

Designer's Data Sheet
500 Milliwatt
Hermetically Sealed
Glass Silicon Zener Diodes

- Complete Voltage Range — 2.4 to 200 Volts
- DO-204AH Package — Smaller than Conventional DO-204AA Package
- Double Slug Type Construction
- Metallurgically Bonded Construction

Mechanical Characteristics:

CASE: Double slug type, hermetically sealed glass

MAXIMUM LEAD TEMPERATURE FOR SOLDERING PURPOSES: 230°C, 1/16" from case for 10 seconds

FINISH: All external surfaces are corrosion resistant with readily solderable leads

POLARITY: Cathode indicated by color band. When operated in zener mode, cathode will be positive with respect to anode

MOUNTING POSITION: Any

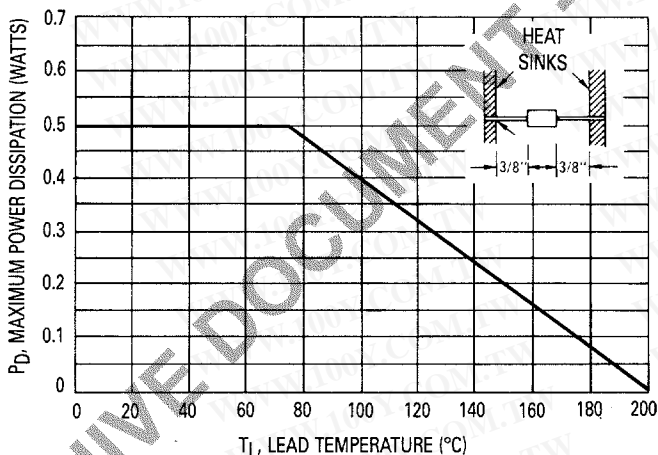


Figure 1. Steady State Power Derating

***MAXIMUM RATINGS**

| Rating | Symbol | Value | Unit |
|---|----------------|-------------|-------------|
| DC Power Dissipation @ $T_L \leq 75^\circ\text{C}$ Lead Length = 3/8" Derate above $T_L = 75^\circ\text{C}$ | P_D | 500 4 | mW mW/°C |
| Operating and Storage Junction Temperature Range | T_J, T_{stg} | -65 to +200 | °C |

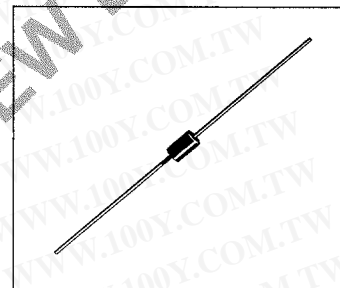
*Indicates JEDEC Registered Data

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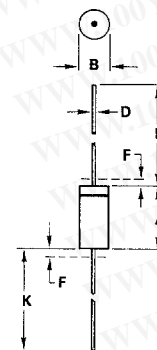
Designer's Data for "Worst Case" Conditions — The Designer's Data Sheet permits the design of most circuits entirely from the information presented. Limit curves — representing boundaries on device characteristics — are given to facilitate "worst case" design.

1N5221A,B
thru
1N5281A,B

GLASS ZENER DIODES
500 MILLIWATTS
2.4-200 VOLTS



OUTLINE DIMENSIONS



NOTES:

1. PACKAGE CONTOUR OPTIONAL WITHIN A AND B. HEAT SLUGS, IF ANY, SHALL BE INCLUDED WITHIN THIS CYLINDER, BUT NOT SUBJECT TO THE MINIMUM LIMIT OF B.
2. LEAD DIAMETER NOT CONTROLLED IN ZONE F TO ALLOW FOR FLASH, LEAD FINISH BUILDUP AND MINOR IRREGULARITIES OTHER THAN HEAT SLUGS.
3. POLARITY DENOTED BY CATHODE BAND.
4. DIMENSIONING AND TOLERANCING PER ANSI Y14.5, 1973.

| DIM | MILLIMETERS | | INCHES | |
|-----|-------------|-------|--------|-------|
| | MIN | MAX | MIN | MAX |
| A | 3.05 | 5.08 | 0.120 | 0.200 |
| B | 1.52 | 2.29 | 0.060 | 0.090 |
| D | 0.46 | 0.56 | 0.018 | 0.022 |
| F | — | 1.27 | — | 0.050 |
| K | 25.40 | 38.10 | 1.000 | 1.500 |

CASE 299-02
DO-204AH



ELECTRICAL CHARACTERISTICS ($T_A = 25^\circ\text{C}$ unless otherwise noted. Based on dc measurements at thermal equilibrium; lead length = 3/8"; thermal resistance of heat sink = 30°C/W) $V_F = 1.1$ max @ $I_F = 200$ mA for all types.

