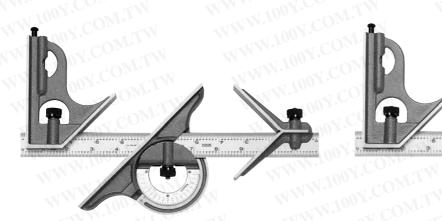
# **Combination Square Sets**

**SERIES 180** 







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### **FEATURES**

• Three measuring heads are attached to the stainless steel rule (blade), allowing versatile measurements on various types of workpieces.

Square head — Used to set the rule at 90 degrees or 45 degrees to an edge of a workpiece.

Center head — Used to locate centers of round workpieces. Protractor head — Used to set the rule at a desired angle to an edge of a workpiece. Also used for measuring angles.

- The measuring heads are hardened.
- Economy sets not including a protractor head are also available.

# Blades (Individual)

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Blades (Individ	ual)	
Range	Order No.	Graduation
150mm	180-405	1mm, 0.5mm, 1mm, 0.5mm
300mm	180-505	1mm, 0.5mm, 1mm, 0.5mm
450mm	180-705	1mm, 0.5mm, 1mm, 0.5mm
600mm	180-605	1mm, 0.5mm, 1mm, 0.5mm
6"/150mm	180-403	1/32", 1/64", 1mm, 0.5mm
12"/300mm	180-503	1/32", 1/64", 1mm, 0.5mm
18"/450mm	180-703	1/32", 1/64", 1mm, 0.5mm
24"/600mm	180-603	1/32", 1/64", 1mm, 0.5mm
6"	180-401	1/8", 1/16", 1/32", 1/64"
6"	180-402	1/32", 1/50", 1/64", 1/100"
12"	180-501	1/8", 1/16", 1/32", 1/64"
12"	180-502	1/32", 1/50", 1/64", 1/100"
18"	180-701	1/8", 1/16", 1/32", 1/64"
18"	180-702	1/32", 1/50", 1/64", 1/100"
24"	180-601	1/8", 1/16", 1/32", 1/64"
24"	180-602	1/32", 1/50", 1/64", 1/100"
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Order No.	Description	Remarks
180-101	Square head	For 150mm (6") blades
180-102	Square head	For 300mm (12"), 450mm (18"), 600mm (24") blades
180-201	Center head	For 150mm (6") blades
180-202	Center head	For 300mm (12"), 450mm (18"), 600mm (24") blades
180-301	Protractor head	For 300mm (12"), 450mm (18"), 600mm (24") blades

## **SPECIFICATIONS**

<b>SPECIFICA</b>	TIONS		
Metric	Combi	nation Square Sets	
Size	<b>Order No.</b> Complete	<b>Order No.</b> Semi-complete	Remarks
150mm	_	180-919 🔨	With blade (180-405)
300mm	180-910	180-920	With blade (180-505)

Inch/Metric Combination Square Sets			
Size	<b>Order No.</b> Complete	<b>Order No.</b> Semi-complete	Remarks
6"/150mm	_	180-915	With blade (180-403)
12"/300mm	180-907	180-909	With blade ( <b>180-503</b> )

Inch	Combina	tion Square Sets	
Size	<b>Order No.</b> Complete	<b>Order No.</b> Semi-complete	Remarks
6"	_	180-901	With blade ( <b>180-401</b> )
	_	180-902	With blade (180-402)
12"	180-905	180-903	With blade ( <b>180-501</b> )
	180-906	180-904	With blade (180-502)

Mitutoyo	
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