C.
- Note 3: Supply current specification is valid for loaded transmitters when DE = 0V.
- Note 4: Applies to peak current. See Typical Operating Characteristics.
- Note 5: The MAX481E/MAX483E/MAX487E are put into shutdown by bringing RE high and DE low. If the inputs are in this state for less than 50ns, the parts are guaranteed not to enter shutdown. If the inputs are in this state for at least 600ns, the parts are guaranteed to have entered shutdown. See Low-Power Shutdown Mode section.

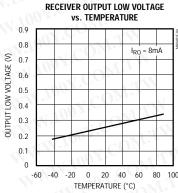
_Typical Operating Characteristics

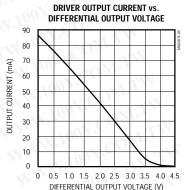
(V_{CC} = 5V, T_A = +25°C, unless otherwise noted.)







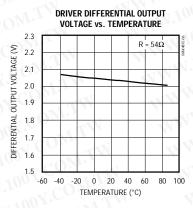


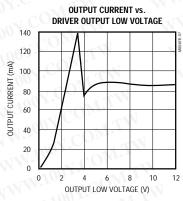


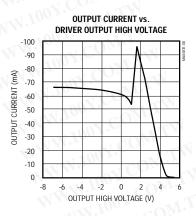
±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

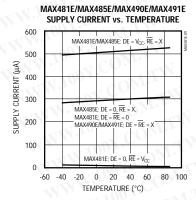
Typical Operating Characteristics (continued)

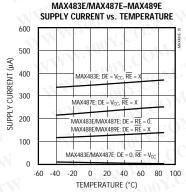
($V_{CC} = 5V$, $T_A = +25$ °C, unless otherwise noted.)

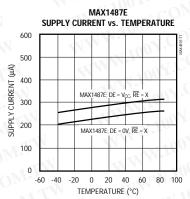












±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

WWW.100Y.CO.T.TW	N	V.CONE	PIN	W W
FUNCTION	NAME	MAX489E MAX491E	MAX488E MAX490E	MAX481E/MAX483E MAX485E/MAX487E MAX1487E
Receiver Output: If A > B by 200mV, RO will be h If A < B by 200mV, RO will be low.	RO	100 2 CO	2	ONLT
Receiver Output Enable. RO is enabled when RE low; RO is high impedance when RE is high.	RE	34.CC	WWW	COM 2
Driver Output Enable. The driver outputs, Y and Z, a enabled by bringing DE high. They are high impedance when DE is low. If the driver outputs are enable the parts function as line drivers. While they are high impedance, they function as line receivers if RE is let the parts function as line receivers if RE is let they are high impedance.	ODE	W.1007.C	- MA - MA	A COM TW
Driver Input. A low on DI forces output Y low and c put Z high. Similarly, a high on DI forces output Y h and output Z low.	V.CDI	5 100	N 3	100X.40M.1
Ground	GND	6, 7	4	5
Noninverting Driver Output	YCO	9	5	A COM.
Inverting Driver Output	Z	10	6	W.100 - COM
Noninverting Receiver Input and Noninverting Driv Output	100A	W. W.	1.TV	W.106 CO
Noninverting Receiver Input	Α	12	8	100 r.
Inverting Receiver Input and Inverting Driver Outp	В	3/1/1	- W	7
Inverting Receiver Input	В	11	7	MAN TO C
Positive Supply: 4.75V ≤ V _{CC} ≤ 5.25V	Vcc	14	01/1	8
No Connect—not internally connected	N.C.	1, 8, 13	WT T	MM. = 100X

