

# Product info

VINYL PLASTIC

Product description

Contact adhesive for bonding soft PVC

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## Field of application

For repairing soft PVC articles such as tarpaulins, ground sheets, swimming belts, beach balls, paddling pools, inflatable boats, air matrasses, seat covers and rainwear. Moreover, suited for sticking plastic soles to upper leather.

## Properties

- Dilutability: dilute the adhesive only with Methyl Ethyl Ketone (MEK).
- Temp. resistance: up to + 70°C.
- Resistance to moisture: very good.

Technical sheet

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## TECHNICAL DATA

Basic material	: polyurethane rubber
Colour	: transparent
Solids content	: 18%
Specific gravity	: 920 kg/m <sup>3</sup>
Viscosity	: 3 Pa.s. at + 20°C
Flash point	: 0°C

## APPLICATION

**Surface treatment:** In general it is not necessary to roughen the PVC material with abrasive paper. Make sure the surfaces are properly clean, dry and free from grease. If required, degrease with acetone.  
**Tools:** Applicable straight from the tube by means of integral nozzle. In case tins are employed, make use of a strong brush. Clean brush with acetone or MEK immediately after use.

**Application temperature:** Minimal + 10°C.

**Assembly time:** Tubes : 5 minutes.  
Tins : 10 minutes.

**Coverage:** 300-400 ml per m<sup>2</sup> (spread on both surfaces).

**Directions for use:** Spread a thin coat of adhesive on both parts, allow to dry for about 5 minutes and assemble by applying a firm pressure to the entire surface.

Vinyl Plastic quality supplied in tins has a longer open time (up to max. 20 minutes).

The drying time of this product varies between narrow limits and must definitely not be exceeded since otherwise the layers will not stick. Leave bonded objects that are afterwards pressurized again (inflatable boats, swimming belts, beach balls, etc.) to dry for at least 6 hours or more before inflating them again.


## STAINS

Remove adhesive stains with acetone or Methyl Ethyl Ketone (MEK).

## STORAGE PROPERTIES

The shelf life is about 2 years provided the product is stored in unopened packing in a cool place.

## WARNING

- Symbol = F. 
- R 11 = Highly flammable.
- S 2 = Keep out of reach of children.
- S 16 = Keep away from sources of ignition. No smoking.
- S 46 = If swallowed, seek medical advice immediately and show this container or label
- S 51 = Use only in well ventilated areas.

## TRANSPORT CLASSIFICATIONS

On land: RID/ADR = 3-5c.

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