| JEDEC Type No. (Note 1) | Nominal Zener Voltage V_Z @ I_{ZT} Volts (Note 2) | Test Current I_{ZT} mA | Max Zener Impedance A and B Suffix only | | Max Reverse Leakage Current | | | Max Zener Voltage Temperature Coeff. θ_{VZ} (%/°C) (Note 3) | |
|-------------------------|---|--------------------------|---|------------------------------------|-----------------------------|-------------|--|--|-------------|
| | | | Z_{ZT} @ I_{ZT} Ohms | Z_{ZK} @ $I_{ZK} = 0.25$ mA Ohms | A and B Suffix only | | Non-Suffix I_R @ V_R Used for Suffix A μA | | |
| | | | | | I_R μA | V_R Volts | | | A |
| 1N5221 | 2.4 | 20 | 30 | 1200 | 100 | 0.95 | 1 | 200 | -0.085 |
| 1N5222 | 2.5 | 20 | 30 | 1250 | 100 | 0.95 | 1 | 200 | -0.085 |
| 1N5223 | 2.7 | 20 | 30 | 1300 | 75 | 0.95 | 1 | 150 | -0.080 |
| 1N5224 | 2.8 | 20 | 30 | 1400 | 75 | 0.95 | 1 | 150 | -0.080 |
| 1N5225 | 3 | 20 | 29 | 1600 | 50 | 0.95 | 1 | 100 | -0.075 |
| 1N5226 | 3.3 | 20 | 28 | 1600 | 25 | 0.95 | 1 | 100 | -0.070 |
| 1N5227 | 3.6 | 20 | 24 | 1700 | 15 | 0.95 | 1 | 100 | -0.065 |
| 1N5228 | 3.9 | 20 | 23 | 1900 | 10 | 0.95 | 1 | 75 | -0.060 |
| 1N5229 | 4.3 | 20 | 22 | 2000 | 5 | 0.95 | 1 | 50 | ± 0.055 |
| 1N5230 | 4.7 | 20 | 19 | 1900 | 5 | 1.9 | 2 | 50 | ± 0.030 |
| 1N5231 | 5.1 | 20 | 17 | 1600 | 5 | 1.9 | 2 | 50 | ± 0.030 |
| 1N5232 | 5.6 | 20 | 11 | 1600 | 5 | 2.9 | 3 | 50 | +0.038 |
| 1N5233 | 6 | 20 | 7 | 1600 | 5 | 3.3 | 3.5 | 50 | +0.038 |
| 1N5234 | 6.2 | 20 | 7 | 1000 | 5 | 3.8 | 4 | 50 | +0.045 |
| 1N5235 | 6.8 | 20 | 5 | 750 | 3 | 4.8 | 5 | 30 | +0.050 |
| 1N5236 | 7.5 | 20 | 6 | 500 | 3 | 5.7 | 6 | 30 | +0.058 |
| 1N5237 | 8.2 | 20 | 8 | 500 | 3 | 6.2 | 6.5 | 30 | +0.062 |
| 1N5238 | 8.7 | 20 | 8 | 600 | 3 | 6.2 | 6.5 | 30 | +0.065 |
| 1N5239 | 9.1 | 20 | 10 | 600 | 3 | 6.7 | 7 | 30 | +0.068 |
| 1N5240 | 10 | 20 | 17 | 600 | 3 | 7.6 | 8 | 30 | +0.075 |
| 1N5241 | 11 | 20 | 22 | 600 | 2 | 8 | 8.4 | 30 | +0.076 |
| 1N5242 | 12 | 20 | 30 | 600 | 1 | 8.7 | 9.1 | 10 | +0.077 |
| 1N5243 | 13 | 9.5 | 13 | 600 | 0.5 | 9.4 | 9.9 | 10 | +0.079 |
| 1N5244 | 14 | 9 | 15 | 600 | 0.1 | 9.5 | 10 | 10 | +0.082 |
| 1N5245 | 15 | 8.5 | 16 | 600 | 0.1 | 10.5 | 11 | 10 | +0.082 |
| 1N5246 | 16 | 7.8 | 17 | 600 | 0.1 | 11.4 | 12 | 10 | +0.083 |
| 1N5247 | 17 | 7.4 | 19 | 600 | 0.1 | 12.4 | 13 | 10 | +0.084 |
| 1N5248 | 18 | 7 | 21 | 600 | 0.1 | 13.3 | 14 | 10 | +0.085 |
| 1N5249 | 19 | 6.6 | 23 | 600 | 0.1 | 13.3 | 14 | 10 | +0.086 |
| 1N5250 | 20 | 6.2 | 25 | 600 | 0.1 | 14.3 | 15 | 10 | +0.086 |
| 1N5251 | 22 | 5.6 | 29 | 600 | 0.1 | 16.2 | 17 | 10 | +0.087 |
| 1N5252 | 24 | 5.2 | 33 | 600 | 0.1 | 17.1 | 18 | 10 | +0.088 |
| 1N5253 | 25 | 5 | 35 | 600 | 0.1 | 18.1 | 19 | 10 | +0.089 |
| 1N5254 | 27 | 4.6 | 41 | 600 | 0.1 | 20 | 21 | 10 | +0.090 |
| 1N5255 | 28 | 4.5 | 44 | 600 | 0.1 | 20 | 21 | 10 | +0.091 |
| 1N5256 | 30 | 4.2 | 49 | 600 | 0.1 | 22 | 23 | 10 | +0.091 |
| 1N5257 | 33 | 3.8 | 58 | 700 | 0.1 | 24 | 25 | 10 | +0.092 |
| 1N5258 | 36 | 3.4 | 70 | 700 | 0.1 | 26 | 27 | 10 | +0.093 |
| 1N5259 | 39 | 3.2 | 80 | 800 | 0.1 | 29 | 30 | 10 | +0.094 |
| 1N5260 | 43 | 3 | 93 | 900 | 0.1 | 31 | 33 | 10 | +0.095 |
| 1N5261 | 47 | 2.7 | 105 | 1000 | 0.1 | 34 | 36 | 10 | +0.095 |
| 1N5262 | 51 | 2.5 | 125 | 1100 | 0.1 | 37 | 39 | 10 | +0.096 |
| 1N5263 | 56 | 2.2 | 150 | 1300 | 0.1 | 41 | 43 | 10 | +0.096 |
| 1N5264 | 60 | 2.1 | 170 | 1400 | 0.1 | 44 | 46 | 10 | +0.097 |
| 1N5265 | 62 | 2 | 185 | 1400 | 0.1 | 45 | 47 | 10 | +0.097 |
| 1N5266 | 68 | 1.8 | 230 | 1600 | 0.1 | 49 | 52 | 10 | +0.097 |
| 1N5267 | 75 | 1.7 | 270 | 1700 | 0.1 | 53 | 56 | 10 | +0.098 |
| 1N5268 | 82 | 1.5 | 330 | 2000 | 0.1 | 59 | 62 | 10 | +0.098 |
| 1N5269 | 87 | 1.4 | 370 | 2200 | 0.1 | 65 | 68 | 10 | +0.099 |
| 1N5270 | 91 | 1.4 | 400 | 2300 | 0.1 | 66 | 69 | 10 | +0.099 |
| 1N5271 | 100 | 1.3 | 500 | 2600 | 0.1 | 72 | 76 | 10 | +0.110 |
| 1N5272 | 110 | 1.1 | 750 | 3000 | 0.1 | 80 | 84 | 10 | +0.110 |
| 1N5273 | 120 | 1 | 900 | 4000 | 0.1 | 86 | 91 | 10 | +0.110 |
| 1N5274 | 130 | 0.95 | 1100 | 4500 | 0.1 | 94 | 99 | 10 | +0.110 |
| 1N5275 | 140 | 0.9 | 1300 | 4500 | 0.1 | 101 | 106 | 10 | +0.110 |
| 1N5276 | 150 | 0.85 | 1500 | 5000 | 0.1 | 108 | 114 | 10 | +0.110 |
| 1N5277 | 160 | 0.8 | 1700 | 5500 | 0.1 | 116 | 122 | 10 | +0.110 |
| 1N5278 | 170 | 0.74 | 1900 | 5500 | 0.1 | 116 | 129 | 10 | +0.110 |
| 1N5279 | 180 | 0.68 | 2200 | 6000 | 0.1 | 130 | 137 | 10 | +0.110 |
| 1N5280 | 190 | 0.66 | 2400 | 6500 | 0.1 | 137 | 144 | 10 | +0.110 |
| 1N5281 | 200 | 0.65 | 2500 | 7000 | 0.1 | 144 | 152 | 10 | +0.110 |