WWW.100Y.COM.TW

WWW.100 Y.C

100 Y.COM.TW

WWW.100Y.COM.TW

WWW.100Y.COM.TW

WWW.100Y.C

N.100 Y.COM.TW

WWW.100Y.COM.TW

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

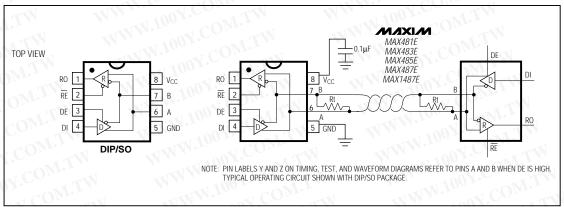


Figure 1. MAX481E/MAX483E/MAX485E/MAX487E/MAX1487E Pin Configuration and Typical Operating Circuit

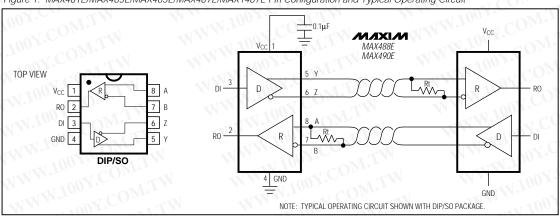


Figure 2. MAX488E/MAX490E Pin Configuration and Typical Operating Circuit

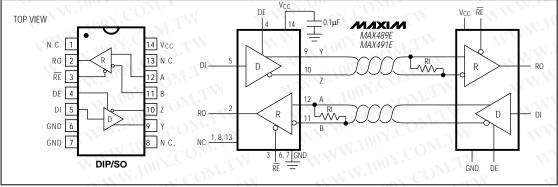


Figure 3. MAX489E/MAX491E Pin Configuration and Typical Operating Circuit

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

Function Tables (MAX481E/MAX483E/MAX485E/MAX487E/MAX1487E)

Table 1. Transmitting

, I	INPUTS	OUTPUTS				
RE	DE	DI	z	CYM		
X	1	1	0	101		
X	1	0	1100	0		
0	0	Χ	High-Z	High-Z		
1	0	x 🕥	High-Z*	High-Z*		

X = Don't care

Table 2. Receiving

WY	INPUTS						
RE	DE	A-B	RO				
0	0.10	≥ +0.2V	1				
0	0 1	≤ -0.2V	0				
0	0	Inputs open	1.1				
1	0	10 X	High-Z*				

X = Don't care

_Applications Information

The MAX481E/MAX483E/MAX485E/MAX487E—MAX491E and MAX1487E are low-power transceivers for RS-485 and RS-422 communications. These "E" versions of the MAX481, MAX483, MAX485, MAX487—MAX491, and MAX1487 provide extra protection against ESD. The rugged MAX481E, MAX483E, MAX485E, MAX497E—MAX491E, and MAX1487E are intended for harsh environments where high-speed communication is important. These devices eliminate the need for transient suppressor diodes and the associated high capacitance loading. The standard (non-"E") MAX481, MAX483, MAX485, MAX487—MAX491, and MAX1487 are recommended for applications where cost is critical.

The MAX481E, MAX485E, MAX490E, MAX491E, and MAX1487E can transmit and receive at data rates up to 2.5Mbps, while the MAX483E, MAX487E, MAX488E, and MAX489E are specified for data rates up to 250kbps. The MAX488E–MAX491E are full-duplex transceivers, while the MAX481E, MAX483E, MAX487E, and MAX1487E are half-duplex. In addition, driverenable (DE) and receiver-enable (RE) pins are included on the MAX481E, MAX483E, MAX485E, MAX487E, MAX489E, MAX491E, and MAX1487E. When disabled, the driver and receiver outputs are high impedance.

±15kV ESD Protection

As with all Maxim devices, ESD-protection structures are incorporated on all pins to protect against electrostatic discharges encountered during handling and assembly. The driver outputs and receiver inputs have extra protection against static electricity. Maxim's engi-

neers developed state-of-the-art structures to protect these pins against ESD of ±15kV without damage. The ESD structures withstand high ESD in all states: normal operation, shutdown, and powered down. After an ESD event, Maxim's MAX481E, MAX483E, MAX485E, MAX487E–MAX491E, and MAX1487E keep working without latchup.

ESD protection can be tested in various ways; the transmitter outputs and receiver inputs of this product family are characterized for protection to $\pm 15 \text{kV}$ using the Human Body Model.

Other ESD test methodologies include IEC10004-2 contact discharge and IEC1000-4-2 air-gap discharge (formerly IEC801-2).

ESD Test Conditions

ESD performance depends on a variety of conditions. Contact Maxim for a reliability report that documents test set-up, test methodology, and test results.

Human Body Model

Figure 4 shows the Human Body Model, and Figure 5 shows the current waveform it generates when discharged into a low impedance. This model consists of a 100pF capacitor charged to the ESD voltage of interest, which is then discharged into the test device through a $1.5k\Omega$ resistor.

IEC1000-4-2

The IEC1000-4-2 standard covers ESD testing and performance of finished equipment; it does not specifically refer to integrated circuits (Figure 6).

High-Z = High impedance

^{*} Shutdown mode for MAX481E/MAX483E/MAX487E

High-Z = High impedance

^{*} Shutdown mode for MAX481E/MAX483E/MAX487E

MAX481E/MAX483E/MAX485E/MAX487E-MAX491E/MAX1487E

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

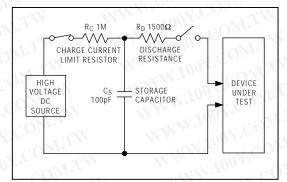


Figure 4. Human Body ESD Test Model

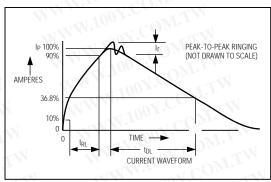


Figure 5. Human Body Model Current Waveform

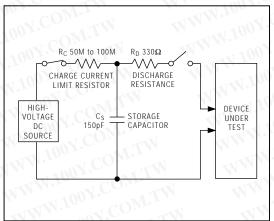


Figure 6. IEC1000-4-2 ESD Test Model

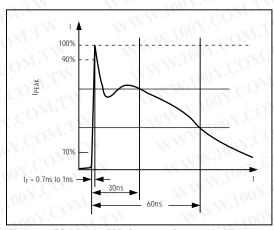


Figure 7. IEC1000-4-2 ESD Generator Current Waveform

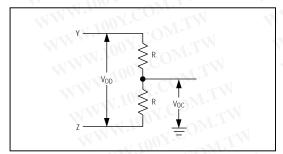


Figure 8. Driver DC Test Load

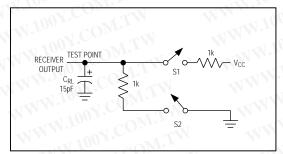


Figure 9. Receiver Timing Test Load

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

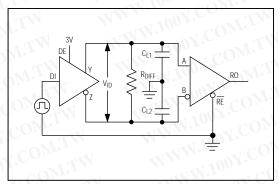


Figure 10. Driver/Receiver Timing Test Circuit

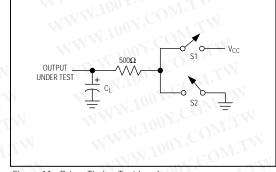


Figure 11. Driver Timing Test Load

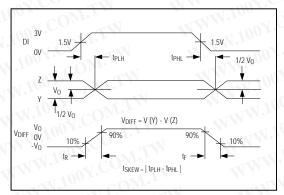


Figure 12. Driver Propagation Delays

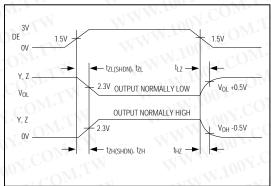


Figure 13. Driver Enable and Disable Times (except MAX488E and MAX490E)

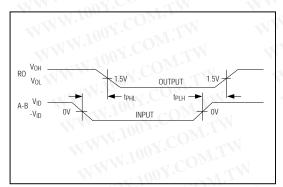


Figure 14. Receiver Propagation Delays

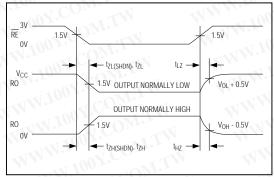


Figure 15. Receiver Enable and Disable Times (except MAX488E and MAX490E)