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[Http://www.100y.com.tw](http://www.100y.com.tw)

NOTE 1. Tolerance — The JEDEC type numbers shown indicate a tolerance of $\pm 10\%$ with guaranteed limits on only V_Z , I_Z and V_F as shown in the electrical characteristics table. Units with guaranteed limits on all six parameters are indicated by suffix "A" for $\pm 10\%$ tolerance, suffix "B" for $\pm 5\%$, "C" for $\pm 2\%$ and "D" for $\pm 1\%$.

NOTE 2. Special Selections† Available Include:

1. Nominal zener voltages between those shown.
2. Two or more units for series connection with specified tolerance on total voltage. Series matched sets make zener voltages in excess of 200 volts possible as well as providing lower temperature coefficients, lower dynamic impedance and greater power handling ability.
3. Nominal voltages at non-standard test currents.

NOTE 3. Temperature Coefficient (θ_{VZ}) — Test conditions for temperature coefficient are as follows:

- a. $I_{ZT} = 7.5 \text{ mA}$, $T_1 = 25^\circ\text{C}$,
 $T_2 = 125^\circ\text{C}$ (1N5221A,B through 1N5242A,B).
- b. $I_{ZT} = \text{Rated } I_{ZT}$, $T_1 = 25^\circ\text{C}$,
 $T_2 = 125^\circ\text{C}$ (1N5243A,B through 1N5272A,B).

Device to be temperature stabilized with current applied prior to reading breakdown voltage at the specified ambient temperature.

NOTE 4. Zener Voltage (V_Z) Measurement — Nominal zener voltage is measured with the device junction in thermal equilibrium at the lead temperature of $30^\circ\text{C} \pm 1^\circ\text{C}$ and $3/8"$ lead length.

NOTE 5. Zener Impedance (Z_Z) Derivation — Z_{ZT} and Z_{ZK} are measured by dividing the ac voltage drop across the device by the ac current applied. The specified limits are for $I_Z(\text{ac}) = I_Z(\text{dc})$ with the ac frequency = 60 Hz.

†For more information on special selections contact your nearest Motorola representative.

APPLICATION NOTE

Since the actual voltage available from a given zener diode is temperature dependent, it is necessary to determine junction temperature under any set of operating conditions in order to calculate its value. The following procedure is recommended:

Lead Temperature, T_L , should be determined from:

$$T_L = \theta_{LA} P_D + T_A$$

θ_{LA} is the lead-to-ambient thermal resistance ($^\circ\text{C}/\text{W}$) and P_D is the power dissipation. The value for θ_{LA} will vary and depends on the device mounting method. θ_{LA} is generally 30 to $40^\circ\text{C}/\text{W}$ for the various clips and tie points in common use and for printed circuit board wiring.

The temperature of the lead can also be measured using a thermocouple placed on the lead as close as possible to the tie point. The thermal mass connected to the tie point is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady-state conditions are achieved. Using the measured value of T_L , the junction temperature may be determined by:

$$T_J = T_L + \Delta T_{JL}$$

ΔT_{JL} is the increase in junction temperature above the lead temperature and may be found from Figure 2 for dc power:

$$\Delta T_{JL} = \theta_{JL} P_D$$

For worst-case design, using expected limits of I_Z , limits of P_D and the extremes of $T_J(\Delta T_J)$ may be estimated. Changes in voltage, V_Z , can then be found from:

$$\Delta V = \theta_{VZ} \Delta T_J$$

θ_{VZ} , the zener voltage temperature coefficient, is found from Figures 4 and 5.