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

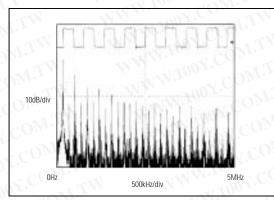


Figure 16. Driver Output Waveform and FFT Plot of MAX485E/MAX490E/MAX491E/MAX1487E Transmitting a 150kHz Signal

The major difference between tests done using the Human Body Model and IEC1000-4-2 is higher peak current in IEC1000-4-2, because series resistance is lower in the IEC1000-4-2 model. Hence, the ESD withstand voltage measured to IEC1000-4-2 is generally lower than that measured using the Human Body Model. Figure 7 shows the current waveform for the 8kV IEC1000-4-2 ESD contact-discharge test.

The air-gap test involves approaching the device with a charged probe. The contact-discharge method connects the probe to the device before the probe is energized.

Machine Model

The Machine Model for ESD tests all pins using a 200pF storage capacitor and zero discharge resistance. Its objective is to emulate the stress caused by contact that occurs with handling and assembly during manufacturing. Of course, all pins require this protection during manufacturing—not just inputs and outputs. Therefore, after PC board assembly, the Machine Model is less relevant to I/O ports.

MAX487E/MAX1487E: 128 Transceivers on the Bus

The $48k\Omega$, 1/4-unit-load receiver input impedance of the MAX487E and MAX1487E allows up to 128 transceivers on a bus, compared to the 1-unit load ($12k\Omega$ input impedance) of standard RS-485 drivers (32 transceivers maximum). Any combination of MAX487E/MAX1487E and other RS-485 transceivers with a total of 32 unit loads or less can be put on the bus. The MAX481E, MAX483E, MAX485E, and MAX488E–MAX491E have standard $12k\Omega$ receiver input impedance.

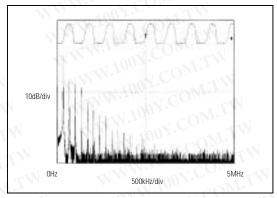


Figure 17. Driver Output Waveform and FFT Plot of MAX483E/MAX487E–MAX489E Transmitting a 150kHz Signal

MAX483E/MAX487E/MAX488E/MAX489E: Reduced EMI and Reflections

The MAX483E and MAX487E–MAX489E are slew-rate limited, minimizing EMI and reducing reflections caused by improperly terminated cables. Figure 16 shows the driver output waveform and its Fourier analysis of a 150kHz signal transmitted by a MAX481E, MAX485E, MAX490E, MAX491E, or MAX1487E. High-frequency harmonics with large amplitudes are evident. Figure 17 shows the same information displayed for a MAX483E, MAX487E, MAX488E, or MAX489E transmitting under the same conditions. Figure 17's high-frequency harmonics have much lower amplitudes, and the potential for EMI is significantly reduced.

Low-Power Shutdown Mode (MAX481E/MAX483E/MAX487E)

A low-power shutdown mode is initiated by bringing both \overline{RE} high and DE low. The devices will not shut down unless both the driver and receiver are disabled. In shutdown, the devices typically draw only $0.5\mu A$ of supply current.

 $\overline{\text{RE}}$ and DE may be driven simultaneously: the parts are guaranteed not to enter shutdown if $\overline{\text{RE}}$ is high and DE is low for less than 50ns. If the inputs are in this state for at least 600ns, the parts are guaranteed to enter shutdown.

For the MAX481E, MAX483E, and MAX487E, the tzH and tzL enable times assume the part was not in the low-power shutdown state (the MAX485E, MAX488E–MAX491E, and MAX1487E can not be shut down). The tzH(SHDN) and tzL(SHDN) enable times assume the parts were shut down (see *Electrical Characteristics*).

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

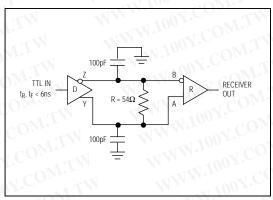


Figure 18. Receiver Propagation Delay Test Circuit

It takes the drivers and receivers longer to become enabled from the low-power shutdown state ($t_{ZH(SHDN)}$), $t_{ZL(SHDN)}$) than from the operating mode (t_{ZH} , t_{ZL}). (The parts are in operating mode if the \overline{RE} , DE inputs equal a logical 0,1 or 1,1 or 0, 0.)

Driver Output Protection

Excessive output current and power dissipation caused by faults or by bus contention are prevented by two mechanisms. A foldback current limit on the output stage provides immediate protection against short circuits over the whole common-mode voltage range (see *Typical Operating Characteristics*). In addition, a thermal shutdown circuit forces the driver outputs into a high-impedance state if the die temperature rises excessively.

Propagation Delay

Many digital encoding schemes depend on the difference between the driver and receiver propagation

delay times. Typical propagation delays are shown in Figures 19–22 using Figure 18's test circuit.

The difference in receiver delay times, tp_{LH} - tp_{HL}, is typically under 13ns for the MAX481E, MAX485E, MAX490E, MAX491E, and MAX1487E, and is typically less than 100ns for the MAX483E and MAX487E–MAX489E.

The driver skew times are typically 5ns (10ns max) for the MAX481E, MAX485E, MAX490E, MAX491E, and MAX1487E, and are typically 100ns (800ns max) for the MAX483E and MAX487E–MAX489E.

Typical Applications

The MAX481E, MAX483E, MAX485E, MAX487E–MAX491E, and MAX1487E transceivers are designed for bidirectional data communications on multipoint bus transmission lines. Figures 25 and 26 show typical network application circuits. These parts can also be used as line repeaters, with cable lengths longer than 4000 feet.

To minimize reflections, the line should be terminated at both ends in its characteristic impedance, and stub lengths off the main line should be kept as short as possible. The slew-rate-limited MAX483E and MAX487E–MAX489E are more tolerant of imperfect termination. Bypass the V_{CC} pin with $0.1\mu F$.

Isolated RS-485

For isolated RS-485 applications, see the MAX253 and MAX1480 data sheets.

Line Length vs. Data Rate

The RS-485/RS-422 standard covers line lengths up to 4000 feet. Figures 23 and 24 show the system differential voltage for the parts driving 4000 feet of 26AWG twisted-pair wire at 110kHz into 100Ω loads.

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

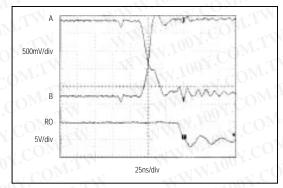


Figure 19. MAX481E/MAX485E/MAX490E/MAX1487E Receiver tphL

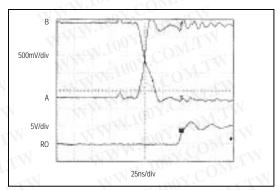


Figure 20. MAX481E/MAX485E/MAX490E/MAX491E/ MAX1487E Receiver tp_H

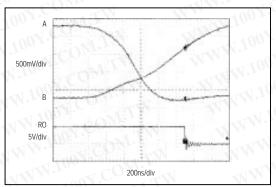


Figure 21. MAX483E/MAX487E-MAX489E Receiver tPHL

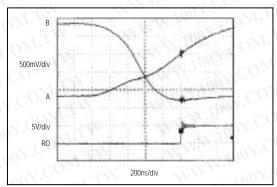


Figure 22. MAX483E/MAX487E-MAX489E Receiver tplH

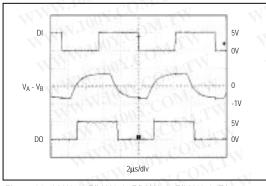


Figure 23. MAX481E/MAX485E/MAX490E/MAX491E/ MAX1487E System Differential Voltage at 110kHz Driving 4000ft of Cable