Under high power-pulse operation, the zener voltage will vary with time and may also be affected significantly by the zener resistance. For best regulation, keep current excursions as low as possible.

Surge limitations are given in Figure 7. They are lower than would be expected by considering only junction temperature, as current crowding effects cause temperatures to be extremely high in small spots, resulting in device degradation should the limits of Figure 7 be exceeded.

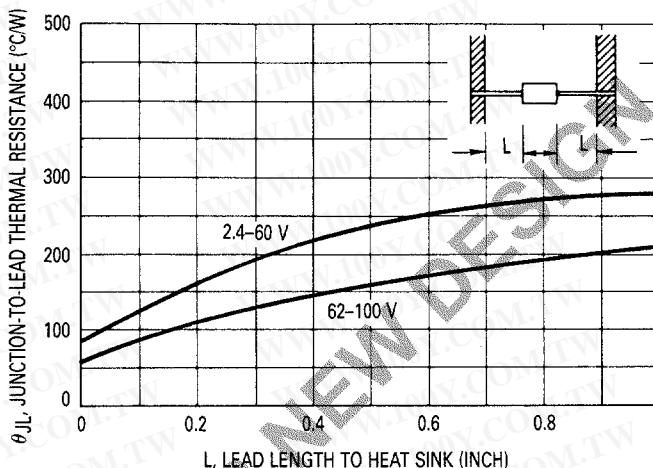


Figure 2. Typical Thermal Resistance

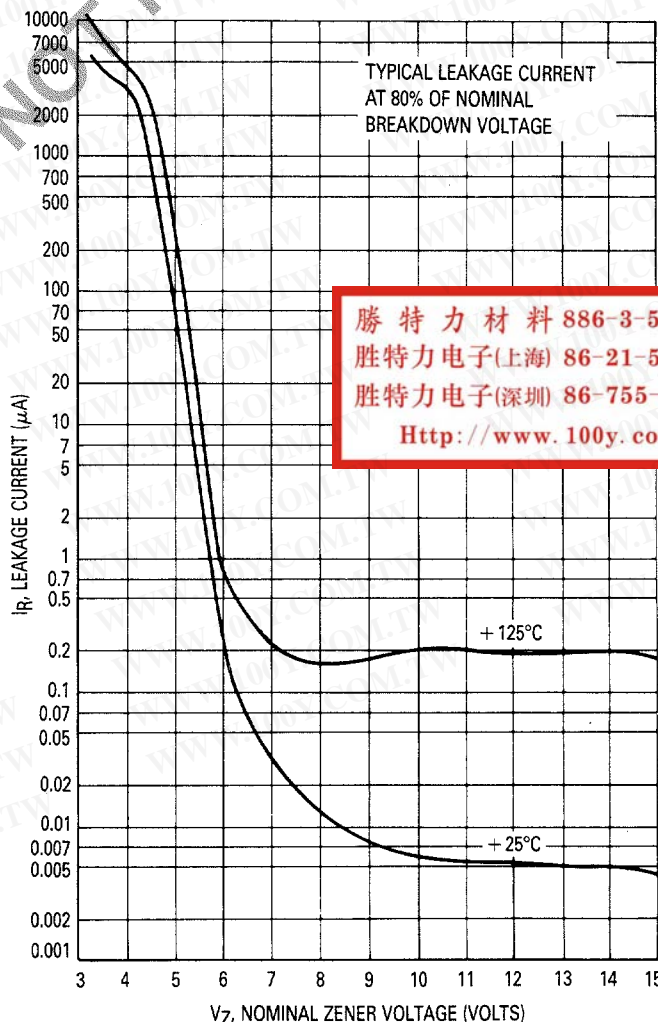


Figure 3. Typical Leakage Current

TEMPERATURE COEFFICIENTS

(-55°C to +150°C temperature range; 90% of the units are in the ranges indicated.)