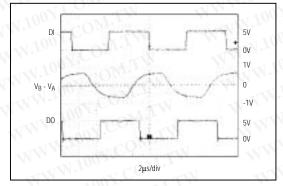


Figure 24. MAX483E/MAX1487E-MAX489E System Differential Voltage at 110kHz Driving 4000ft of Cable

±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

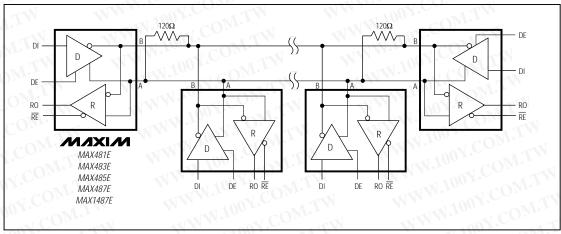


Figure 25. MAX481E/MAX483E/MAX485E/MAX487E/MAX1487E Typical Half-Duplex RS-485 Network

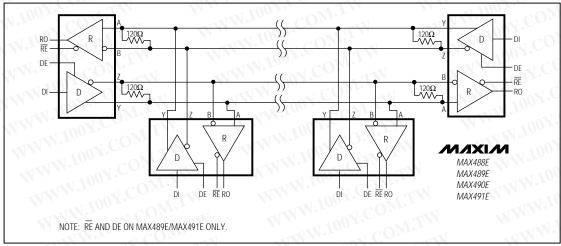


Figure 26. MAX488E-MAX491E Full-Duplex RS-485 Network

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±15kV ESD-Protected, Slew-Rate-Limited, Low-Power, RS-485/RS-422 Transceivers

Ordering Information (continued)

PART	TEMP. RANGE	PIN-PACKAGE
MAX483ECPA	0°C to +70°C	8 Plastic DIP
MAX483ECSA	0°C to +70°C	8 SO
MAX483EEPA	-40°C to +85°C	8 Plastic DIP
MAX483EESA	-40°C to +85°C	8 SO
MAX485ECPA	0°C to +70°C	8 Plastic DIP
MAX485ECSA	0°C to +70°C	8 SO
MAX485EEPA	-40°C to +85°C	8 Plastic DIP
MAX485EESA	-40°C to +85°C	8 SO
MAX487ECPA	0°C to +70°C	8 Plastic DIP
MAX487ECSA	0°C to +70°C	8 SO
MAX487EEPA	-40°C to +85°C	8 Plastic DIP
MAX487EESA	-40°C to +85°C	8 SO
MAX488ECPA	0°C to +70°C	8 Plastic DIP
MAX488ECSA	0°C to +70°C	8 SO
MAX488EEPA	-40°C to +85°C	8 Plastic DIP
MAX488EESA	-40°C to +85°C	8 SO

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PART	TEMP. RANGE	PIN-PACKAGE
MAX489ECPD	0°C to +70°C	14 Plastic DIP
MAX489ECSD	0°C to +70°C	14 SO
MAX489EEPD	-40°C to +85°C	14 Plastic DIP
MAX489EESD	-40°C to +85°C	14 SO
MAX490ECPA	0°C to +70°C	8 Plastic DIP
MAX490ECSA	0°C to +70°C	8 SO
MAX490EEPA	-40°C to +85°C	8 Plastic DIP
MAX490EESA	-40°C to +85°C	8 SO
MAX491ECPD	0°C to +70°C	14 Plastic DIP
MAX491ECSD	0°C to +70°C	14 SO
MAX491EEPD	-40°C to +85°C	14 Plastic DIP
MAX491EESD	-40°C to +85°C	14 SO
MAX1487ECPA	0°C to +70°C	8 Plastic DIP
MAX1487ECSA	0°C to +70°C	8 SO
MAX1487EEPA	-40°C to +85°C	8 Plastic DIP
MAX1487EESA	-40°C to +85°C	8 SO

__Chip Information

TRANSISTOR COUNT: 295

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