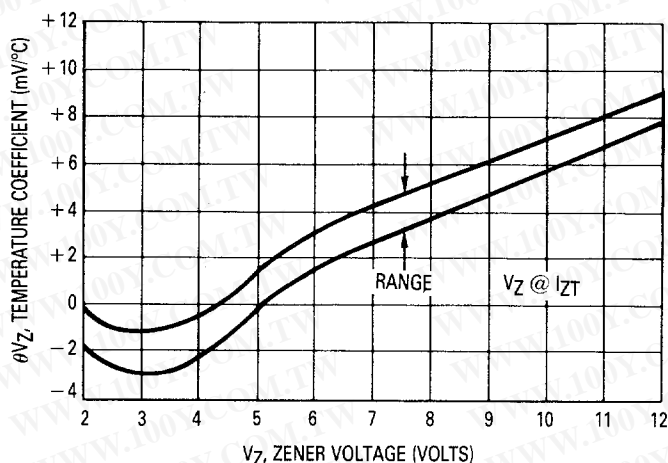


Figure 4a. Range for Units to 12 Volts

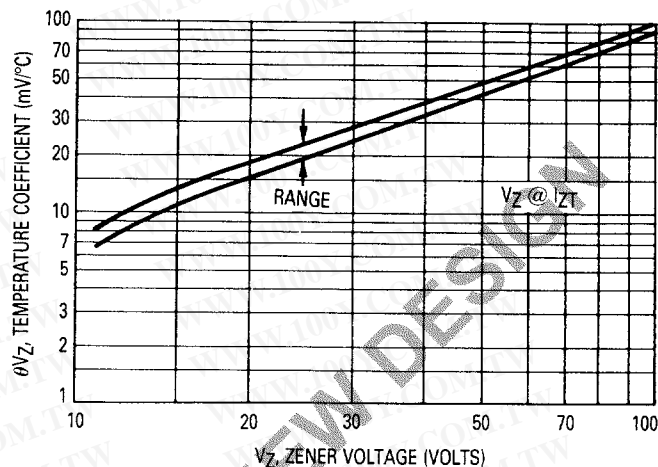


Figure 4b. Range for Units 12 to 100 Volts

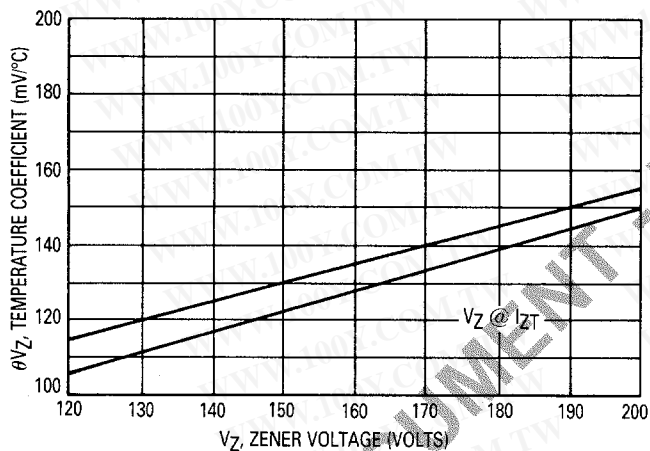


Figure 4c. Range for Units 120 to 200 Volts

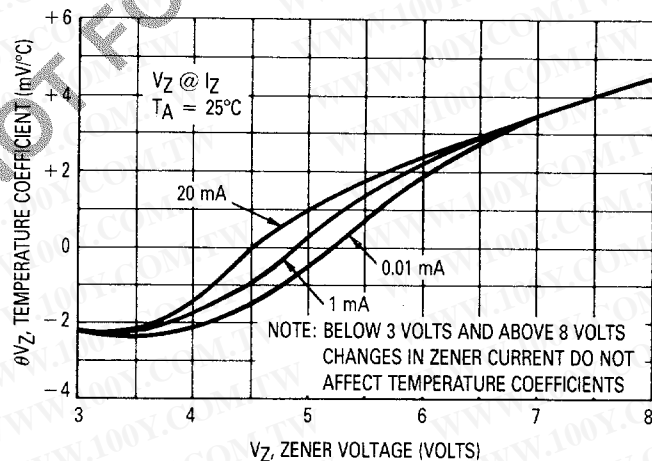


Figure 5. Effect of Zener Current

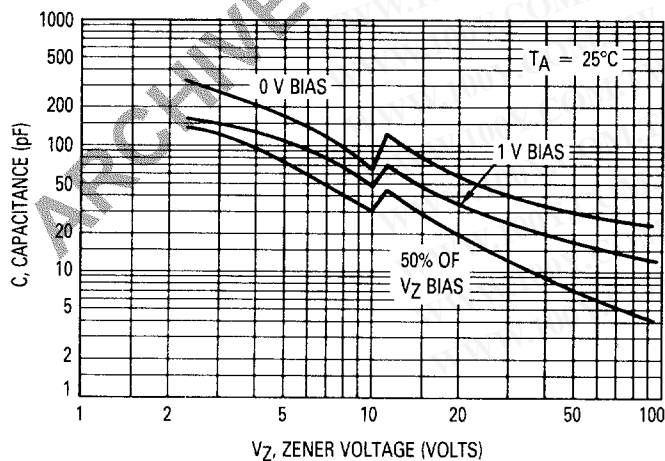


Figure 6a. Typical Capacitance 1-100 Volts

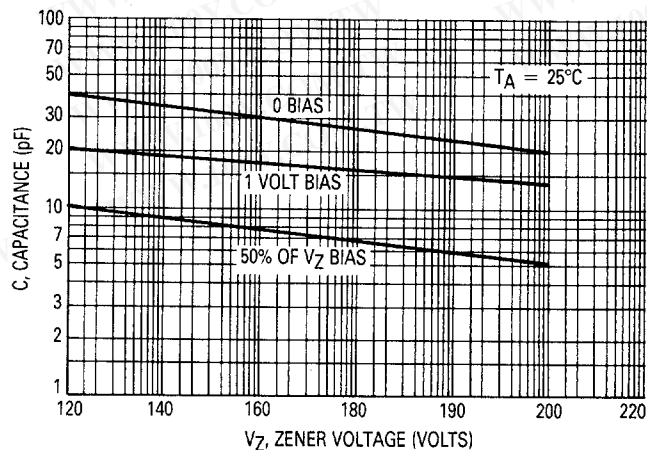


Figure 6b. Typical Capacitance 120-220 Volts

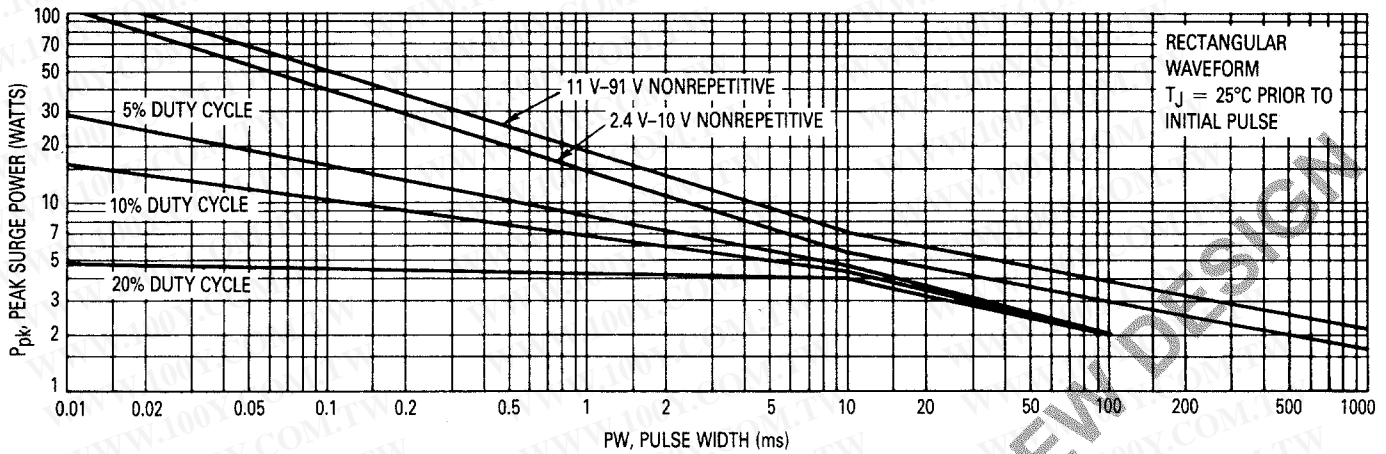


Figure 7a. Maximum Surge Power 2.4-9 Volts

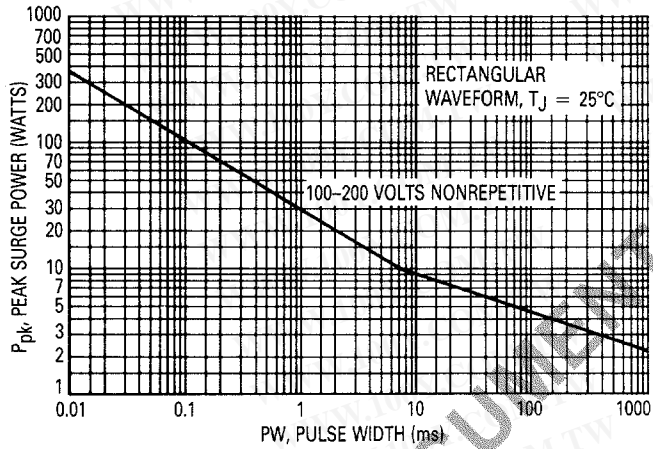


Figure 7b. Maximum Surge Power DO-204AH 100-200 Volts

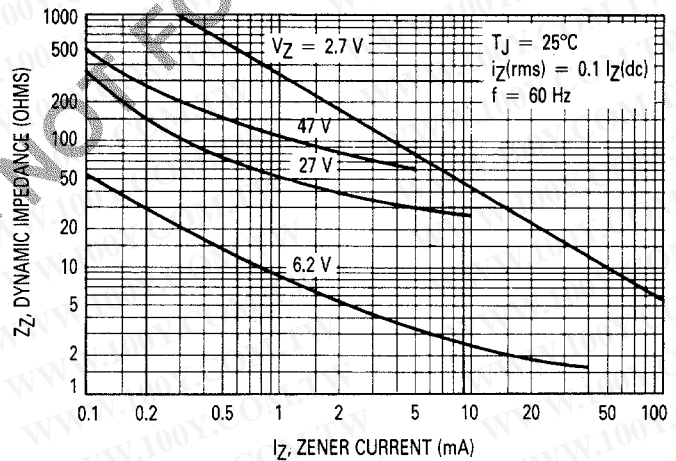


Figure 8. Effect of Zener Current on Zener Impedance

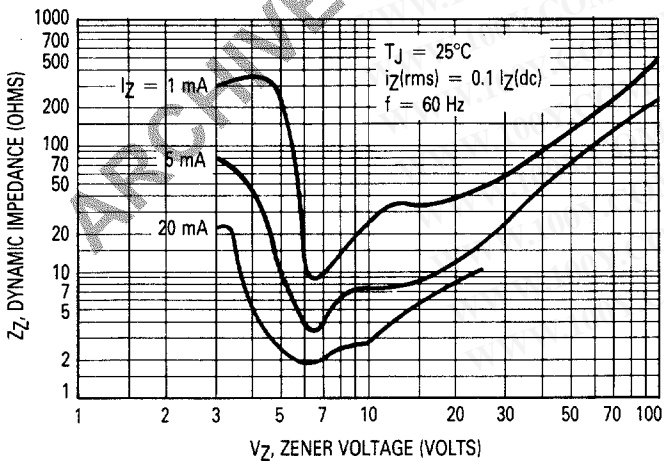


Figure 9. Effect of Zener Voltage on Zener Impedance

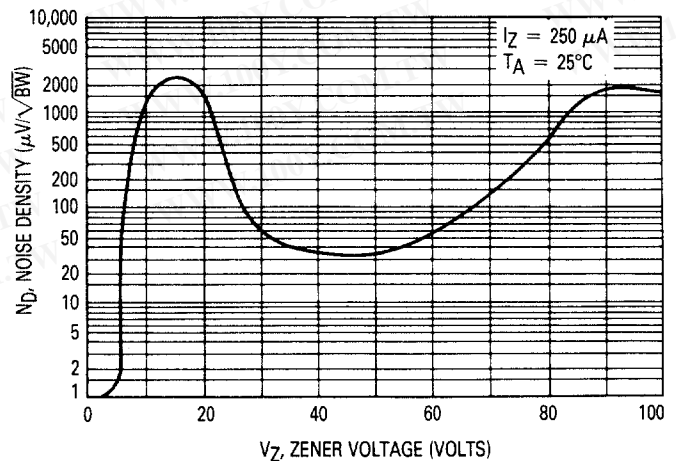


Figure 10. Typical Noise Density

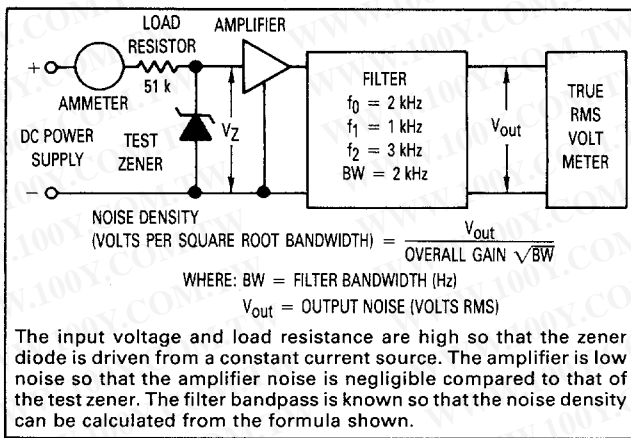


Figure 11. Noise Density Measurement Method

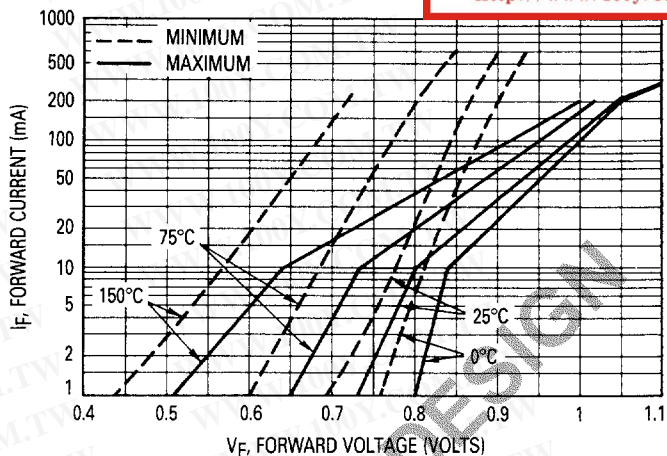


Figure 12. Typical Forward Characteristics

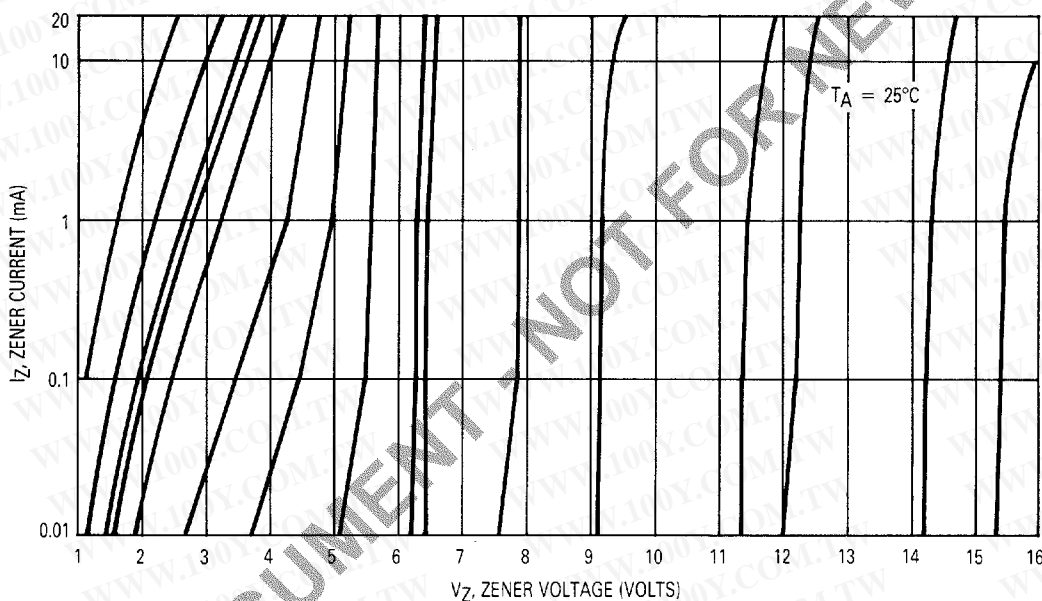


Figure 13. Zener Voltage versus Zener Current — $V_Z = 1$ thru 16 Volts

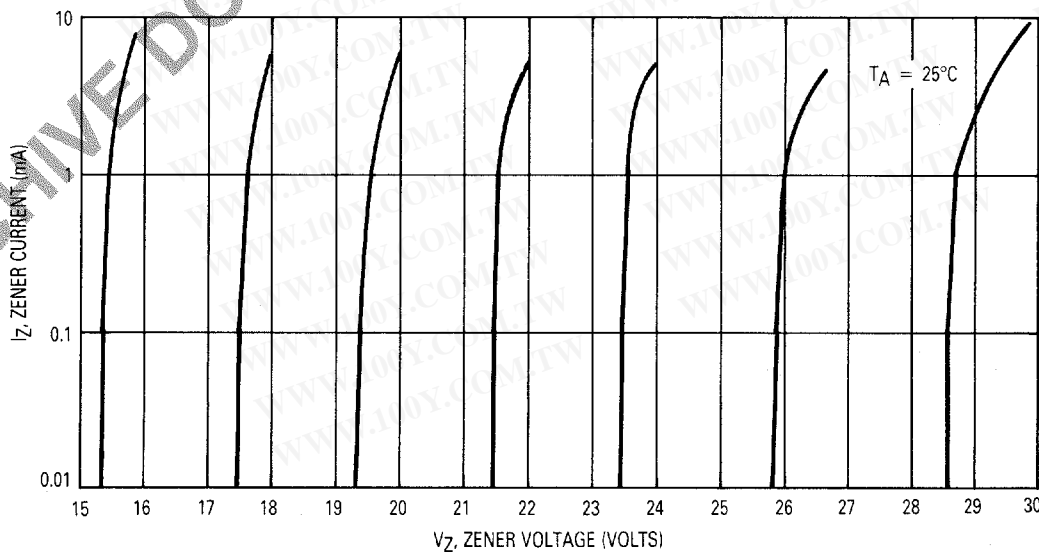


Figure 14. Zener Voltage versus Zener Current — $V_Z = 15$ thru 30 Volts

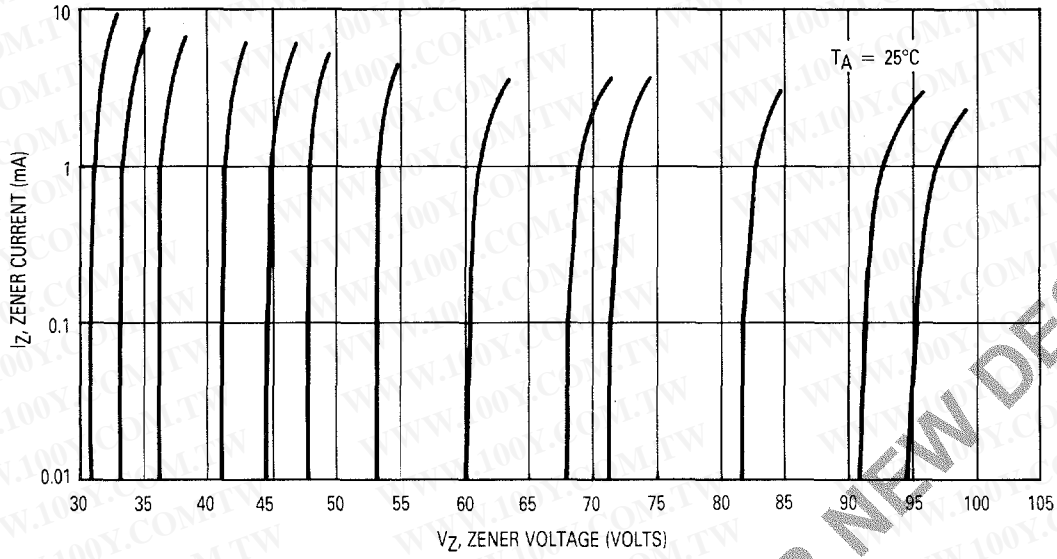


Figure 15. Zener Voltage versus Zener Current — $V_Z = 30$ thru 105 Volts

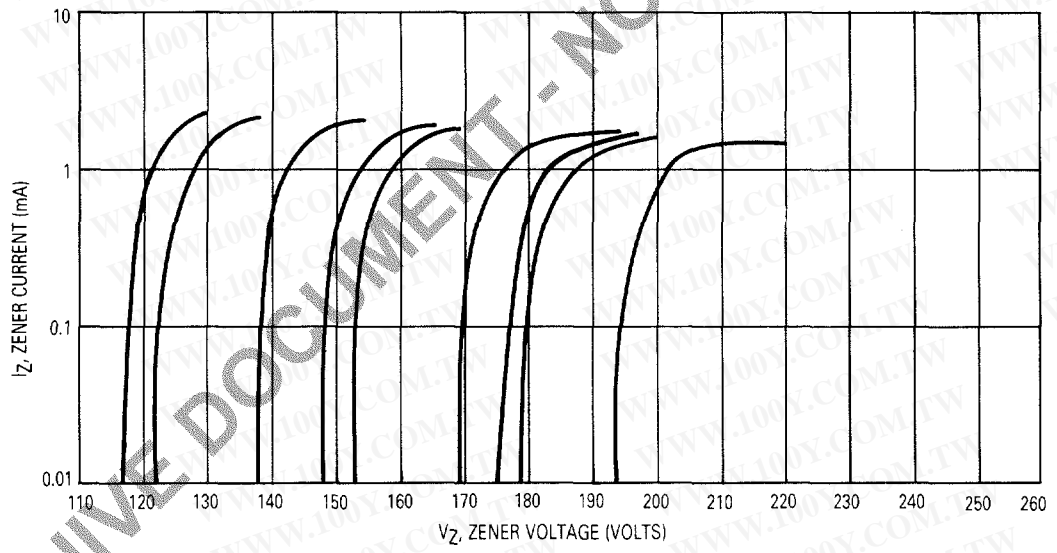


Figure 16. Zener Voltage versus Zener Current — $V_Z = 110$ –220 Volts

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